

10135268 - 10X LF

LEAD-FREE DESIGNATION ONLY WITH APPLICABLE PLATING CODES

SEE NOTE 2

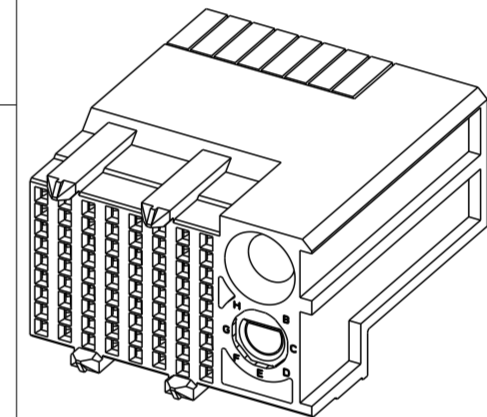
MODULE DESCRIPTION

LETTER DESIGNATION REPRESENTED IN DASH NUMBER

BASE MODULE

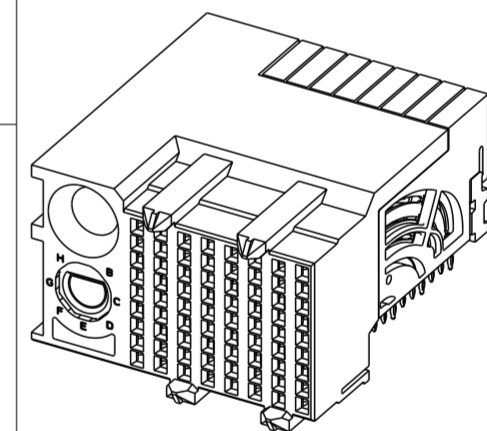
LEFT POLARIZING GUIDANCE MODULE (SEE SHEET 3)

N	J (NO KEY)	A	B	C	D	E	F	G	H
NO KEY NO GUIDE PIN									



RIGHT POLARIZING GUIDANCE MODULE (SEE SHEET 2)

