

Standard Laminate SiP Module

Series/Type: R078 (WL1837) / D7020 Ordering code: B30931D7020Y918

Date: 2014-12-9

Version: 1.3

<sup>©</sup> EPCOS AG 2014. Reproduction, publication and dissemination of this publication, enclosures hereto and the information contained therein without EPCOS' prior express consent is prohibited.



B30931D7020Y918

#### Standard Laminate SiP Module

R078 (WL1837) / D7020

### 1. Overview

This document details the specifications and features of R078 (WL1837) / D7020 SiP module. The R078 (WL1837) / D7020 SiP module is based on Texas Instruments WL1837 IC, specifically WL183x Data Sheet version 1.4, such that the SiP module specification is subject to any subsequent changes in applicable Texas Instruments documentation and software.

The R078 (WL1837) / D7020 contains the WL1837 SoC, 2.4GHz and 5 GHz SPDT switches, 2.4GHz and 5GHz band pass filters / diplexer and necessary passive components for WLAN and BT in a highly integrated solution.

#### 1.1 Features

- WLAN, BT, BLE on a single chip provide universal connectivity in small PCB footprint.
- Provides efficient direct connection to battery by employing several integrated switched mode power supplies (DC2DC).
- Based on 45nm CMOS technology using proven core technology.
- Seamless integration with TI OMAP™ Application Processors.
- WLAN and Bluetooth cores software and hardware are compatible with prior WL127x and WL128x offerings, for smooth migration to Device.
- Shared HCI transport for BT/BLE over UART and SDIO for WLAN.
- Downloadable patches and firmware enables new features to be added for all functional block's.
- Temperature detection and compensation mechanism ensures minimal variation in the RF performance over the entire temperature range.
- Bluetooth 4.0, BLE and all audio processing features work in parallel and include full coexistence with WLAN

## 1.2 Applications

Mobile phone and mobile computer device applications.

## 1.3 General Description

The R078 (WL1837) / D7020 is a highly integrated WLAN, BT, BLE device that forms a complete standalone communication system. The WL1837 is a highly integrated single-chip CMOS (45-nm process) incorporates the core functionality of the WL1271/3 and WL1281/3 devices.

The device is the 8th-generation WLAN/BT/BLE devices from Texas Instruments. As such, the WL1837 is based upon proven core technology and complements the TI integrated devices for connectivity portfolio.

R078 (WL1837) / D7020 is ideal for use in mobile phone and mobile computer device applications due to its low current, small area and cellular phone coexistence-friendly features.



2014-12-9

## Complementary wireless module WLAN / BT

B30931D7020Y918

## **Standard Laminate SiP Module**

R078 (WL1837) / D7020

#### 1.4 Terms and abbreviations

BPF - Band-Pass Filter

BT – Bluetooth

FE - Front-End (refers to FE IC and BPF)

GND - Ground

HCI - Host Controller Interface

IC - Integrated Circuit

I/O - Input/Output interfaces

LDO - Low Drop-Out (voltage regulator)

PCB - Printed Circuit Board

Q - Quality factor

RF - Radio Frequency

RX - Receive

SiP - System in Package

SoC - System on Chip

TX - Transmit

Vbat - Battery Voltage

VIO – external pre-existing 1.8V IO power supply

WLAN - Wireless Local Area Network

## 1.5 Reference documents

Texas Instruments WL183x\_Data\_Manual\_Rev\_1\_4.pdf



## B30931D7020Y918

## **Standard Laminate SiP Module**

## R078 (WL1837) / D7020

| 1. C  | OVERVIEW                                 | 2  |
|-------|--|----|
| 1.1   | FEATURES                                 | 2  |
| 1.2   | APPLICATIONS                             | 2  |
| 1.3   | GENERAL DESCRIPTION                      | 2  |
| 1.4   | TERMS AND ABBREVIATIONS                  | 3  |
| 1.5   | REFERENCE DOCUMENTS                      | 3  |
| 2 F   | FUNCTIONAL BLOCK FEATURES                | 5  |
| 2.1   | FUNCTIONAL BLOCK DIAGRAM                 | 5  |
| 2.2   | WLAN FEATURES                            | 6  |
| 2.3   | BLUETOOTH FEATURES                       | 6  |
| 2.4   | BLE FEATURES                             | 6  |
| 3 D   | DETAILED DESCRIPTION                     | 7  |
| 3.1   | Host Interfaces                          | 7  |
| 3.2   | CLOCKS AND POWER MANAGEMENT              | 11 |
| 3.3   | WLAN FUNCTIONAL BLOCK                    | 14 |
| 3.4   | BLUETOOTH FUNCTIONAL BLOCK               | 16 |
| 3.5   | TERMINAL ASSIGNEMENTS                    | 18 |
| 3.6   | TERMINAL FUNCTIONS                       | 19 |
| 4 D   | DESIGN GOAL SPECIFICATIONS               | 25 |
| 4.1   | GENERAL CHIP REQUIREMENTS AND OPERATION  | 25 |
| 4.2   | WLAN RF PERFORMANCE                      | 28 |
| 4.3   | BLUETOOTH RF PERFORMANCE                 | 32 |
| 4.4   | BLE RF PERFORMANCE                       | 36 |
| 4.5   | INTERFACE TIMING CHARACTERISTICS         | 38 |
| 4.6   | PACKAGE MECHANICAL DRAWING               | 42 |
| 4.7   | SCHEMATIC                                | 43 |
| 5 L   | LEAD-FREE PRODUCT STATUS                 | 44 |
| 6 R   | RECOMMENDED REFLOW PROFILE               | 45 |
| 7 P   | PACKING INFORMATION                      | 46 |
| 8 R   | REVISION HISTORY                         | 49 |
| DISPL | LAY OF ORDERING CODES FOR EPCOS PRODUCTS | 50 |

