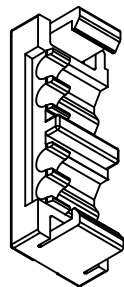
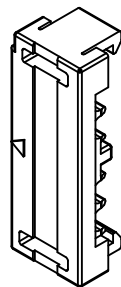
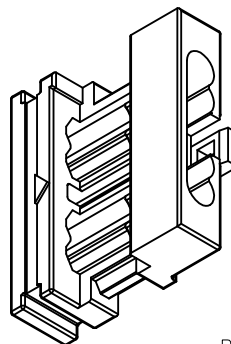


MATERIALS

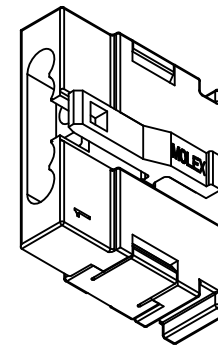
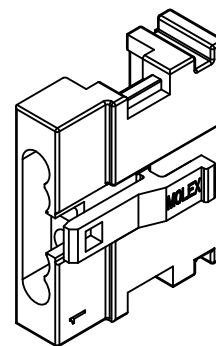
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COLOR: BLACK



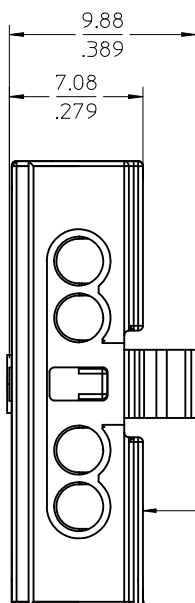
TOP



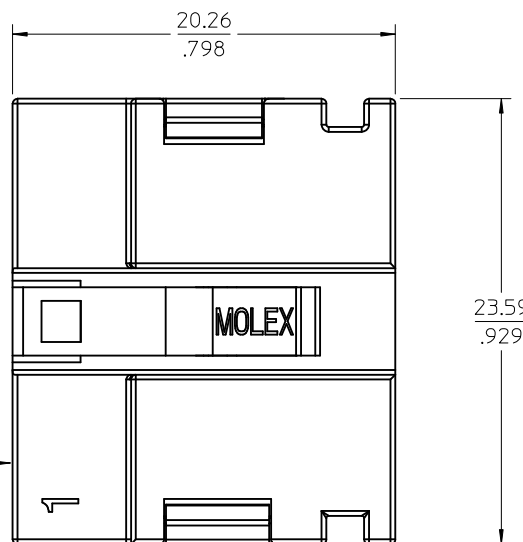
BOTTOM



ASSEMBLED



SHOWN ASSEMBLED BUT WITH NO CONNECTORS



CONTACT MOLEX RF FOR APPLICABLE CONNECTOR PART NUMBERS FOR USE WITH GANGED BLOCKS

NOTE:
INDIVIDUAL COMPONENTS MAY BE ORDERED USING THE PART NUMBERS BELOW

USE PART NUMBERS BELOW FOR ORDERING COMPLETE SETS (TOP AND BOTTOM)

NOTE: PARTS SHIPPED UNASSEMBLED

73358-0232	GANG OF SIX BLOCK (TOP AND BOTTOM) (PAGE THREE)
73358-0231	GANG OF EIGHT BLOCK (TOP AND BOTTOM) (PAGE TWO)
73358-0230	GANG OF FOUR BLOCK (TOP AND BOTTOM) (PAGE ONE)
PART NO.	DESCRIPTION

