

DO NOT
SCALE FROM
THIS PRINT

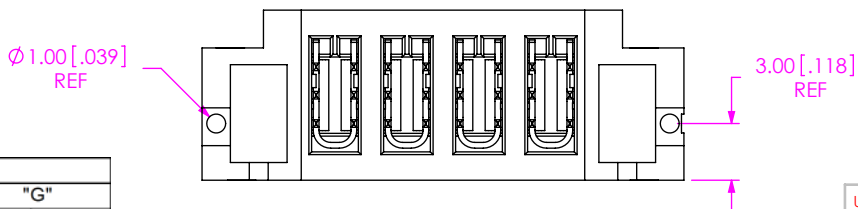
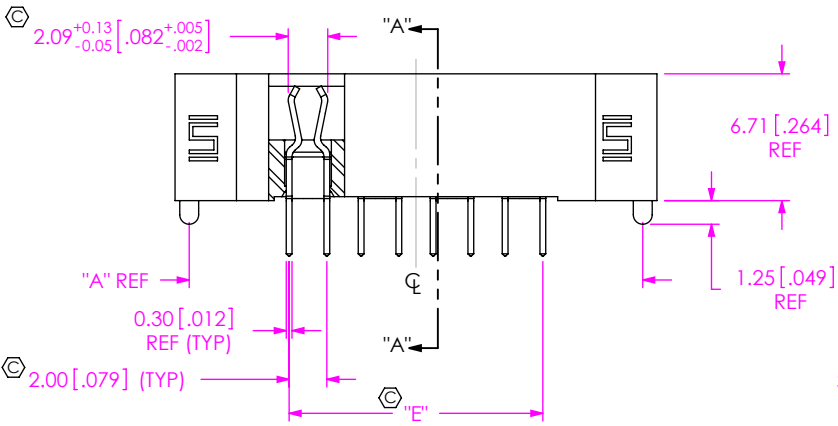
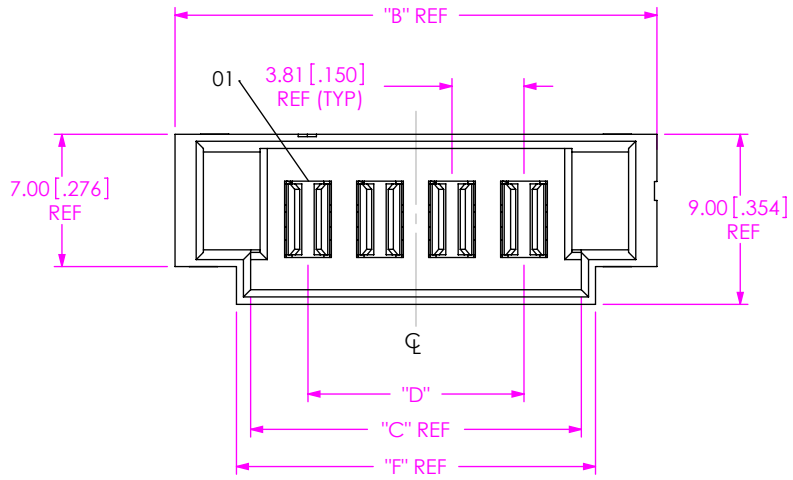


FIG 1
(UPT-04-03.0-01-X-V SHOWN)

TABLE 2

TAIL LENGTH	"G"
-01	2.79 [.110]
-02	3.54 [.139]
-03	2.33 [.092]

TABLE 1

PART NUMBER	"A"	"B"	"C"	"D"	"E"	"F"
UPT-02-03.0-XX-X-V-XX	16.38 [.645]	17.88 [.704]	9.88 [.389]	3.81 [.150]	5.82 [.229]	11.38 [.448]
UPT-04-03.0-XX-X-V-XX	24.00 [.945]	25.50 [1.004]	17.50 [.689]	11.43 [.450]	13.44 [.529]	19.00 [.748]
UPT-06-03.0-XX-X-V-XX	31.62 [1.245]	33.12 [1.304]	25.12 [.989]	19.05 [.750]	21.06 [.829]	26.62 [1.048]
UPT-08-03.0-XX-X-V-XX	39.24 [1.545]	40.74 [1.604]	32.74 [1.289]	26.67 [1.050]	28.68 [1.129]	34.24 [1.348]

