

	I			
REVISIONS				
DESCRIPTION		DATE	DWN	APVD
		06AUG2016	GK	SD

DRAWING IS UNPUBLISHED. RELEASED FOR PI		6	5	4	3		2	1
DRAWING IS UNPUBLISHED. RELEASED FOR PU COPYRIGHT - BY TYCO ELECTRONICS CORPORATION.							A 66 P	REVISIONS
PART DEV FIRST	<u> </u>							C ECR-07-011323 5-2007
NUMBER REV USED	TERMINATOR FEEL	D TYPE DESCRIPTION						
1528302 – 1 C		POST FEED CUTS CARRIER						
1528302 - 2 C		PRE FEED CUTS CARRIER						700
1528302 - 6 C 1528302 - 1 C		POST FEED CONTINUOUS CARRIER POST FEED -1 AND SPARE PARTS				$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		
1528302 - 2 C		PRE FEED -2 AND SPARE PARTS					1 1336	705-3 DOCUMENTATION PACKAGE
1528302 - 6 C		POST FEED -6 AND SPARE PARTS						
1528302 – 7 A		- SPARE PARTS KIT						
				(37)		1 1 1 1		
					- 2 2	2 2 2 2	2 2101	7-2 SCR,DRIVE(#2x.19)ID PLATE
					- 1 1	1 1 1 1	1 3–18	3031-0 SCR,SKT SET(M6X6)RAM
RIMP DATA amp terminal			38)				
RMINAL NAME: SOCKET & PIN CONT						2 2 2 2		3032-5 SCR,SET(M5X20)DRAG
						$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		4-7 SCR,BHC(M4X10)ANVIL 3022-2 SCR,HEX(M4X8)FEED FINGER
	RANGE	(31)					1 5-10	SUZZ-Z SUR, HEX(M4X8)FEED FINGER
RE 1.57 [.062 IN] F	22-18 AWG			(39)				
SUL – – –		~ (20)	(63)		- 1 1	1 1 1 1	1 1338	685–1 PAWL, FEED
RE STRIP LENGTH	APPL INSTRUCTION 408-8322 & 408-8490		(45)	(79)			4 1055	
2-3.02 [.099119 IN]	00-0322 & 408-8490 W		$\checkmark \qquad \checkmark \qquad $	(38)		4 4 4 4	4 1802	4-8 SCR,BHC(M4x12)SHEAR HOLDER
RMINAL –	- FEEL		(50)	-		1 1 1 1	1 1803	0-1 NUT,HEX(M3)HOLD DOWN
L SPEC 114-10000	- 7.62 [.30							42–5 BUMPER, HOLDDOWN
	$\mathcal{P}\mathcal{Q}\mathcal{Q}$			l	- 1 1	1 1 1 1	1 6907	53–2 SPACER, TONKER
TERMINALS APPLIED		,			- 1 1	1 1 1 1		,,
45229 – –		(/			1			675-1 CAM, PRE FEED 30 & 40 mm ST
45230				- <u></u>		<u>- 1 1 -</u> 1 1 1 1		676-1CAM, POST FEED 30 & 40 mm ST999-3APPLICATOR BASIC SUBASSY
			51	<i>⊲</i> ∕	- 1 1			91–1 PLUG, NYLON
					- 1 1	1 1 1 1		660-1 RAM
				\searrow		+		
			h.			1 1 1 1	1 0 10	
							2-18	3024-6 SCR,BHC(M8X25)RAM
				$\searrow \square $ (5)		1 1 1 1	1 6901	25-1 SHIM SUBASSY
	REF				- 1 1	1 1 1 1	1 4693	67-8 SPACER, FINE ADJUST
					/ _ 1 1	1 1 1 1	1 8791	03-2 FINE ADJUST HEAD SUBASSY
AWG			(46) (67)					
	044 ±.002 IN] B2		\setminus \prec	, lla af		1 1 1 1	1 1424	186–2 SUPPORT, TERMINAL
	037 ±.002 IN] C4			the second secon	- 2 2			024-0 SCR,BHC(M4X20)STRIP GUIDE
22 AWG 0.89 ±0.05 [.(- 1 1	1 1 1 1		7-2 WASHER, FLAT(M4)
-			A DO DO			3 3 3 3		023-2 SCR,SKT CAP(M4X12)MOUNT BLOCK
				V		1 1 1 1 1 1 1 1		320908-7SPACER, STRIP GUIDE073-1STRIP GUIDE PLATE ASSY
