

# SKU: **FLS80** TECHNICAL DATASHEET

### **SRA #80 WATER SOLUBLE FLUX**





#### **Product Description**

SRA #80 is a high activity halide, neutral organic acid (OA) foam flux formulated for difficult-tosolder surfaces where activated rosin fluxes and less active OA fluxes cannot be used. This flux combines a unique activation system with a special no-polyol base that is compatible with all solder masks, does not leave a post-solder white residue, and is an ideal choice for high volume soldering operations.

#### **Key Features**

- Superior fluxing ability with Instant wetting
- Excellent for Copper and difficult-to-solder metals including Alloy 42, Alloy 51, and Nickel alloys
- This flux combines a unique activation system with a special no-polyol base that is compatible with all solder masks.
- A water temperature of 49-60°C/120-140°F is recommended for optimum results. However, excellent results are routinely achieved at lower water temperatures
- Flux conforms to IPC-ANSI-J-STD-004, Type ORM1
- This product is RoHS Compliant

## Availability

- PEN-WS 10mL Refillable Flux Pen
- **PEN-WS-SET** 10mL Flux Pen with 5 Refills
- **REFILL-WS** 50mL Bottle for Flux Pen Refill