Z	Y (NO KEY)	P	Q	R	S	T	U	V	W
NO KEY NO GUIDE PIN									



NOT TOOLED

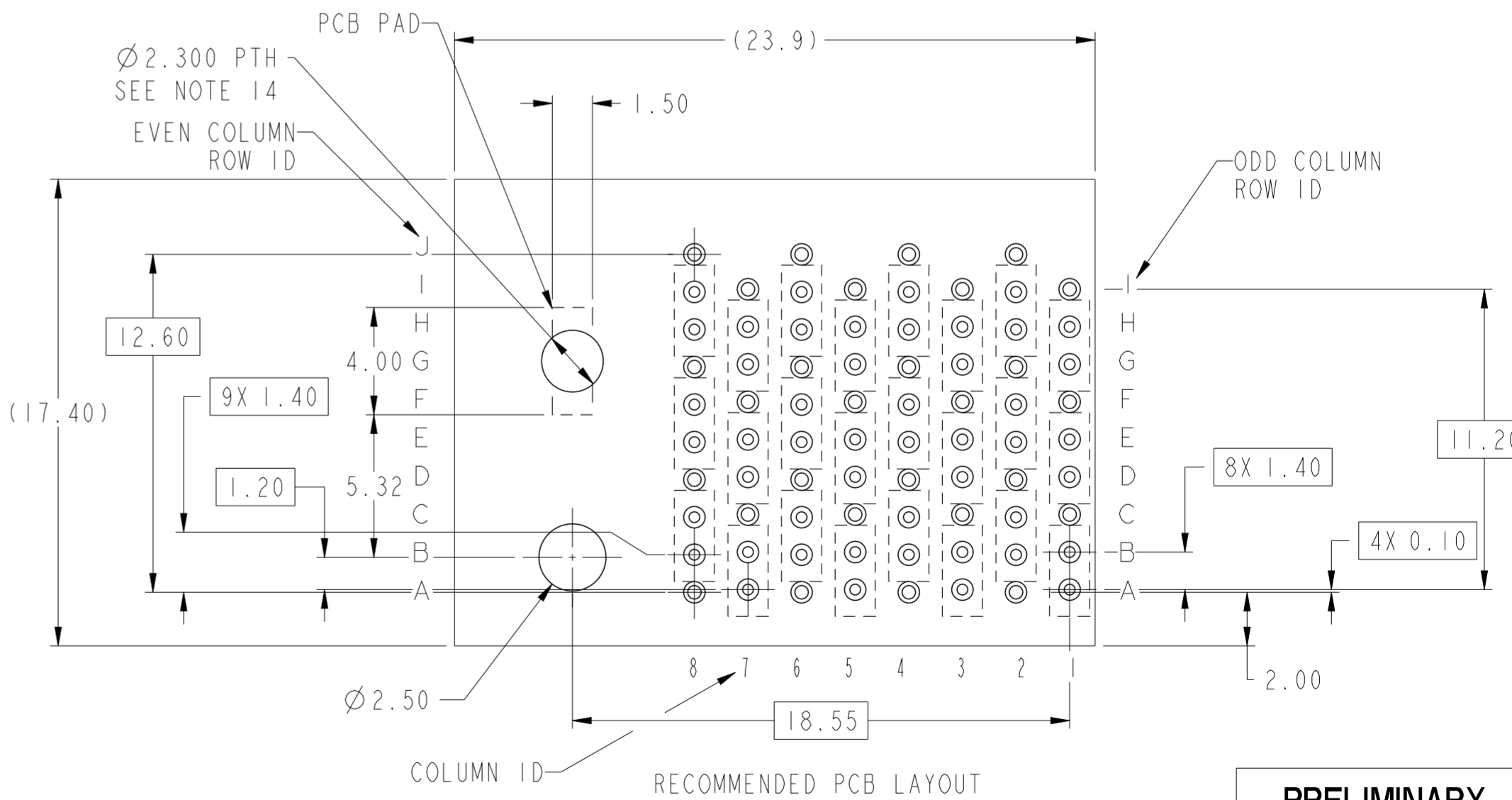