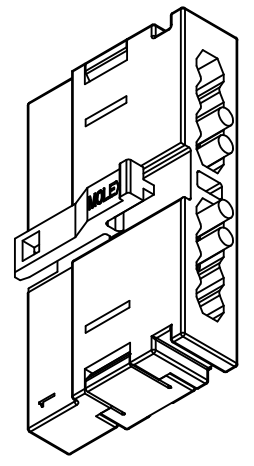
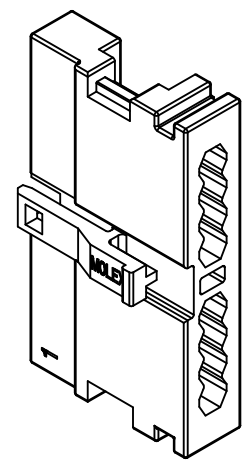
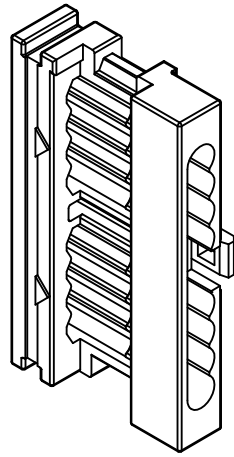
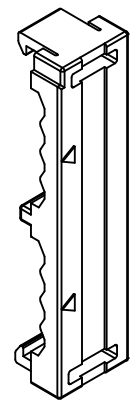
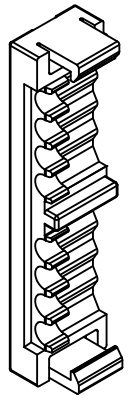
89530-5800	GANG OF SIX BLOCK (BOTTOM ONLY) (PAGE THREE)
89530-5900	GANG OF SIX BLOCK (TOP ONLY) (PAGE THREE)
89527-6600	GANG OF EIGHT BLOCK (BOTTOM ONLY) (PAGE TWO)
89527-6500	GANG OF EIGHT BLOCK (TOP ONLY) (PAGE TWO)
89527-6400	GANG OF FOUR BLOCK (BOTTOM ONLY)
89527-6300	GANG OF FOUR BLOCK (TOP ONLY)
PART NO.	DESCRIPTION

CHG: ADD -0232	EC NO: URF2010-0379	DRWN: JWIENER	CHKD: SSHAH	APPR: JWIENER
	2009/12/30	2009/12/30	2009/12/30	2009/12/30
DESCRIPTION				
REV A1				

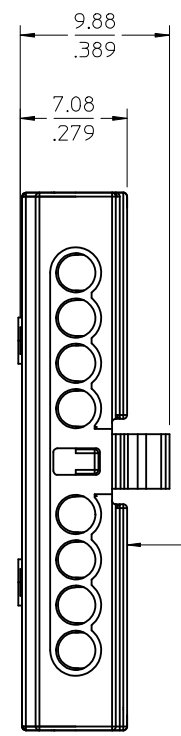
QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)
▽=0	mm INCH
▽=0	4 PLACES ± --- ± ---
	3 PLACES ± --- ± ---
	2 PLACES ± --- ± ---
	1 PLACE ± --- ± ---
	ANGULAR ± 2 °
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
MM/IN		METRIC	
DRAWN BY	DATE	TITLE	
JDW	2009/04/02	BLOCK FOR GANG 4, 6, 8 REMOVABLE CONT SSMCX P SSMCX-M EWR-3819	
CHECKED BY	DATE	MOLEX INCORPORATED	
SSHAH	2009/04/02	MATERIAL NO. SEE TABLE	
APPROVED BY	DATE	DOCUMENT NO. SD-73358-023	
JDW	2009/04/02	SHEET NO. 1 OF 4	

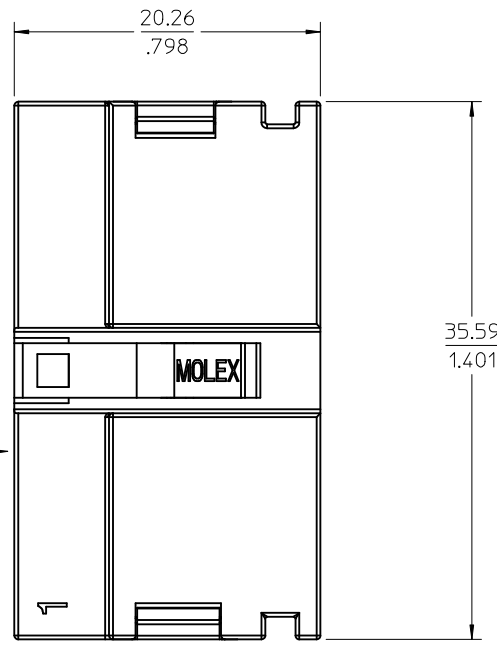
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
---	--	--	--



TOP



BOTTOM



ASSEMBLED

SHOWN ASSEMBLED BUT WITH NO CONNECTORS

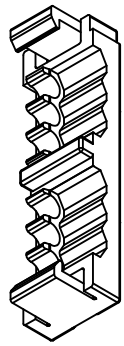
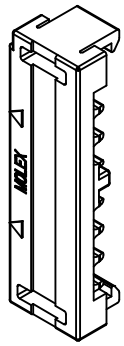
B
A

CHG: SEE PAGE ONE EC NO: URF2010-0379 DRWN: JWIENER CHKD: SSHAH APPR: JWIENER	2009/12/30	QUALITY SYMBOLS ▽=0 ▽=0
	2009/12/30	
	2009/12/30	
	2009/12/30	
REV	A1	DESCRIPTION

