## THERM-A-GAP™ GEL 75

High Performance Fully Cured Dispensable GEL



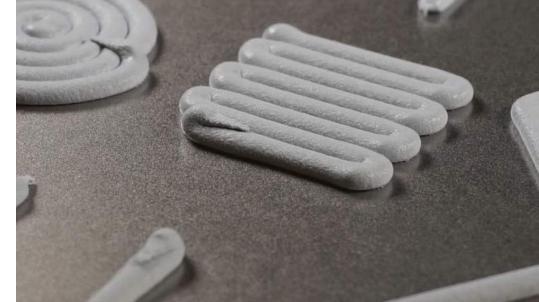
# Customer Value Proposition

#### Parker Chomerics THERM-A-GAP GEL 75

is a high performance, one component, dispensable thermal interface material with 7.5 W/m-K thermal conductivity developed to conduct heat from electronics to a heat sink or enclosure.

The material's heavy paste-like consistency enables controlled dispensing, applied in variable thicknesses to suit application needs. THERM-A-GAP GEL 75 requires low compressive force to deform under assembly pressure subjecting components, solder joints and leads to minimal stresses.

It is formulated to accommodate today's high performance electronics and is ideal for automated dispensing machines, rework and field repair situations.



## **Product Features**

- Thermal conductivity: 7.5 W/m-K
- Easily dispensed
- No secondary curing required
- Low thermal impedance
- Ultra-low compression force
- Reworkable

## **Typical Applications**

- Telecom base stations
- Power supplies and semiconductors
- Memory and power modules
- Microprocessors
- Central processing units (CPUs)

#### **Contact Information**

Parker Hannifin Corporation Chomerics Division 77 Dragon Court Woburn, MA 01801

phone 781 935 4850 fax 781 933 4318 chomailbox@parker.com

parker.com/chomerics

#### Packaging and Handling

Material may be packaged in syringes, cartridges, or bulk packaged in pails.



# **THERM-A-GAP GEL 75 Product Information**

Typical Properties*		GEL 75	Test Methods	
Physical	Color	Light Gray	Visual	
	Flow Rate, g/min - 30cc syringe with no tip, 0.100" orifice, 90psi (621 kPa)	30	Chomerics	
	Specific Gravity	3.4	ASTM D792	
	Typical minimum bondline thickness, in (mm)	0.008 (0.20)	Chomerics	
Thermal	Thermal Conductivity, W/m-K	7.5	ASTM D5470	
	Heat Capacity, J/g-K	1.0	ASTM E1269 (25°C ± 2°C - DSC)	
	Coefficient of Thermal Expansion, ppm/K	150	ASTM E831	
	Operating Temperature Range °F (°C)	-67 to 392 (-55 to 200)	Chomerics	
Electrical	Dielectric Strength, Vac / mil (kVac/mm)	220 (8.7)	Chomerics	
	Volume Resistivity, ohm-cm	1014	ASTM D257	
	Dielectric Constant @ 1000 kHz	7.2	ASTM D150	
	Dissipation Factor @ 1000 kHz	0.023	Chomerics	
Regulatory	Flammability Rating	V-0	Chomerics	
	RoHS Compliant	Yes	Chomerics	
	Outgassing, % TML (% CVCM)	0.18 (0.05)	ASTM E595	
	Shelf Life, months from date of manufacture	18	Chomerics	

<sup>\*</sup> Typical properties: these are not to be construed as specifications.

Part Number	Standard Fill Volume (cc)	Standard Fill Mass (grams)	Description
65-00-GEL75-0010	10	33	Luer-Lok <sup>™</sup> Syringe
65-02-GEL75-0030	27	89.1	Nordson EFD Syringe
65-02-GEL75-0180	150	495	Nordson EFD Syringe
65-00-GEL75-0300	300	990	Aluminum Cartridge
65-1P-GEL75-2500	2500	8250	1 US gal. pail
65-5P-GEL75-7350	7500	24,990	5 US gal. pail

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