
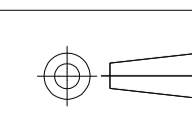


- 1 CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN-LEAD; ALL OVER .000050 MIN NICKEL
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3 THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
- 4 CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN; ALL OVER .000050 MIN NICKEL
- 5 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 6 FINISH: .000001 MIN. GOLD ON GOLD PLATED AREA, .000150-.000250 MATTE TIN LEAD ON TIN PLATE AREA, UNDER PLATING SHOULD BE .000050-.000100 NICKEL ON ENTIRE CONTACT, GOLD AND TIN PLATING MAY NOT OVERLAP.
- 7 FINISH: .000001 MIN GOLD ON GOLD PLATED AREA, .000150-.000250 MATTE TIN ON TIN PLATE AREA, UNDERPLATING TO BE .000050-.000100 NICKEL ON ENTIRE CONTACT, GOLD AND TIN PLATING MAY NOT OVERLAP.
- 8 PRELIMINARY - NOT FOR PRODUCTION
- 9 SUPERSEDED
- 10 OBSOLETE

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN D CLOUSER 03OCT88		TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:			
		0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± .005
		4 PLC ± -	ANGLES ± ± -	PRODUCT SPEC: 108-1093 APPLICATION SPEC: 114-25031	
MATERIAL: HOUSING: THERMOPLASTIC COLOR-BLACK CONTACT: COPPER ALLOY		FINISH: SEE TABLE		WEIGHT: - CUSTOMER DRAWING: A1 00779 C=104118	
		SCALE: 5:1		SHEET 1 OF 2 REV U	

7	2.515	49	100		8-104118-7	
	2.015	39	80	8	8-104118-6	
	1.815	35	72	8	8-104118-5	
	1.515	29	60	8	8-104118-4	
	1.115	21	44	8	8-104118-3	
	1.015	19	40	8	8-104118-2	
	.865	16	34	8	8-104118-1	
	.765	14	30	8	8-104118-0	
	.665	12	26	8	7-104118-9	
	.615	11	24	8	7-104118-8	
	.515	9	20		7-104118-7	
	.415	7	16	8	7-104118-6	
	.365	6	14	8	7-104118-5	
	.315	5	12	8	7-104118-4	
	.265	4	10	8	7-104118-3	
	.215	3	8	8	7-104118-2	
	1.265	24	50	8	7-104118-1	
	4	2.515	49	100		6-104118-7
		2.015	39	80		6-104118-6
		1.815	35	72	5	6-104118-5
1.515		29	60	5	6-104118-4	
1.115		21	44	5	6-104118-3	
1.015		19	40	5	6-104118-2	
.865		16	34	5	6-104118-1	
.765		14	30	5	6-104118-0	
.665		12	26	5	5-104118-9	
.615		11	24		5-104118-8	
.515		9	20		5-104118-7	
.415		7	16	5	5-104118-6	
.365		6	14	5	5-104118-5	
.315		5	12	5	5-104118-4	
.265	4	10		5-104118-3		
.215	3	8	5	5-104118-2		
1.265	24	50		5-104118-1		
FINISH	B	A	NO OF POSN	PART NUMBER		

6	2.515	49	100		3-104118-7	
	2.015	39	80	8	3-104118-6	
	1.815	35	72	8	3-104118-5	
	1.515	29	60	8	3-104118-4	
	1.115	21	44	8	3-104118-3	
	1.015	19	40	8	3-104118-2	
	.865	16	34	8	3-104118-1	
	.765	14	30	8	3-104118-0	
	.665	12	26	8	2-104118-9	
	.615	11	24	8	2-104118-8	
	.515	9	20	8	2-104118-7	
	.415	7	16	8	2-104118-6	
	.365	6	14	8	2-104118-5	
	.315	5	12	8	2-104118-4	
	.265	4	10	8	2-104118-3	
	.215	3	8	8	2-104118-2	
	1.265	24	50	8	2-104118-1	
	1	2.515	49	100	5	1-104118-7
		2.015	39	80		1-104118-6
		1.815	35	72	10	1-104118-5
1.515		29	60	5	1-104118-4	
1.115		21	44	10	1-104118-3	
1.015		19	40	9	1-104118-2	
.865		16	34	10	1-104118-1	
.765		14	30	5	1-104118-0	
.665		12	26	10	104118-9	
.615		11	24	5	104118-8	
.515		9	20	9	104118-7	
.415		7	16	10	104118-6	
.365		6	14	10	104118-5	
.315		5	12	10	104118-4	
.265	4	10	9	104118-3		
.215	3	8	10	104118-2		
1.265	24	50	9	104118-1		
FINISH	B	A	NO OF POSN	PART NUMBER		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN D CLOUSER 03OCT88	 TE Connectivity
DIMENSIONS: INCHES		CHK T ZOLA 03OCT88	
		APVD T ZOLA 03OCT88	NAME HEADER ASSEMBLY, RIGHT ANGLE, UNSHROUDED, DOUBLE ROW, AMPMODU® System 50
0. PLC ± - 1. PLC ± - 2. PLC ± - 3. PLC ± .005 4. PLC ± - ANGLES ± -		PRODUCT SPEC 108-1093	RESTRICTED TO
MATERIAL: HOUSING: THERMOPLASTIC COLOR-BLACK CONTACT: COPPER ALLOY		APPLICATION SPEC 114-25031	SIZE: A1
FINISH: SEE TABLE		WEIGHT: -	CAGE CODE: 00779
		CUSTOMER DRAWING	DRAWING NO: 104118
		SCALE: 5:1	SHEET 2 OF 2
			REV: -