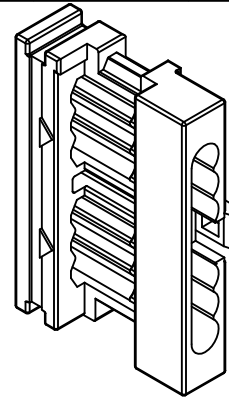
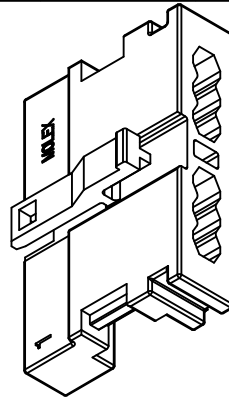
GENERAL TOLERANCES (UNLESS SPECIFIED)	
mm	INCH
4 PLACES ± .005	± .0005
3 PLACES ± .005	± .0005
2 PLACES ± .005	± .0005
1 PLACE ± .005	± .0005
ANGULAR ± 2°	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

DIMENSION STYLE	
MM/IN	
DRAWN BY	DATE
JDW	2009/04/02
CHECKED BY	DATE
SSHAH	2009/04/02
APPROVED BY	DATE
JDW	2009/04/02
MATERIAL NO.	SEE TABLE
SIZE	C

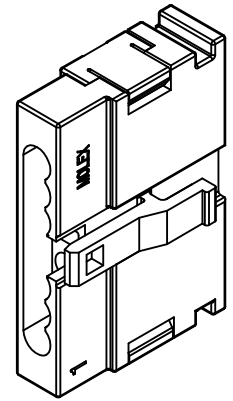
SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	METRIC	
TITLE		
BLOCK FOR GANG 4, 6, 8 REMOVABLE CONT SSMCX P SSMCX-M EWR-3819		
MOLEX INCORPORATED		SHEET NO.
DOCUMENT NO.		2 OF 4
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		



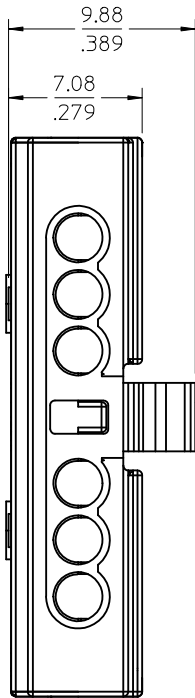
TOP



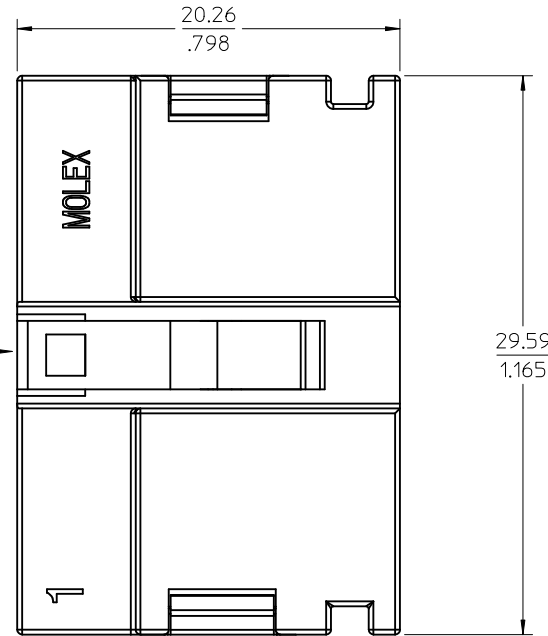
BOTTOM



ASSEMBLED



SHOWN ASSEMBLED BUT WITH NO CONNECTORS



CHG: SEE PAGE ONE EC NO: URF2010-0379 DRWN: JWIENER 2009/12/30 CHKD: SSHAH 2009/12/30 APPR: JWIENER 2009/12/30	QUALITY SYMBOLS
	$\nabla=0$ $\nabla=0$
REV: A1	DESCRIPTION:

