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#### TPS1HA08-Q1

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# TPS1HA08-Q1, 40-V, 8-m $\Omega$ Single-Channel Smart High-Side Switch

Technical

Documents

#### Features 1

- Single-channel smart high-side switch with  $8-m\Omega$  $R_{ON} (T_{J} = 25^{\circ}C)$
- Qualified for automotive applications:
  - AEC Q-100 Qualified
  - Device temperature grade 1: -40°C to +125°C ambient operating temperature range
  - Withstands 40-V load dump
- Functional safety capable
  - Documentation available to aid functional safety system design
- Improve reliability through selectable current limiting
  - Current limit set-point at 20 A or 80 A
  - Overcurrent response of current clamping or instant shutdown
- Robust integrated output protection:
  - Integrated thermal protection
  - Protection against short to ground and battery
  - Automatic switch-on during reverse battery
  - Automatic shut off if loss of battery and ground occurs
  - Integrated output clamp to demagnetize inductive loads
  - Configurable fault handling
- Analog sense output can be configured to accurately measure:
  - Load current
  - Supply voltage
  - Device temperature \_
- Provides FLT indication back to MCU
  - Detection of open load and short-to-battery

#### 2 Applications

- Body control modules
- Incandescent and LED lighting
- Heating elements:
  - Seat heaters
  - Glow plug \_
  - Tank heaters
- Transmission control unit
- Climate control
- Infotainment display
- ADAS modules

### 3 Description

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The device is a single-channel smart high-side switch intended for use with 12-V automotive systems. The device integrates robust protection and diagnostic features to ensure output port protection even during harmful events like short circuits. The device protects against faults through a reliable current limit, which, depending on device variant, is available at both 80 A and 20 Å and can be configured to react to an overcurrent event by either instantly turning the switch off or by regulating the output current at the set point. The high current limit option allows for usage in loads that require large transient currents, while the low current limit option provides improved protection for loads that do not require high peak current.

The also provides a high accuracy analog current sense that allows for improved diagnostics when driving varied load profiles. By reporting load current, device temperature, and supply voltage to a system MCU, the device enables predictive maintenance and load diagnostics that lengthen the system lifetime.

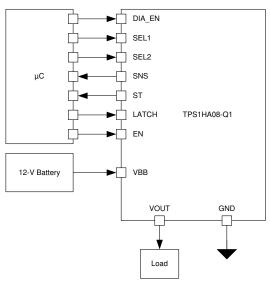
The is available in a small 16-pin HTSSOP package which allows for reduced PCB footprint.

#### Device Information<sup>(1)</sup>

PART NUMBER	PACKAGE	BODY SIZE (NOM)
TPS1HA08-Q1	HTSSOP (16)	5.00 mm × 4.40 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

#### Simplified Schematic





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#### **Revision History** 4

C	hanges from Revision C (May 2019) to Revision D	Page
•	Added functional safety capable link to the <i>Features</i> section	1
C	hanges from Revision B (January 2019) to Revision C	Page
•	Added links to reference App Notes in the Features and Description sections	1
•	Removed the Product Preview note from Device Version B,D,E in the Device Comparison Table	3
•	Updated the Absolute Maximum Ratings and Electrical Characteristics tables in the Specifications section	<mark>6</mark>
•	Updated Figure 7	
•	Added paragragh to the Undervoltage Lockout (UVLO) section	22
•	Added app note link to Figure 41 title	
C	hanges from Revision A (December 2018) to Revision B	Page
•	Deleted note from Device Version C in the Device Comparison Table	3
C	hanges from Original (September 2017) to Revision A	Page

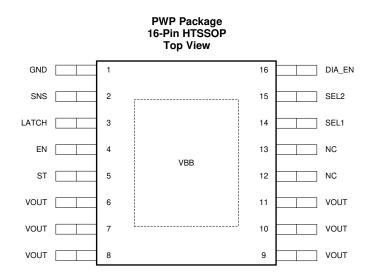
Changed from Advance Information to Production Data ..... 1

# 5 Device Comparison Table

Device Version	Version Full Device Number Current Limit (I <sub>CL</sub> ) Overcurrent Behavior		Watchdog Feature	
А	TPS1HA08A-Q1	20 A	Disable Switch Immediately	Disabled
В	TPS1HA08 <b>B</b> -Q1	80 A	Disable Switch Immediately	Disabled
С	TPS1HA08 <b>C</b> -Q1	20 A	Clamp Current at I <sub>CL</sub> until Thermal Shutdown	Disabled
D	TPS1HA08 <b>D</b> -Q1	80 A	Clamp Current at I <sub>CL</sub> until Thermal Shutdown	Disabled
E	TPS1HA08 <b>E</b> -Q1	20 A	Disable Switch Immediately	Enabled



## 6 Pin Configuration and Functions



#### **Pin Functions**

PIN		- I/O	DESCRIPTION
NO.	NAME	I/O	DESCRIPTION
1	GND	—	Device ground
2	SNS	0	Sense output
3	LATCH	I	Sets fault handling behavior (latched or auto-retry)
4	EN	I	Switch control input, active high
5	ST	0	Switch diagnostic feedback, active low
6, 7, 8, 9, 10, 11	VOUT	0	Switch output
12	NC		No Connect
13	NC		No Connect
14	SEL1	I	Diagnostics Select 1
15	SEL2	I	Diagnostics Select 2
16	DIA_EN	I	Diagnostic enable, active high
Exposed pad	VBB	I	Power supply input



#### 6.1 Recommended Connections for Unused Pins

The device is designed to provide an enhanced set of diagnostic and protection features. However, if the system design only allows for a limited number of I/O connections, some pins may be considered as optional.

PIN NAME	CONNECTION IF NOT USED	IMPACT IF NOT USED
SNS	Ground through 1-k $\Omega$ resistor	Analog sense is not available.
LATCH	Float or ground through R <sub>PROT</sub> resistor	With LATCH unused, the device will auto-retry after a fault. If latched behavior is desired it is possible to use one microcontroller output to control the latch function of several high-side channels.
डा	Float	<ul> <li>All faults are indicated by the analog SNS pin. The ST pin provides the additional benefits:</li> <li>Provide fault indication when DIA_EN = 0</li> <li>Provide fault indication regardless of SELx pin conditions</li> <li>Provide fault indication to a simple digital I/O (rather than ADC or comparator used with the SNS signal)</li> </ul>
SEL1	Float or ground through R <sub>PROT</sub> resistor	SEL1 selects between the $V_{BB}$ and $T_{\rm J}$ sensing features. With SEL1 unused, only load diagnostics are available.
SEL2 Ground through R <sub>PROT</sub> , resistor		With SEL2 = 0 V, $V_{BB}$ measurement diagnostics are not available.
DIA_EN	Float or ground through R <sub>PROT</sub> resistor	With DIA_EN unused, analog sense, open-load and short-to-battery diagnostics are not available.

#### Table 1. Connections for Optional Pins

R<sub>PROT</sub> is used to protect the pins from excess current flow during reverse battery conditions, for more information please see the section on *Reverse Battery* protection.

### 7 Specifications

### 7.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)<sup>(1)</sup>

			MIN	МАХ	UNIT
V <sub>BB</sub>	Maximum continuous supply voltage			36	V
V <sub>LD</sub>	Load dump voltage	ISO16750-2:2010(E)		40	V
V <sub>Rev</sub>	Reverse battery voltage, V <sub>REV</sub> ≤ 3 minutes		-18		V
V <sub>EN</sub>	Enable pin voltage		-1	7	V
V <sub>LATCH</sub>	LATCH pin voltage		-1	7	V
V <sub>ST</sub>	Status pin voltage		-1	7 <sup>(2)</sup>	V
V <sub>DIA_EN</sub>	Diagnostic Enable pin voltage		-1	7	V
V <sub>SNS</sub>	Sense pin voltage		-1	7	V
V <sub>SEL1</sub> , V <sub>SEL2</sub>	Select pin voltage		-1	7	۷
I <sub>GND</sub>	Reverse ground current	V <sub>BB</sub> < 0 V		-50	mA
-		Single pulse, $L_{OUT} = 5 \text{ mH}$ , $T_A = 125^{\circ}\text{C}$		95	mJ
E <sub>TOFF</sub>	Energy dissipation during turn-off	Repetitive pulse, 10 Hz, $L_{OUT}$ = 5 mH, $T_A$ = 125°C		56	mJ
TJ	Maximum junction temperature			150	°C
T <sub>stg</sub>	Storage temperature		-65	150	°C

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) These pins are adjacent to pins that will handle high-voltages. In the event of a pin-to-pin short, there will not be device damage.

### 7.2 ESD Ratings

				VALUE	UNIT
	Electrostatic	Human-body model (HBM), per AEC Q100-002 <sup>(1)</sup>	All pins except exposed pad and pins 6 to 11	±2000	
V <sub>(ESD)</sub>	discharge		Exposed pad and pins 6 to 11	±4000	V
		Charged-device model (CDM), per AEC Q100-011	All pins	±750	L

(1) AEC Q100-002 indicates that HBM stressing shall be in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

### 7.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

			MIN	MAX	UNIT
V <sub>BB</sub>	Nominal supply voltage		8	18	V
V <sub>BB</sub>	Extended operating range (1)		3	28	V
V <sub>EN</sub>	Enable voltage		-1	5.5	V
V <sub>LATCH</sub>	LATCH voltage		-1	5.5	V
$V_{\text{DIA}\_\text{EN}}$	Diagnostic enable voltage		-1	5.5	V
V <sub>SEL1</sub> , V <sub>SEL2</sub>	Select voltage		-1	5.5	۷
V <sub>ST</sub>	Status voltage		0	5.5	V
V <sub>SNS</sub>	Sense voltage		-1	V <sub>SNSclamp</sub>	V
I <sub>MAX</sub>	Continuous load current	$T_A = 70^{\circ}C$	0	10	А

(1) Device will function within extended operating range, however some parametric values might not apply



### 7.4 Thermal Information

		TPS1HA08-Q1	
	THERMAL METRIC <sup>(1)(2)</sup>	PWP (HTSSOP)	UNIT
		16 PINS	
$R_{ hetaJA}$	Junction-to-ambient thermal resistance	32.8	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	30.7	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	9.3	°C/W
ΨJT	Junction-to-top characterization parameter	2.6	°C/W
Ψјв	Junction-to-board characterization parameter	9.4	°C/W
$R_{\theta JC(bot)}$	Junction-to-case (bottom) thermal resistance	1.0	°C/W

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

(2) The thermal parameters are based on a 4-layer PCB according to the JESD51-5 and JESD51-7 standards.

### 7.5 Electrical Characteristics

 $V_{BB} = 8 \text{ V to } 18 \text{ V}, \text{ T}_{J} = -40^{\circ}\text{C} \text{ to } 150^{\circ}\text{C} \text{ (unless otherwise noted)}$ 

	PARAMETER	TEST CONDITIONS	MIN	ТҮР	MAX	UNIT
INPUT VOLT	AGE AND CURRENT					
V <sub>Clamp</sub>	V <sub>DS</sub> clamp voltage		40		58	V
VUVLOF	V <sub>BB</sub> undervoltage lockout falling			2.5	3	V
V <sub>UVLOR</sub>	V <sub>BB</sub> undervoltage lockout rising			2.5	3	V
		$ \begin{aligned} & V_{BB} = 13.5 \ V, \ T_J = 25^\circC \\ & V_{EN} = V_{DIA\_EN} = 0 \ V, \ V_{OUT} = 0 \ V \end{aligned} $			0.5	μA
I <sub>SB</sub>	Standby current (includes MOSFET leakage)	$ \begin{aligned} &V_{BB} = 13.5 \text{ V},  \text{T}_{\text{J}} = 85^{\circ}\text{C} \\ &V_{EN} = V_{\text{DIA}\_EN} = 0 \text{ V},  V_{\text{OUT}} = 0 \text{ V} \end{aligned} $			0.5	μA
					3	μA
I	Output leakage current	$ \begin{aligned} & V_{BB} = 13.5 \text{ V},  \text{T}_{J} = 25^{\circ}\text{C} \\ & V_{EN} = V_{DIA\_EN} = 0 \text{ V},  V_{OUT} = 0 \text{ V} \end{aligned} $		0.01	0.5	μΑ
OUT(standby)					3	μA
I <sub>DIA</sub>	Current consumption in diagnostic mode	$ \begin{array}{l} V_{BB} = 13.5 \ V, \ I_{SNS} = 0 \ mA \\ V_{EN} = 0 \ V, \ V_{DIA\_EN} = 5 \ V, \ V_{OUT} = 0V \end{array} $		3	6	mA
Ia	Quiescent current			3	6	mA
t <sub>STBY</sub>	Standby mode delay time	$V_{EN} = V_{DIA\_EN} = 0$ V to Standby		20		ms
RON CHARAC	TERISTICS					
		$T_J = 25^{\circ}C, 6 V \le V_{BB} \le 28 V$		9		mΩ
R <sub>ON</sub>	On-resistance Includes MOSFET and package	$T_{J} = 150^{\circ}C, 6 V \le V_{BB} \le 28 V$			20	mΩ
	mendes moor ET and package	$T_J = 25^{\circ}C, 3 V \le V_{BB} \le 6 V$			15	mΩ
R <sub>ON(REV)</sub>	On-resistance during reverse	$T_{J} = 25^{\circ}C, -18 \text{ V} \le \text{V}_{BB} \le -8 \text{ V}$		9		mΩ
	polarity	$T_{J} = 105^{\circ}C, -18 \text{ V} \le V_{BB} \le -8 \text{ V}$			20	mΩ
CURRENT S	ENSE CHARACTERISTICS				1	
K <sub>SNS</sub>	Current sense ratio			4600		

