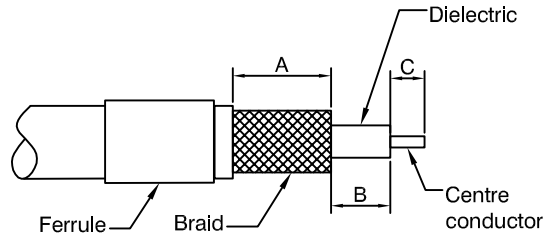


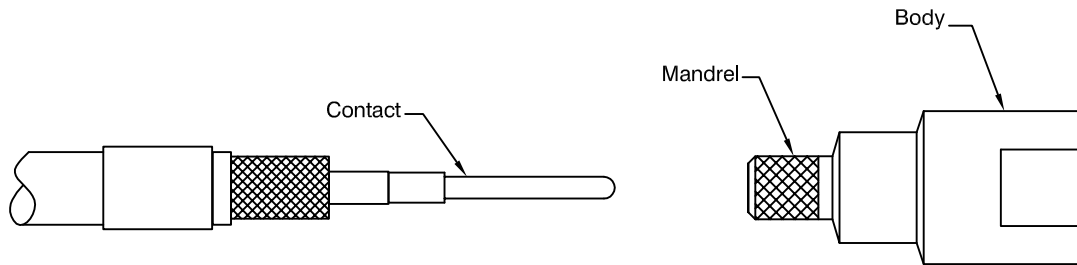
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

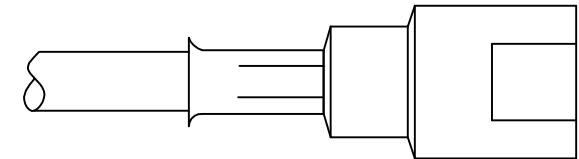
- A = 9mm
- B = 4mm
- C = 3mm



2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body until it butts against the inner body. Make sure the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



| | | | |
|-------------------------|-------|-----|-----------|
| CAD Issue | SN | 2 | 03 Aug 01 |
| First Issue | DJH | 1 | 07 Nov 00 |
| DESCRIPTION OF REVISION | APPVD | ISS | DATE |



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

M Nielsen

APPROVED BY:

P Couzens

DATE:

29 Aug 01

DESCRIPTION:

Stripping and Assembly
 Instructions for FME Crimp
 Plug

DRAWING NUMBER:

VAIR1101

PAGE: 1 OF 1