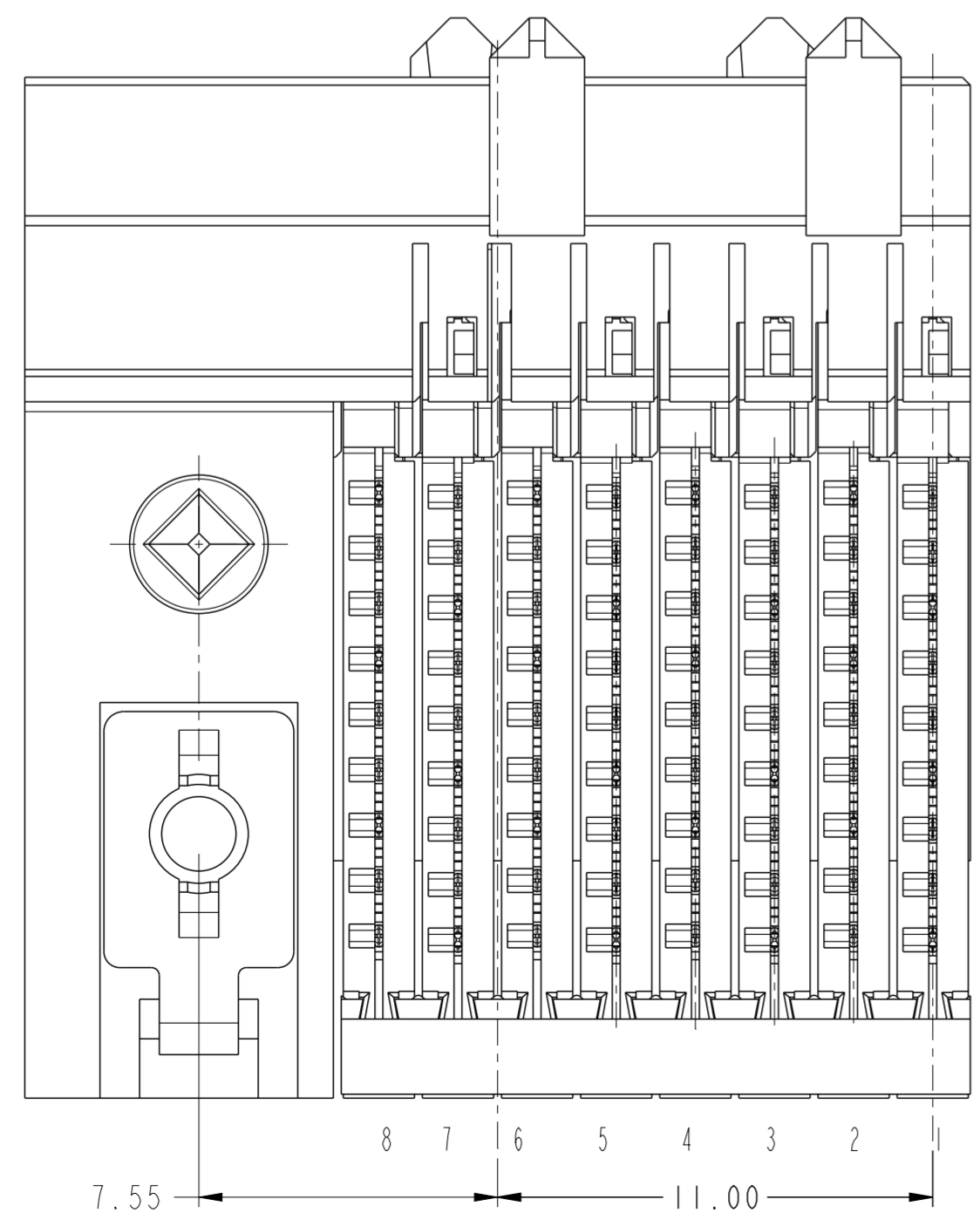
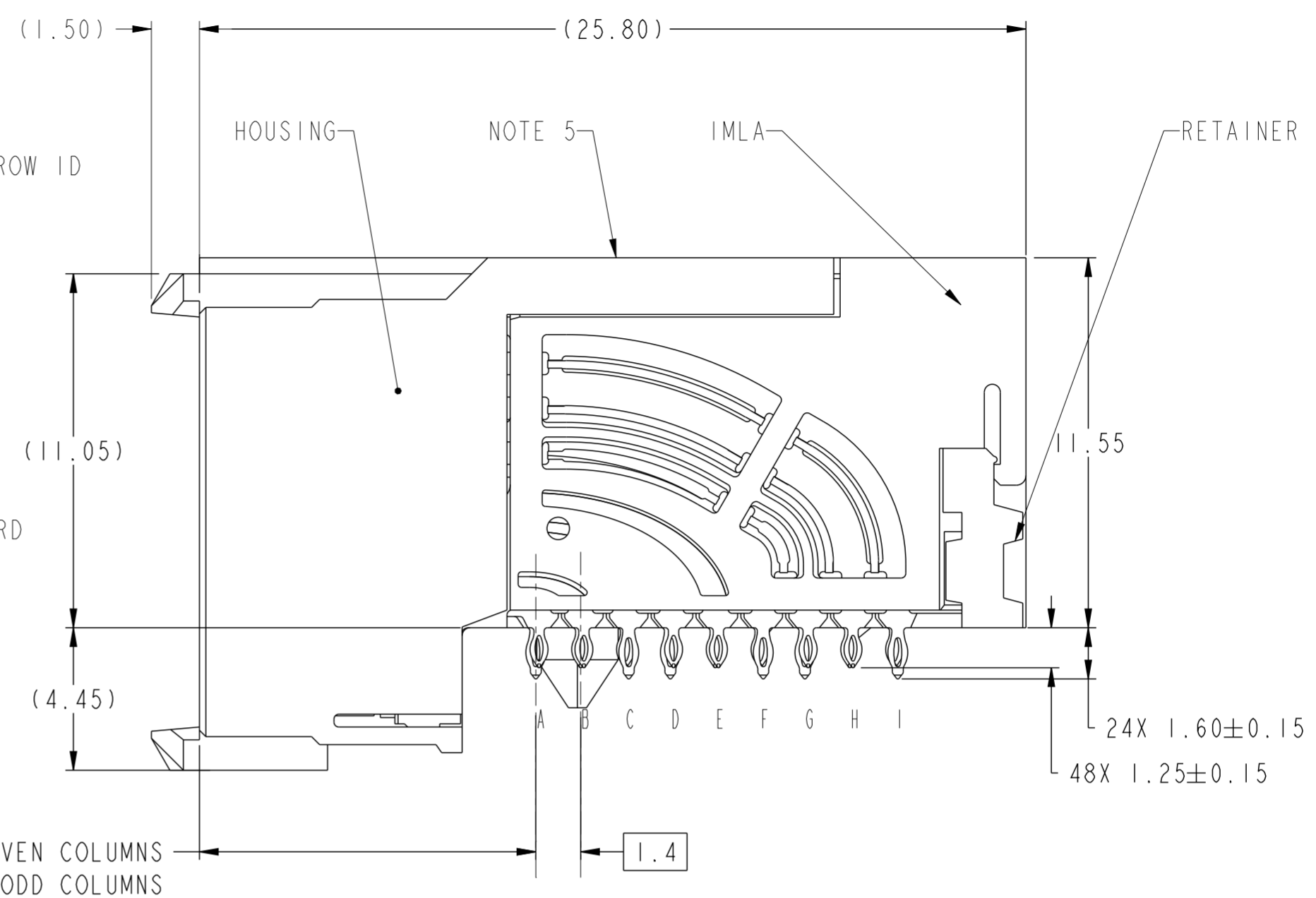
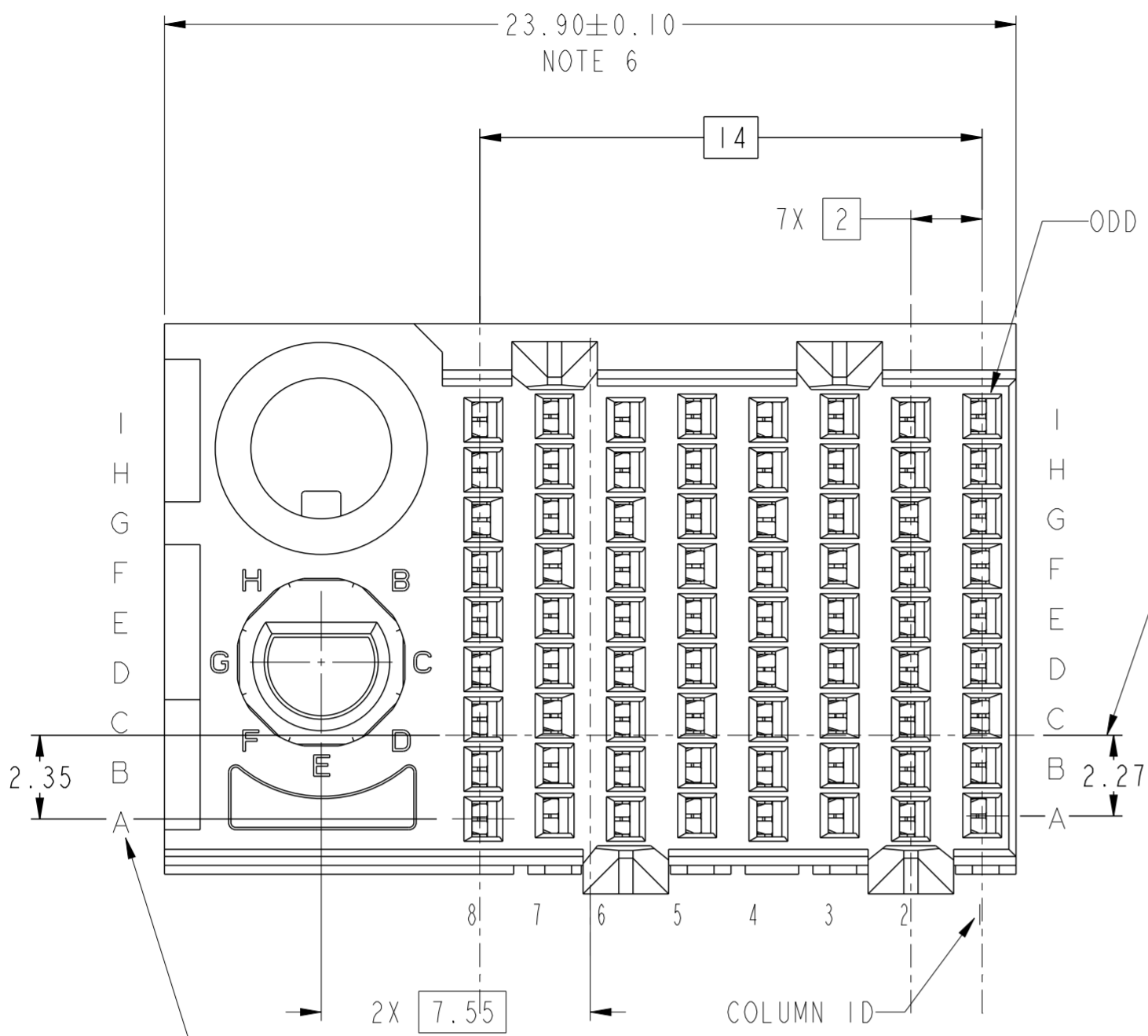
PRELIMINARY