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## **Electrical Characteristics (continued)**

	PARAMETER	TEST CON	DITIONS	MIN	ТҮР	MAX	UNIT
			I <sub>OUT</sub> = 20 A		4.35		mA
			1 <sub>0UT</sub> = 20 A	-5		5	%
			1 0 4		1.74		mA
			I <sub>OUT</sub> = 8 A	-5		5	%
					0.65		mA
	Current sense current and	$V_{EN} = V_{DIA\_EN} = 5 \text{ V}, \text{ V}_{SEL1} =$	I <sub>OUT</sub> = 3 A	-5		5	%
I <sub>SNSI</sub>	current sense accuracy	$V_{SEL2} = 0 V$			0.217		mA
			I <sub>OUT</sub> = 1 A	-5		5	%
			I <sub>OUT</sub> = 300 mA		0.065		mA
				-12		12	%
					0.022		mA
			$I_{OUT} = 100 \text{ mA}$	-42		42	%
	HARACTERISTICS						,0
-j			$T_J = -40^{\circ}C$		0.12		mA
					0.85		mA
I <sub>SNST</sub>	Temperature sense current	$V_{\text{DIA}_{\text{EN}}} = 5 \text{ V}, \text{ V}_{\text{SEL1}} = 5 \text{ V}, \text{ V}_{\text{SEL2}} = 0 \overline{\text{V}}$	$T_{,1} = 85^{\circ}C$		1.52		mA
			T <sub>J</sub> = 150°C		2.25		
al /aT	Coofficient		1j = 150 C				mA
dl <sub>SNST</sub> /dT	Coefficient				0.0112		mA/°C
V <sub>BB</sub> SENSE	CHARACTERISTICS		N/ 0.1/		0.00		
			V <sub>BB</sub> = 3 V		0.26		mA
		$V_{DIA\_EN} = 5 V, V_{SEL1} = 5 V, V_{SEL2}$	V <sub>BB</sub> = 8 V		0.69		mA
I <sub>SNSV</sub>	Voltage sense current $V_{\text{DIA}} = 5 \overline{V}$	= 5  V	vBB = 10:0 v		1.17		mA
			V <sub>BB</sub> = 18 V		1.56		mA
			V <sub>BB</sub> = 28 V		2.43		mA
dl <sub>SNSV</sub> /dV	Coefficient				0.0867		mA/V
SNS CHARA	CTERISTICS						
I <sub>SNSFH</sub>	I <sub>SNS</sub> fault high level	$V_{\text{DIA}\_\text{EN}} = 5 \text{ V}, \text{ V}_{\text{SEL1}} = 0 \text{ V}, \text{ V}_{\text{SEL2}} = 0$		6	6.9	7.6	mA
I <sub>SNSleak</sub>	I <sub>SNS</sub> leakage	$V_{DIA\_EN} = 0 V$		0		1	μA
V <sub>SNSclamp</sub>	V <sub>SNS</sub> clamp				5.9		V
CURRENT L	IMIT CHARACTERISTICS						
			$T_{\rm J} = -40^{\circ}C$	75.5	88.8	102.1	
		Device Version B/D	$T_J = 25^{\circ}C$	68	80	92	Α
			T <sub>J</sub> = 150°C	51	60	69	
I <sub>CL</sub>	Current Limit		$T_{\rm J} = -40^{\circ} C$	16	22.2	27.8	
		Device Version A/C/E	T <sub>.1</sub> = 25°C	14.4	20	25	А
			T <sub>J</sub> = 150°C	10.8	15	18.8	
ST PIN CHA	RACTERISTICS	-				I	
V <sub>OL</sub>	Open-load detection voltage	$V_{EN} = 0 V, V_{DIA_{EN}} = 5 V$		2	2.5	4	V
0L		From falling edge of EN					
t <sub>OL1</sub>	$ \begin{array}{c} \text{OL and STB indication time -} \\ \text{switch disabled} \end{array} \begin{array}{c} \text{FIGH raming edge of EV} \\ \text{V}_{\text{EN}} = 5 \text{ V to 0 V, } \text{V}_{\text{DIA\_EN}} = 5 \text{ V, } \text{V}_{\text{SEI}} \\ \text{I}_{\text{OUT}} = 0 \text{ mA, } \text{V}_{\text{OUT}} = 4 \text{ V} \end{array} $		<sub>SELx</sub> = 00	300	500	500 700	μs
	OL and STB indication time - switch disabled From rising edge of DIA_EN $V_{EN} = 0 V, V_{DIA_EN} = 0 V to 5 V, V_{SELx} = 00$						
t <sub>OL2</sub>			$V_{\text{SELx}} = 00$			50	μs
		$I_{OUT} = 0 \text{ mA}, V_{OUT} = 4 \text{ V}$					
tous	$ \begin{array}{l} \mbox{OL and STB indication time -} \\ \mbox{switch disabled} \end{array} \begin{array}{l} \mbox{From rising edge of VOUT} \\ \mbox{V}_{EN} = 0 \ V, \ V_{DIA\_EN} = 5 \ V, \ V_{SELx} = 00 \\ \mbox{I}_{OUT} = 0 \ mA, \ V_{OUT} = 0 \ V \ to \ 4 \ V \end{array} $		00			50	μs
t <sub>OL3</sub>					55	μο	
T <sub>ABS</sub>	Thermal shutdown			160			°C
T <sub>HYS</sub>	Thermal shutdown hysteresis				20		°C
		Minimum time from fault shutdow	n to switch re-enable (for	<u> </u>		-	-
t <sub>RETRY</sub>	Retry time	thermal shutdown, current limit, a		1	2	3	ms
t <sub>WD</sub>	Watchdog timer	Device version E		350	400	450	ms



### **Electrical Characteristics (continued)**

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
EN PIN CHAF	ACTERISTICS <sup>(1)</sup>					
V <sub>IL, EN</sub>	Input voltage low level				0.8	V
V <sub>IH, EN</sub>	Input voltage high level	No GND network Diode	2			V
V <sub>IHYS, EN</sub>	Input voltage hysteresis	No GND network Diode		250		mV
I <sub>IL, EN</sub>	Input current low level	V <sub>EN</sub> = 0.8 V		0.8		μA
I <sub>IH, EN</sub>	Input current high level	V <sub>EN</sub> = 2.0 V		2		μA
R <sub>EN</sub>	Internal pulldown resistor			1		MΩ
DIA_EN PIN C	HARACTERISTICS (1)				·	
V <sub>IL, DIA_EN</sub>	Input voltage low level	No GND network Diode			0.8	V
V <sub>IH, DIA_EN</sub>	Input voltage high level	No GND network Diode	2			V
VIHYS, DIA_EN	Input voltage hysteresis			250		mV
I <sub>IL, DIA_EN</sub>	Input current low level	$V_{DIA\_EN} = 0.8 V$		0.8		μA
I <sub>IH, DIA_EN</sub>	Input current high level	$V_{DIA\_EN} = 2.0 V$		2		μA
R <sub>DIA_EN</sub>	Internal pulldown resistor			1		MΩ
SEL1 AND SE	L2 PIN CHARACTERISTICS (1	)			·	-
VIL, SELx	Input voltage low level	No GND network Diode			0.8	V
VIH, SELx	Input voltage high level		2			V
V <sub>IHYS, SELx</sub>	Input voltage hysteresis			250		mV
I <sub>IL, SELx</sub>	Input current low level	$V_{SELx} = 0.8 V$		0.8		μA
I <sub>IH, SELx</sub>	Input current high level	$V_{SELx} = 2.0 V$		2		μA
R <sub>SELx</sub>	Internal pulldown resistor			1		MΩ
LATCH PIN C	HARACTERISTICS (1)					
VIL, LATCH	Input voltage low level	No GND network Diode			0.8	V
VIH, LATCH	Input voltage high level	No GND network Diode	2			V
VIHYS, LATCH	Input voltage hysteresis			250		mV
IIL, LATCH	Input current low level	V <sub>LATCH</sub> = 0.8 V		0.8		μA
I <sub>IH, LATCH</sub>	Input current high level	V <sub>LATCH</sub> = 2.0 V		2		μA
R <sub>LATCH</sub>	Internal pulldown resistor			1		MΩ
ST PIN CHAR	ACTERISTICS (1)					
V <sub>OL, ST</sub>	Output voltage low level	I <sub>ST</sub> = 1 mA			0.4	V
I <sub>STleak</sub>	Leakage current	$V_{ST} = 5 V$			2	μA

(1)  $V_{BB} = 3 \text{ to } 28 \text{ V}$ 

### 7.6 Switching Characteristics

 $V_{BB}$  = 13.5 V,  $T_{J}$  = -40°C to 150°C (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	ТҮР	МАХ	UNIT
t <sub>DR</sub>	Turn-on delay time	$V_{BB}$ = 13.5 V, R <sub>L</sub> = 2.6 $\Omega$	20	70	100	μs
t <sub>DF</sub>	Turn-off delay time	$V_{BB}=13.5~V,~R_L=2.6~\Omega$	20	50	100	μs
SR <sub>R</sub>	VOUT rising slew rate	$V_{BB}$ = 13.5 V, 20% to 80% of $V_{OUT},$ $R_L$ = 2.6 $\Omega$	0.1	0.35	0.7	V/µs
SR <sub>F</sub>	VOUT falling slew rate	$V_{BB}$ = 13.5 V, 80% to 20% of $V_{OUT},$ $R_L$ = 2.6 $\Omega$	0.1	0.5	0.7	V/µs
t <sub>ON</sub>	Turn-on time	$V_{BB}$ = 13.5 V, R <sub>L</sub> = 2.6 $\Omega$	39	80	145	μs
t <sub>OFF</sub>	Turn-off time	$V_{BB}=13.5~V,~R_L=2.6~\Omega$	39	75	145	μs
t <sub>ON</sub> - t <sub>OFF</sub>	Turn-on and off matching	200-μs enable pulse	-50	0	50	μs
E <sub>ON</sub>	Switching energy losses during turn-on	$V_{BB}=13.5~V,~R_L=2.6~\Omega$		0.4		mJ
E <sub>OFF</sub>	Switching energy losses during turn-off	$V_{BB}$ = 13.5 V, $R_L$ = 2.6 $\Omega$		0.4		mJ

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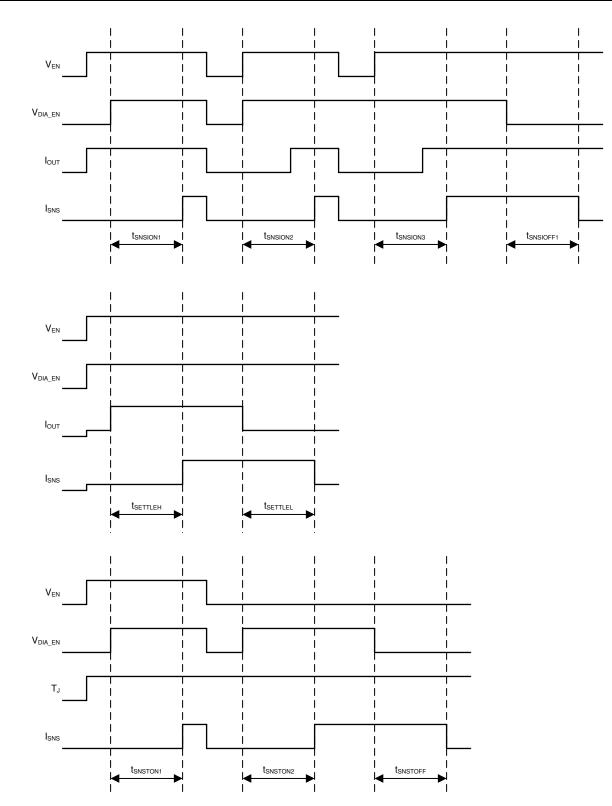
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### 7.7 SNS Timing Characteristics

