

Application Tools for Series 109 (Size 20) Crimp Contacts



Pin and Socket Insertion/Extraction Tool

AMP Part Number 91067-2 or
MIL Part Number M81969/1-02

Insertion tip, for replacement
Part Number 126195-3
Extraction tip, for replacement
Part Number 126195-4



**AMP-TAPEMATIC Stripper/
Crimper Machine Part Number
599406-7**

**Funnel Part Number 125905-1 for
Size 20 Contacts**

The AMP-TAPEMATIC Stripper/Crimper Machine strips wire and applies an 8-indent crimp termination per MIL-C-22520. The machine terminates pin and socket contacts which are tape mounted and reel fed. It offers production rates of up to 1200 finished leads per hour, provides overall lower applied costs and maintains a high degree of termination reliability.



**Hand Crimping Tool
AMP Part Number 601966-1 or
MIL Part Number M22520/2-01**

**Positioner
AMP Part Number 601966-5 or
MIL Part Number M22520/2-08**

This standard military-type hand tool terminates pins and sockets to wire with an 8-indent, M22520/2 crimp. It is ideally suited for prototype, field maintenance and other applications where volume production is not a factor.

Application Tools for Series 90 (Size 22) Crimp Contacts



Pin and Socket Insertion/Extraction Tool

AMP Part Number 91067-1 or
MIL Part Number M81969/1-04

Insertion tip, for replacement
Part Number 126237-1
Extraction tip, for replacement
Part Number 126195-2



**AMP-TAPEMATIC Stripper/
Crimper Machine Part Number
599406-7**

**Funnel Part Number 125905-2 for
Size 22 Contacts**

The AMP-TAPEMATIC Stripper/Crimper Machine strips wire and applies an 8-indent crimp termination per MIL-C-22520. The machine terminates pin and socket contacts which are tape mounted and reel fed. It offers production rates of up to 1200 finished leads per hour, provides overall lower applied costs and maintains a high degree of termination reliability.



**Hand Crimping Tool
AMP Part Number 601966-1 or
MIL Part Number M22520/2-01**

**Positioner (Pin)
AMP Part Number 601966-6 or
MIL Part Number M22520/2-09**

**Positioner (Socket)
AMP Part Number 601966-4 or
MIL Part Number M22520/2-06**

This standard military-type hand tool terminates pins and sockets to wire with an 8-indent, M22520/2 crimp. It is ideally suited for prototype, field maintenance and other applications where volume production is not a factor.