UPT-XX-XX.X-XX-X-XX-XX-XX

No. OF POSITIONS
 -02: 2 POSITIONS
 -04: 4 POSITIONS
 -06: 6 POSITIONS
 -08: 8 POSITIONS

HEIGHT
 -03.0

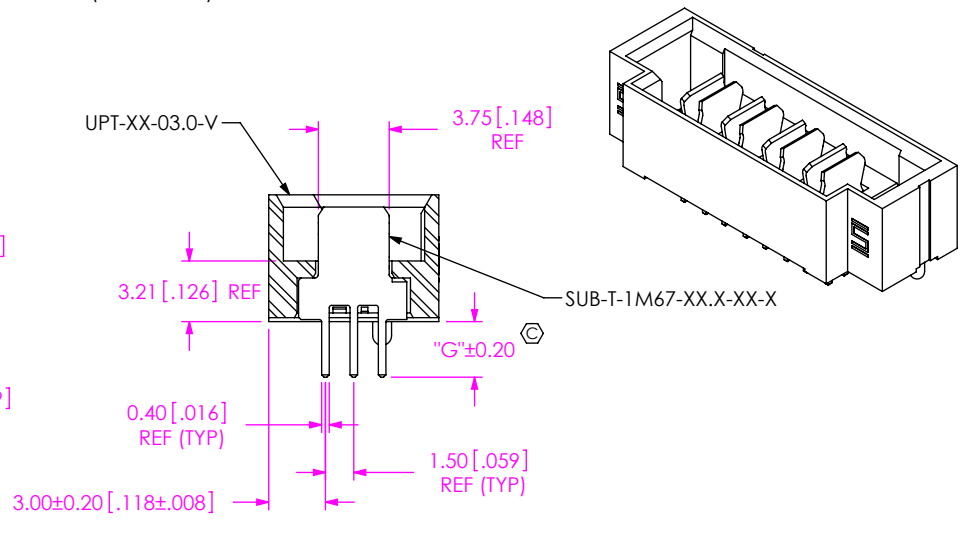
OPTION
 TAPE & REEL

OPTION
 -LC: LOCKING CLIP
 (AVAILABLE WITH -V OPTION ONLY)

TAIL OPTION
 -V: VERTICAL
 -PV: PRESS FIT VERTICAL
 (ONLY AVAILABLE ON -03 TAIL LENGTH)

PLATING
 -L: 10 μ" LIGHT SELECTIVE GOLD IN CONTACT
 AREA, MATTE TIN ON TAIL
 -T: MATTE TIN CONTACT AND TAIL
 (ONLY AVAILABLE ON -PV)

TAIL LENGTH
 -01: FOR 1.57 [.062] THICK PCB (SEE FIG 1)
 (USE SUB-T-1M67-XX.X-01-X)
 -02: FOR 2.36 [.093] THICK PCB (SEE FIG 2)
 (USE SUB-T-1M67-XX.X-02-X)
 -03: PRESS-FIT FOR 1.57 [.062] THICK PCB AND UP
 (USE SUB-T-1M95-XX.X-X) (SEE FIG 3)
 (SEE NOTE 7)



SECTION "A"-"A" NOTES:

- ⊗ REPRESENTS A CRITICAL DIMENSION.
- BURR ALLOWANCE: 0.038 [.0015] MAX.
- MINIMUM PUSHOUT FORCE: 4.45N [1.0 LB].
- MAXIMUM BOW: 0.15 [.006].
- MINIMUM -LC PULL OUT FORCE: 2.23 N [0.5 LB]
- PARTS TO BE PACKAGED IN TUBES UNLESS OTHERWISE STATED.
- APPLICATION TOOLING REQUIRED FOR PV TAIL LENGTH CONTACT IPG.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN MILLIMETERS.

TOLERANCES ARE:

DECIMALS	ANGLES
X.X: ±0.3 [.01]	2°
X.XX: ±0.13 [.005]	
X.XXX: ±0.051 [.0020]	

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1:0.4
 INSULATOR: LCP, COLOR: BLACK UV 94 VO
 TERMINAL: BeCu
 LOCKING CLIP: PHOS BRONZE



520 PARK EAST BLVD, NEW ALBANY, IN 47150
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DESCRIPTION: UPT-V, ASSEMBLY