 $V_{BB}$  = 8 to 18 V,  $T_{\rm J}$  =  $-40^{\circ}C$  to 150°C (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN TYP MAX	UNIT
SNS TIMIN	IG - CURRENT SENSE	+		
t <sub>SNSION1</sub>	Settling time from rising edge of DIA_EN	$ \begin{array}{l} V_{EN} = 5 \ V, \ V_{DIA\_EN} = 0 \ V \ to \ 5 \ V \\ R_{SNS} = 1 \ k\Omega, \ R_L = 2.6 \ \Omega \end{array} $	40	μs
t <sub>SNSION2</sub>	Settling time from rising edge of EN		180	μs
t <sub>SNSION3</sub>	Settling time from rising edge of EN		180	μs
t <sub>SNSIOFF1</sub>	Settling time from falling edge of DIA_EN		20	μs
t <sub>SETTLEH</sub>	Settling time from rising edge of load step		20	μs
t <sub>SETTLEL</sub>	Settling time from falling edge of load step		20	μs
SNS TIMIN	IG - TEMPERATURE SENSE			
t <sub>SNSTON1</sub>	Settling time from rising edge of DIA_EN	$V_{EN} = 5 \text{ V},  V_{DIA\_EN} = 0 \text{ V to } 5 \text{ V}$ $R_{SNS} = 1  k\Omega$	40	μs
t <sub>SNSTON2</sub>	Settling time from rising edge of DIA_EN		70	μs
t <sub>SNSTOFF</sub>	Settling time from falling edge of DIA_EN	$V_{EN} = X, V_{DIA\_EN} = 5 \text{ V to } 0 \text{ V}$ $R_{SNS} = 1 \text{ k}\Omega$	20	μs
SNS TIMIN	IG - VOLTAGE SENSE			
t <sub>SNSVON1</sub>	Settling time from rising edge of DIA_EN	$V_{EN}$ = 5 V, $V_{DIA\_EN}$ = 0 V to 5 V $R_{SNS}$ = 1 $k\Omega$	40	μs
t <sub>SNSVON2</sub>	Settling time from rising edge of DIA_EN	$V_{EN} = 0 \text{ V},  V_{DIA\_EN} = 0 \text{ V to 5 V} \\ R_{SNS} = 1  k\Omega$	70	μs
t <sub>SNSVOFF</sub>	Settling time from falling edge of DIA_EN	$V_{EN} = X, V_{DIA\_EN} = 5 V \text{ to } 0 V$ $R_{SNS} = 1 k\Omega$	20	μs
SNS TIMIN	IG - MULTIPLEXER	·		
	Settling time from temperature sense to current sense	$ \begin{array}{l} V_{EN} = X,  V_{DIA\_EN} = 5  V \\ V_{SEL1} = 5  V  to  0  V,  V_{SEL2} = 0  V \\ R_{SNS} = 1  k\Omega,  R_L = 2.6  \Omega \end{array} $	60	μs
t <sub>MUX</sub>	Settling time from temperature sense to voltage sense	$\label{eq:VEN} \begin{array}{l} V_{EN} = X,  V_{DIA\_EN} = 5 \ V \\ V_{SEL1} = 5 \ V,  V_{SEL2} = 0 \ V \ to \ 5 \ V \\ R_{SNS} = 1 \ k\Omega \end{array}$	60	μs
	Settling time from voltage sense to temperature sense	$\label{eq:VEN} \begin{array}{l} V_{EN}=X, V_{DIA\_EN}=5 \ V \\ V_{SEL1}=5 \ V, \ V_{SEL2}=5 \ V \ to \ 0 \ V \\ R_{SNS}=1 \ k\Omega \end{array}$	60	μs
	Settling time from voltage sense to current sense	$\label{eq:VEN} \begin{array}{l} V_{EN} = X, \ V_{DIA\_EN} = 5 \ V \\ V_{SEL1} = V_{SEL2} = 5 \ V \ to \ 0 \ V, \\ R_{SNS} = 1 \ k\Omega, \ R_L = 2.6 \ \Omega \end{array}$	60	μs
	Settling time from current sense to temperature sense	$ \begin{array}{l} V_{EN} = X,  V_{DIA\_EN} = 5  V \\ V_{SEL1} = 0  V  to  5  V,  V_{SEL2} = 0  V \\ R_{SNS} = 1  k\Omega,  R_L = 2.6  \Omega \end{array} $	60	μs
	Settling time from current sense to voltage sense	$V_{EN} = X, V_{DIA\_EN} = 5 V$ $V_{SEL1} = V_{SEL2} = 0 V to 5 V$ $R_{SNS} = 1 k\Omega, R_L = 2.6 \Omega$	60	μs



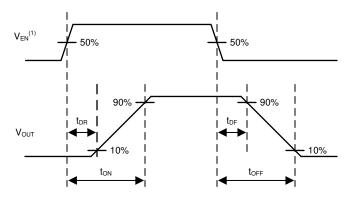


NOTES: Rise and fall times of control signals are 100 ns. Control signals include: EN, DIA\_EN, SEL1, SEL2. SEL1 and SEL2 must be set to the appropriate values.

The temperature sense timing diagram can also be used to depict the voltage sense timings.

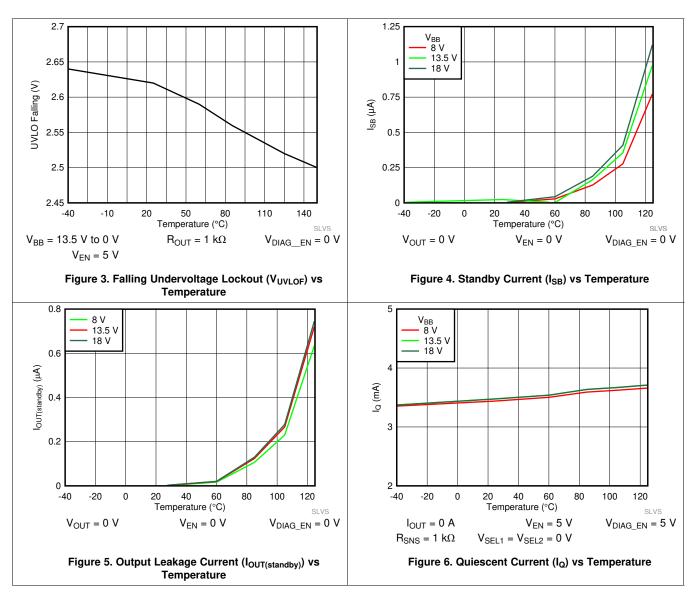
#### Figure 1. SNS Timing Characteristics Definitions





Rise and fall time of  $V_{EN}$  is 100 ns.

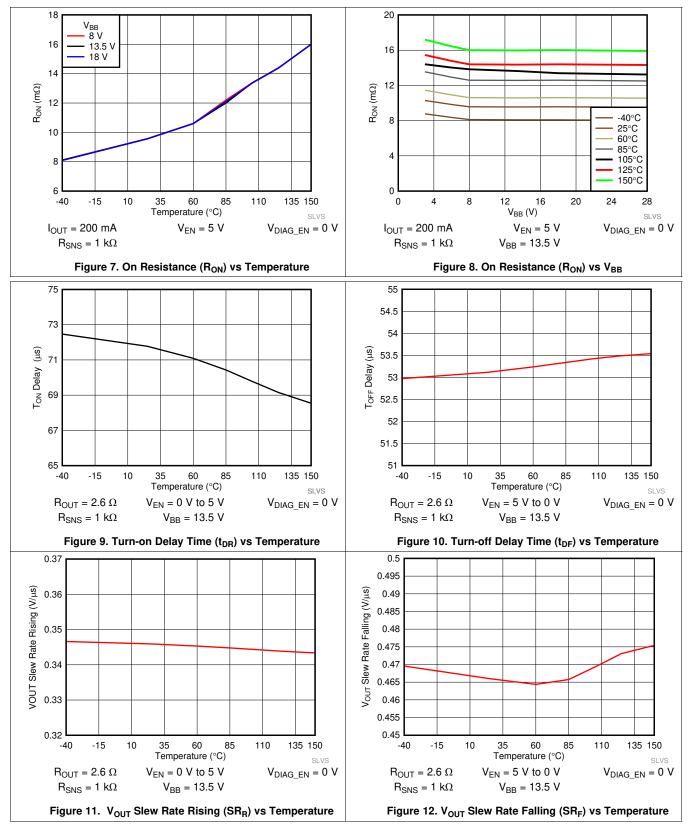




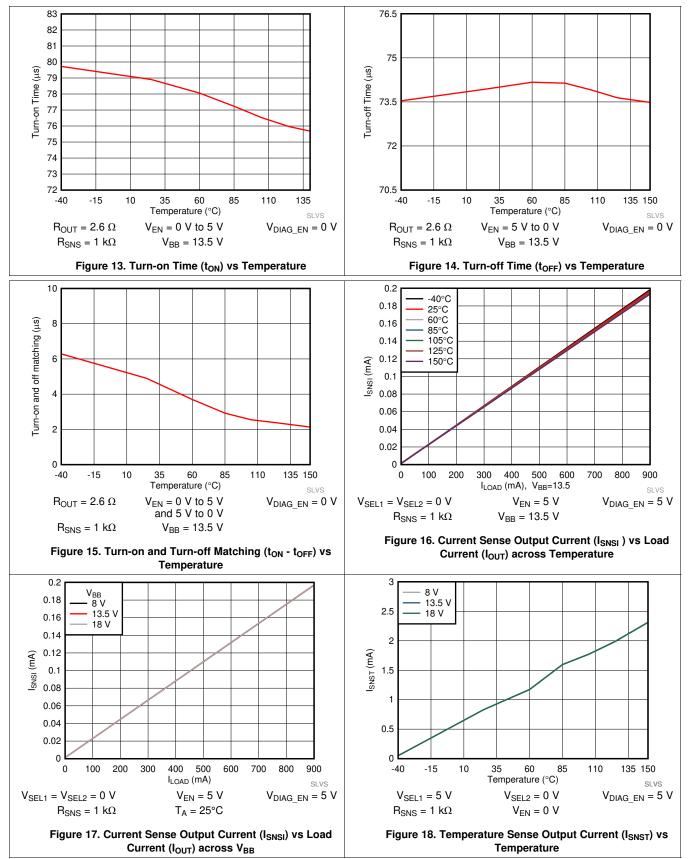
### 7.8 Typical Characteristics



#### **Typical Characteristics (continued)**

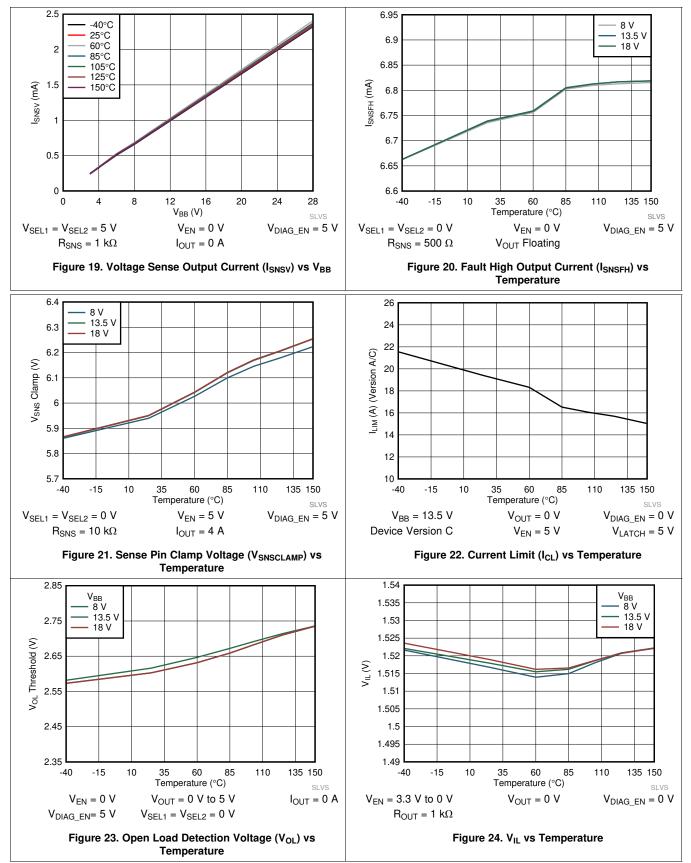


### **Typical Characteristics (continued)**





#### **Typical Characteristics (continued)**

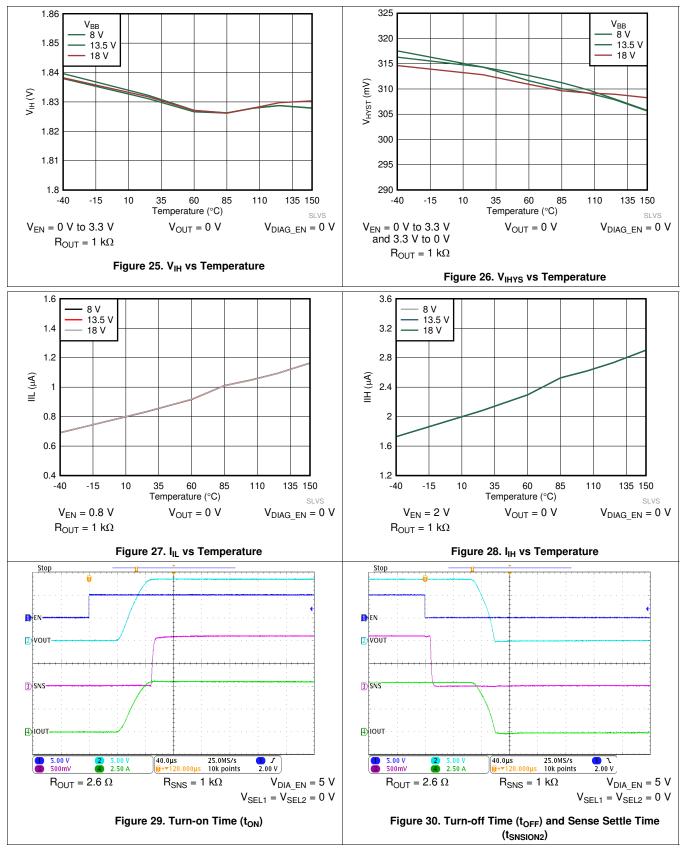


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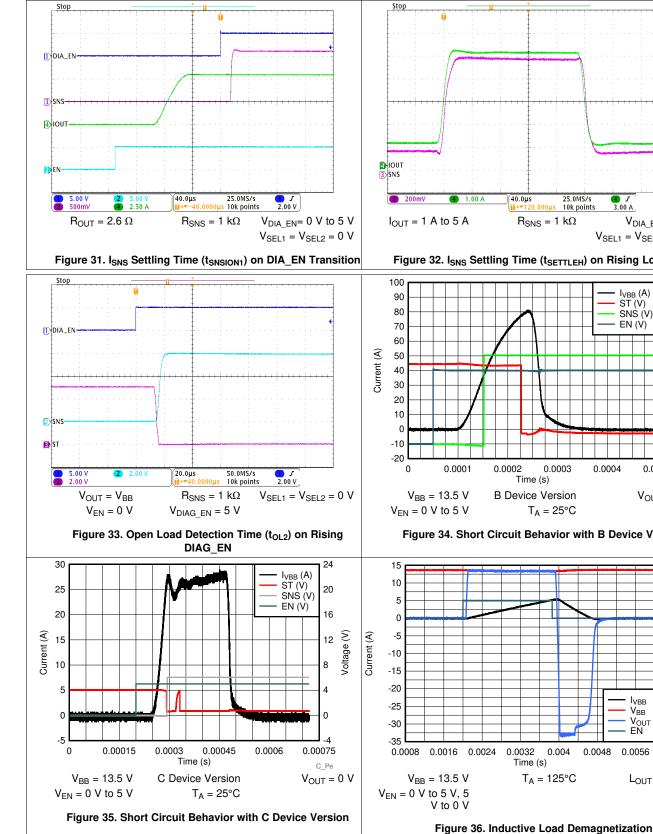
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### **Typical Characteristics (continued)**





