1145HVA Automotive high voltage fast-acting brick fuse



Product features

- Automotive grade qualified*
- 11 x 5.0 x 5.0 mm surface mount package
- High voltage fast-acting brick fuse
- 500 Vdc voltage rating
- · Ceramic tube, silver plated cap construction
- Moisture sensitivity level (MSL): 1

*Meets Eaton's internal AEC-Q200 test plan

Applications

Primary and secondary circuit protection:

Stationary and on-board electric vehicle battery systems

BUSSMANN SERIES

- Electric vehicle power distribution units (Sensing lines)
- xEV powertrains
- Server & telecom systems, including 380 Vdc distribution
- Single phase and 3-phase UPS
- 380 Vdc DC-DC converters
- High voltage DC-DC conversion
- Power factor correction
- · Capacitor output protection

Agency information

cURus Recognition file number: E19180, Guide JDYX2



Environmental compliance



Ordering part number

	<u>TR- 1</u>	145HVA	<u>1-25</u> -F	R
Packaging code				
Family code —				
Ampere rating				
RoHS compliant				

Packaging prefix



Electrical characteristics

Amp Rating	125% In minimum	200% In maximum	1000% In maximum	
1 A ~ 5 A	1 hour	120 seconds	1 second	_

Product specifications

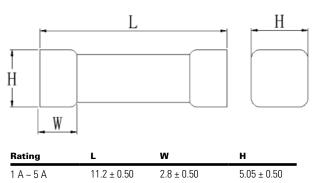
Part number	Current rating (A)	Voltage (Vac)	rating (Vdc)	Interrupti @ rated vo (A) Vac		Typical resistance² (mΩ)	Typical voltage drop (mV)	Typical pre-arcing³ I²t (A²s)	Part marking
1145HVA1-R	1	350	500 350	100	100 A @ 500 Vdc 1500 A @350 Vdc	200	220	0.50	1
1145HVA1-25-R	1.25	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	160	210	0.95	1.25
1145HVA1-6-R	1.6	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	100	190	2.3	1.6
1145HVA2-R	2	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	80	185	4.1	2
1145HVA2-5-R	2.5	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	40	120	2.6	2.5
1145HVA3-15-R	3.15	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	31.5	140	3.3	3.15
1145HVA4-R	4	350	450 125	100	100 A @ 450 Vdc 1500 A @ 125 Vdc	24.5	140	5.5	4
1145HVA5-R	5	350	450 125	100	100 A @ 450 Vdc 1500 A @ 125 Vdc	17.5	130	11.5	5

1. AC Interrupting Rating (measured at designated voltage, 100% power factor); DC Interrupting Rating (measured at designated voltage, time constant of less than 50 microseconds, battery source) 2.DC Cold Resistance are measured at <10% of rated current in ambient temperature of +25 °C

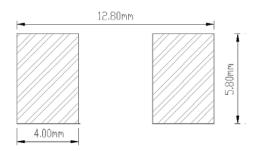
3. Typical Pre-arcing I²t are measured at 10In Current, DC battery bank

Dimensions- mm

Drawing not to scale



Recommended pad layout



Recommended trace thickness is 35 um; the minimum trace width is 5 mm Recommended stencil thickness is 0.15 mm

1145HVA is also compatible with Littlefuse LF885 pad layout; pad size 7.23 mm x 5.26 mm

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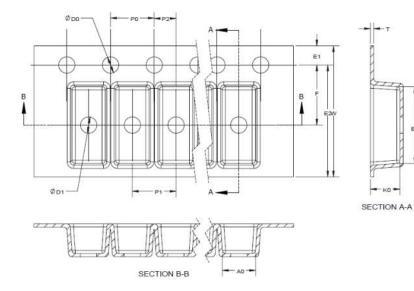
General specifications

Operating temperature: -55 °C to +125 °C with proper derating factor applied	
Automotive grade qualified*	
Temperature cycling: MIL-STD-202 method 107, -55 °C/+125 °C, number of cycles 1000, maximum transfer time 20 seconds, dwell time15 minutes air-air.	
Humidity bias: MIL-STD-202 method 103, 1000 hours +85 °C/85%RH, 10% of operating power	
High temperature operating life: MIL-STD-202 method 108, condition D steady state TA=+125 °C at 50% rated current	
Mechanical shock: MIL-STD-202 method 213, Figure 1 of Method 213, condition C 100 g, 6 ms	
Vibration: MIL-STD-202 method 204, 20 g's for 20 minutes, 12 cycles each of 3 orientations. test from 10-2000 Hz	
Solderability test: J-STD-002, method B1, steam aging 1 hour, solder temperature +255±5 °C, solder immersion time 5s	
Board flex: AEC-0200-005, appendix 2 note: 2 mm (min)	
Terminal strength (SMD): AEC-0200-006, appendix 1, force of 1.8 kg for 60 seconds	
High temperature exposure: MIL-STD-202, method 108, +125 °C without power, 1000 hours	
ESD: AEC-Q200-002 or ISO/DIS10605, Per AEC-Q200-002 or ISO/DIS10605	
* Maats Eston's internal AEC-0200 test plan	

