## Thermofit Molded Parts Specification Control Drawing

222K444 and 454 Part Number : Description: Boot, 90°, With Lip

## NOTES

1. All dimensions are in  $\frac{\text{incres}}{[\text{millimeters}]}$ 

- 2. Dimensions appearing in table are as follows:
  - a As Supplied
  - b After Unrestricted Recovery
- Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.

   Molding ports are optional. When —00 modification number is specified molding ports will be located as shown.

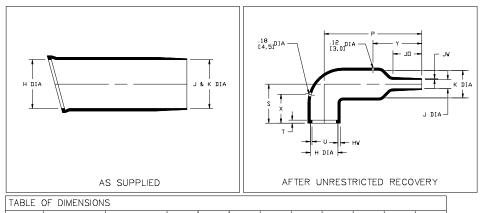


TABLE OF DIMENSIONS													
PART	H &c K		Ų		Р	S	Т	U	JO	HW	JW	х	Υ
NUMBER	Min	Max	Min	Max	±10%	±10%	Ref	Ref	±10%	±20%	±20%	±20%	±20%
	a	b	a	ь	b	b	ь	ь	ь	ь	b	b	ь
222K444	1.77 [45,0]	1.11 [28,2]	1.77 [45,0]	. <u>37</u> [9,4]	3.94 [100,0]	1.57 [40,0]	.12 [3,0]	<u>.06</u> [1,65]	<u>.98</u> [25,0]	.10 [2,5]	.04 [1,0]	1.17 [29,7]	1.96 [49,8]
222K454	2.56 [65,0]	1.38 [35,1]	2.56 [65,0]	. <u>57</u> [14,5]	4.13 [105,0]	1.65 [42,0]	.12 [3,0]	<u>.06</u> [1,65]	1 <u>.18</u> [30,0]	.13 [3,3]	.07 [1,8]	1.25 [31,7]	1.95 [49,5]

## Raychem

RAYCHEM CORPORATION 300 CONSTITUTION DRIVE MENLO PARK, CALIFORNIA 94025

Revision : C

Part Number :

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COMPATABILITY	′ CHART					
MATERIAL DASH NO.	TERIAL DASH NO. MATERIAL DESCRIPTION		COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION	
-3	Polyolefin, Semi-rigid	RT-301	N/A			
-4	Polyolefin, Flexible	RT-1304	N/A			
-25	Elastomer, Fluid Resistant	RT-1325	N/A			

ORDERING INFORMATION				
	222K4XX	<u>-xx</u>	-XX	/xxx
Base part number				
Material dash number (See Compatability Chart)				
Modification number (If necessary, see front of scd binder for a complete list)				
Adhesive slash number (If necessary, see Compatability Chart)				

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