spec ref	---	dr	Jeny Ren	2015/05/28	projection	MM	size	A2	scale	8:1	
tolerance std	ASME Y14.5M	eng	Tao Zhan	2016/03/14			ecn no	-	rel level	Preliminary	
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	product family			AirMax VS2				
surface	- ✓	linear	0.X	±.3		title AIRMAX VSE R.A. RECEPTACLE ASS'Y, 3 PAIR, 72 POS, 8 IMLA, 24MM, W/GUIDE/KEY	dng no 10135268	rev 1	cat. no. -	Product - Customer Drw	sheet 1 of 4
			0.XX	±.15							
			0.XXX	±.050							
angular	0°	±°									

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RIGHT POLARIZATION WITH GUIDE



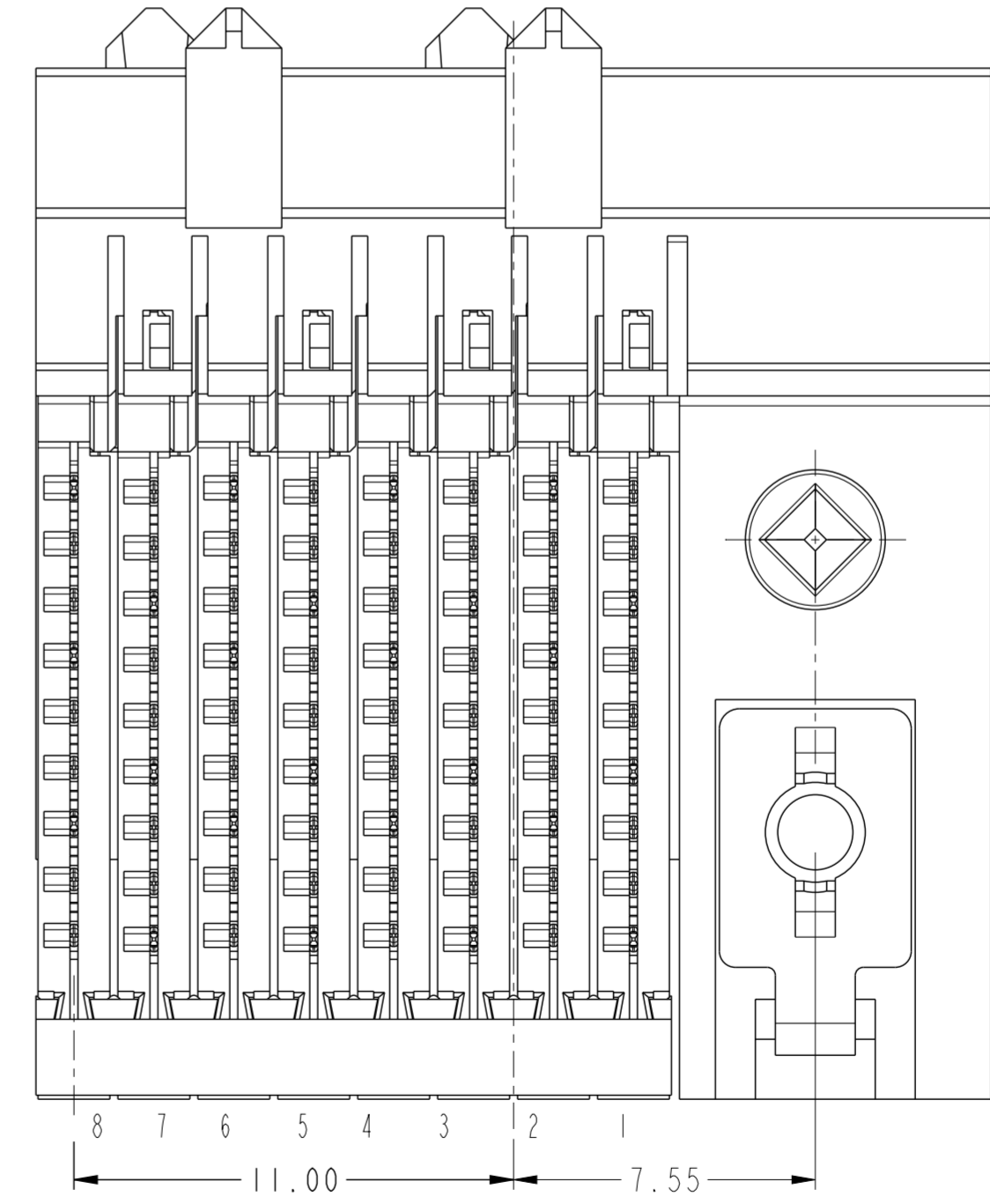
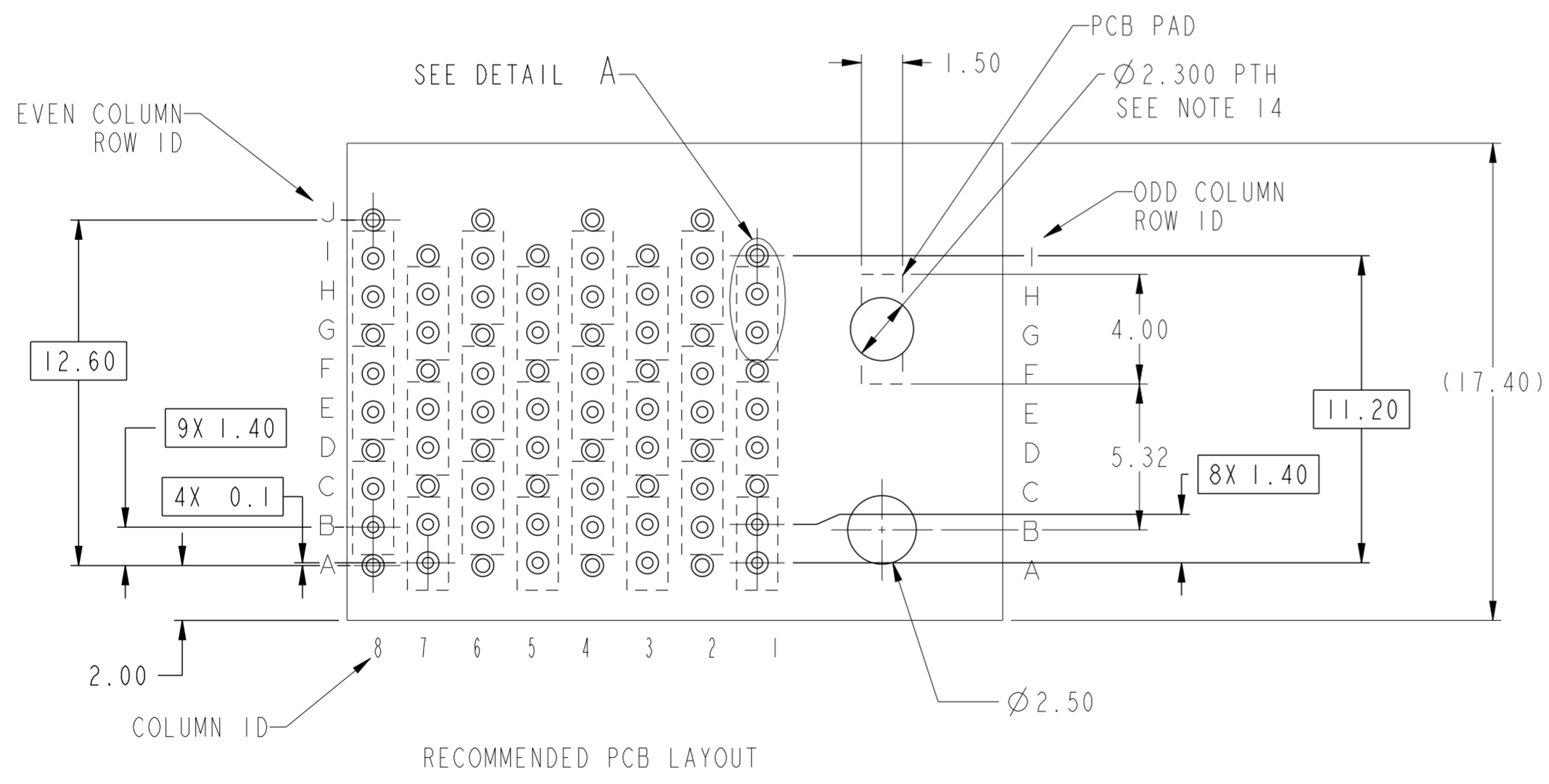
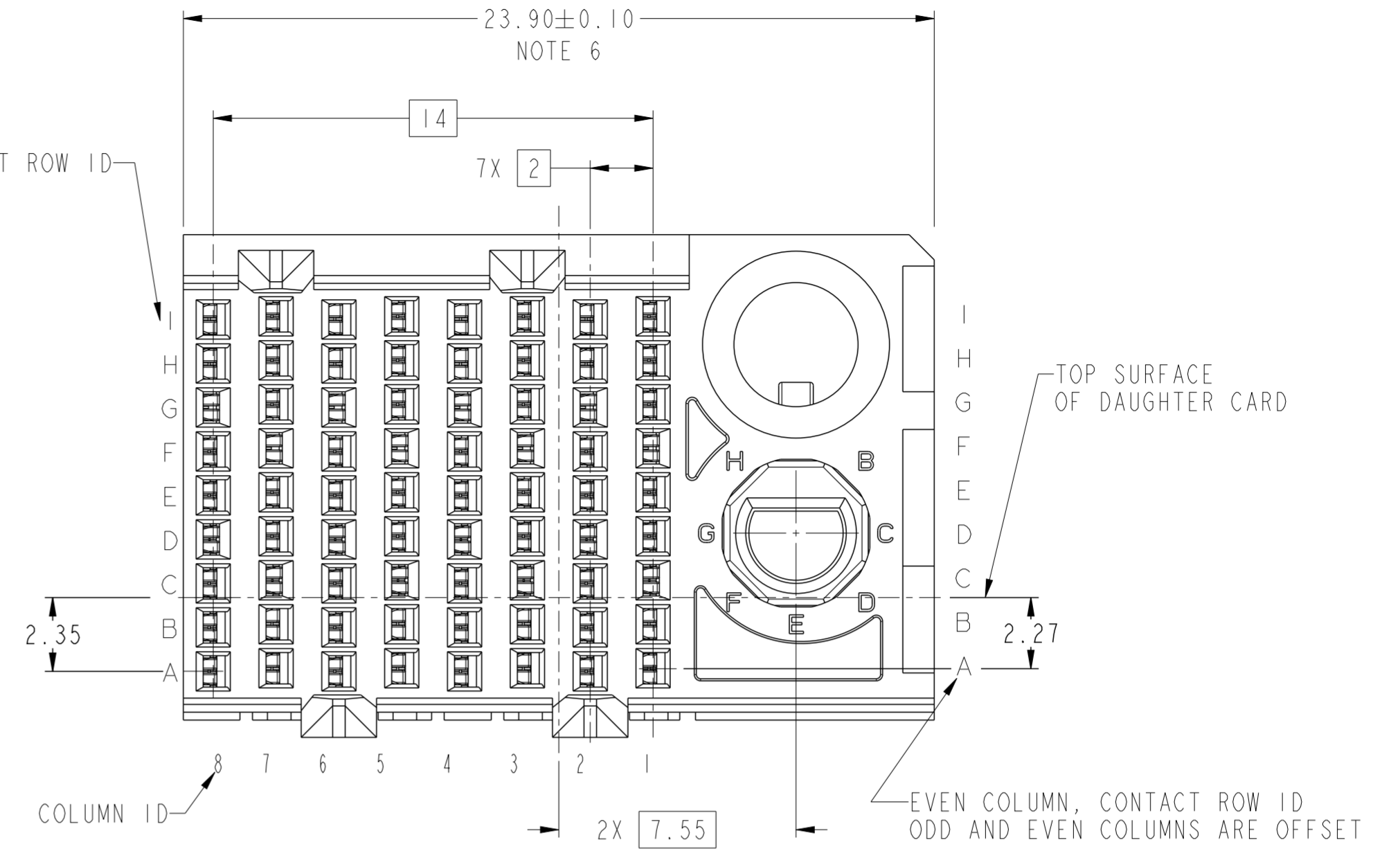
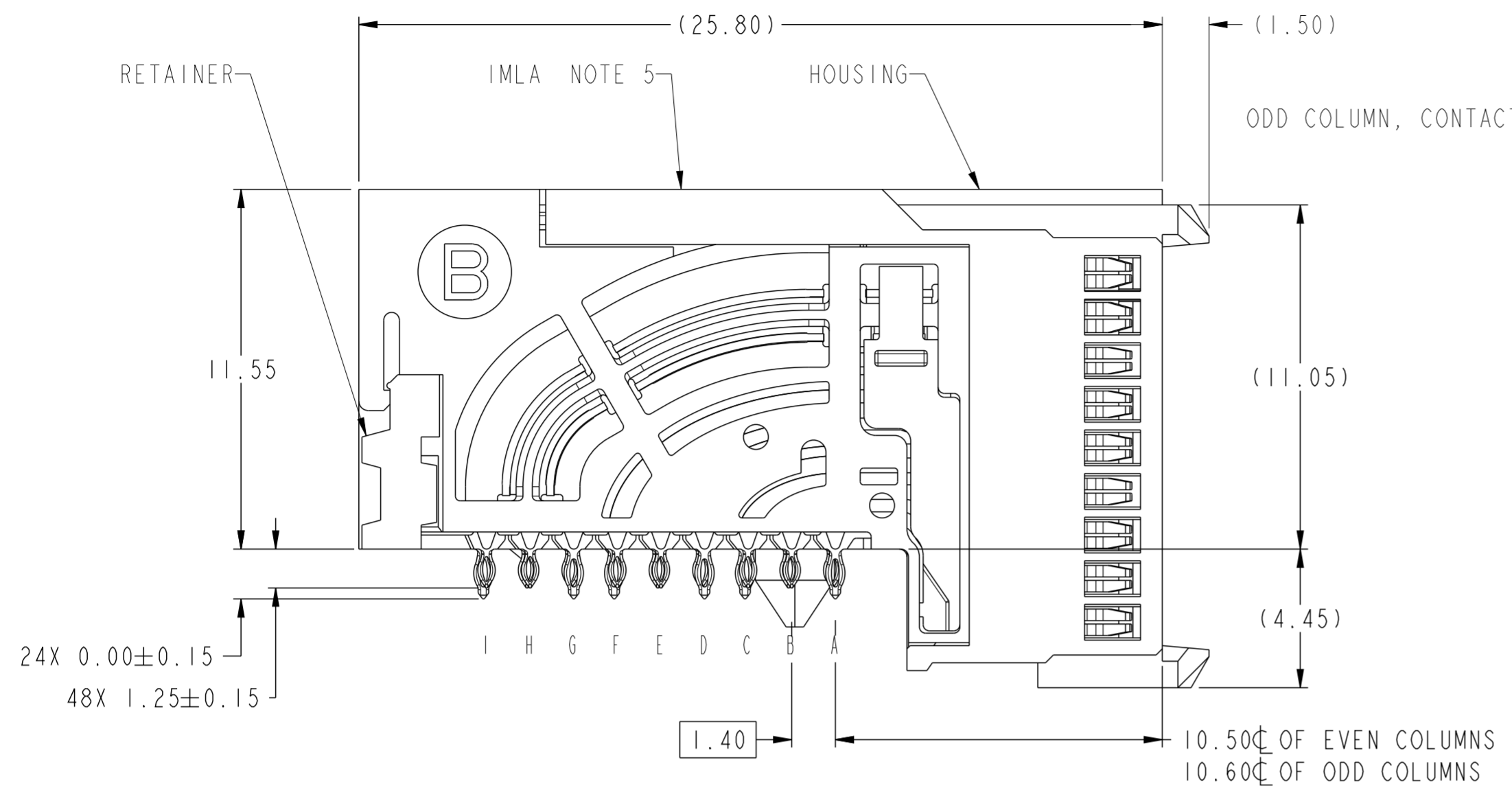
PRELIMINARY