#### Typical Characteristics (continued)



 $V_{DIA\_EN} = 5 V$  $V_{SEL1} = V_{SEL2} = 0 V$ 

3.00 A

15

10

5

0

-5

-10

-15

-20

-25

-30

-35

Indu

 $L_{OUT} = 5 \text{ mH}$ 

IVBB

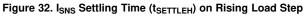
VBB

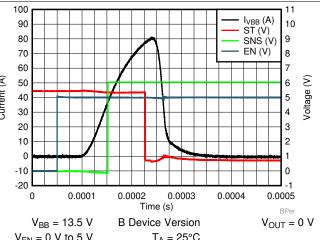
VOUT

ΕŇ

0.0056

Voltage (V)







0.0048

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### 8 Parameter Measurement Information

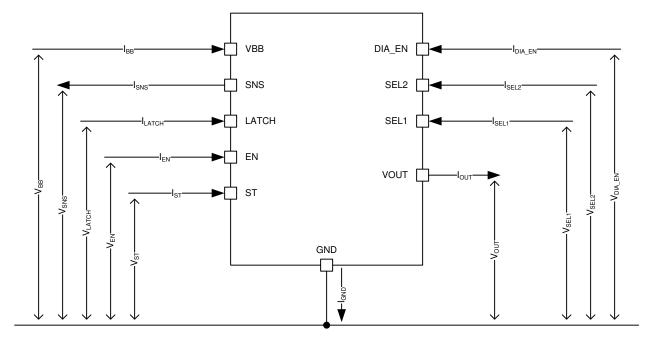


Figure 37. Parameter Definitions



### 9 Detailed Description

#### 9.1 Overview

The device is a single-channel smart high-side power switch intended for use with 12 V automotive batteries. Many protection and diagnostic features are integrated in the device.

Diagnostics features include the analog SNS output and the open-drain fault indication ( $\overline{ST}$ ). The analog SNS output is capable of providing a signal that is proportional to device temperature, supply voltage, or load current. The high-accuracy load current sense allows for diagnostics of complex loads.

This device includes protection through thermal shutdown, current limit, transient withstand, and reverse battery operation. For more details on the protection features, refer to the *Feature Description* and *Application Information* sections of the document.

#### 9.1.1 Device Nomenclature

The is one device in the TI family of Smart High Side Switches. Figure 38 shows the family part number nomenclature and explains how to determine device characteristics from the part number for TI Smart High Side Switches.

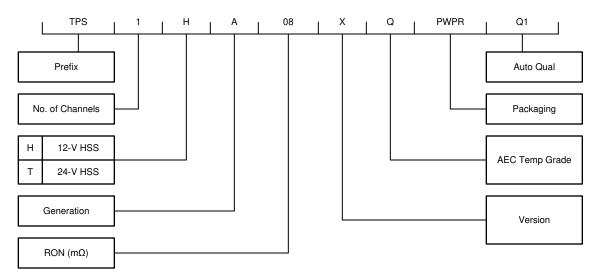
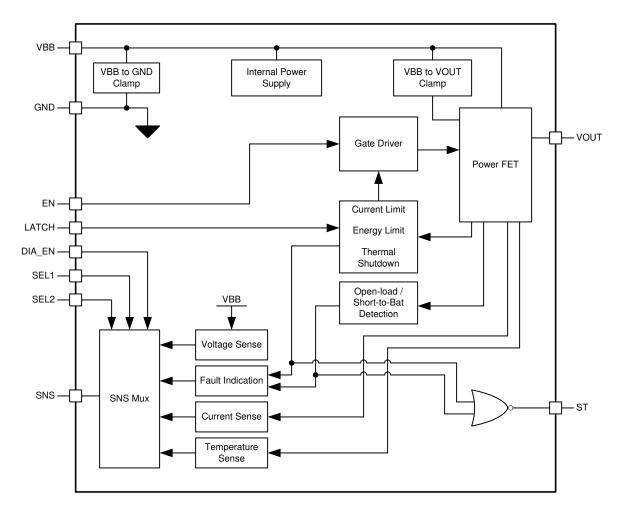


Figure 38. Naming Convention



### 9.2 Functional Block Diagram





#### 9.3 Feature Description

#### 9.3.1 Protection Mechanisms

The is designed to operate in the automotive environment. The protection mechanisms allow the device to be robust against many system-level events such as load dump, reverse battery, short-to-ground and more.

There are three protection features which, if triggered, will cause the switch to automatically disable:

- Thermal Shutdown
- Current Limit (Versions A,B,E)
- Energy Limit

When any of these protections are triggered, the device will enter the FAULT state. In the FAULT state, the fault indication will be available on both the SNS pin and the ST pin (see the diagnostic section of the data sheet for more details).

The switch is no longer held off and the fault indication is reset when all of the below conditions are met:

- LATCH pin is low
- t<sub>RETRY</sub> has expired
- All faults are cleared (thermal shutdown, current limit, energy limit)

#### 9.3.1.1 Thermal Shutdown

The includes temperature sensors on the FET and inside of the device controller. When  $T_{J,FET} > T_{ABS}$ , the device will see a thermal shutdown fault. After the fault is detected, the switch will turn off. The fault is cleared when the switch temperature decreases by the hysteresis value,  $T_{HYS}$ .

#### 9.3.1.2 Current Limit

When  $I_{OUT}$  reaches the current limit threshold,  $I_{CL}$ , the device can switch off immediately (Versions A,B,E), or the device can remain enabled and limit  $I_{OUT}$  (Versions C/D) to  $I_{CL}$  (see *Device Comparison Table* section for more details). In the case that the device remains enabled and limits  $I_{OUT}$ , the thermal shutdown and/or energy limit protection feature may be triggered due to the high amount of power dissipation in the device.

During a short circuit event, the device will hit the  $I_{CL}$  threshold that is listed in the *Specifications* (for the given device version) and then turn the output off or regulate the output current to protect the device. The device will register a short circuit event when the output current exceeds  $I_{CL}$ , however the measured maximum current may exceed the  $I_{CL}$  threshold due to the deglitch filter and turn-off time. The device is guaranteed to protect itself during a short circuit event over the nominal supply voltage range (as defined in the *Specifications* section) at 125°C.

#### 9.3.1.2.1 Current Limit Foldback

The implements a current limit foldback feature that is designed to protect the device in the case of a long-term fault condition. If the device undergoes three consecutive fault shutdown events (any of thermal shutdown, current limit, or energy limit), the current limit will be reduced to half of the original value. The device will revert back to the original current limit threshold if either of the following occurs:

- The device goes to *Standby Delay*.
- The switch turns-on and turns-off without any fault occurring.

#### 9.3.1.2.2 Selectable Current Limit Threshold

The offers two current limit thresholds. The high threshold is designed to allow for a large transient load current (for example, inrush current of a 65-W bulb). The low threshold is designed to provide improved system-level protection for loads that do not have large transient currents (for example, heating element). The lower threshold can allow for reduced size/cost in the current carrying components such as PCB traces and module connectors. Version A (20 A current limit) is ideal for charging capacitors, as it will enable the device to prevent inrush current and clamp the overcurrent to linearly charge the capacitor.



#### Feature Description (continued)

#### 9.3.1.2.3 Undervoltage Lockout (UVLO)

The device monitors the supply voltage  $V_{BB}$  to prevent unpredicted behaviors in the event that the supply voltage is too low. When the supply voltage falls down to  $V_{UVLOF}$ , the output stage is shut down automatically. When the supply rises up to  $V_{UVLOR}$ , the device turns back on.

During an initial ramp of  $V_{BB}$  from 0 V at a ramp rate slower than 1 V/ms,  $V_{EN}$  pin will have to be held low until  $V_{BB}$  is above UVLO threshold (with respect to board ground) and the supply voltage to the device has reliably reached above the UVLO condition. For best operation, ensure that  $V_{BB}$  has risen above UVLO before setting the  $V_{EN}$  pin to high.

#### 9.3.1.2.4 V<sub>BB</sub> during Short-to-Ground

When  $V_{OUT}$  is shorted to ground, the module power supply ( $V_{BB}$ ) can have a transient decrease. This is caused by the sudden increase in current flowing through the wiring harness cables. To achieve ideal system behavior, it is recommended that the module maintain  $V_{BB} > 3$  V during  $V_{OUT}$  short-to-ground. This is typically accomplished by placing bulk capacitance on the power supply node.

#### 9.3.1.3 Energy Limit

The energy limiting feature is implemented to protect the switch from excessive stress. The device will continuously monitor the amount of energy dissipated in the FET. If the energy limit threshold is reached, the switch will automatically disable. In practice, the energy limit will only be reached during a fault event such as short-to-ground.

Energy limit events have the same system-level behavior as thermal shutdown events.

#### 9.3.1.4 Voltage Transients

The contains two voltage clamps which protect the device against system-level voltage transients.

The clamp from  $V_{BB}$  to GND is primarily used to protect the controller from positive transients on the supply line (for example, ISO7637-2). The clamp from  $V_{BB}$  to  $V_{OUT}$  is primarily used to limit the voltage across the FET when switching off an inductive load. Both clamp levels are set to protect the device during these fault conditions. If the voltage potential from  $V_{BB}$  to GND exceeds the  $V_{BB}$  clamp level, the clamp will allow current to flow through the device from  $V_{BB}$  to GND (Path 2). If the voltage potential from  $V_{BB}$  to  $V_{OUT}$  exceeds  $V_{CLAMP}$ , the power FET will allow current to flow from  $V_{BB}$  to  $V_{OUT}$  (Path 3).

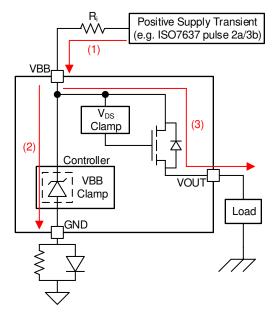


Figure 39. Current Path During Supply Voltage Transient



#### Feature Description (continued)

#### 9.3.1.4.1 Load Dump

The is tested according to ISO 16750-2:2010(E) suppressed load dump pulse. The device supports up to 40 V load dump transient. The switch will maintain normal operation during the load dump pulse. If the switch is enabled, it will stay enabled. If the switch is disabled, it will stay disabled.

#### 9.3.1.4.2 Driving Inductive and Capacitive Loads

When switching off an inductive load, the inductor may impose a negative voltage on the output of the switch. The includes a voltage clamp to limit voltage across the FET. The maximum acceptable load inductance is a function of the device robustness. With a 5 mH load, the can withstand a single pulse of 95 mJ inductive dissipation at 125°C and can withstand 56 mJ of inductive dissipation with a 10 Hz repetitive pulse. If the application parameters exceed this device limit, it is necessary to use a protection device like a freewheeling diode to dissipate the energy stored in the inductor. Figure 40 shows the discharging a 5 mH load that is driven at 5 A.

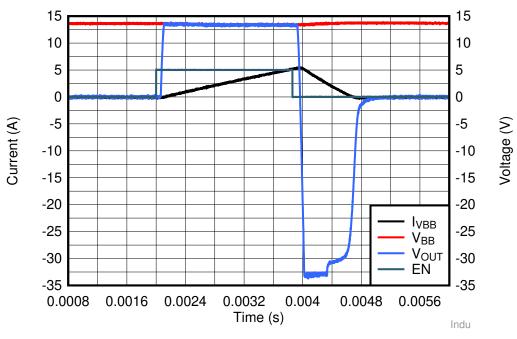


Figure 40. Inductive Discharge (5 mH, 5 A)

In addition, the current limit provides an ideal way to charge a capacitive load safely with limited inrush current. With no protection, charging a large capacitive load can lead to high inrush currents that pull a supply down, however by using the low current limit device options the capacitive load can be safely charged.

For more information on driving inductive or capacitive loads, reference *TI's* "How To Drive Inductive, Capacitive, and Lighting Loads with Smart High Side Switch application report.

#### 9.3.1.5 Reverse Battery

In the reverse battery condition, the switch will automatically be enabled (regardless of EN status) to prevent power dissipation inside the MOSFET body diode. In many applications (for example, resistive load), the full load current may be present during reverse battery. In order to activate the automatic switch on feature, the SEL2 pin must have a path to module ground. This may be path 1 as shown below, or, if the SEL2 pin is unused, the path may be through R<sub>PROT</sub> to module ground.

Protection features (for example, thermal shutdown) are not available during reverse battery. Care must be taken to ensure that excessive power is not dissipated in the switch during the reverse battery condition.

