

# Amplifier-separated Compact Inductive Proximity Sensor

GA-311 GH SERIES



# Compact Inductive Proximity Sensor Amplifier-separated GA-311 GH SERIES







### High-speed response and excellent workability

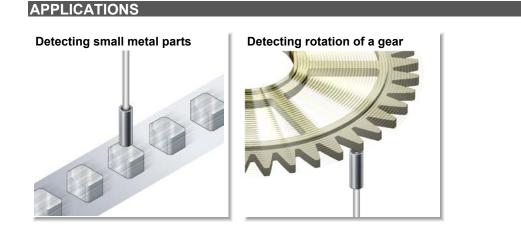
#### Suitable for high-speed applications

It has a high performance of 3.3 kHz response frequency. These sensors are ideal for sensing objects moving at high speeds.

#### **IP67G sensor head variations**

The lineup includes 5 different models, from an ultracompact 2.8 mm 0.110 in diameter type to a spatterresistant type. Furthermore, all except for the **GH-2SE** are IP67G oil-resistant models so that they can be used with confidence even in adverse environments.

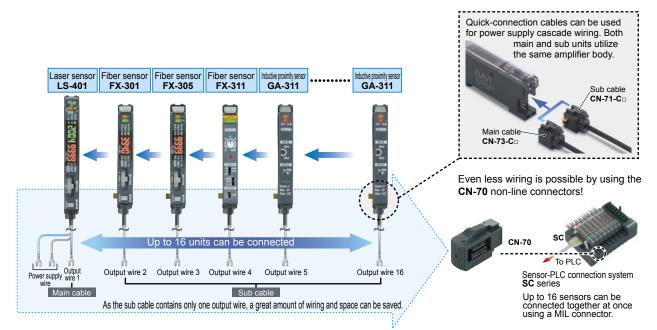




#### **MOUNTING / MAINTENANCE**

#### Excellent workability and ease of maintenance

They all have the same form as the **FX-300** series of fiber sensors. The quick-connection cables are also of the same shape, so that fiber sensors and laser sensors can all be used together and less power supply wiring is required.

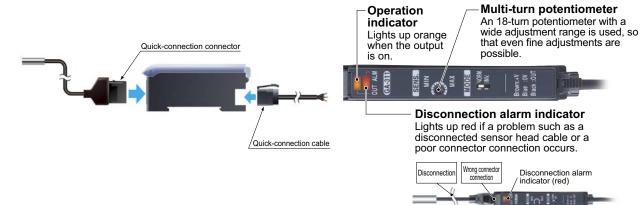


#### Labor-saving by one-touch connections

The connection between the sensor head and the amplifier is made using a quick-connection connector. Past troublesome wiring connections using a screwdriver are no longer necessary.

#### **FUNCTIONS**

Disconnection alarm indicator and operation indicator have been incorporated



#### ORDER GUIDE

#### Sensor heads

Туре	Appearance (mm in)	Sensing range (Note)	Model No.	Hysteresis
	02.8 00.110 12 0.472	1.2 mm       0.047 in       Maximum operation distance         (0 to 0.6 mm 0 to 0.024 in)       Stable sensing range	GH-2SE	0.07 mm 0.0028 in or less
Cylindrical type	ø3.8 ø0.150	1.8 mm 0.071 in (0 to 0.8 mm 0 to 0.031 in)	GH-3SE	
Cylind	¢5.4 ¢0.213	2.4 mm 0.094 in (0 to 1.0 mm 0 to 0.039 in)	GH-5SE	0.05 mm 0.0020 in or less
	1	4.0 mm 0.157 in	GH-8SE	0.04 mm 0.0046 in er lege
Spatter- resistant type	0.315 (0 to 2.0 mm 0 to 0.079 in)		GH-F8SE	0.04 mm 0.0016 in or less

Note: The stable sensing range represents the sensing range for which the sensor can satisfy all the given specifications with the standard sensing object. The maximum operation distance represents the maximum distance for which the sensor can detect the standard sensing object at +20 °C +68 °F constant ambient temperature.