spec ref	---	dr	Jeny Ren	2015/05/28	projection	MM	size	A2	scale	6:1
tolerance std	ASME Y14.5M	eng	Tao Zhan	2016/03/14			ecn no	-	rel level	Preliminary
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	product family						
surface	linear	0.X	±.3		AIRMAX VSE R.A. RECEPTACLE		10135268	rev 1		
		0.XX	±.15		ASS'Y, 3 PAIR, 72 POS, 8 IMLA, 24MM, W/GUIDE/KEY					
		0.XXX	±.050		cat. no. - Product - Customer Drw					
	angular	0°	±°	sheet 2 of 4						

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LEFT POLARIZATION WITH GUIDE



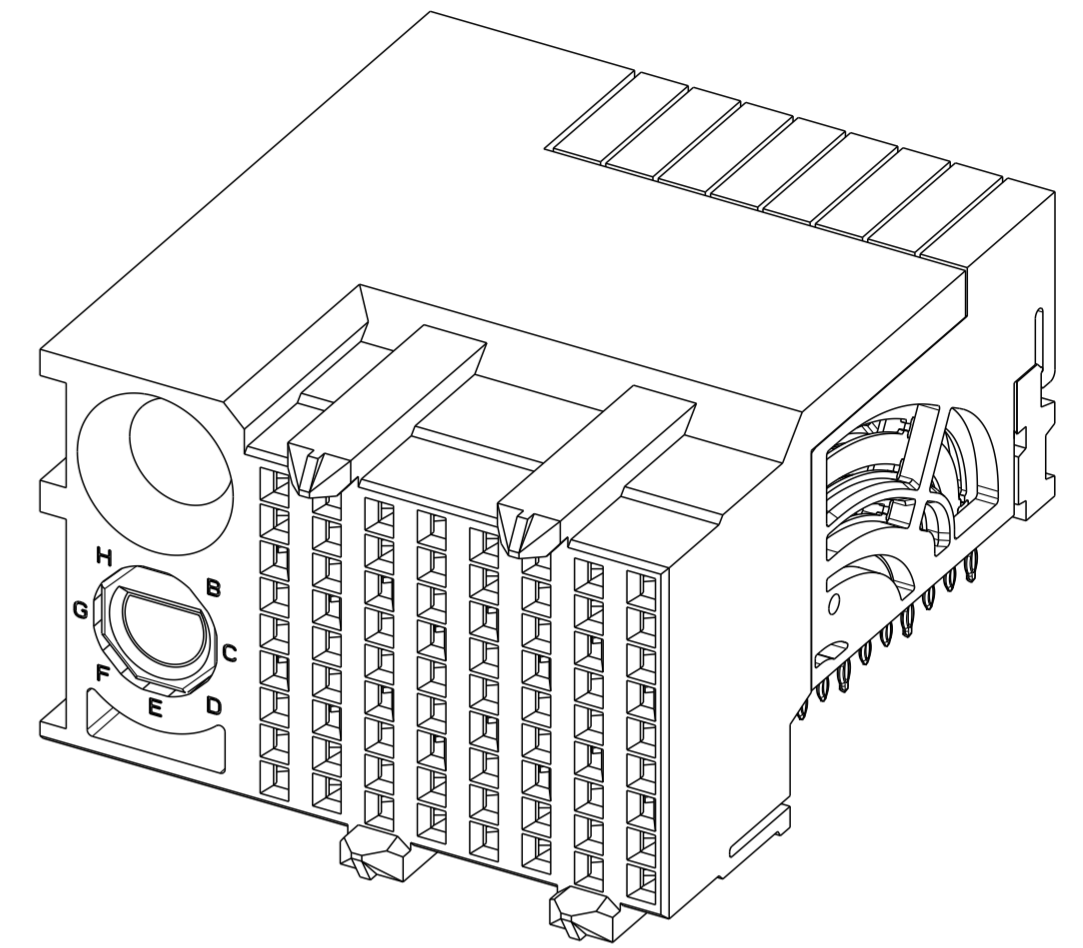
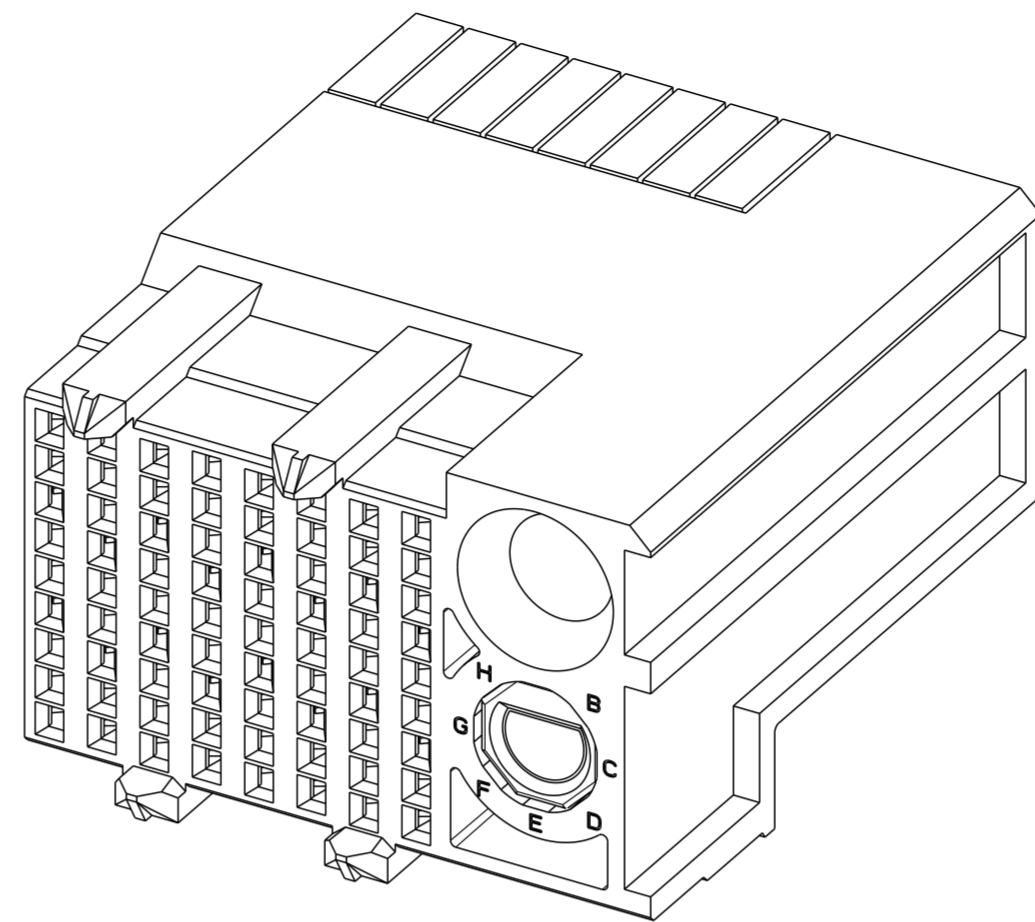
PRELIMINARY

spec ref	---	dr	Jemy Ren	2015/05/28	projection	MM	size	A2	scale	8:1
tolerance std	ASME Y14.5M	eng	Tao Zhan	2016/03/14	product family	AIRMAX VS2	ecn no	-	rel level	Preliminary
surface	-	chr	-	-	title	AIRMAX VSE R.A. RECEPTACLE	dwg no	10135268	rev	1
		appr	-	-	cat. no.	-	Product - Customer Drw	sheet 3 of 4		

