

Revision:	Date:	Description:		Prepared:		Notes:						
Α	5/7/2020	Initial release		AG Digitally signed Date: 2020.05.0 11:36:50 -07'00	d by AG 07 '	RoHS compliant			Ηľ	NSII.	ITY	
				Verified:		•		•		•	••••	
				AW Date: 2020.05.07 Function test: no open, no short of			t circuit, no	tel 1.541.323.3228 800 877.670.7118				
				Dimensions are in millimeters.		intermittent		fax 1.541.323.4202 web tensility.com				
								Size: Part number:				
				Tolerances:		i i		3120.				
				X: ± 0.5 mm X.X: ± 0.3 mm X.XX: ± 0.2 mm		Connector, 4C audio jack, 3.5xL14 mm, thru hole, silver plated		Α	А 54-00174			
								Scale	3:1		Sheet 1 of 2	
	4											

5 4 3 2

#### Ratings

Voltage: 48 V Current: 0.5 A

#### **Operating Temperature Range**

 $-40 \sim 105$  °C, relative humidity of 85% or less

#### Materials

- 1) #1 contact: bronze, silver plating
- (2) #2 contact: bronze, silver plating
- (3) #3 contact: brass, silver plating (4) #4 contact: bronze, silver plating
- (5) Housing: PA9T, black, UL 94 V-0
- (6) Tape: polyimide/silicone adhesive

### **Electrical Requirements**

Dielectric strength: 1 min @ 500 Vac Insulation resistance: 100 MΩ @ 250 Vdc Contact resistance: 30 m $\Omega$  or less at 1 KHz

## **Mechanical Requirements**

Insertion force: 0.3-2 kgf Withdrawal force: 0.3-2 kgf

Life cycle: 5000 mating cycles while maintaining 0.3 kgf min. insertion force, 0.2 kgf min. withdrawal force and less than 100 mΩ contact resistance

Terminal strength: 500 gf applied in one direction to the tip of the terminal for 1 second without mechanical or electrical damage

#### Solderina

Solderability: 90% minimum coverage when terminals dipped 2mm in 260  $\pm$ 5 °C solder bath for 3  $\pm$ 0.5 seconds

Solder bath durability: no deformation when immersed in 255 ±5 °C up to surface of the board 1.6 mm for 5 seconds or less Solder iron durability: no deformation when exposed to 350  $\pm$ 10 °C

for 5 seconds or less

#### **Environmental Requirements**

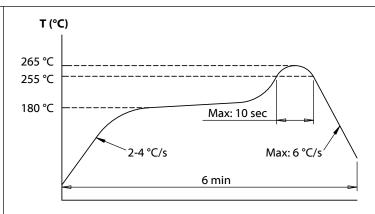
Cold test:  $-25 \pm 3$  °C for 48 hours without deformation Heat test: 70 °C, relative humidity 70-85% for 96 hours without deformation

Humidity test: 40 °C, relative humidity 90-100% for 96 hours without deformation

Salt spray test: 35 ±2 °C, 5% NaCl mist for 24 hrs. Wash parts after test. No remarkable corrosion shall be present

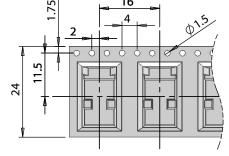
#### **Packaging**

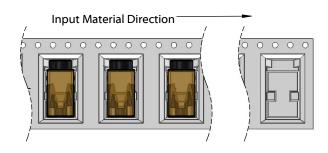
500 pieces/ reel 12 reels/box

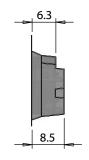


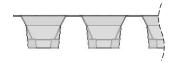
Reflow soldering temperature profile

# **Packaging Detail**













Revision:	Date:	Description:	Prepared:		
Α	5/7/2020	Initial release	AG Digitally signed by A Date: 2020.05.07 11:36:37 -07'00'		
			Verified:  AW  Digitally signed by. Date: 2020.05.07 11:45:11-07'00'		
			Dimensions are in millimeters. Tolerances:		
			X: ± 0.5 mm X.X: ± 0.3 mm		
			X.XX: ± 0.2 mm		

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#### Prepared: Notes:

Digitally signed by AW Date: 2020.05.07 11:45:11 -07'00'

Digitally signed by AG Date: 2020.05.07 11:36:37 -07'00' **RoHS** compliant

> Function test: no open, no short circuit, no intermittent

Description:

Connector, 4C audio jack, 3.5xL14 mm, thru hole, silver plated

tel 1.541.323.3228 800 877.670.7118 fax 1.541.323.4202 web tensility.com

Size: Part number: 54-00174

Scale: 1:1

Sheet 2 of 2