

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INC. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

APPLICATOR PARTS LIST				TYPE HINGEBAR MARK IV			AMP INCORPORATED HARRISBURG, PENNA.				
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA			TERMINALS
1	WIRE CRIMPER	1	458596-2	42	BAR, FRONT STAB	1	456260-1	TO APPLY TERMINAL (BUSSING) TAB LOK			760 FEED 62021
2	INS. CRIMPER			43	HOLD DOWN, HINGE BAR	1	811009-1	WIRE SIZE	CRIMP HEIGHT		
3	ANVIL	1	843101-1	44	HINGE BLK. & STAB	1	810974-1	18	.052		
4	ANVIL INSERT	1	456262-1	45	HINGE PIN	1	811007-1	16	.056		
5				45	GUARD FRONT	1	456599-1	14	.062		
6	REAR SHEAR PLATE	1	456271-2	47	ASSY HINGE BAR	1	459928-1	12	.072		
7	DEFLECTOR, CHIP	1	459942-1	43	SPRING, HINGE BAR	2	3-23846-5	SEE REMARKS			
8	SHEAR, FLOATING	1	459926-1	49				CRIMP	SIZE	TYPE	FEED
9	PLT, RETAINING REAR	1	459924-1	50				WIRE	.160	JL	SEE
10	FRONT ANVIL SPACER PLT.			51	SPACER, COMP SPRING	2	811070-1	INSUL.	-#		TERMINAL
11	SPACER, ANVIL HOLDER	1	811223-1	52				SLEEVED	-#		
12	CRIMP SPACER			53				INSULATION RANGE	WIRE RANGE		
13	FRONT STRIP GUIDE	1	456257-1	54	PLATE IDENTIFICATION	1	452373-1	-#	18-12		
14	REAR STRIP GUIDE	1	456258-1	55	SLR, DRIVE	3	21017-6	EXPLODED VIEW PLM A-6004-9			
15	RAM STD H.B. RAM	1	473828	57				REMARKS:			
16	PLT, RAM RETAINING	1	465004-2	58				RIGHT HAND			
17	WEAR PLT, RAM	1	811010-1	59				2# 18 - .058			
18	PROTECTIVE PLUG	1	23141-1	60				2# 18 + #16 - .060			
19	APPLICATOR MOUNT ASSY.			61				2# 16 - .064			
20	BASE PLATE	1	456252-1	62				FOR TERMINAL 62021			
21	BLOCK, SHEAR RET.	1	459927-1	63				PRIOR TO REV W OR			
22	STRIP GUIDE PLATE			64	SPRING SHEAR RETURN	1	7-22282-3	FOR TERMINAL 62091			
23	ANVIL HOLDER	1	810423	65				PRIOR TO REV U, USE			
24	AUX. ANVIL HOLDER			66				ANVIL P/N 692401-1			
25	STRIPPER			67				DENOTES WEARING PARTS			
26	STRIPPER MOUNT			68				RECOMMEND PURCHASE REPLACEMENT			
27	RETAINER PLATE			69				THIS APPLICATOR IS TO BE USED ON			
28	STRIPPER MOUNT BRACKET			70	SPACER, FEED SWIVEL	2	452064-1	AMP-O-LECTRIC 1-471273-2			
29	STRIPPER BUSHING			71	BAR, EXTENTION AIR FEED	1	672036-1	AMP-O-MATIC			
30	STOCK DRAG	1	387650-4	72	ASSY AIR FEED	1	1-690021-3	SERIAL NO.	DATE SHIPPED	DESIGNED	
31	STOCK DRAG HANDLE			REV.	REVISION RECORD	DATE	BY	ECN			
32	STOCK DRAG STUD	1	370573	A	REV. PER ECN	1/5/76	JTB	R1491			4
33	STOCK DRAG SPRING	1	370572	B	REV. PER ECN	3/19/76	JTB	R1547			
34	STOCK DRAG ADJ. SCREW			C	ADD ITEM 70 PER ECN	1-9-79	KS	R2834			26-73
35	FEED FINGER AS'Y	1	810131	D	ECN A-055788	3/11/88	MS				CHK'D
36	FEED FINGER	1	811644-1	E	ECN A-105788	6-23-88	MS				9-28-13
37	FEED FINGER TIP	1	811645-2	F	ECN A-170588	12-88	MS				APP'D
38	DOWEL PIN, FEED FINGER	2	1-21030-3	G	0150-7303-96	10-96	MS				9-28-28
39	BASE CASTING	1	570238	H	ECN 0150-0208-04	2-04	MS				
40	GUARD 460917-1	1	456598-1								
41	BRACKET, GUARD	1	454948-1								

