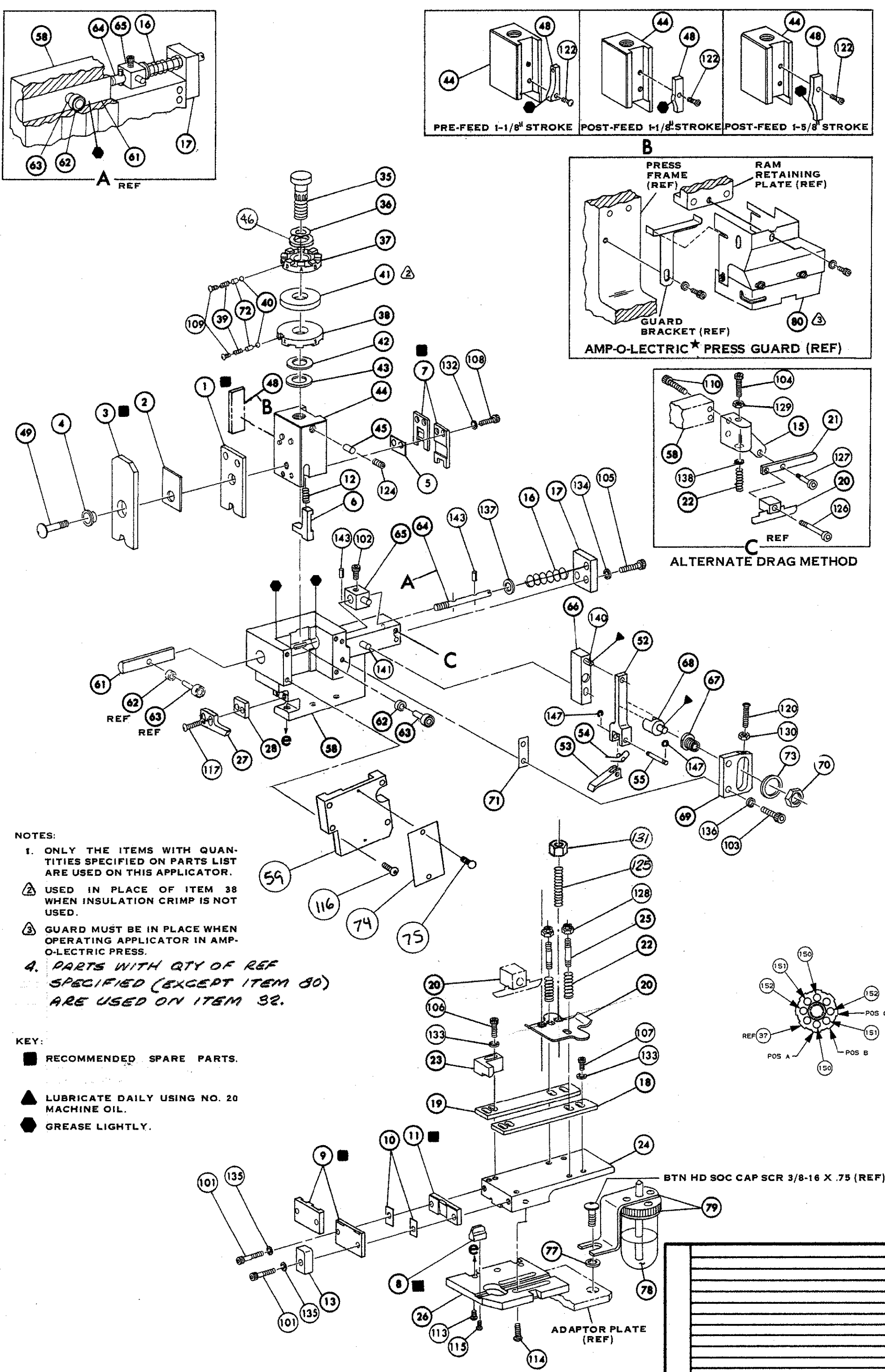


THIS IS A CONTROLLED DOCUMENT.