Meets Eaton's internal AEC-Q200 test plan

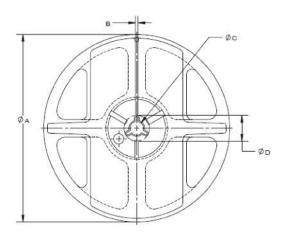
Packaging information - mm

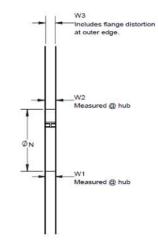
1000 parts per 13" diameter reel (EIA-481 compliant)



Dimension	millimeter
W	24.00
F	11.50
E1	1.75
E2	N/A
PO	4.00
P1	8.00
P2	2.00
DO	1.50
D1	1.50
AO	4.85
B0	12.75
KO	4.90
Т	0.40

Reel dimension- mm

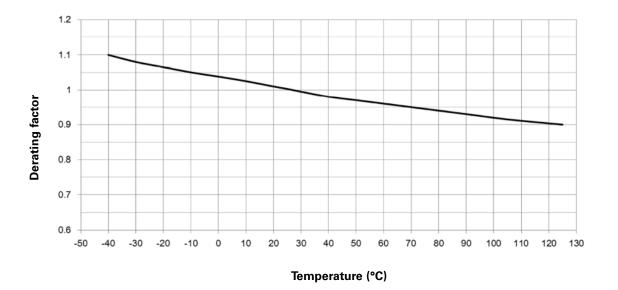




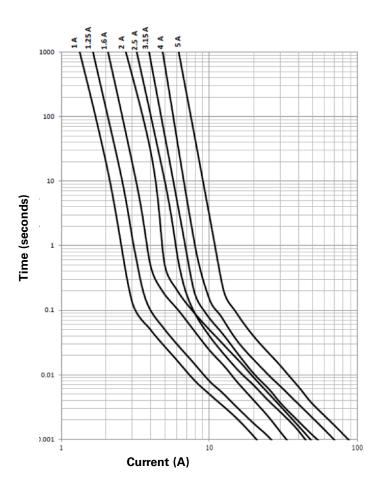
Dimension	millimeter
A	330 ± 1
В	2.5 ± 0.2
С	13.5 ± 0.2
D	N/A
N	100 ± 0.5
W1	24.8 ±-0.5
W2	30.4 max
W3	N/A

Technical Data ELX1040 Effective May 2021

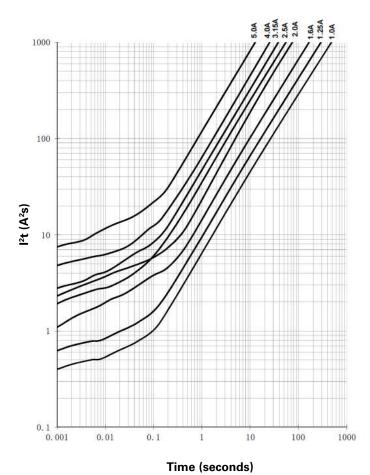
Temperature derating curve



Current vs. time curve



l²t vs. time curve



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Solder reflow profile

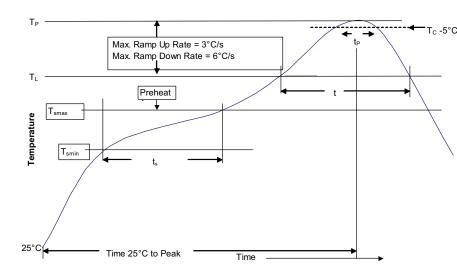


Table 1 - Standard SnPb solder (T_c)

C Package thickness	Volume mm3 <350	Volume mm3 ≥350
<2.5 mm	235 °C	220 °C
≥2.5 mm	220 °C	220 °C

Table 2 - Lead (Pb) free solder (T_c)

Package thickness	Volume mm ³ <350	Volume mm ³ 350 - 2000	Volume mm ³ >2000
<1.6 mm	260 °C	260 °C	260 °C
1.6 – 2.5 m	m 260 °C	250 °C	245 °C
>2.5 mm	250 °C	245 °C	245 °C

Reference J-STD-020

Profile feature	Standard SnPb solder	Lead (Pb) free solder
Preheat and soak • Temperature min. (T _{smin})	100 °C	150 °C
• Temperature max. (T _{smax})	150 °C	200 °C
• Time (T_{smin} to T_{smax}) (t_s)	60-120 seconds	60-120 seconds
Ramp up rate T _L to T _p	3 °C/ second max.	3 °C/ second max.
Liquidous temperature (TL) Time (tL) maintained above ${\rm T_L}$	183 °C 60-150 seconds	217 °C 60-150 seconds
Peak package body temperature (Tp)*	Table 1	Table 2
Time $(t_p)^*$ within 5 °C of the specified classification temperature (T_c)	20 seconds*	30 seconds*
Ramp-down rate (Tp to TL)	6 °C/ second max.	6 °C/ second max.
Time 25 °C to peak temperature	6 minutes max.	8 minutes max.

 * Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.

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