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#### Feature Description (continued)

There are two options for blocking reverse current in the system. Option 1 is to place a blocking device (FET or diode) in series with the battery supply. This will block all current paths. Option 2 is to place a blocking diode in series with the GND node of the high-side switch. This method will protect the controller portion of the switch (path 2), but it will not prevent current from flowing through the load (path 3). The diode used for Option 2 may be shared amongst multiple high-side switches.

Path 1 shown in Figure 41 is blocked inside of the device.

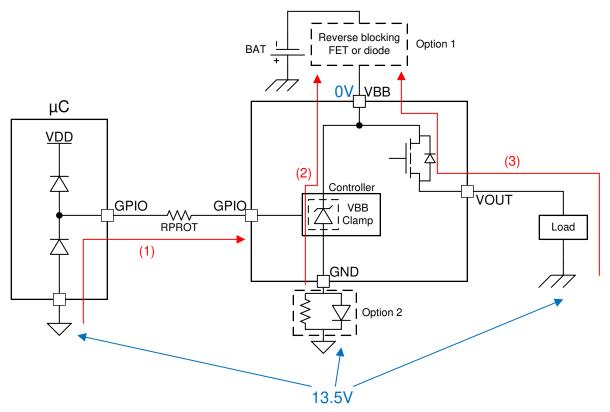


Figure 41. Current Path During Reverse Battery

#### 9.3.1.6 Fault Event – Timing Diagrams

NOTE

All timing diagrams assume that the SELx pins are set to 00.

The LATCH, DIA\_EN, and EN pins are controlled by the user. The timing diagrams represent a possible use-case.

Figure 42 shows the immediate current limit switch off behavior of Versions A,B,E. The diagram also illustrates the retry behavior. As shown, the switch will remain latched off until the LATCH pin is low.



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#### Feature Description (continued)

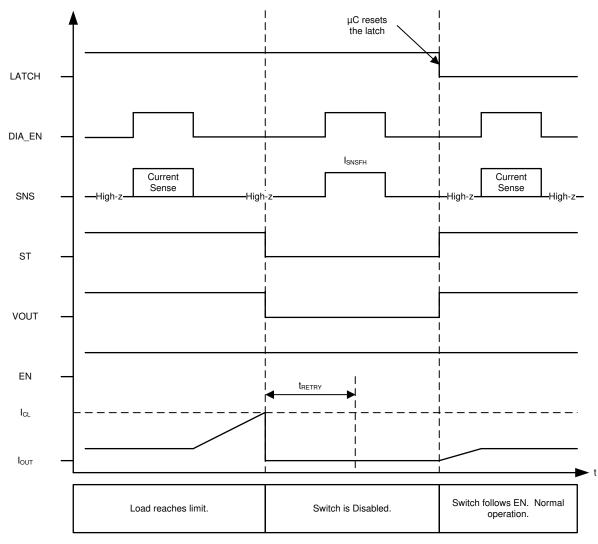


Figure 42. Current Limit – Version A,B,E - Latched Behavior

Figure 43 shows the immediate current limit switch off behavior of versions A,B,E. In this example, LATCH is tied to GND; hence, the switch will retry after the fault is cleared and t<sub>RETRY</sub> has expired.



### Feature Description (continued)

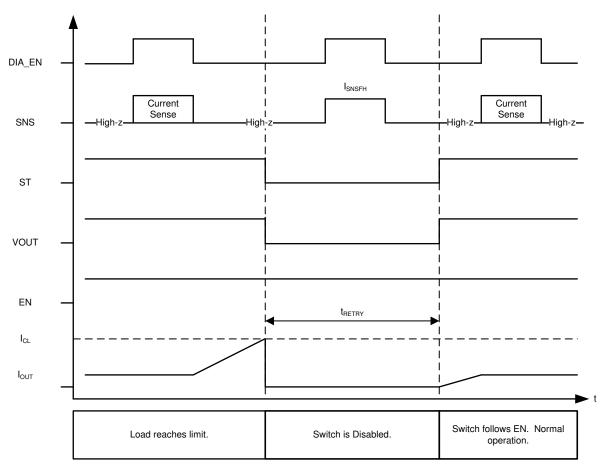


Figure 43. Current Limit – Version A,B,E - LATCH = 0

Figure 44 shows the active current limiting behavior of versions C,D. In versions C,D, the switch will not shutdown until either the energy limit or the thermal shutdown is reached.



#### Feature Description (continued)

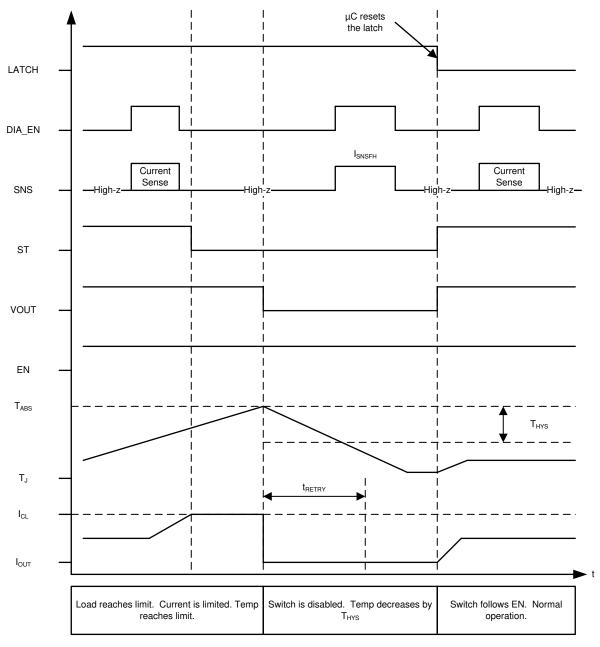
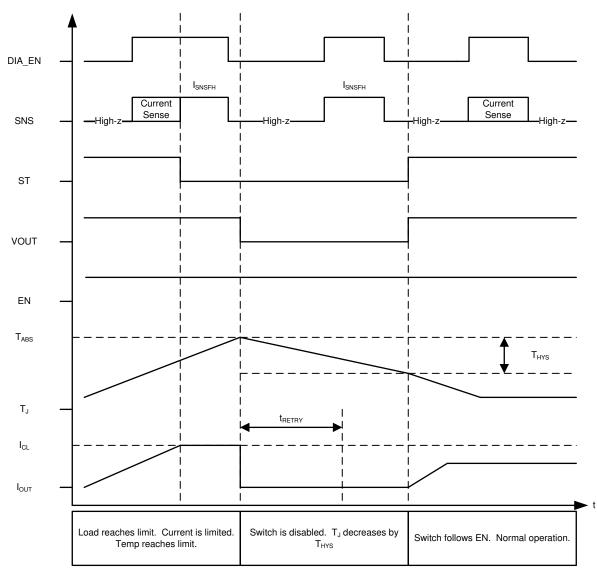


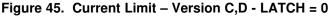
Figure 44. Current Limit – Version C,D - Latched Behavior

Figure 45 shows the active current limiting behavior of versions C,D. The switch will not shutdown until either thermal shutdown or energy limit is tripped. In this example, LATCH is tied to GND.



#### Feature Description (continued)





When the switch retries after a shutdown event, the SNS fault indication will remain until  $V_{OUT}$  has risen to  $V_{BB}$  – 1.8 V. Once  $V_{OUT}$  has risen, the SNS fault indication is reset and current sensing is available. ST fault indication is reset as soon as the switch is re-enabled (does not wait for  $V_{OUT}$  to rise). If there is a short-to-ground and  $V_{OUT}$  is not able to rise, the SNS fault indication will remain indefinitely. The following diagram illustrates auto-retry behavior and provides a zoomed-in view of the fault indication during retry.

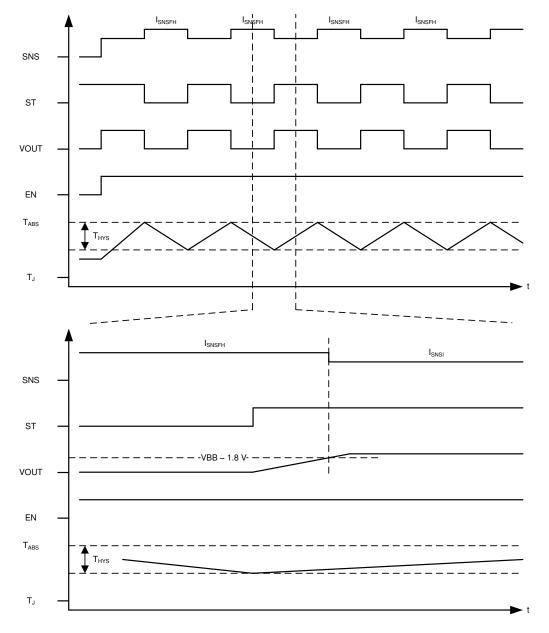
#### NOTE

Figure 46 assumes that  $t_{\text{RETRY}}$  has expired by the time that  $T_{\text{J}}$  reaches the hysteresis threshold.

LATCH = 0 V and DIA\_EN = 5 V



#### Feature Description (continued)





#### 9.3.2 Diagnostic Mechanisms

#### 9.3.2.1 V<sub>OUT</sub> Short-to-Battery and Open-Load

#### 9.3.2.1.1 Detection With Switch Enabled

When the switch is enabled, the  $V_{OUT}$  short-to-battery and open-load conditions can be detected with the current sense feature. In both cases, the load current will be measured through the SNS pin and will be below the expected value.

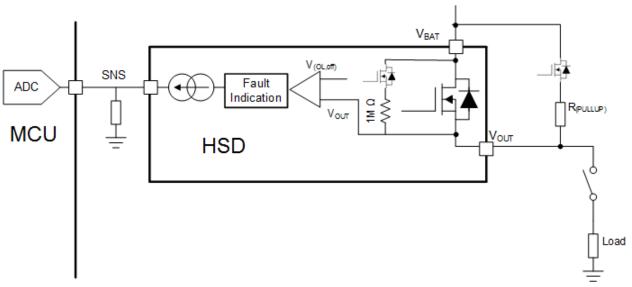
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#### Feature Description (continued)

#### 9.3.2.1.2 Detection With Switch Disabled

While the switch is disabled, if DIA\_EN is high, an internal comparator will detect the condition of  $V_{OUT}$ . If the load is disconnected (open load condition) or there is a short to battery the <sub>OUT</sub> voltage will be higher than the open load threshold ( $V_{OL,off}$ ) and a fault is indicated on the SNS pin. An internal pull-up of 1 M $\Omega$  is in series with an internal MOSFET switch, so no external component is required if only a completely open load needs to be detected. However, if there is significant leakage or other current draw even when the load is disconnected, a lower value pull-up resistor and switch can be added externally to set the V<sub>OUT</sub> voltage above the V<sub>OL,off</sub> during open load conditions.



(1) This figure assumes that the device ground and the load ground are at the same potential. In application, there may be a ground shift voltage of 1 V to 2 V.

#### Figure 47. Short to Battery and Open Load Detection

The detection circuitry is only enabled when DIA\_EN = HIGH and EN = LOW.

If  $V_{OUT} > V_{OL}$ , the SNS pin will go to the fault level.

If  $V_{OUT} < V_{OL}$ , then there is no fault indication.

The fault indication will only occur if the SEL1 pin is set to diagnose the channel.

While the switch is disabled and DIA\_EN is high, the fault indication mechanisms will continuously represent the present status. For example, if  $V_{OUT}$  decreases from  $>V_{OL}$  to  $<V_{OL}$ , the fault indication is reset. Additionally, the fault indication is reset upon the falling edge of DIA\_EN or the rising edge of EN.



#### Feature Description (continued)

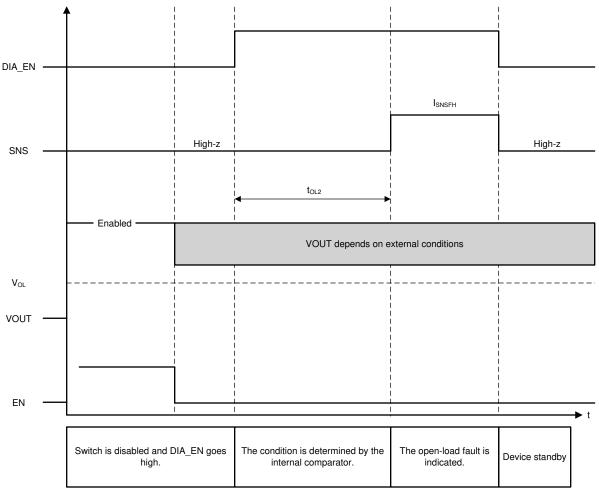


Figure 48. Open Load

#### 9.3.2.2 SNS Output

The SNS output may be used to sense the load current, supply voltage, or device temperature. The SELx pins will select the desired sense signal. The sense circuit will provide a current that is proportional to the selected parameter. This current will be sourced into an external resistor to create a voltage that is proportional to the selected parameter. This voltage may be measured by an ADC or comparator.

To ensure accurate sensing measurement, the sensing resistor should be connected to the same ground potential as the  $\mu$ C ADC.

The SNS Output includes an internal clamp, V<sub>SNSclamp</sub>. This clamp is designed to prevent a high voltage at the SNS output and the ADC input.

· ····· · · · · · · · · · · · · · · ·				
PARAMETER	TRANSFER FUNCTION			
Load current	$I_{SNSI} = I_{OUT} / 4600$			
Supply voltage <sup>(1)</sup>	$I_{SNSV} = (V_{BB}) \times dI_{SNSV} / dV$			
Device temperature	$I_{SNST} = (T_J - 25^{\circ}C) \times dI_{SNST} / dT + 0.85$			

(1) Voltage potential between the  $V_{BB}\xspace$  pin and the GND pin.

