

APPLICATOR PARTS LIST

TYPE
LENGTHWISE .058 Dia.
Right Angle
Pin Recept.

**AMP INCORPORATED
HARRISBURG, PENNA.**

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER 43200 F	1	5-565003-9	42	Stop-Floating Shear	2	686877-1	
2	INS. CRIMPER	1	3881180	43	Shear Holder	2	686869-1	
3	ANVIL	1	4-570740-9	44				
4	ANVIL SPACER Plate	1	686876-1	45				
5	SHEAR Block Block Insert	1	686874-1	46				
6	REAR SHEAR Block	1	686870-1	47	Spring-Shear Ret.	2	373469	
7	SHEAR BLADE SPACER			48	Shear Depressor	1	3-165157-2	
8	FRONT SHEAR Block	1	686871-1	49	Spacer - Shear Depressor	1	387774	
9	REAR ANVIL SPACER PLT.			50				
10	FRONT ANVIL SPACER PLT.			51				
11	TOOL SPACER	1	370975	52				
12	CRIMP SPACER	1	371180	53				
13	FRONT STRIP GUIDE	1	387564-1	54				
14	REAR STRIP GUIDE	1	388993	55				
15	RAM	1	471911	56				
16	TOOL HOLDER			57				
17	ADJ. CRIMP MOUNT	1	465392-9	58				
18	ADJ. BLOCK			59				
19	APPLICATOR MOUNT ASSY.			60				
20	BASE PLATE	1	686873-1	61				
21	BASE BLOCK	1	686872-1	62				
22	STRIP GUIDE PLATE	1	686875-1	63				
23	ANVIL HOLDER	1	691065-1	64	1" AIR FEED ASSY	1	690021-1	
24	AUX. ANVIL HOLDER 456387-1	1	691065-1	65	Tension Adj. Plate	1	374999	
25	STRIPPER	1	810872-1		MISCELLANEOUS			
26	STRIPPER MOUNT	1	379613	66	Lubricator Ass'y.	1	465184-2	
27	RETAINER PLATE	1	372251	67	Sythetic Oil	1	22014-1	
28	STRIPPER MOUNT BRACKET			68	2" Tool Support			
29	STRIPPER BUSHING			69	Air Blast Ass'y. 455350-1	1	565973-2	
30	STOCK DRAG	1	386955	70	ELBOW	1	22317-3	
31	STOCK DRAG HANDLE			71	COPPER TUBE	1	639446-2	
32	STOCK DRAG STUD	1	370573	72	MECH FEED ASSY	1	691140-2	
33	STOCK DRAG SPRING	1	370572		REV. REVISION RECORD	DATE	BY	ECN
34	STOCK DRAG ADJ. Block Nut	1	21022-3	A	RELEASED	12-20-69	EB	
35	FEED FINGER HOLDER	1	386942	P	97 WAG	5-20-70	EB	
36	FEED FINGER	1	386941	B1	REV PER ECN	9-16-79	EB	L-6859
37	FEED FINGER TIP	1	387251	C	REV PER ECN	1-20-76	EB	L-7182
38	FEED FINGER Block Guide Δ	1	689915-2	D	ADD SHEET 2	12-10-70	EB	L-7779
39	BASE CASTING	1	570238	D1	REV CH	3-8-71	IM	L-8147
40	GUARD 457664-2	1	691901-1	E	REV PER ECN	1-21-72	IM	L-8490
41				F	REV PER ECN	6-12-72	IM	L-8955
				G	ITEM 24 WAS 691066-1	10-16-72	IM	L-9257
				H	REV PER ECN	4-3-73	IM	L-9628
				HI	INACTIVATED	10-2-73	VF	R73

CRIMPING DATA		TERMINALS
TO APPLY TERMINAL		61513-
WIRE SIZE	CRIMP HEIGHT	
26	.023	
21	.029	
22	.033	
CRIMP SIZE	TYPE	FEED
WIRE .055	F	
INSUL. .070	O	.535
SLEEVED		
INSULATION RANGE	WIRE RANGE	
.035 - .065	26 - 22	
EXPLODED VIEW		
A-6072		
REMARKS:		
Δ Mounts on Item 13.		
INACTIVATED		
*FOR FIELD REP ONLY		
■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT		
THIS APPLICATOR IS TO BE USED ON		
AMP-O-LECTRIC 1-471273-2		DIST. 4
XEROX MECH FEED 692110-2		
SERIAL NO.		DATE SHIPPED
CUSTOMER NAME AND ADDRESS		DESIGNED BY
		CHK'D.
		APP'D.
APPLICATOR NUMBER	RI	SHEET
HI 565940-1		1 OF 2

For Hardware See sheet 2 of 565806-1 OK

AMP 030 (3/63)

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
75	Soc. Hd. Cap Scr. Base Plate(20)ToBaseBk(21)	1/4-20	1/2	2	21001-2						
76	Soc. Hd. Cap Scr. StripGuidePl.(22)ToBaseBk(21)	1/4-20	1/2	2	21001-2						
77	Set Scr. Shear Bk. Insert(5)ToBaseBk.(21)	8-32	1/2	2	4-21006-4						
78	Soc. Hd. Cap Scr. ShearHolder(43)toBaseBk.(21)	8-32	1	2	3-21000-1						
79	Soc. Hd. Cap Scr. StripGuides(13)(14)&FeedGig. Guide(36)ToStripGuidePl.(22)	8-32	1/2	4	2-21000-7						
80	Soc. Hd. Cap Scr. Stop (42)toShearHolder(43)	8-32	3/8	2	2-21000-6						
81	Set Scr. FeedFingerTip(37)ToFeed Finger(36)	5-40	1/4	1	8-21006-9						
82	Soc. Hd. Cap Scr. Feed Finger(36)ToFeedFingerHolder(35)	10-32	1/2	1	3-21000-5						
83	Soc. Hd. Cap Scr. AnvilHolder(23)AnvilSpacerPl.(4)ShearHolder(43)ToBaseBk.(21)	3/8-16	1 3/4	1	3-21001-8						
84	Soc. Hd. Cap Scr. Aux. AnvilHolder(23)AnvilSpacer(4)ShearHolder(43)ToBaseBk(21)	3/8-16	1 3/4	1	3-21001-8						
85	Soc. Hd. Cap Scr. Aux. AnvilHolder(23)Anvil(3)ToAnvilHolder(23)	1/4-20	5/8	1	21001-3		APPLICATOR ONLY TO INCLUDE				
86	Hex. Hd. Cap Scr.	3/8-16	1	3	3-21015-1						
87	Washer BasePl.(20)ToBase Casting(39)	3/8	-	3	371178						
88	Soc. Hd. Cap Scr. Top Tooling To Ram (15)	1/4-20	1 1/4	2	21001-7						
89	Soc. Hd. Cap Scr. RetainerPl.(27)&StripperMt.(26)ToStripGuidePl.(22)	10-32	7/8	2	3-21000-8		NOTES:				
90	Soc. Hd. Cap Scr. Stripper(25)ToStripperMt.(26)	10-32	1/2	2	3-21000-5						
91	Washer Washer-37mm(40)3 WasherThanAux. AnvilHolder (24)	3/8 I.D.	-	4	371178						

INACTIVATED

REV	APPLICATOR PART LIST	SHEET
41	565940-1	2 OF 2

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