NO. 687943-1



REQ.	PART NO.	DESCRIPTION	NO.	REQ.	PART NO.	DESCRIPTION	NO.
			162	REF	690517-1	SPACER	71
			161		22594-8	HEX, NUT	70
			160		240628-1	PLATE, ADJ	69
			159		240626-1	SHAFT, PIVOT	68
			158		240633-1	BUSHING	67
			157		455680-1	LEVER, INTERMEDIATE	66
			156		240629-1	BLOCK, PIVOT	65
			155		240632-2	SCREW, ADJ	64
			154		240659-3	PIN, CAM ROLLER	63
			153		240658-1	CAM, ROLLER	62
			152	REF	454398-1	ROD, FEED	61
			151				60
			150	REF	454220-1	CAP, RAM	59
			149	REF	453736-1	HOUSING	58
			148				57
			147				56
			146	REF	240624-1	PIN, FEED FINGER	55
			145	REF	691499-1	SPRING, FEED FINGER	54
			144	REF	240635-1	FINGER, FEED	53
			143	REF	240634-1	LEVER, TERMINAL	52
			142				51
			141				50
			140		7-21002-9	BOLT, CRIMPER	49
			139		690501-4	CAM, POST FEED 1-5/8 STROKE	48
			138				47
			137		986950-1	WASHER, FLAT PRECISION	46
			136		690191-1	PLUG, NYLON	45
			135		455672-1	RAM	44
			134		690125-1	WASHER, LAMINATED	43
			133		690124-4	WASHER, RAM	42
			132		690223-1	SPACER, DISC	41
			131		23241-6	BALL, STEEL	40
			130		690170-1	SPRING, COMPRESSION	39
			129			DISC, INSULATION	38
			128		354777-7	DISC, WIRE	37
			127		22480-5	WASHER, SPRING	36
			126				35
			125		690212-1	POST, RAM	34
			124				33
			123		458980-1	APPLICATOR, BASIC (SUB ASSY)	32
			122				31
			121				30
			120				29
			119		3490451-2	SPACER, STRIPPER	28
			118		240639-1	STRIPPER	27
			117	REF	455676-1	PLATE, BASE	26
			116		22354-B	DRAG, STUD	25
			115		455678-1	PLATE, STRIP GUIDE	24
			114		240825-6	PLATE, STRIP HOLD	23
			113		4-22281-1	SPRING, DRAG	22
			112		240636-1	LEVER, DRAG	21
			111		454777-1	DRAG, STOCK	20
			110		454204-3	GUIDE, STRIP REAR	19
			109		454204-3	GUIDE, STRIP FRONT	18
			108	REF	454178-1	GUIDE, FEED ROD	17
			107	REF	4-22284-9	SPRING, FEED RETURN	16
			106		454665-1	ADAPTOR, DRAG	15
			105				14
			104		690481-2	SPACER, HOLD DOWN	13
			103		23846-1	SPRING, HOLD DOWN	12
			102		240644-1	PLATE, REAR SHEAR	11
			101			SPACER, SHEAR PLATE	10
			80		690482-3	PLATE, FRONT SHEAR	9
			79		1-240654-7	ANVIL	8
			78		690474-3	BLADE, SLUG	7
			77		2-455892-1	HOLD DOWN	6
			76		1-240641-2	SPACER, SHEAR BLADE	5
			75			SPACER, TUBULAR, INS CRIMPER	4
			74			CRIMPER, INSULATION	3
			73			SPACER, INSULATION	2
			72		456408-9	CRIMPER, WIRE	1

TERM APPL SPEC 114-2036

CRIMPING DATA				THIS APPLICATOR WILL APPLY
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	22643
A	.072	#14		60938
B	.063	#16		
C	.057	#18		
D	NOT USED			
CRIMP SIZE	TYPE	FEED	PRESS REF.	
WIRE	.110	F		
INSULATION	-	-	.745	
INSULATION RANGE	WIRE RANGE	APPLICATOR INSTRUCTION		
	18-14	N 2039		
REMARKS AMPOMATOR				

37100 CASE 455638-1 LAYOUT NO. 149
 ECN 0150-1438-04 DATE 11-04
 F ECN 0150-0165-01 DATE 10-11-73
 E 0150-8168-97 DATE 10-11-73
 D 0150-6789-96 QRS DATE 10-11-73
 C ECN A16068 DATE 10-11-73
 B REV PER ECU R-3525 DATE 10-11-73
 A PER ECN DATE 10-11-73

AMP INCORPORATED HARRISBURG, PENNA.
 NO. 687943-1 REV. 6
MINIATURE QUICK CHANGE APPLICATOR
END-FEED (.250 FASTON)