DWG. NO. UPT-XX-XX.X-XX-X-XX-XX-XX

BY: B RAY 08/21/2008 SHEET 1 OF 2

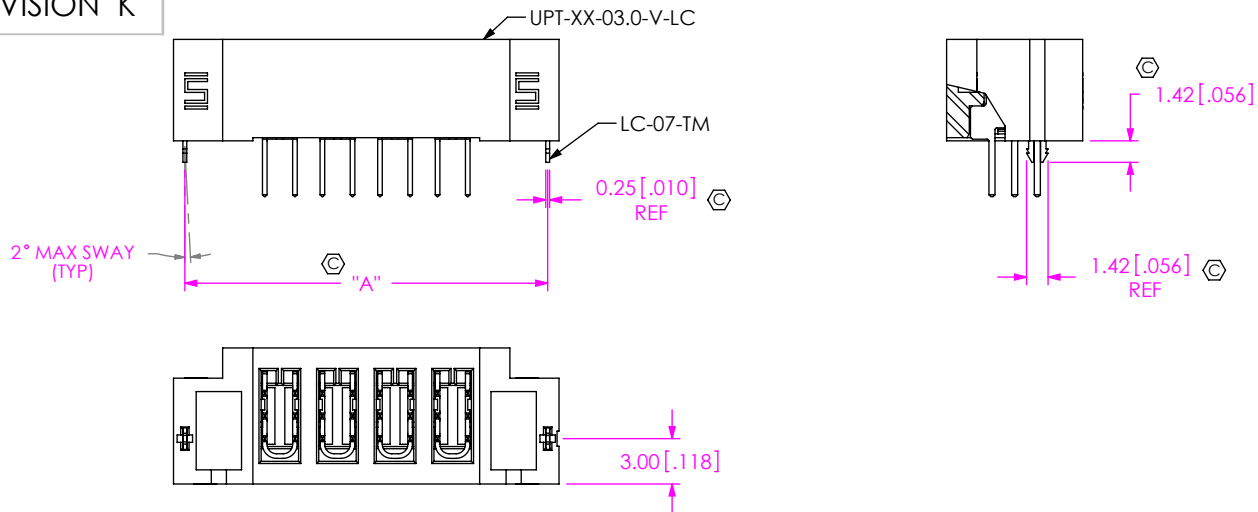


FIG 2
(UPT-04-03.0-02-X-V-LC SHOWN)
(SAME AS FIG 1, DIFFERENT AS SHOWN)

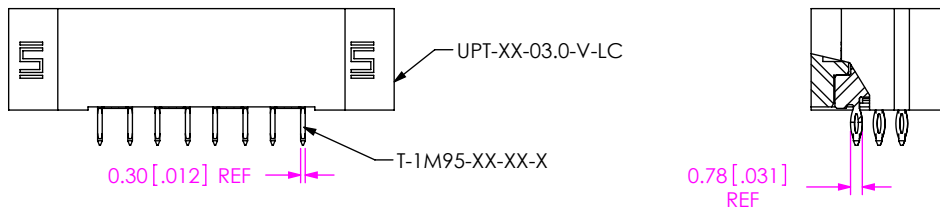
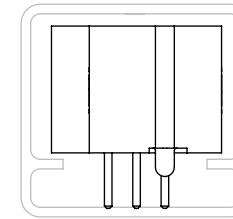
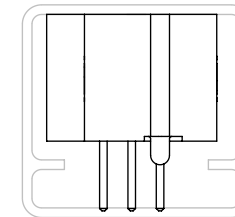


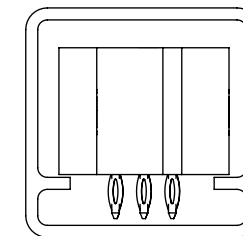
FIG 3
(UPT-04-03-X-PV SHOWN)
(SAME AS FIG 1, DIFFERENT AS SHOWN)



-01 TAIL LENGTH



-02 TAIL LENGTH



-03 TAIL LENGTH

PACKAGING TUBE VIEW

TUBE TABLE		
TAIL LENGTH	TUBE	PLUG
-01	PT-YFW-07F-P	TP-29
-02	PT-YFW-07F-P	TP-29
-03	PT-YFW-07F-P	TP-29

TABLE 3		
PLATING	POWER PIN CONTACT AREA	POWER PIN TAIL
-L	LIGHT GOLD	MATTE TIN
-T	MATTE TIN	MATTE TIN

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DO NOT SCALE DRAWING

SHEET SCALE: 3:1

DESCRIPTION:

UPT-V, ASSEMBLY

DWG. NO.

UPT-XX-XX.X-XX-X-XX-XX-XX

BY: B RAY

08/21/2008

SHEET 2 OF 2