| FORM HD0011-2-1    | HCS SPECI | Note QT:Qualification Test AT:A     | Unless otherwise specified, refer to MIL-STD-1344. |                  | FOR THE UNUSED PR  | COUNT DESCRIP            | SOLDRABILITY SOLDERED 240±3°C FO   |                                    | RESISTANCE TO (1) SOL  | HYDROGEN SULPHIDE EXPOSED IN | T MIST                            | 유   | TAL                             |                       | SHOCK 490 m/s <sup>2</sup>      | VIBRATION FREQUAMPLI                 |   | CHABACTI | VOLTAGE PROOF 3        |             | ANCE                          |             | MARKING  CONF       | EXAMINATION                           | ITEM         |   | CURRENT                     | RATING VOLTAGE | OPERATING TEMPERATURE RANGE  |
|--------------------|-----------|-------------------------------------|--|------------------|--|--------------------------|--|------------------------------------|--|------------------------------|-----------------------------------|---|---------------------------------|-----------------------|---------------------------------|--------------------------------------|---|----------|------------------------|-------------|-------------------------------|-------------|---------------------|---------------------------------------|--------------|---|-----------------------------|----------------|------------------------------|
| הבהכיתוכ כט., ביט. | SHE       | AT:Assurance Test X:Applicable Test | , refer to MIL-STD-1344.                           |                  | REMARA OF LEMPERATURE RISE INCLUDED WHEN ENERGIZED.  2) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE  FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED. | DESCRIPTION OF REVISIONS | © FOR IMMERSION DURATION, 2s.  | 2) SOLDERING IRONS: 360°C FOR 5 s. | (1EST STANDARD: JEIDA-38)<br>1) SOLDER BATH:SOLDER TEMPERATURE,<br>260 + 5°C FOR IMMERSION DIRATION 10 + 1 | SED IN 3 PPM FOR 96 h.       | 5 CYCLES.<br>ED IN 5 % SALT WATER | TEMPERATURE-55 $\rightarrow$ +15 $\sim$ +35 $\rightarrow$ +85 $\rightarrow$ +15 $\sim$ +35 TIME 30 $\rightarrow$ 10 $\sim$ 15 min | EXPOSED AT 40±2°C, 90 ~ 95%, 96 | TIMES FOR 3 DIRECTION | ·  ፲                            | 10 T                                 | 500 TIMES INSERTIONS AND EXTRACTIONS                                    | }        | 300 V AC FOR 1 min     | 250 V DC.   | 20 mV MAX, 1 mA(DC OR 1000Hz) | (DC OR 1    | CONFIRMED VISUALLY. | VISUALLY AND BY MEASURING INSTRUMENT. | TEST METHOD  |   | 0.5 A                       | 125 V AC       | E -55 °C TO 85 °C (1)        |
| CODE NO.           |           | DRAWING NO                          | DR,  | DESI             | CHE  | DESIGNED                 | A NEW UNIFO<br>SHALL COVE<br>SURFACE BE  |                                    | 0 N  |                              | 9 😑                               | ိ<br>(၁)  | h. ① CONTACT                    |                       | ② NO DAMAGE, OF PARTS.          |                                      | . № ⊝   |          | NO EL ASHON            | 100 N       | 55 mΩ                         | 45 ms       |                     |                                       | _            |   | RANGE HUMIDITY              | RANGE HUMIL    | STORAGE<br>TEMPERATURE RANGE |
| PL3/2-09//-0-/1    | 27        | ELC4-150656                         | DRAWN TS. MIYAKI                                   | DESIGNED KT. DOI | CHECKED HS. 0ZAWA  | CHECKED                  | A NEW UNIFORM COATING OF SOLDER<br>SHALL COVER A MINIMUM OF 95 % OF THE<br>SURFACE BEING IMMERSED. | <u>9</u><br>=<br>F                 | 유실   |                              | CONTACT RESISTANCE: 55 mΩ MAX.    | NO DAMAGE, CRACK AND LOOSENESS OF PARTS.  | CONTACT RESISTANCE: 55 mΩ MAX.  |                       | AGE, CRACK AND LOOSENESS<br>'S. | NO ELECTRICAL DISCONTINUITY OF 1 µs. | CONTACT RESISTANCE: 55 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. |          | ELASHOVER OR BREAKDOWN | 100 MΩ MIN. | Ω MAX.                        | 45 mΩ MAX . |                     | ACCORDING TO DRAWING.                 | REQUIREMENTS |   | 40 % TO 70 % <sup>(2)</sup> | 40 % TO 80 %   | 10 °C TO 60                  |
|                    | $\Box$    | 6-21                                | 07. 04. 27   | 07. 05. 07       | 07.05.07   | DATE                     | ×  | ×                                  | ×  | ×                            | ×                                 | ×   | ×                               |                       | ×                               | ×                                    | ×   | ;        | ×                      | ×           | ×                             | ×           | ×                   | ×                                     | QT AT        | - | % (2)                       | %              | ) °C (2)                     |

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