GENERAL TOLERANCES (UNLESS SPECIFIED)															
<table border="1"> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> <tr> <td>4 PLACES</td> <td>± .005</td> <td>± .0002</td> </tr> <tr> <td>3 PLACES</td> <td>± .003</td> <td>± .0001</td> </tr> <tr> <td>2 PLACES</td> <td>± .002</td> <td>± .00008</td> </tr> <tr> <td>1 PLACE</td> <td>± .001</td> <td>± .00004</td> </tr> </table>		mm	INCH	4 PLACES	± .005	± .0002	3 PLACES	± .003	± .0001	2 PLACES	± .002	± .00008	1 PLACE	± .001	± .00004
	mm	INCH													
4 PLACES	± .005	± .0002													
3 PLACES	± .003	± .0001													
2 PLACES	± .002	± .00008													
1 PLACE	± .001	± .00004													
ANGULAR ± 2 °															
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS															

DIMENSION STYLE	
MM/IN	
DRAWN BY	DATE
JDW	2009/04/02
CHECKED BY	DATE
SSHAH	2009/04/02
APPROVED BY	DATE
JDW	2009/04/02
MATERIAL NO.	SEE TABLE
SIZE	C

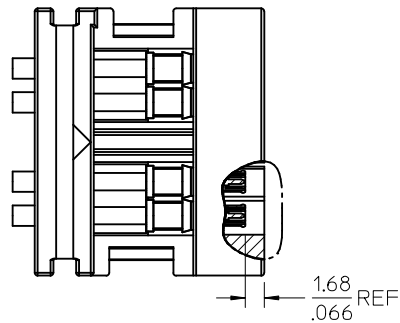
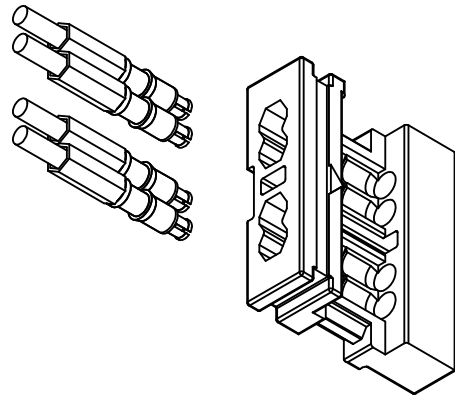
SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	METRIC	
TITLE		
BLOCK FOR GANG 4, 6, 8 REMOVABLE CONT SSMCX P SSMCX-M EWR-3819		
MOLEX INCORPORATED		SHEET NO.
DOCUMENT NO.		3 OF 4
SD-73358-023		
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

ASSEMBLY INSTRUCTIONS

(SHOWN WITH GANG OF FOUR AND RG-178 CABLE CONNECTOR)

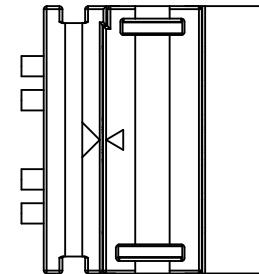
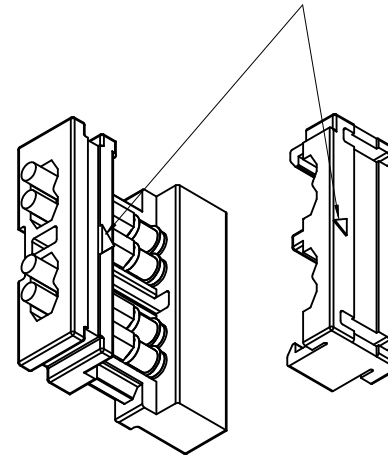
①

SLIDE CABLES INTO BACK END
OF BOTTOM BLOCK UNTIL THEY
ARE FULLY SEATED



②

PRESS TOP BLOCK INTO
PLACE WITH ARROWS
ALIGNED AS SHOWN



CHG: SEE PAGE ONE
EC NO: URF2010-0379
DRAWN: JWIENER
CHKD: SSHAH
APPR: JWIENER

2009/12/30
2009/12/30
2009/12/30
2009/12/30

DESCRIPTION
REV

QUALITY
SYMBOLS

▽=0

▽=0

GENERAL TOLERANCES
(UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± .005	± .0005
3 PLACES	± .005	± .0005
2 PLACES	± .005	± .0005
1 PLACE	± .005	± .0005

ANGULAR ± 2 °

DRAFT WHERE APPLICABLE
MUST REMAIN
WITHIN DIMENSIONS

DIMENSION STYLE
MM/IN

DRAWN BY DATE
JDW 2009/04/02

CHECKED BY DATE
SSHAH 2009/04/02

APPROVED BY DATE
JDW 2009/04/02

MATERIAL NO.
SEE TABLE

SIZE
C THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX
INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