-						1 1 1 1		55888–0 SPACER, FRONT SHEAR DEP
_				20, (21)		2 2 2 2		284–0 SPRING, DRAG
-		\square					1 3568	35–1 LEVER, DRAG RELEASE
-		(33)	To		- 1 1	1 1 1 1		92–1 DRAG, TERMINAL
-			E All Ist					1928–1 PLATE, STRIP GUIDE
-			the start	(19)		-1 1 1 1 1		71-4SCR,SHC SHLD72-2STRIPPER
-				(22) (34)				8023–1 SCR,SHC(M4X10)STRIPPER
-			(59)	\smile \nearrow	- 4 4	4 4 4 4		
-		(29)		_ /	1	1 – – 1	- 6904	72–1 STRIPPER
_								
JP GAGE LAYOUT	I	(29)		\downarrow \backsim	1 1 -1 -1	1 -	- 1338	684-1 HOLDER, SHEAR, FRONT (NO-CUT)
1528302 L1528302						+++-		
I		8	(46) (REF)					
		C 3 The			$\forall \Box \Box$			
🔬 🖄 RECOMMENDED SPARE PA	₹TS.					1 1 1 1		2280-3 SPRING, SHEAR
2. GREASE RAM, CAM, CAM	FOLLOWER AND FEED ROD LIC	IGHTLY. 3						85-4 STOP, SHEAR
3. LUBRICATE DAILY PER T			·		$\left \begin{array}{c} - \\ - \\ - \\ \end{array} \right = \left \begin{array}{c} - \\ - \\ 1 \\ \end{array} \right $	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		1921-1HOLDER, SHEAR, FRONT (CUT)106-1SHEAR, FLOAT (FRONT)
SHEET SUPPLIED WITH 1			27) (46)		(1) (1) (1) (1) (1) (1) (2) (2)	2 2 1 1		33227–1 ANVIL
			(REF)					
		Ja	(26)	Å Å Å				5000 0
		61				1 1 1 1	1 2-45	55889–0 DEPRESSOR, SHEAR (FRONT)
						+++-		
			~	\leq		+++-		
					1 1 2 2	2 2 1 1	1 2-45	6403-6 CRIMPER, WIRE
	V B ROTATED 180°				-77 -76 -7	72 -71 -6 -2	— 1 РА	RT NO DESCRIPTION
VIF		ROKE PRE FEED 40 mm STROKE					ASSY	PARTS LIST
	n STROKE PRE FEED 30 mm STR		ATION, SET WIRE		THIS DRAW	QTY REQD PER A	DWN	SF Tyco Electronics Corporation
	n STROKE PRE FEED 30 mm STR	ON INSTALL					CUMENT. L.LOFTHOUS	SE - Zerroo Electronics Corporation Harrisburg, PA 17105–3608
FEED 40 mm STROKE POST FEED 30 m		DISC TO LA	RGEST WIRE SIZE			Venue		
VIE FEED 40 mm STROKE POST FEED 30 m	49 44	44 DISC TO LA SETTING. US	SE OF SETTINGS		DIMENS	SIONS: TOLERANCES OTHERWISE SI	SPECIFIED: APVD F.BACKHUR	OZSEPOJ NAME STFINE ADJ SIDE FD HD-I APPL
FEED 40 mm STROKE POST FEED 30 m		(REF)	SE OF SETTINGS REQUIRED CRIMP		INCH -	HES 0 PLC ± -	_ F.BACKHUR PRODUCT SPEC	IST FINE ADJ SIDE FD HD-I APPL
FEED 40 mm STROKE POST FEED 30 m	49 44	(44) (REF) (REF) (49) (49) (49) (49) (49) (49) (49) (49	SE OF SETTINGS REQUIRED CRIMP 'ING WILL CAUSE		INCH -		_ F.BACKHUR PRODUCT SPEC	-
FEED 40 mm STROKE POST FEED 30 m	49 44	(REF) (REF) (A) (REF) (A) (A) (A) (A) (A) (A) (A) (A	SE OF SETTINGS REQUIRED CRIMP	SHORT POSITIC		HES 0 PLC ± -	_ F.BACKHUR PRODUCT SPEC	

24MAY2007 1:07pm

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DRAWING NUMBER - 1528302 SHEET 2 OF 2 REV. C1