Usage within the stable sensing range is recommended for accurate sensing applications.

#### Amplifier Quick-connection cable is not supplied with the amplifier. Please order it separately.

Туре	Appearance	Model No.	Output
Connector type		GA-311	NPN open-collector transistor

#### Quick-connection cable Quick-connection cable is not supplied with the amplifier. Please order it separately.

Туре	Model No.		Description	Main cable • CN-73-C□	A A A
	CN-73-C1	Length: 1 m 3.281 ft	0.2 mm <sup>2</sup> 3-core cabtyre cable,		Let 1
Main cable (3-core)	CN-73-C2	Length: 2 m 6.562 ft	with connector on one end Cable outer diameter: ø3.3 mm	Sub cable	
(*****)	CN-73-C5	Length: 5 m 16.404 ft	ø0.130 in		
	CN-71-C1	Length: 1 m 3.281 ft	0.2 mm <sup>2</sup> 1-core cabtyre cable,	• CN-71-C□	
Sub cable (1-core)	CN-71-C2	Length: 2 m 6.562 ft	with connector on one end Cable outer diameter: ø3.3 mm		
(1 0010)	CN-71-C5	Length: 5 m 16.404 ft	Ø0.130 in		

End plates End plates are not supplied with the amplifier. Please order them separately when the amplifiers are mounted in cascade.

Appearance	Model No.	Description
	MS-DIN-E	When cascading multiple amplifiers, or when it moves depending on the way it is installed on a DIN rail, these end plates clamp amplifiers into place on both sides. Make sure to use end plates when cascading multiple amplifiers together. 2 pcs. per set

#### OPTIONS

Designation	Model No.	Description
Amplifier mounting bracket	MS-DIN-2	Mounting bracket for amplifier
Sensor head	MS-SS3	Mounting bracket for GH-3SE
mounting	MS-SS5	Mounting bracket for GH-5SE
bracket	MS-SS8	Mounting bracket for GH-8SE

#### Amplifier mounting bracket

#### • MS-DIN-2



#### Sensor head mounting bracket



#### SPECIFICATIONS

#### Sensor heads

$\swarrow$		Tuno		Cylindr	ical tura		
	$\searrow$	Туре		Cylindi	ical type		Spatter-resistant type
Item	ı 🔪	Model No.	GH-2SE	GH-3SE	GH-5SE	GH-8SE	GH-F8SE
Appl	icable ampl	lifier			GA-311		
Stab	le sensing i	range (Note 2)	0 to 0.6 mm 0 to 0.024 in	0 to 0.8 mm 0 to 0.031 in	0 to 1.0 mm 0 to 0.039 in	0 to 2.0 mm	0 to 0.079 in
Max.	operation d	listance (Note 2)	1.2 mm 0.047 in	1.8 mm 0.071 in	2.4 mm 0.094 in	4.0 mm	0.157 in
Stan	dard sensir	ng object	Iron sheet 5	× 5 × t 1 mm 0.197 × 0.19	97 × t 0.039 in	Iron sheet 10 × 10 × t 1 mm	n 0.394 × 0.394 × t 0.039 in
Hyst	eresis (Note	e 3)	0.07 mm 0.003 in or less	0.05 mm 0.0	002 in or less	0.04 mm 0.0	002 in or less
Repe	eatability (N	lote 3)		Along sensing axis, perpendicular to sensing axis: 1 µm 0.039 mil or less			
ance	Protection		IP50 (IEC)	250 (IEC) IP67 (IEC), IP67G (Note 4)			
esista	Ambient te	emperature	-10 to +60 °C 14 to +140 °F, Storage: -20 to +70 °C -4 to +158 °F				
ental r	Ambient h	umidity	35 to 85 % RH, Storage: 35 to 85 % RH				
Environmental resistance	Vibration r	esistance	10 to 55 Hz frequency, 1.5 mm 0.059 in double amplitude in X, Y and Z directions for two hours each				
Envir	Shock resi	istance		500 m/s <sup>2</sup> acceleration (50 G approx.) in X, Y and Z directions five times each			
Temp	erature chara	acteristics (Note 5)	Within ±7 %	Within ±5 %		Within ±4 %	
Material			Enclosure: Stainless steel (SUS303) Sensing part: PVC	Enclosure: Stainless steel (SUS303) Sensing part: ABS			Enclosure: Stainless steel (SUS303) Sensing part: Fluorine resin
Cable (Note 6)				Oil-resistant [Spatter-resistant type: Spatter-resistant cable (Sheath: Fluorine resin)] high-frequency coaxial cable, 3 m 9.843 ft long, with a connector at the end			ency coaxial cable,
Weig	ght		Net weight: 15 g approx. Gross weight: 30 g approx.	Net weight: 3 Gross weight	5 g approx. : 45 g approx.	Net weight: 40 g approx. Gross weight: 55 g approx.	Net weight: 55 g approx. Gross weight: 70 g approx.

