

# SPRING LOADED STRIPPER & TUBING STOP

AMP 1281 (7/63) APPLICATOR PARTS LIST				TYPE LENGTHWISE (APPLICATOR) RING-INTERNAL TOOTH			AMP INCORPORATED HARRISBURG, PENNA.			
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA		TERMINALS
1	WIRE CRIMPER	1	456424-4	42				TO APPLY TERMINAL		485045
2	INS. CRIMPER	1	374681	43						485046
3	ANVIL	1	465284-9	44				WIRE SIZE	CRIMP HEIGHT	485079
4	ANVIL SPACER	1	1-472529-0	45				18	.073	
5	SHEAR BLADE	1	2-465233-3	46	ZINET	3	21017-6	16	.078	
6	REAR SHEAR PLATE	1	385013-4	47	I.D. PLATE	1	452373-1	14	.084	
7	SHEAR BLADE SPACER	2	370709	48						
8	FRONT SHEAR PLATE	1	472529	49	HOLD DOWN (BLADE MT.)	1	811227-5			
9	REAR ANVIL SPACER PLT.			50				CRIMP	SIZE	TYPE
10	FRONT ANVIL SPACER PLT.			51	BRACKET, TOP	1	458995-1	WIRE	.130	F
11	TOOL SPACER	1	374637	52	BRACKET, BOTTOM	1	458996-1	INSUL.	.180	O
12	CRIMP SPACER	1	372362	53	STUDS	2	388648-9	SLEEVED		1.000
13	FRONT STRIP GUIDE	1	453426-1	54	SPRINGS	2	422281-9	INSULATION RANGE	WIRE RANGE	
14	REAR STRIP GUIDE	1	453427-1	55	SCR, SKT. HD. 6-32x.38	2	1-21000-9	.080-.120	18-14 MAG.	
15	RAM	1	471167	56	NUT, HEX 6-32	2	21018-5	EXPLODED VIEW	SIM TO 6000-30	
16	TOOL HOLDER	1	376046	57	NUT, HEX 10-32	4	21021-4	A 6000 & A 6000-3		
17	ADJ. CRIMP MOUNT ASS'Y	1	465340-1	58	WASHER #2	8	21055-3	REMARKS:		
18				59	SCR, SKT. HD. 2-56x.19	2	21000-9	△ (1) OUTSIDE (3) BETWEEN		
19	APPLICATOR MOUNT ASSY.	1	570656	60	TUBING STOP	1	458997-1	ITEMS 52 & 60 (TYP.)		
20	BASE PLATE			61						485044-
21	BASE BLOCK			62						LARGE TAB
22	STRIP GUIDE PLATE			63						ON INS. ENL.
23	ANVIL HOLDER	1	370526	64	2" AIR FEED ASS'Y	1	690021	TOP TOOL MOUNTING		
24	AUX. ANVIL HOLDER			65	TENSION ADJ. PLATE	1	374999	SEQUENCE FROM		
25	STRIPPER				MISCELLANEOUS			TOOL HOLDER (ITEM 16)		
26	STRIPPER MOUNT			66	LUBRICATOR ASS'Y	1	465184-2	OUTWARD 5, 11, 51, 1, 12, 17		
27	RETAINER PLATE			67	TERM. LUBRICANT	REF	852931-2			
28	STRIPPER MOUNT BRACKET			68						
29	STRIPPER BUSHING			69						
30	STOCK DRAG	1	375381	70						
31	STOCK DRAG HANDLE			71						
32	STOCK DRAG STUD	2	354045-1	72						
33	STOCK DRAG SPRING	2	1-23347-1	REV.	REVISION RECORD	DATE	BY	ECN		
34	STOCK DRAG ADJ. SCREW	2	372997	A	5 WAS 470938-2 ADD 49	6-11-75	RS	R1178		
35	FEED FINGER HOLDER			B	REV PER ECN	2-25-76	JWB	R1555		
36	FEED FINGER	1	375093	C	REV PER ECN R-7586	8-10-87	DO			
37	FEED FINGER TIP			D	EC-A-272490	10-10-90	JWB			
38	FEED FINGER SPACER			E	ECN A-395892	9-92	MS			
39	BASE CASTING	1	570238	F	EC 0150-5119-94	1/94	MS			
40	GUARD	1	457664-1	G	0150-7598-97	3/97	MS			
								THIS APPLICATOR IS TO BE USED ON		
								AMP-O-LECTRIC 1-471273-2		
								2" AIR FEED		
								ALIGNMENT GA. 679597-1		DIST. 4
				SERIAL NO.		DATE SHIPPED		DESIGNED		
								CHK'D.		
								9-4-76		
								APPROV'D.		
								9-5-74		
				APPLICATOR NUMBER		REV.		SHEET		
				G		566036-6		1 OF 2		

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## APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
100	PIN, SLOTTED SPRING TOOL HOLDER (16) TO RAM (15)	5/16 DIA	1 5/8	1	7-21029-0						
101	SCREW, SKT. SET 3/4 RAM PIN TO RAM (15)	1/4-20	1/2	1	2-21549-3	136	SCREW, SKT. HD. CAP	1/4-20	1	2	21001-6
						137	WASHER, FLAT	1/4 I.D.	—	2	21055-8
							AIR FEED ASSY (64) TO BASE CASTING (39)				
102	SCREW, HEX HD. CAP	3/8-16	1 1/4	3	3-21015-2						
103	WASHER, FLAT APPL. MT. (19) TO BASE CASTING (39)	3/8 I.D.	—	3	371178						
104	SCREW, SKT. HD. CAP	8-32	1/2	3	2-21000-7						
105	WASHER, FLAT STRIP GUIDE (13 & 14) TO APPL. MT. (19)	8 I.D.	—	3	21055-6						
106	SCREW, SKT. HD. CAP	8-32	1/2	1	2-21000-7						
107	WASHER, FLAT STRIP GUIDE (14) TO APPL. MT. (19)	8 I.D.	—	1	21055-6						
108	NUT, HEX DRAG ADJ. SCREW (34)	10-32	—	2	21018-7						
110	NUT, HEX 5/8 DRAG (30) SPRINGS (33) TO STUDS (32)	1/4-20	—	2	21022-4						
111	SCREW, SKT. HD. CAP ANVIL (3) TO ANVIL HOLDER (23)	1/4-20	5/8	1	21001-3						
112	SCREW, SKT. HD. CAP ANVIL HOLDER (23) TO APPL. MT. (19)	3/8-16	1 1/2	1	3-21001-7						
113	SCREW, SKT. HD. CAP FR. SLUG PL. (8), SPACER (7) R. SLUG PL. (6) TO MT. (19)	3/8-16	2 1/2	1	4-21001-1						
115	SCREW, SKT. HD. CAP TOP TOOLING TO TOOL HOLDER (16)	1/4-20	1 3/4	2	21001-9						
116	SCREW, SKT. HD. CAP	8-32	1/4	1	2-21000-5						
117	WASHER, FLAT TENSION ADJ. PL. (65) TO FEED FINGER (36)	8 I.D.	—	1	21055-6						
122	SCREW, SKT. HD. CAP	8-32	5/16	1	7-21000-4						
123	WASHER, FLAT CRIMPER INSERT (2) TO CRIMPER MT. (17)	8 I.D.	—	1	21055-6						

APPLICATOR ONLY TO INCLUDE

NOTES: TERMINAL 485079, SPRING LOADED WIRE  
& TUBING STOP.

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REV.	APPLICATOR PART LIST
61	566036-6

SHEET  
2 OF 2

2 Aug 4-74