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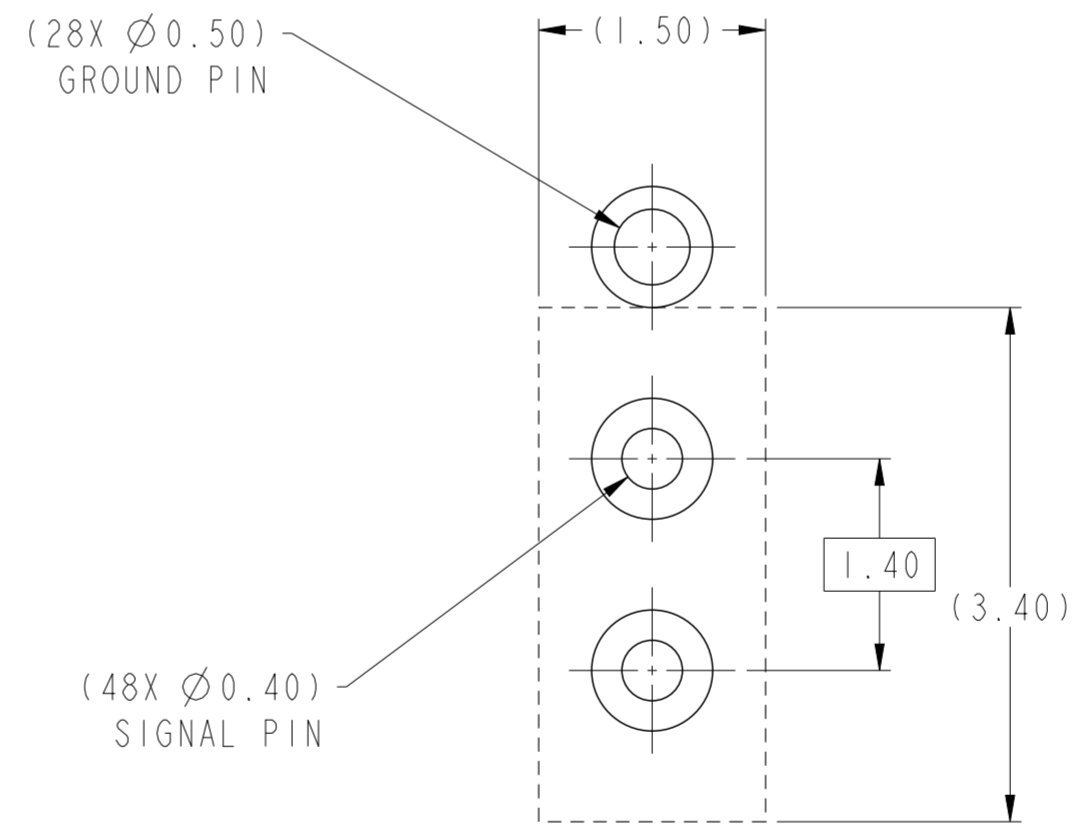
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PRODUCT NUMBER	PRESS-FIT TAIL PLATING TYPE
10135268-10*LF	TIN OVER NICKEL (LEAD FREE)



10135268 -10ALF

10135268-10PLF



DETAIL A
SCALE 20:1

- 1 - CONNECTOR MATERIALS:
HOUSING: HIGH TEMP THERMOPLASTIC, NATURAL, UL94-V0
IMLA PLASTIC: HIGH TEMP THERMOPLASTIC, BLACK, UL94-V0
CONTACT: COPPER ALLOY
ORGANIZER: HIGH TEMP THERMOPLASTIC, WHITE, UL94-V0
- 2 - CONTACT PLATING:
SEPARABLE INTERFACE:
PERFORMANCE-BASED PLATING, QUALIFIED TO MEET THE REQUIREMENTS OF FCI PRODUCT SPECIFICATION GS-12-0956 INCLUDING TELCORDIA GR-1217-CORE (NOVEMBER 1995) CENTRAL OFFICE TEST SEQUENCE

PRESS-FIT TAILS: SEE TABLE
- 3 - PRODUCT SPECIFICATION: GS-12-0956
- 4 - APPLICATION SPECIFICATION: GS-20-0305.
- 5 - PRODUCT MARKING, (PART NUMBER & LOT CODE), ON THIS SURFACE.
- 6 - THE MINIMUM CENTERLINE SPACING BETWEEN ADJACENT MODULES IS 24.0 MM.
- 7 - CONNECTOR OUTLINE MAY BE SCREEN PRINTED ONTO CUSTOMER PCB TO BE USED AS A GUIDE FOR MANUAL CONNECTOR PLACEMENT.
- 8 - REFER TO CUSTOMER DRAWING 10104444 FOR INFORMATION ON PCB HOLE DIAMETERS AND PLATING OPTIONS
- 9 - LEAD FREE PRODUCT MEETS THE EUROPEAN UNION DIRECTIVES & OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008
- 10 - PACKAGING MEETS GS-14-920 LEAD FREE LABELING SPECIFICATION.
- 11 - GROUND CONTACTS (C, F, AND I IN ODD COLUMNS AND A, D, AND G, EVEN COLUMNS) REQUIRE (Ø0.500) FINISHED HOLES. SIGNAL LOCATIONS REQUIRE (Ø0.400) FINISHED HOLES.
- 12 - THESE OUTER VIAS (J) ARE OPTIONAL. WHILE NO CONNECTOR EONS ARE PRESSED INTO THESE HOLES WE RECCOMEND (Ø0.500) FINISHED HOLES AT THESE LOCATIONS TO PROVIDE GROUND SYMMETRY THROUGH THE PCB.
- 13 - A SYMBOL WILL BE NEXT TO ANY DIMENSION, VIEW, OR NOTE, WHICH HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION
- 14 - CUSTOMER CAN FIX THE CONNECTOR WITH THREAD FORMING SCREW THROUGH THIS PTH. THE SCREW IS #2-32, THE VALID LENGTH OF SCREW IS 4.5MM PLUS THE THICKNESS OF PCB.

PRELIMINARY

spec ref	---	dr	Jeny Ren	2015/05/28	projection	MM	size	A2	scale	6:1
tolerance std	ASME Y14.5M	eng	Tao Zhan	2016/03/14			ecn no	-	rel level	Preliminary
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	appr						
surface	-	linear	0.X	±.3		AIRMAX VSE R.A. RECEPTACLE ASS'Y, 3 PAIR, 72 POS, 8 IMLA, 24MM, W/GUIDE/KEY	dwg no	10135268	rev	1
			0.XX	±.15						
			0.XXX	±.050						
		angular	0°	±°	cat. no.	-	Product - Customer Drw	sheet 4 of 4		