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F. 2) The stable sensing range represents the sensing range for which the sensor can satisfy all the given specifications with the standard sensing object.

The maximum operation distance represents the maximum distance for which the sensor can detect the standard sensing object at +20 °C +68 °F constant ambient temperature.

Usage within the stable sensing range is recommended for accurate sensing applications.

3) The hysteresis and the repeatability are specified for the standard sensing object within the stable sensing range.

4) If using the sensor in an environment where cutting oil droplets splatter, the sensor may be deteriorated due to added substances in the oil. Please check the resistivity of the sensor against the cutting oil you are using beforehand.

5) The value represents the variation in the operation distance, that has been set within the stable sensing range at +20 °C +68 °F, for an ambient temperature drift from 0 to +55 °C +32 to +131 °F. (Values are for sensor head only.)

6) The length of the sensor head cable cannot be changed.

#### **SPECIFICATIONS**

#### Amplifier

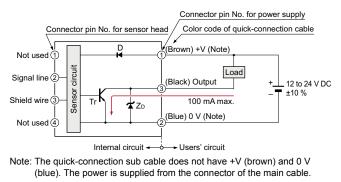
Iten	Model No.	GA-311		
Applicable sensor head		GH-⊡SE		
Sup	ply voltage	12 to 24 V DC ±10 % Ripple P-P 10 % or less		
Cur	rent consumption	25 mA or less		
Output		<ul> <li>NPN open-collector transistor</li> <li>Maximum sink current: 100 mA (50 mA, if five, or more, amplifiers are connected in cascade.)</li> <li>Applied voltage: 30 V DC or less (between sensing output and 0 V)</li> <li>Residual voltage: 1 V or less [at 100 mA (at 50 mA, if five, or more, amplifiers are connected in cascade) sink current.]</li> </ul>		
	Output operation	Switchable either Normally open or Normally closed		
	Short-circuit protection	Incorporated		
Мах	. response frequency	3.3 kHz		
Operation indicator		Orange LED (lights up when the output is ON)		
Disconnection alarm indicator		Red LED (lights up when the sensor head cable is disconnected or misconnected)		
Sen	sitivity adjuster	18-turn potentiometer		
e Ambient temperature		-10 to +60 °C +14 to +140 °F (If 4 to 7 units are connected in cascade: -10 to +50 °C +14 to +122 °F, if 8 to 16 units are connected in cascade: -10 to +45 °C +14 to +113 °F) (No dew condensation or icing allowed), Storage: -20 to +70 °C -4 to +158 °F		
Environmental resistance	Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH		
ital re	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure		
men	Insulation resistance	20 M $\Omega$ , or more, with 250 V DC megger between all supply terminals connected together and enclosure		
viror	Vibration resistance	10 to 150 Hz frequency, 0.75 mm 0.030 in double amplitude in X, Y and Z directions for two hours each		
ш	Shock resistance	100 m/s <sup>2</sup> acceleration (10 G approx.) in X, Y and Z directions three times each		
Tem	perature characteristics (Note 2)	Within ±5 %		
Mat	erial	Enclosure: PBT, Cover: Polycarbonate		
Con	necting method	Connector (Note 3)		
Cab	le length	Total length up to 100 m 328.084 ft (if 5 to 8 units are connected in cascade: 50 m 164.042 ft, if 9 to 16 units are connected in cascade: 20 m 65.617 ft) is possible with 0.3 mm <sup>2</sup> , or more, cable.		
Wei	ght	Net weight: 15 g approx., Gross weight: 40 g approx.		
loto	a: 1) Whore measurement a	onditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.		

