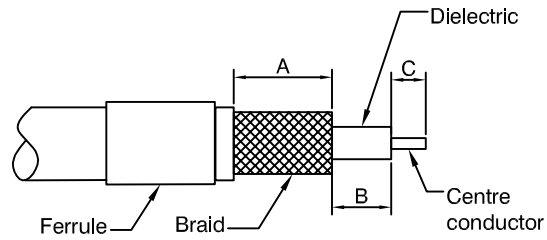


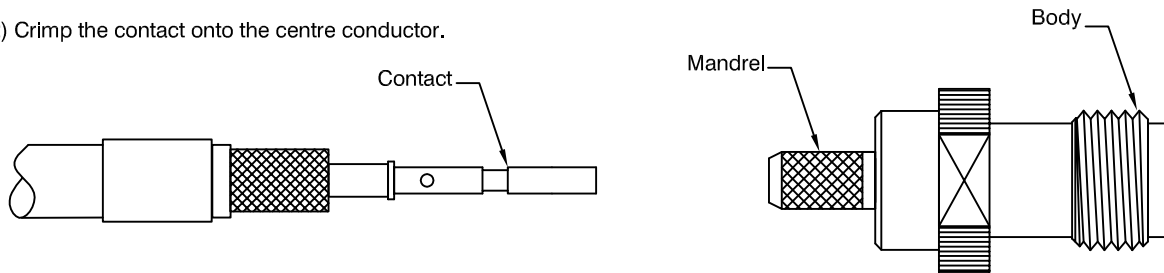
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

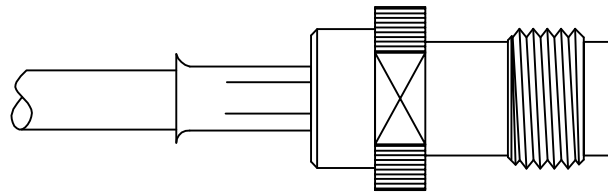
A = 6mm
B = 6mm
C = 3mm



2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that the contact captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VT30-2051	VX1305	DCC1113	1.72	5.41
VT30-2050	VX1305	DCC1113	1.72	5.41
VT30-2061	VX1305	DCC0908	1.69	4.52
VT30-2071	VX1305	DCC0908	1.69	4.52

VT30-2031 Removed from Drawing	JC	2	26 Sept 01
First Issue	SN	1	26 Sept 01
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd
11 Bilton Road
Chelmsford
Essex CM1 2UP, England
T: +44 (0) 1245 342060
F: +44 124 535 8938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

M Nielsen

APPROVED BY:

P Couzens

DATE:

26 Sept 01

DESCRIPTION:

Stripping and Assembly
Instructions for TNC Crimp Jack

DRAWING NUMBER:

VAIT3101

PAGE: 1 OF 1