(COPY - ORIGINAL DESTROYED) Rad

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APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
101	SCR, SOC. HD. CAP HINGE BLK.	5/16-18	.75	3	1-21001-8	142					
102	SCR, SOC. HD. CAP HINGE BLK.	1/4-20	.62	2	21001-3	143					
103	SCR, SOC. SET (SELF LK) HINGE BLK.	#8-32	.25	1	4-21008-0	144					
104	SCR, SOC. HD. CAP FRONT STAB.	5/16-18	.75	2	1-21001-8	145					
105	PIN, SLT. SPRING FRONT STAB.	.250 DIA	1.00	2	4-21029-7	146					
106						147					
107	SCR, SOC. HD. CAP ANVIL HOLDER	#10-32	.75	2	3-21000-7	148					
108	SCR, SOC. SET (LOK W/L) SPR. HINGE BAR	1/2-13	1.00	2	4-21009-7	149					
109	SCR, HEX HD. MACH H.B. HOLD DOWN	5/16-18	.75	2	1-21015-6	150					
110						151					
111	SCR. SOC. HD. CAP ANVIL INSERT	#8-32	.38	2	2-21000-6	152					
112	SCR, SOC. SET (1/2 DOC) SHEAR HLD	1/4-20	.50	1	21007-6	153					
113	NUT, HEX MACH SHEAR HLD	1/4-20	-	1	21019-1	154					
114	SCR, SOC. HD. CAP SHEAR HLD	#10-32	.88	2	3-21000-8	155					
115						156					
116						157					
117	SCR, BUTT. HD. CAP FRT. STR. GDE	#10-32	.38	3	2-21002-6	158					
118	SCR, SOC. HD. CAP. REAR STR. GDE	#10-32	.62	3	3-21000-6	159					
119	WASHER, FLAT " " "	# 8	-	3	1-21899-3	160					
120						161					
121											
122	NUT, HEX MACH DRAG	#10-32	-	1	21018-7	162					
123	NUT, HEX MACH S/L DRAG	#10-32	-	1	21021-4	163					
124						164					
125	SCR, SOC. SET (LOK W/L) DRAG	#6-32	.25	1	2-21008-9	165					
126	SCR, SOC. HD. CAP CRIMPER	1/4-20	1.00	2	21001-6	166					
127	SCR, SOC. SET (LOK W/L) RAM PIN	1/4-20	.38	1	21009-4	167					
128											
129											
130	SCR, SOC. SET RAM CAP	1/4-28	1.00	2	1-21007-7						
131	NUT, HEX HD MACH RAM CAP	1/4-28	-	2	21019-7						
132	SCR, HEX HD CUP	3/8-16	1.25	2	3-21015-2						
133	WASHER, BASE MOUNT			2	371178						
134	SCR, SOC. HD. CAP BAREXT. AIR FEED	1/4-20	1.00	4	21001-6						
135	SCR, SOC. SET (LOK W/L) FEED FINGER	#8-32	.25	4	4-21008-0						
136	SCR, SOC. HD. CAP FEED FINGER TIP	#8-32	.25	1	2-21000-5						
137	WASHER, FLAT	1/4		2	21899-3						
138											
139	SCR, BUT HD CAP	4-40	.25	1	1-21002-3						
140											
141	SCR, BUT HD CAP	6-32	.25	1	1-21002-6						

APPLICATOR ONLY TO INCLUDE

NOTES:

9-28-73

REV.	APPLICATOR PART LIST	SHEET
H	566104-2	2 OF 2

RESTRICTED TO

CUSTOMER AND ASSEMBLY DRAWING

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