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F. 2) The value of the temperature characteristics gives the variation in the operation distance, that has been set within the stable sensing range at +20 °C +68 °F, for an ambient temperature drift from 0 to +55 °C +32 to +131 °F. (Value is for amplifier only.)

3) The cable for amplifier connection is not supplied as an accessory. Make sure to use the optional quick-connection cable given below.
 Main cable (3-core): CN-73-C1 (cable length 1 m 3.281 ft), CN-73-C2 (cable length 2 m 6.562 ft), CN-73-C5 (cable length 5 m 16.404 ft)
 Sub cable (1-core): CN-71-C1 (cable length 1 m 3.281 ft), CN-71-C2 (cable length 2 m 6.562 ft), CN-71-C5 (cable length 5 m 16.404 ft)

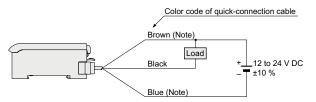
#### I/O CIRCUIT AND WIRING DIAGRAMS

#### I/O circuit diagram



Symbols ... D : Reverse supply polarity protection diode ZD: Surge absorption zener diode Tr : NPN output transistor

#### Wiring diagram

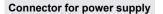


Note: The quick-connection sub cable does not have brown lead wire and blue lead wire.

#### **Connector pin position**

#### Connector for sensor head

1 Not used 2 Signal line 3 Shield wire 4 Not used

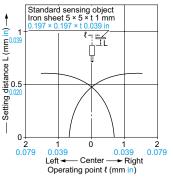




#### SENSING CHARACTERISTICS (TYPICAL)

#### GH-2SE

#### Sensing field



as to just detect a 5 × 5 × t 1 mm × 0.197 × t 0.039 in iron 0.197 sheet placed at a distance of 0.6 mm 0.024 in.

The graph on the left is plotted

with the sensitivity adjusted so

#### Correlation between sensing object size and sensing range

Correlation between sensing object size and sensing range

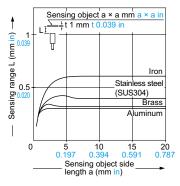
Brass

20 0.787

Correlation between sensing object size and sensing range

Aluminum

15 0.591

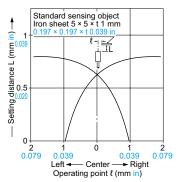


As the sensing object size becomes smaller than the standard size (iron sheet 5 × 5 × t 1 mm 0.197 × 0.197 × t 0.039 in), the sensing range shortens as shown in the left figure.

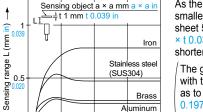
The graph on the left is plotted with the sensitivity adjusted so as to just detect a 5 × 5 × t 1 mm 0.197 × 0.197 × t 0.039 in iron sheet placed at a distance of 0.6 mm 0.024 in.

#### GH-3SE

#### Sensing field



The graph on the left is plotted with the sensitivity adjusted so as to just detect a 5 × 5 × t 1 mm 0.197 × 0.197 × t 0.039 in iron sheet placed at a distance of 0.8 mm 0.031 in.



10 0.394

Sensing object side length a (mm in)

5 0.197

1

0

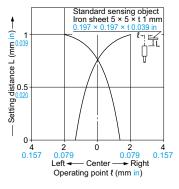
0

As the sensing object size becomes smaller than the standard size (iron sheet 5 × 5 × t 1 mm 0.197 × 0.197 × t 0.039 in), the sensing range shortens as shown in the left figure.

The graph on the left is plotted with the sensitivity adjusted so as to just detect a 5 × 5 × t 1 mm 0.197 × 0.197 × t 0.039 in iron sheet placed at a distance of 0.8 mm 0.031 in.