SCALE

DESIGN UNITS
METRIC

THIRD ANGLE
PROJECTION

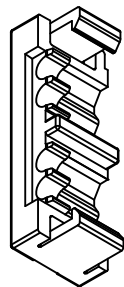
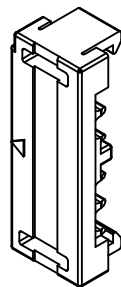
TITLE
BLOCK FOR GANG 4, 6, 8
REMOVABLE CONT SSMCX P
SSMCX-M EWR-3819

MOLEX MOLEX INCORPORATED

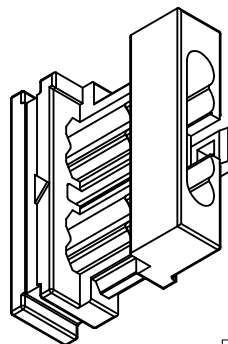
DOCUMENT NO. SHEET NO.
SD-73358-023 4 OF 4

MATERIALS

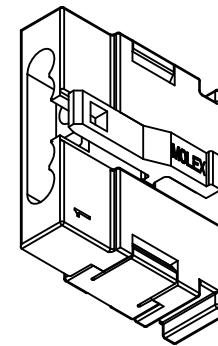
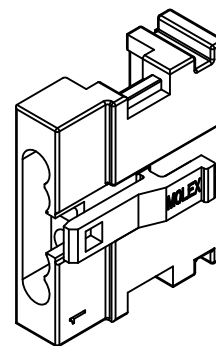
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COLOR: BLACK



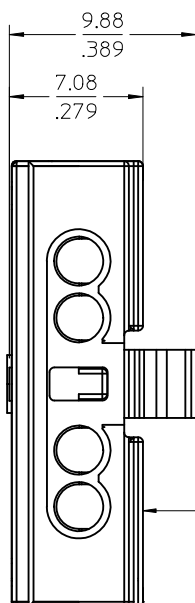
TOP



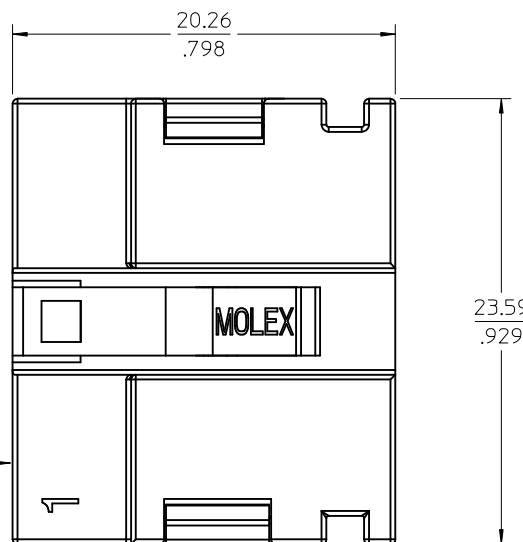
BOTTOM



ASSEMBLED



SHOWN ASSEMBLED BUT WITH NO CONNECTORS



CONTACT MOLEX RF FOR APPLICABLE CONNECTOR PART NUMBERS FOR USE WITH GANGED BLOCKS

NOTE:
INDIVIDUAL COMPONENTS MAY BE ORDERED USING THE PART NUMBERS BELOW

USE PART NUMBERS BELOW FOR ORDERING COMPLETE SETS (TOP AND BOTTOM)

NOTE: PARTS SHIPPED UNASSEMBLED

73358-0232	GANG OF SIX BLOCK (TOP AND BOTTOM) (PAGE THREE)
73358-0231	GANG OF EIGHT BLOCK (TOP AND BOTTOM) (PAGE TWO)
73358-0230	GANG OF FOUR BLOCK (TOP AND BOTTOM) (PAGE ONE)
PART NO.	DESCRIPTION

89530-5800	GANG OF SIX BLOCK (BOTTOM ONLY) (PAGE THREE)
89530-5900	GANG OF SIX BLOCK (TOP ONLY) (PAGE THREE)
89527-6600	GANG OF EIGHT BLOCK (BOTTOM ONLY) (PAGE TWO)
89527-6500	GANG OF EIGHT BLOCK (TOP ONLY) (PAGE TWO)
89527-6400	GANG OF FOUR BLOCK (BOTTOM ONLY)
89527-6300	GANG OF FOUR BLOCK (TOP ONLY)
PART NO.	DESCRIPTION