The SNS output will also be used to indicate system faults.  $I_{SNS}$  will go to the predefined level,  $I_{SNSFH}$ , when there is a fault. This level is defined in the electrical specifications.

#### 9.3.2.2.1 R<sub>SNS</sub> Value

The following factors should be considered when selecting the  $R_{SNS}$  value:

- Current sense ratio
- Largest and smallest diagnosable load current
- Full-scale voltage of the ADC
- Resolution of the ADC

For an example of selecting R<sub>ISNS</sub> value, reference *Selecting the R<sub>ISNS</sub> Value* in the applications section of this data sheet.

#### 9.3.2.2.1.1 High Accuracy Load Current Sense

In many automotive modules, it is required that the high-side switch provide diagnostic information about the downstream load. With more complex loads, high accuracy sensing is required. A few examples follow:

- LED Lighting: In many architectures, the Body Control Module must be compatible with both incandescent bulbs and also LED modules. The bulb may be relatively simple to diagnose. However, the LED module will consume less current and also can include multiple LED strings in parallel. The same BCM is used in both cases, so the high-side switch must be able to accurately diagnose both load types.
- **Solenoid Protection**: Often solenoids are precisely controlled by low-side switches. However, in a fault event, the low-side switch cannot disconnect the solenoid from the power supply. A high-side switch can be used to continuously monitor several solenoids. If the system current becomes higher than expected, the high-side switch can disable the module.

#### 9.3.2.2.1.2 SNS Output Filter

To achieve the most accurate current sense value, it is recommended to apply filtering to the SNS output. There are two methods of filtering:

- Low-Pass RC filter between the SNS pin and the ADC input. This filter is illustrated in Figure 54 and typical
  values for the resistor and capacitor are given. The designer should select a C<sub>SNS</sub> capacitor value based on
  system requirements. A larger value will provide improved filtering. A smaller value will allow for faster
  transient response.
- The ADC and microcontroller can also be used for filtering. It is recommended that the ADC collects several measurements of the SNS output. The median value of this data set should be considered as the most accurate result. By performing this median calculation, the microcontroller is able to filter out any noise or outlier data.

#### 9.3.2.3 ST Pin

The  $\overline{ST}$  pin is an open-drain output. The pin indicates the status of the switch channel. The output is high-z when there is no fault condition. The output is pulled low when there is a fault condition.

#### 9.3.2.4 Fault Indication and SNS Mux

The following faults will be communicated via the SNS and  $\overline{ST}$  outputs:

- Switch shutdown, due to:
- Thermal Shutdown
- Current limit
- Energy limit
- Active current limiting
- Open-Load / V<sub>OUT</sub> shorted-to-battery

Open-load / Short-to-battery are not indicated while the switch is enabled (though these conditions can be detected via the sense current). Hence, if there is a fault indication corresponding to an enabled channel, then it must be either switch shutdown or active current limiting.

The SNS pin will only indicate the fault if the SELx = 00. Switch shutdown fault indication will occur on the  $\overline{ST}$  pin regardless of the SELx pins; however, OL/STB fault indication is only available when the SELx = 00.



#### Table 3. SNS Mux

INPUTS				OUTPUTS		
DIA_EN	SEL1	SEL2	FAULT DETECT <sup>(1)</sup>	SNS	ST	
0	Х	Х	0	High-z	High-z	
0	Х	Х	1	High-z	Pull low	
1	0	0	0	Load current	High-z	
1	0	1	0	Not Used	Not Used	
1	1	0	0	Device temperature	High-z	
1	1	1	0	Supply voltage	High-z	
1	0	0	1	I <sub>SNSFH</sub>	Pull low	
1	0	1	1	Not Used	Not Used	
1	1	0	1	Device temperature	Pull low	
1	1	1	1	Supply voltage	Pull low	

(1) Fault Detect encompasses the below conditions:

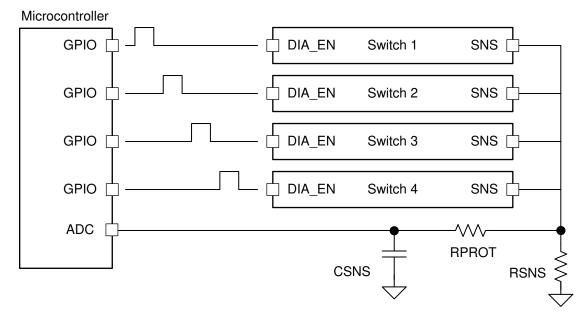
(a) Switch shutdown and waiting for retry

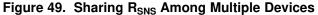
(b) Active current limiting

(c) OL / STB

#### 9.3.2.5 Resistor Sharing

Multiple high-side switch channels may use the same SNS resistor as shown in Figure 49 below. This reduces the total number of passive components in the system and the number of ADC terminals that are required of the microcontroller.





### 9.3.2.6 High-Frequency, Low Duty-Cycle Current Sensing

Some applications will operate with a high-frequency, low duty-cycle PWM. Such applications require fast settling of the SNS output. For example, a 250 Hz, 5% duty cycle PWM will have an on-time of only 200  $\mu$ s. The microcontroller ADC may sample the SNS signal after the defined settling time, t<sub>SNSION3</sub>.



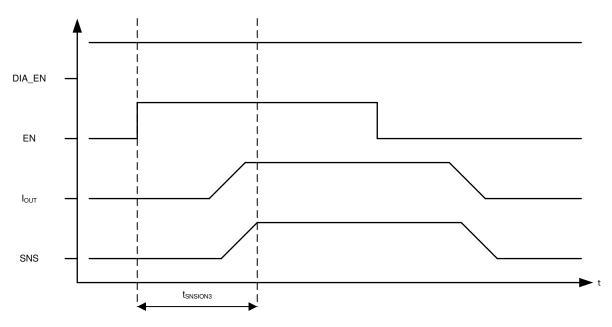


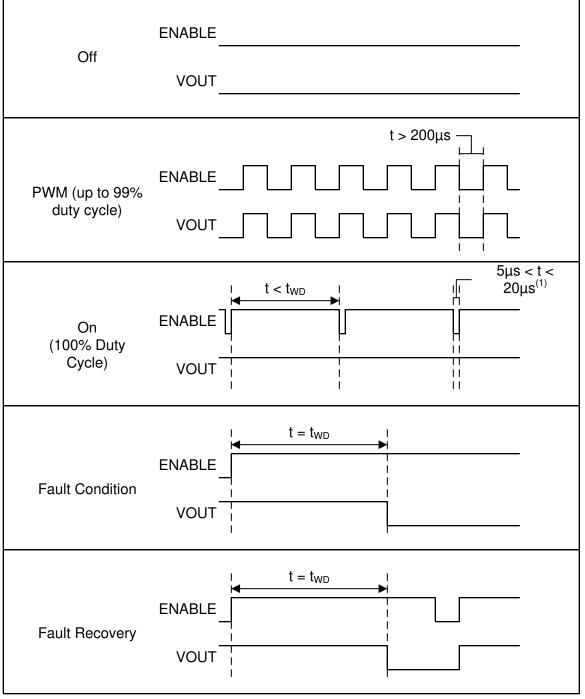
Figure 50. Current Sensing in Low-Duty Cycle Applications

#### 9.3.3 Enable Watchdog

For some automotive applications, it is necessary to continuously verify that there is valid communication between the microcontroller and the switch enable pin. The purpose of this is to protect against possible communication faults (for example, microcontroller failure). The \ includes an optional watchdog feature which continuously polls the enable pin. Note that this feature is only activated for device version E, so the below information is only applicable to version E.

To use the watchdog feature, the microcontroller should apply a PWM to the switch enable pin. If this PWM is not present (EN is high continuously for  $\ge t_{WD}$ ) the switch will automatically be disabled. The watchdog timer is reset on the rising edge of EN. The fault indications are cleared upon the falling edge of EN. The following figure illustrates how the switch will respond to the EN PWM.





The watchdog feature requires that a PWM is applied to the switch enable pin. To maintain  $V_{OUT}$  at 100% duty cycle, the microcontroller should periodically apply a short pulse to the enable pin. This short pulse will reset the watchdog timer, but will not cause the switch to turn-off. The pulse must be >5  $\mu$ s to ensure that it is recognized by the device. There is no upper limit on the pulse width; however, if the pulse is longer than 20  $\mu$ s, the switch may start to transition from enabled to disabled.

#### Figure 51. Enable Watchdog - Overview

Figure 52 illustrates the behavior of the watchdog feature.



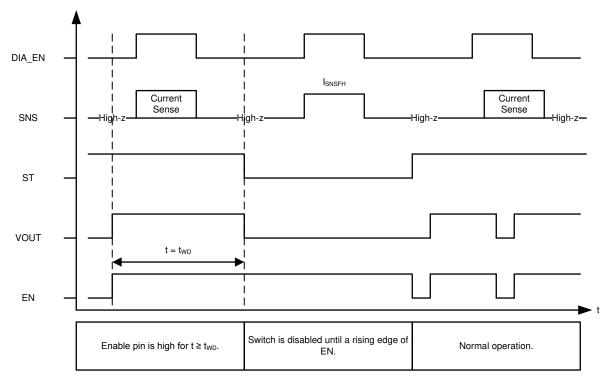


Figure 52. Enable Watchdog Timing Diagram

#### 9.4 Device Functional Modes

#### 9.4.1 Off

Off state occurs when the device is not powered.

#### 9.4.2 Standby

Standby state is a low-power mode used to reduce power consumption to the lowest level. Diagnostic capabilities are not available in Standby mode.

#### 9.4.3 Diagnostic

Diagnostic state may be used to perform diagnostics while the switch is disabled.

#### 9.4.4 Standby Delay

The Standby Delay state is entered when EN and DIA\_EN are low. After t<sub>STBY</sub>, if the EN and DIA\_EN pins are still low, the device will go to Standby State.

#### 9.4.5 Active

In Active state, the switch is enabled. The diagnostic functions may be turned on or off during Active state.

#### 9.4.6 Fault

The Fault state is entered if a fault shutdown occurs (thermal shutdown, current limit, energy limit). After all faults are cleared, the LATCH pin is low, and the retry timer has expired, the device will transition out of Fault state. If the Enable pin is high, the switch will re-enable. If the Enable pin is low, the switch will remain off.



## **Device Functional Modes (continued)**

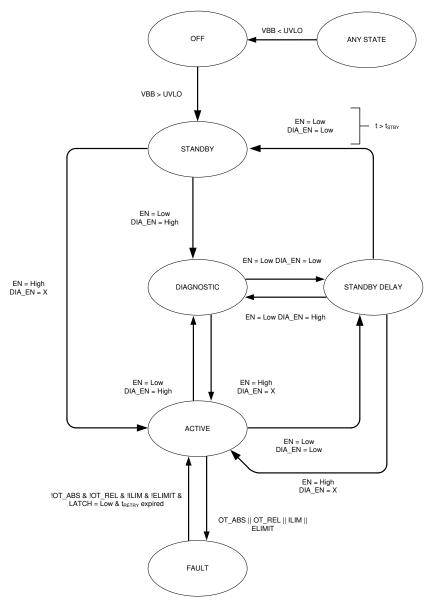


Figure 53. State Diagram

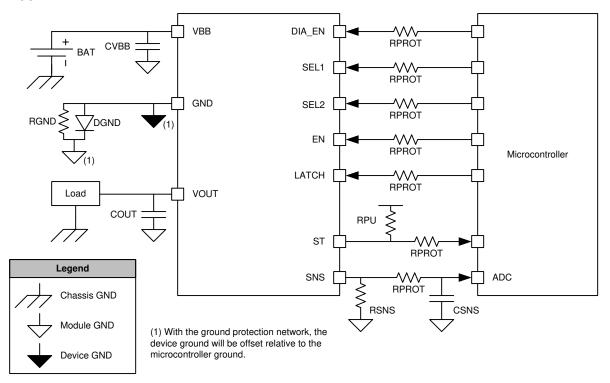


## **10** Application and Implementation

### NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

## **10.1** Application Information



With the ground protection network, the device ground will be offset relative to the microcontroller ground.

## Figure 54. System Diagram

COMPONENT	TYPICAL VALUE	PURPOSE
R <sub>PROT</sub>	15 kΩ	Protect microcontroller and device I/O pins
R <sub>SNS</sub>	1 kΩ	Translate the sense current into sense voltage
R <sub>PU</sub>	10 kΩ	Provide pull-up source for open-drain output
C <sub>SNS</sub>	100 pF - 10 nF	Low-pass filter for the ADC input
R <sub>GND</sub>	4.7 kΩ	Stabilize GND potential during turn-off of inductive load
D <sub>GND</sub>	BAS21 Diode	Protects device during reverse battery
С <sub>VBB</sub>	220 nF to Device GND	Filtering of voltage transients (for example, ESD, ISO7637-2) and improved emissions
	100 nF to Module GND	Stabilize the input supply and filter out low frequency noise.
C <sub>OUT</sub>	22 nF	Filtering of voltage transients (for example, ESD, ISO7637-2)

### **Table 4. Recommended External Components**



#### **10.1.1 Ground Protection Network**

As discussed in the section regarding Reverse Battery,  $D_{GND}$  may be used to prevent excessive reverse current from flowing into the device during a reverse battery event. Additionally,  $R_{GND}$  is placed in parallel with  $D_{GND}$  if the switch is used to drive an inductive load. The ground protection network ( $D_{GND}$  and  $R_{GND}$ ) may be shared amongst multiple high-side switches.