#### GH-5SE

#### Sensing field



#### The graph on the left is plotted with the sensitivity adjusted so as to just detect a 5 × 5 × t 1 mm 0.197 × 0.197 × t 0.039 in iron sheet placed at a distance of 1.0 mm 0.039 in

#### As the sensing object size becomes t smaller than the standard size (iron Iron Stainless steel (SUS304) Brass Sensing Aluminun ∔t 1 mm t 0.039 ir

Sensing object

10

0.394

Sensing object side length a (mm in)

5 0.197

∖<u>a×amma×ain</u>

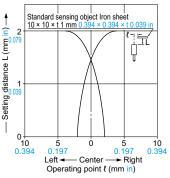
15 0.591

sheet 5 × 5 × t 1 mm 0.197 × 0.197 × t 0.039 in), the sensing range shortens as shown in the left figure. The graph on the left is plotted with the sensitivity adjusted so

as to just detect a 5 × 5 × t 1 mm 0.197 × 0.197 × t 0.039 in iron sheet placed at a distance of 1.0 mm 0.039 in.

#### GH-8SE GH-F8SE

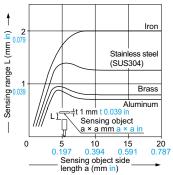
#### Sensing field



The graph on the left is plotted with the sensitivity adjusted so as to just detect a 10 × 10 × t 1 mm 0 394 × 0 394 × t 0 039 in iron sheet placed at a distance of 2.0 mm 0.079 in.

#### Correlation between sensing object size and sensing range

20 0.787



As the sensing object size becomes smaller than the standard size (iron sheet 10 × 10 × t 1 mm 0.394  $\times$  0.394  $\times$  t 0.039 in), the sensing range shortens as shown in the left figure.

The graph on the left is plotted with the sensitivity adjusted so as to just detect a 10 × 10 × t 1 mm 0.394 × 0.394 × t 0.039 in iron sheet placed at a distance of 2.0 mm 0.079 in.

#### PRECAUTIONS FOR PROPER USE

- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for
- personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.
- Always be sure to use sensor heads and amplifiers from the same set.
- · Do not shorten or lengthen the sensor head cable.

#### Mounting of the sensor head

#### How to mount the sensor head

 The tightening torque should be as given below. Make sure to use a set screw with a cup-point end.

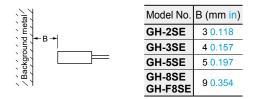
Set screw (M3 or less)	Model No.	Tightening torque	A (mm in)
(Cup-point end)	GH-2SE	0.17N∙m	3 0.118 or more
	GH-3SE	0.17N∙m	4 0.157 or more
	GH-5SE	0.78N∙m	5 0.197 or more
	GH-8SE GH-F8SE	0.59N∙m	5 0.197 or more

Note: Do not tighten excessively.

#### Distance from surrounding metal

 If there is a metal near the sensor head, it may affect the sensing performance.

Keep the minimum distance specified in the table below.



#### Mutual interference

 When two or more sensors are installed in parallel or face to face, keep the minimum separation distance specified below to avoid mutual interference.

<face face="" mounting="" to=""></face>	<parallel mounting=""></parallel>	Model No.	C (mm in)	D (mm in)
		GH-2SE	15 <mark>0.59</mark> 1	10 0.394
<del> </del> +C+		GH-3SE	20 0.787	15 0.591
		GH-5SE	25 <mark>0.98</mark> 4	20 0.787
		GH-8SE GH-F8SE	40 1.575	26 1.024

#### Sensing range

 The sensing range is specified for the standard sensing object. With a non-ferrous metal, the sensing range is obtained by multiplying with the correction coefficient specified below. Further, the sensing range also changes if the sensing object is smaller than the standard sensing object or if the sensing object is plated.