CHG: ADD -0232
EC NO: URF2010-0379
DRWN:JWIENER 2009/12/30
CHKD:SSHAIH 2009/12/30
APPR:JWIENER 2009/12/30

QUALITY SYMBOLS
▽=0
▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)
mm INCH
4 PLACES ± --- ± ---
3 PLACES ± --- ± ---
2 PLACES ± --- ± ---
1 PLACE ± --- ± ---
ANGULAR ± 2 °

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

REV A1

DIMENSION STYLE: MM/IN
SCALE: DESIGN UNITS METRIC
THIRD ANGLE PROJECTION

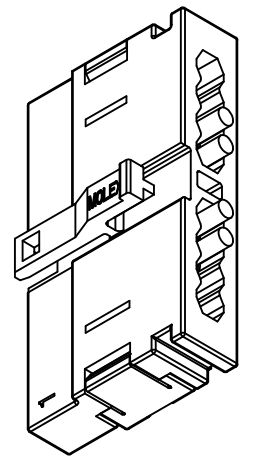
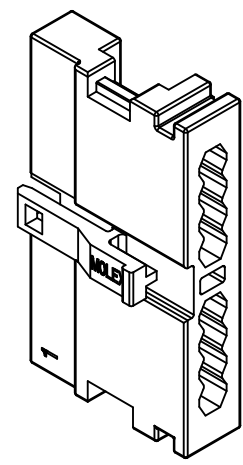
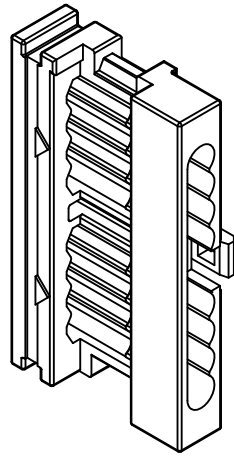
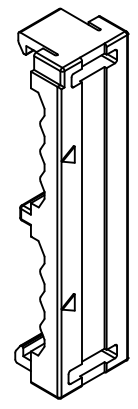
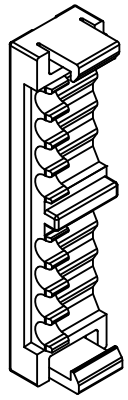
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DRAWN BY: JDW DATE: 2009/04/02
CHECKED BY: SSHAIH DATE: 2009/04/02
APPROVED BY: JDW DATE: 2009/04/02

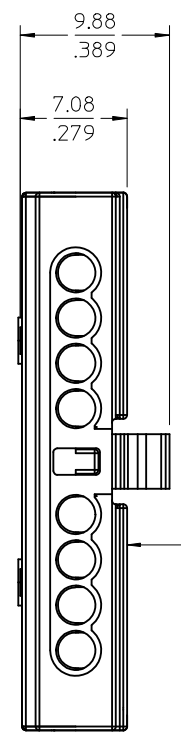
MATERIAL NO. SEE TABLE
DOCUMENT NO. SD-73358-023
SHEET NO. 1 OF 4

MOLEX MOLEX INCORPORATED

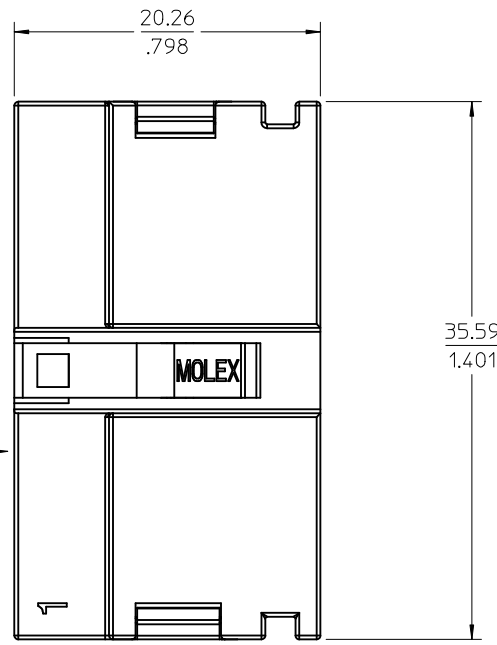
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION



TOP



BOTTOM



ASSEMBLED

SHOWN ASSEMBLED BUT WITH NO CONNECTORS

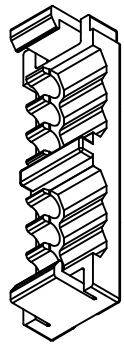
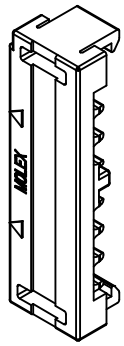
B
A