A minimum value for  $R_{GND}$  may be calculated by using the absolute maximum rating for  $I_{GND}$ . During the reverse battery condition,  $I_{GND} = V_{BB} / R_{GND}$ :

 $R_{GND} \ge V_{BB} / I_{GND}$ 

- Set V<sub>BB</sub> = −13.5 V
- Set  $I_{GND} = -50$  mA (absolute maximum rating)

 $R_{GND} \ge -13.5 \text{ V} / -50 \text{ mA} = 270 \Omega$ 

(1)

(2)

In this example, it is found that  $R_{GND}$  must be at least 270  $\Omega$ . It is also necessary to consider the power dissipation in  $R_{GND}$  during the reverse battery event:

 $P_{RGND} = V_{BB}^2 / R_{GND}$ 

 $P_{\text{RGND}} = (13.5 \text{ V})^2 / 270 \Omega = 0.675 \text{ W}$ 

In practice, R<sub>GND</sub> may not be rated for such a high power. In this case, a larger resistor value should be selected.

### 10.1.2 Interface With Microcontroller

The ground protection network will cause the device ground to be at a higher potential than the module ground (and microcontroller ground). This offset will impact the interface between the device and the microcontroller.

Logic pin voltage will be offset by the forward voltage of the diode. For input pins (for example, EN), the designer must consider the  $V_{IH}$  specification of the switch and the  $V_{OH}$  specification of the microcontroller. For a system that *does not* include  $D_{GND}$ , it is required that  $V_{OH} > V_{IH}$ . For a system that *does* include  $D_{GND}$ , it is required that  $V_{OH} > V_{IH}$ . For a system that *does* include  $D_{GND}$ , it is required that  $V_{OH} > V_{IH}$ .

For use of the status pin, ST, a similar consideration is necessary. The designer must consider the  $V_{OL, ST}$  specification and the  $V_{IL}$  specification of the microcontroller. For a system that includes DGND, it is required that  $V_{OL, ST} + V_F < V_{IL, \mu C}$ .

The sense resistor,  $R_{SNS}$ , should be terminated to the microcontroller ground. In this case, the ADC can accurately measure the SNS signal even if there is an offset between the microcontroller ground and the device ground.

### 10.1.3 I/O Protection

R<sub>PROT</sub> is used to protect the microcontroller I/O pins during system-level voltage transients such as ISO pulses or reverse battery. A large resistance value ensures that current through the pin is limited to a safe level.

### 10.1.4 Inverse Current

Inverse current occurs when 0 V <  $V_{BB}$  <  $V_{OUT}$ . In this case, current may flow from  $V_{OUT}$  to  $V_{BB}$ . Inverse current cannot be caused by a purely resistive load. However, a capacitive or inductive load can cause inverse current. For example, if there is a significant amount of load capacitance and the  $V_{BB}$  node has a transient droop,  $V_{OUT}$  may be greater than  $V_{BB}$ .

will not detect inverse current. When the switch is enabled, inverse current will pass through the switch. When the switch is disabled, inverse current may pass through the MOSFET body diode. The device will continue operating in the normal manner during an inverse current event.

### 10.1.5 Loss of GND

The ground connection may be lost either on the device level or on the module level. If the ground connection is lost, both switches will be disabled. If the switch was already disabled when the ground connection was lost, the switch will remain disabled. When the ground is reconnected, normal operation will resume.

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#### 10.1.6 Automotive Standards

#### 10.1.6.1 ISO7637-2

is tested according to the ISO7637-2:2011 (E) standard. The test pulses are applied both with the switches enabled and disabled. The test setup includes only the DUT and minimal external components:  $C_{VBB}$ ,  $C_{OUT}$ ,  $D_{GND}$ , and  $R_{GND}$ .

Status II is defined in ISO 7637-1 Function Performance Status Classification (FPSC) as: "The function does not perform as designed during the test but returns automatically to normal operation after the test".

TEST ULSE SEVER STATUS II FUNCTIONA			MINIMUM NUMBER OF PULSES OR TEST	BURST CYCLE / PULSE REPETITION TIME			
PULSE	LEVEL	US	TIME	MIN	MAX		
1	IV	–150 V	500 pulses	0.5 s			
2a	III	+55 V	500 pulses	0.20	5 s		
2b	IV	+10 V	10 pulses	0.5 s	5 s		
3a	III	–165 V	1 hour	90 ms	100 ms		
3b	III	+112 V	1 hour	90 ms	100 ms		

#### Table 5. ISO7637-2:2011 (E) Results

### 10.1.6.2 AEC – Q100-012 Short Circuit Reliability

The is tested according to the AEC - Q100-012 Short Circuit Reliability standard. This test is performed to demonstrate the robustness of the device against  $V_{OUT}$  short-to-ground events. Test results are summarized in Table 6. For further details, refer to the AEC - Q100-012 standard document or TI's *Short Circuit Reliability Test for Smart Power Switches* application report.

Test conditions:

- LATCH = 0 V
- $T_A = -40^{\circ}C$
- 10 units from 3 separate lots for a total of 30 units
- $L_{supply} = 5 \ \mu H, \ R_{supply} = 10 \ m\Omega$
- V<sub>BB</sub> = 14 V

Test procedure:

- Parametric data is collected on each unit pre-stress
- Each unit is enabled into a short circuit with the required short circuit cycles or duration as specified
- · Parametric data is re-collected on each unit post-stress to verify that no parametric shift is observed

The cold repetitive test is run at  $-40^{\circ}$ C which is the worst case condition for the . The current limit threshold is highest at cold temperature; hence, the short-circuit pulse contains more energy at cold temperature. The cold repetitive test refers to the device being given time to cool down between pulses, within than being run at a cold temperature. The load short circuit is the worst case situation, since the energy stored in the cable inductance can cause additional harm. The fast response of the device ensures current limiting occurs quickly and at a current close to the load short condition. In addition, the hot repetitive test is performed as well.

TEST	LOCATION OF SHORT	DEVICE VERSION	NO. OF CYCLES	NO. OF UNITS	NO. OF FAILS
Cold Repetitive - Long Pulse	Load Short Circuit, $L_{short} = 5 \ \mu H$ , R <sub>short</sub> = 100 m $\Omega$ , T <sub>A</sub> = -40°C	D	200 k	30	0
Hot Repetitive - Long Pulse	Terminal Short Circuit, $L_{short} = 5 \ \mu H$ , R <sub>short</sub> = 100 m $\Omega$ , T <sub>A</sub> = 25°C	D	100 hours	30	0

### Table 6. AEC - Q100-012 Test Results



#### 10.1.7 Thermal Information

When outputting current, the will heat up due to the power dissipation. Figure 55 shows the transient thermal impedance curve that can be used to determine the device temperature during 1 W pulse of a given length.

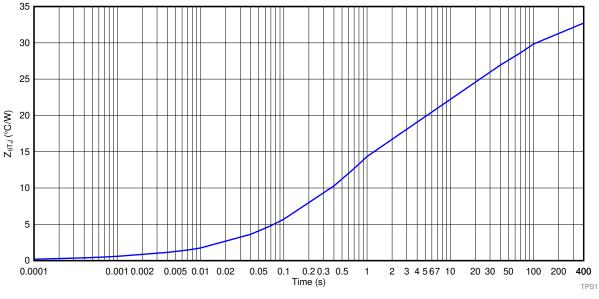


Figure 55. Transient Thermal Impedance

### **10.2 Typical Application**

This application example demonstrates how the device can be used to power resistive heater loads as in seat heaters. Figure 56 shows a typical application where the load is a resistive seat heater. This document highlights the basics of this type of application, however for a more detailed discussion reference *TI's Smart Power Switch Seat Heater Reference Design*.

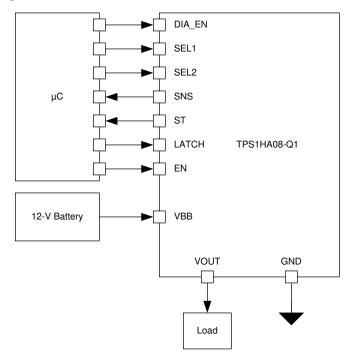


Figure 56. Block Diagram for Powering Heater Loads

## Typical Application (continued)

## 10.2.1 Design Requirements

For this design example, use the input parameters shown in Table 7.

DESIGN PARAMETER	EXAMPLE VALUE
V <sub>BB</sub>	12.8 V
Heater Load	90 W max
Load Current Sense	100 mA to 20 A
Ambient temperature	85°C
R <sub>0JA</sub>	32.8°C/W (depending on PCB)

### **Table 7. Design Parameters**

### 10.2.2 Detailed Design Procedure

### 10.2.2.1 Thermal Considerations

The DC current under maximum load power condition will be around 7.03 A. Power dissipation in the switch is calculated in Equation 3.  $R_{ON}$  is assumed to be 20 m $\Omega$  because this is the maximum specification. In practice,  $R_{ON}$  will be lower.

$$P_{FET} = I^{2} \times R_{ON}$$
(3)  
$$P_{FET} = (7.03 \text{ A})^{2} \times 20 \text{ m}\Omega = 0.988 \text{ W}$$
(4)

The junction temperature of the device can be calculated using Equation 5 and the  $R_{\theta JA}$  value from the *Specifications* section.

$$T_{J} = T_{A} + R_{0JA} \times P_{FET}$$
(5)  
$$T_{J} = 85^{\circ}C + 32.8^{\circ}C/W \times 0.988 W = 117.4^{\circ}C$$

The maximum junction temperature rating for device is  $T_J = 150$  °C. Based on the above example calculation, the device temperature will stay below the maximum rating.

### 10.2.2.2 Diagnostics

If the resistive heating load is disconnected (heater malfunction), an alert is desired. Open-load detection can be performed in the switch-enabled state via the current sense feature of the device. Alternatively, under open load condition in off-state with diagnostics enabled, the current in the SNS pin will be the fault current and the can be detected from the sense voltage measurement.

### 10.2.2.2.1 Selecting the R<sub>ISNS</sub> Value

Table 8 shows the requirements for the load current sense in this application. The K<sub>SNS</sub> value is specified for the device and can be found in the *Specifications* section.

PARAMETER	EXAMPLE VALUE
Current Sense Ratio (K <sub>SNS</sub> )	4600
Largest diagnosable load current	20 A
Smallest diagnosable load current	50 mA
Full-scale ADC voltage	5 V
ADC resolution	10 bit

Table 8. R <sub>SNS</sub>	Calculation	Parameters
---------------------------	-------------	------------

The load current measurement requirements of 20 A ensures that current can be sensed up to the 20 A current limit, while the low level of 100 mA allows for accurate measurement of low load currents.

The R<sub>SNS</sub> resistor value should be selected such that the largest diagnosable load current puts V<sub>SNS</sub> at about 90% of the ADC full-scale. With this design, any ADC value above 90% can be considered a fault. Additionally, the R<sub>SNS</sub> resistor value should ensure that the smallest diagnosable load current does not cause V<sub>SNS</sub> to fall below 1 LSB of the ADC. With the given example values, a 1-k $\Omega$  sense resistor satisfies both requirements shown in Table 9.



LOAD (A)	SENSE RATIO	I <sub>SNS</sub> (mA)	R <sub>SNS</sub> (Ω)	V <sub>SNS</sub> (V)	% OF 5-V ADC
0.050	4600	0.011	1000	0.011	0.22%
20.000	4600	4.348	1000	4.348	87%

### 10.2.3 Application Curves

Figure 57 shows the behavior of the in this application when the MCU provides an enable pulse to beginning heating the resistive element. Shortly after the EN pin goes high, the load current begins to flow and the SNS pin measures the output current.

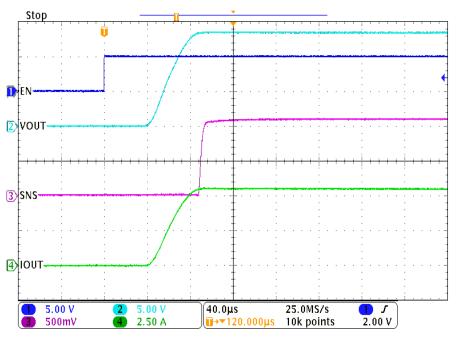


Figure 57. Heater Turn-on Time

By measuring the voltage on the SNS pin, the can communicate back to the system MCU what the load current is. Figure 58 shows that when the seat heater approaches full load and  $I_{OUT}$  jumps from a low load current of 1 A up to a 5 A load current, the load step is mirrored on the SNS pin.



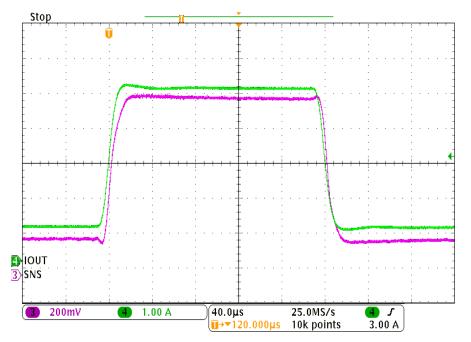


Figure 58. SNS Response During Heater Load Step

One common concern in these type of applications is that the heating element can accidentally lose connection, creating an open load situation. In this case, it is ideal for the to recognize that the load has been removed and report a FLT to the MCU. Figure 59 shows the behavior of the when there is no load attached. As soon as the DIAG\_EN pin is engaged, the SNS output goes high and the ST output engages low. By monitoring these pins, the MCU can recognize there is a fault and notify the user that maintenance is required.