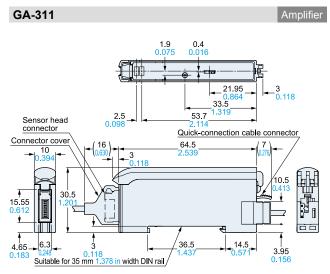
#### **Correction coefficient**

Model No. Metal	GH-2SE	GH-3SE	GH-5SE	GH-8SE GH-F8SE
Iron	1	1	1	1
Stainless steel (SUS304)	0.68 approx.	0.55 approx.	0.69 approx.	0.64 approx.
Brass	0.53 approx.	0.35 approx.	0.41 approx.	0.37 approx.
Aluminum	0.51 approx.	0.33 approx.	0.39 approx.	0.32 approx.

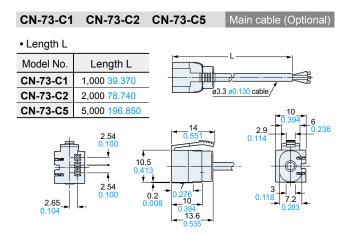
#### Others

- Do not use during the initial transient time (0.5 sec.) after the power supply is switched on.
- Do not use the sensor at places having intense vibrations, as this can cause malfunction.
- Make sure that stress by forcible bend or pulling is not applied directly to the cable joint of the sensor head.

#### DIMENSIONS (Unit: mm in)



Note: The front view shows the sensor head connector and quick-connection cable connector attached. The top view is without the sensor head connector, quick-connection cable and the cover.



#### CN-71-C1 CN-71-C2 CN-71-C5 Sub cable (Optional)

Length L

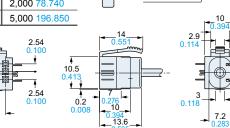
2.65 0.104

 Model No.
 Length L

 CN-71-C1
 1,000 39.370

 CN-71-C2
 2,000 78.740

 CN-71-C5
 5,000 196.850

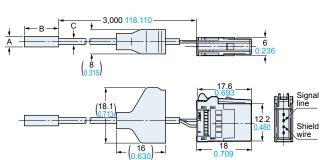


ø3.3 ø0.130 cable,

236

The CAD data can be downloaded from our website.

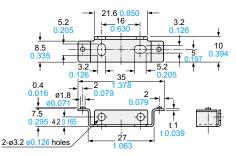
#### GH-2SE GH-3SE GH-5SE GH-8SE GH-F8SE Sensor head



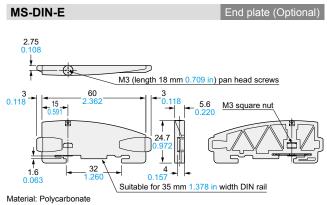
Model No.	A	В	С	
GH-2SE	ø2.8 ø0.110	12 0.472	ø1.6 ø0.063	
GH-3SE	ø3.8 ø0.150	15 0.591	ø2.5 ø0.098	
GH-5SE	ø5.4 ø0.213	15 0.591	ø2.5 ø0.098	
GH-8SE	ø8.0 ø0.315	15 0.591	ø2.5 ø0.098	
GH-F8SE	ø8.0 ø0.315	15 0.591	ø2.65 ø0.104	

#### MS-DIN-2

#### Amplifier mounting bracket (Optional)

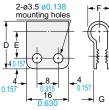


Material: Cold rolled carbon steel (SPCC) (Uni-chrome plated)



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#### MS-SS3 MS-SS5 MS-SS8 Sensor head mounting bracket (Optional)



		Model No. Symbol	MS-SS3	MS-SS5	MS-SS8
ş		D	16 0. <mark>63</mark> 0	18 <mark>0.709</mark>	20 0.787
ł		E	9 0.354	10 0.394	11 0.433
		F	6.3 <mark>0.248</mark>	8.3 <mark>0.327</mark>	10.3 <mark>0.406</mark>
3	-	G	4.9 <mark>0.193</mark>	6.1 <mark>0.240</mark>	6.5 <mark>0.256</mark>
		Applicable sensor head model No.	GH-3SE	GH-5SE	GH-8SE

Material: Nylon 66

#### Disclaimer

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