CHG: SEE PAGE ONE EC NO: URF2010-0379 DRWN: JWIENER CHKD: SSHAH APPR: JWIENER	2009/12/30	QUALITY SYMBOLS ▽=0 ▽=0
	2009/12/30	
	2009/12/30	
	2009/12/30	
A1	REV	DESCRIPTION

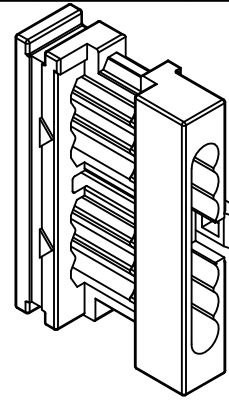
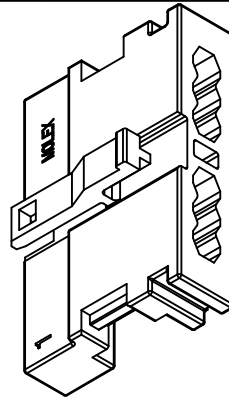
GENERAL TOLERANCES (UNLESS SPECIFIED)	
mm	INCH
4 PLACES ± .005	± .0005
3 PLACES ± .005	± .0005
2 PLACES ± .005	± .0005
1 PLACE ± .005	± .0005
ANGULAR ± 2°	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

DIMENSION STYLE	
MM/IN	
DRAWN BY	DATE
JDW	2009/04/02
CHECKED BY	DATE
SSHAH	2009/04/02
APPROVED BY	DATE
JDW	2009/04/02
MATERIAL NO.	DOCUMENT NO.
SEE TABLE	SD-73358-023
SIZE	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

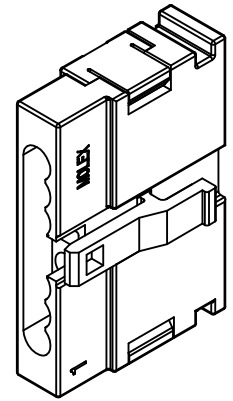
SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	METRIC	
TITLE		
BLOCK FOR GANG 4, 6, 8 REMOVABLE CONT SSMCX P SSMCX-M EWR-3819		
MOLEX MOLEX INCORPORATED		SHEET NO.
		2 OF 4



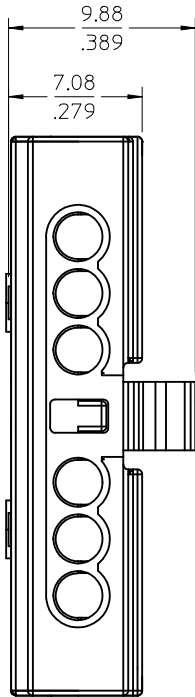
TOP



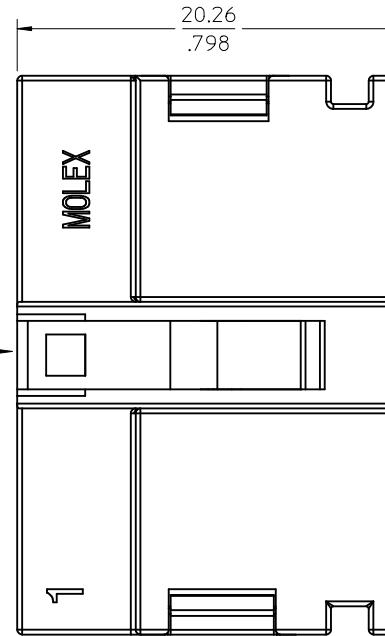
BOTTOM



ASSEMBLED



SHOWN ASSEMBLED BUT WITH NO CONNECTORS



CHG: SEE PAGE ONE EC NO: URF2010-0379 DRWN: JWIENER 2009/12/30 CHKD: SSHAH 2009/12/30 APPR: JWIENER 2009/12/30	QUALITY SYMBOLS
	= 0 = 0
	DESCRIPTION
	REV

GENERAL TOLERANCES (UNLESS SPECIFIED)															
<table border="1"> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> <tr> <td>4 PLACES</td> <td>± .005</td> <td>± .0002</td> </tr> <tr> <td>3 PLACES</td> <td>± .003</td> <td>± .0001</td> </tr> <tr> <td>2 PLACES</td> <td>± .002</td> <td>± .00008</td> </tr> <tr> <td>1 PLACE</td> <td>± .001</td> <td>± .00004</td> </tr> </table>		mm	INCH	4 PLACES	± .005	± .0002	3 PLACES	± .003	± .0001	2 PLACES	± .002	± .00008	1 PLACE	± .001	± .00004
	mm	INCH													
4 PLACES	± .005	± .0002													
3 PLACES	± .003	± .0001													
2 PLACES	± .002	± .00008													
1 PLACE	± .001	± .00004													
ANGULAR ± 2 °															
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS															