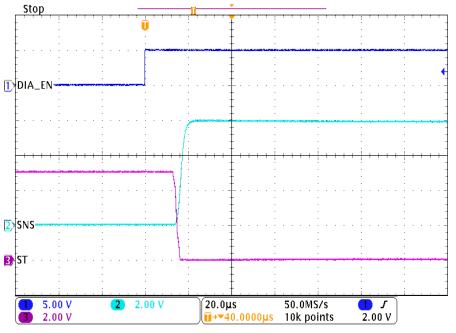


Figure 59. Open Load Detection If Heating Element is Missing



Importantly, the will also protect the system in the event of a short-circuit. Figure 60 shows the behavior of the device if it is enabled into a short circuit condition. If this is using the device option C, the current will be clamped to the current limit  $I_{CL}$  until it hits an over temperature event, at which point it will shut down. In this way, the system is protected from unchecked overcurrent in the event of a short circuit.

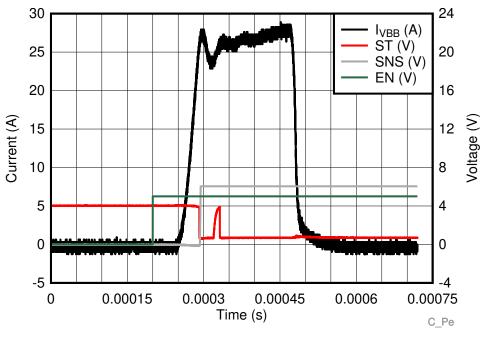


Figure 60. Overcurrent Behavior During Short Circuit Event

## **11 Power Supply Recommendations**

The is designed to operate in a 12-V automotive system. The nominal supply voltage range is 8 V to 18 V. The device is also designed to withstand voltage transients beyond this range. When operating outside of the nominal voltage range, the device will exhibit normal functional behavior. However, parametric specifications may not be guaranteed.

V <sub>BB</sub> Voltage Range	Note
3 V to 8 V	Transients such as cold crank and start-stop, functional operation guaranteed but some parametric specifications may not apply. The device is completely short-circuit protected up to 125°C
8 V to 18 V	Nominal supply voltage, all parametric specifications apply. The device is completely short-circuit protected up to 125°C
18 V to 40 V	Transients such as jump-start and load-dump, functional operation guaranteed but some parametric specifications may not apply

### Table 10. Operating Voltage Range

## 12 Layout

## 12.1 Layout Guidelines

To achieve optimal thermal performance, connect the exposed pad to a large copper pour. On the top PCB layer, the pour may extend beyond the pad dimensions as shown in the example below. In addition to this, it is recommended to also have a  $V_{BB}$  plane either on one of the internal PCB layers or on the bottom layer. Vias should connect this plane to the top  $V_{BB}$  pour.

has 6  $V_{OUT}$  pins. All  $V_{OUT}$  pins must be shorted together on the PCB. Additionally, the layout should ensure that the current path is symmetrical for both sides of the device. If the path is not symmetrical, there will be some imbalance in current spreading across the power FET. This can impact accuracy of the current sense measurement.

## 12.2 Layout Example

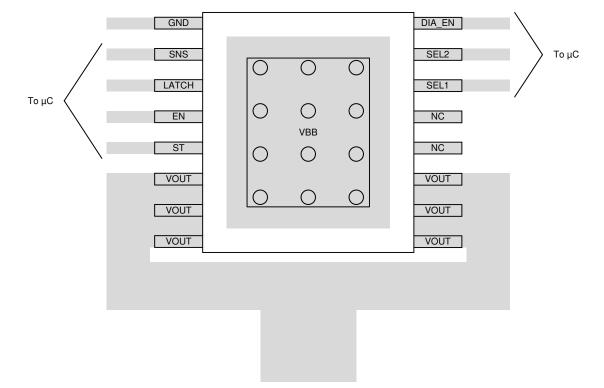


Figure 61. PWP Layout Example

**NSTRUMENTS** 

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## **13 Device and Documentation Support**

## 13.1 Device Support

### 13.1.1 Related Documentation

For related documentation see the following:

- TI's "How To Drive Inductive, Capacitive, and Lighting Loads with Smart High Side Switch
- Short Circuit Reliability Test for Smart Power Switches
- TI's Smart Power Switch Seat Heater Reference Design
- Reverse Battery Protection for High Side Switches

## 13.2 Trademarks

All trademarks are the property of their respective owners.

### **13.3 Electrostatic Discharge Caution**



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

## 13.4 Glossary

### SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

## 14 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



## PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
TPS1HA08AQPWPRQ1	ACTIVE	HTSSOP	PWP	16	3000	RoHS-Exempt & Green	NIPDAU	Level-3-260C-168HRS	-40 to 125	1HA08A	Samples
TPS1HA08BQPWPRQ1	ACTIVE	HTSSOP	PWP	16	3000	RoHS-Exempt & Green	NIPDAU	Level-3-260C-168HRS	-40 to 125	1HA08B	Samples
TPS1HA08CQPWPRQ1	ACTIVE	HTSSOP	PWP	16	3000	RoHS-Exempt & Green	NIPDAU	Level-3-260C-168HRS	-40 to 125	1HA08C	Samples
TPS1HA08DQPWPRQ1	ACTIVE	HTSSOP	PWP	16	3000	RoHS-Exempt & Green	NIPDAU	Level-3-260C-168HRS	-40 to 125	1HA08D	Samples
TPS1HA08EQPWPRQ1	ACTIVE	HTSSOP	PWP	16	3000	RoHS-Exempt & Green	NIPDAU	Level-3-260C-168HRS	-40 to 125	1HA08E	Samples

<sup>(1)</sup> The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

<sup>(2)</sup> RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

<sup>(3)</sup> MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

<sup>(4)</sup> There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

<sup>(6)</sup> Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.



10-Dec-2020

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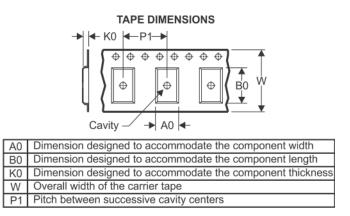
## PACKAGE MATERIALS INFORMATION

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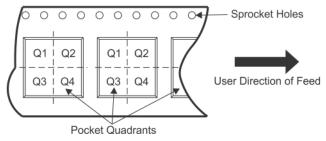
Texas Instruments

## TAPE AND REEL INFORMATION





## QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS1HA08AQPWPRQ1	HTSSOP	PWP	16	3000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
TPS1HA08BQPWPRQ1	HTSSOP	PWP	16	3000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
TPS1HA08CQPWPRQ1	HTSSOP	PWP	16	3000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
TPS1HA08DQPWPRQ1	HTSSOP	PWP	16	3000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
TPS1HA08EQPWPRQ1	HTSSOP	PWP	16	3000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1

Texas Instruments

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## PACKAGE MATERIALS INFORMATION

6-Aug-2020



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS1HA08AQPWPRQ1	HTSSOP	PWP	16	3000	350.0	350.0	43.0
TPS1HA08BQPWPRQ1	HTSSOP	PWP	16	3000	350.0	350.0	43.0
TPS1HA08CQPWPRQ1	HTSSOP	PWP	16	3000	350.0	350.0	43.0
TPS1HA08DQPWPRQ1	HTSSOP	PWP	16	3000	350.0	350.0	43.0
TPS1HA08EQPWPRQ1	HTSSOP	PWP	16	3000	350.0	350.0	43.0

## **GENERIC PACKAGE VIEW**

## **PWP 16**

# PowerPAD<sup>™</sup> TSSOP - 1.2 mm max height

PLASTIC SMALL OUTLINE



Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.



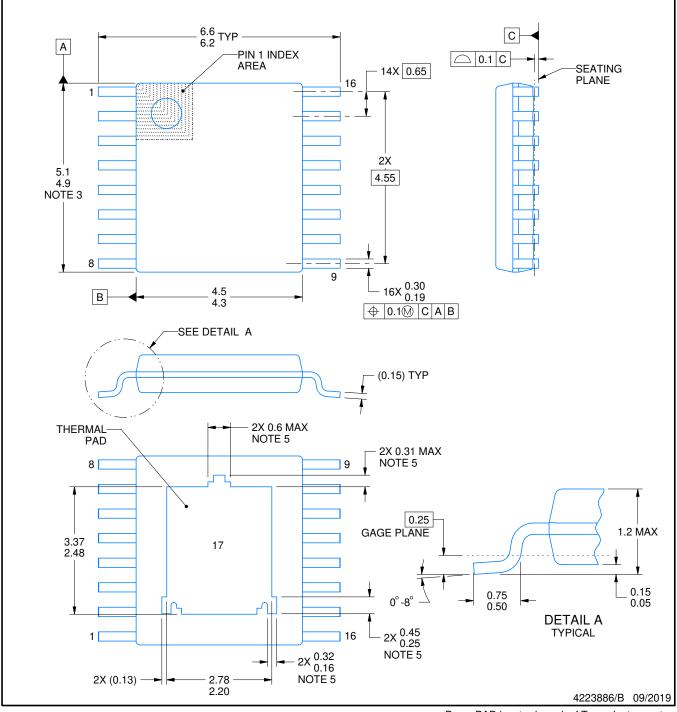
## **PWP0016M**



## **PACKAGE OUTLINE**

## PowerPAD<sup>™</sup> TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



#### NOTES:

PowerPAD is a trademark of Texas Instruments.

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M. 2. This drawing is subject to change without notice. 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not

- exceed 0.15 mm per side. 4. Reference JEDEC registration MO-153.
- 5. Features may differ or may not be present.

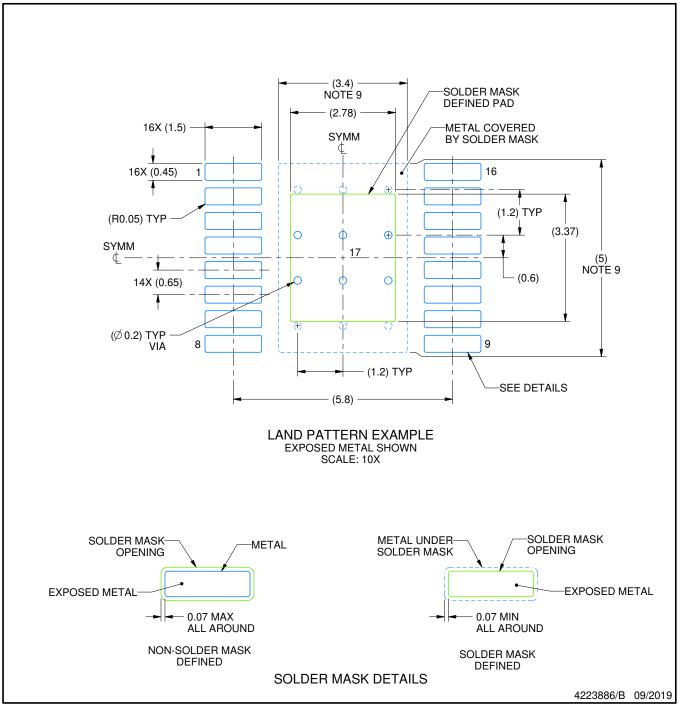


## **PWP0016M**

# **EXAMPLE BOARD LAYOUT**

# PowerPAD<sup>™</sup> TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



NOTES: (continued)

- 6. Publication IPC-7351 may have alternate designs.
- 7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
- 8. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature numbers SLMA002 (www.ti.com/lit/slma002) and SLMA004 (www.ti.com/lit/slma004).
- 9. Size of metal pad may vary due to creepage requirement.
- 10. Vias are optional depending on application, refer to device data sheet. It is recommended that vias under paste be filled, plugged or tented.

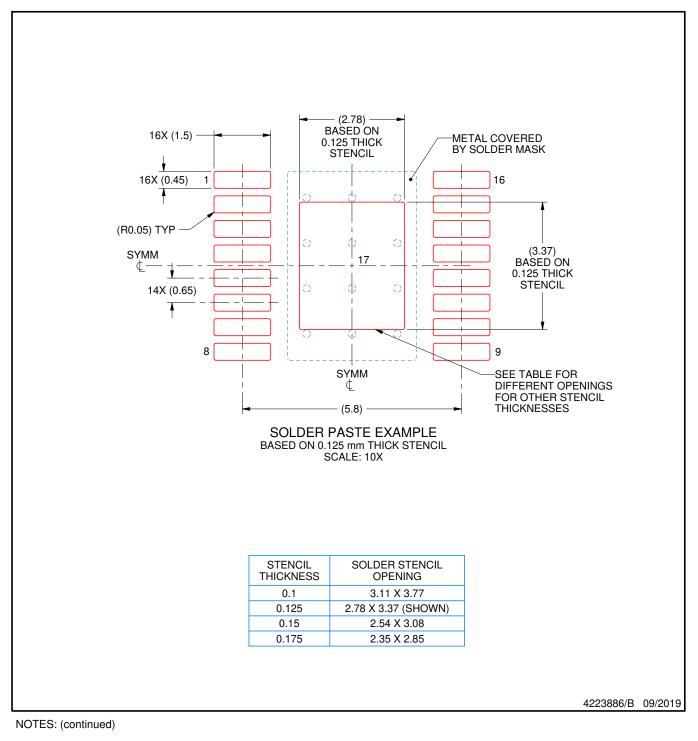


## **PWP0016M**

## **EXAMPLE STENCIL DESIGN**

## PowerPAD<sup>™</sup> TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



11. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

12. Board assembly site may have different recommendations for stencil design.



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