DIMENSION STYLE	
MM/IN	
DRAWN BY	DATE
JDW	2009/04/02
CHECKED BY	DATE
SSHAH	2009/04/02
APPROVED BY	DATE
JDW	2009/04/02
MATERIAL NO.	SEE TABLE
SIZE	C

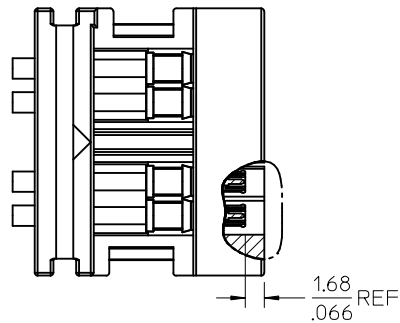
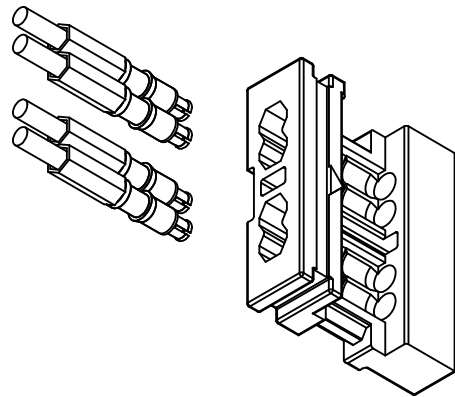
SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	METRIC	
TITLE		
BLOCK FOR GANG 4, 6, 8 REMOVABLE CONT SSMCX P SSMCX-M EWR-3819		
MOLEX INCORPORATED		SHEET NO.
DOCUMENT NO.		3 OF 4
SD-73358-023		
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ASSEMBLY INSTRUCTIONS

(SHOWN WITH GANG OF FOUR AND RG-178 CABLE CONNECTOR)

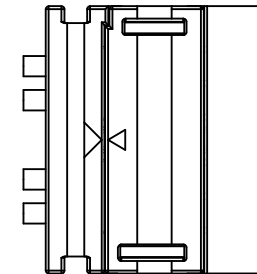
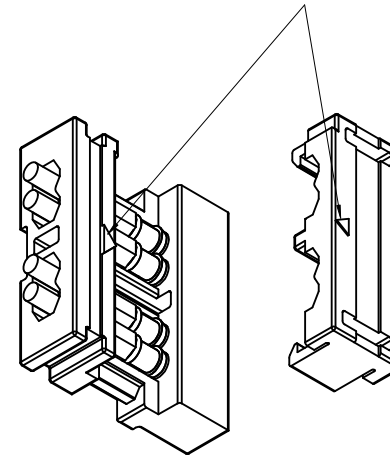
①

SLIDE CABLES INTO BACK END
OF BOTTOM BLOCK UNTIL THEY
ARE FULLY SEATED



②

PRESS TOP BLOCK INTO
PLACE WITH ARROWS
ALIGNED AS SHOWN



CHG: SEE PAGE ONE
EC NO: URF2010-0379
DRWN: JWIENER
CHKD: SSHAH
APPR: JWIENER

2009/12/30
2009/12/30
2009/12/30

DESCRIPTION

QUALITY
SYMBOLS

▽=0

▽=0

GENERAL TOLERANCES
(UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± .005	± .0002
3 PLACES	± .005	± .0002
2 PLACES	± .005	± .0002
1 PLACE	± .005	± .0002

ANGULAR ± 2 °

DRAFT WHERE APPLICABLE
MUST REMAIN
WITHIN DIMENSIONS

DIMENSION STYLE
MM/IN

DRAWN BY DATE
JDW 2009/04/02

CHECKED BY DATE
SSHAH 2009/04/02

APPROVED BY DATE
JDW 2009/04/02

MATERIAL NO.

SEE TABLE

SIZE

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SCALE

DESIGN UNITS
METRIC

THIRD ANGLE
PROJECTION

TITLE
BLOCK FOR GANG 4, 6, 8
REMOVABLE CONT SSMCX P
SSMCX-M EWR-3819

MOLEX MOLEX INCORPORATED

DOCUMENT NO.

SD-73358-023

SHEET NO.

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