B30931D7020Y918

**Standard Laminate SiP Module** 

R078 (WL1837) / D7020

## 2 Functional Block Features

## 2.1 Functional Block Diagram

Figure 2-1 shows a high-level view of R078 (WL1837) / D7020 along with its various configurations. The flexibility of the R078 (WL1837) / D7020 based on WL1837 enables easy integration with various host-system topologies.

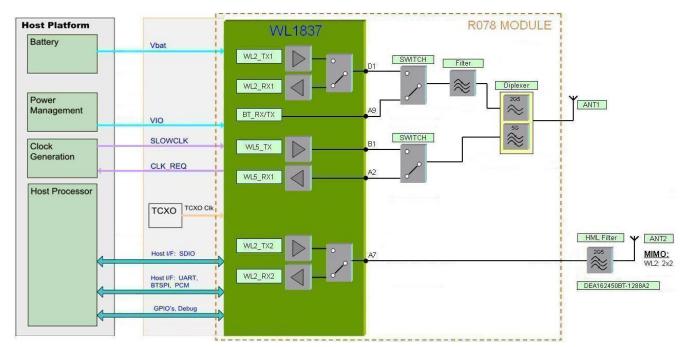


Figure 2-1 High-Level System Diagram



B30931D7020Y918

#### Standard Laminate SiP Module

R078 (WL1837) / D7020

#### 2.2 WLAN Features

- Integrated 2.4 & 5GHz power amplifiers for complete WLAN solution
- WLAN MAC Baseband Processor and RF transceiver IEEE802.11a/b/g/n compliant
- WLAN 2.4 / 5 GHz SISO (20 / 40 MHz channels), 2.4 GHz MIMO (20 MHz channels).
- Baseband Processor
  - IEEE Std 802.11a/b/g data rates and IEEE Std 802.11n data rates with 20 or 40 MHz SISO and 20 MHz MIMO.
- Fully calibrated system. No production calibration required.
- Medium-Access Controller (MAC)
  - Embedded ARM™ Central Processing Unit (CPU)
  - Hardware-Based Encryption/Decryption Using 64-, 128-, and 256-Bit WEP, TKIP or AES Keys,
  - Supports requirements for Wi-Fi Protected Access (WPA and WPA2.0) and IEEE Std 802.11i [Includes Hardware-Accelerated Advanced-Encryption Standard (AES)]
  - Designed to work with IEEE Std 802.1x
- New advanced co-existence scheme with BT/BLE
- 2.4/5.0 GHz Radio
  - Internal LNA, PA and RF switch
  - Supports: IEEE Std 802.11a, 802.11b, 802.11g and 802.11n
- Supports 4 bit SDIO host interface, including high speed (HS) and V3 modes

#### 2.3 Bluetooth Features

- Supports Bluetooth 4.0 BLE
- Includes concurrent operation and built-in coexistence and prioritization handling of BT, BLE, audio processing and WLAN
- Dedicated Audio processor supporting on chip SBC encoding + A2DP:
  - Assisted A2DP (A3DP) support SBC Encoding implemented internally
  - Assisted WB-Speech (AWBS) support modified SBC codec implemented internally

### 2.4 BLE Features

- Fully compliant with BT4.0 BLE dual mode standard
- Support for all roles and role-combinations, mandatory as well as optional
- Supports up to 10BLE connection
- Independent buffering for LE allows having large number of multiple connections without affecting BR/EDR performance

R078 (WL1837) / D7020

## 3 Detailed Description

#### 3.1 Host Interfaces

#### 3.1.1 Device Host Interface Options

The following table summarizes the Host Controller interface options. All interfaces operate independently.

Table 3-1 Host Controller Interface options

| WLAN         | Shared HCl for BT | BT Voice/Audio |
|--------------|-------------------|----------------|
| WLAN HS SDIO | Over UART         | BT PCM         |

The Device incorporates UART module dedicated to the BT shared-transport Host Controller Interface (HCI) transport layer. The HCI interface is used to transport commands, events, and ACL between the Bluetooth device and its host using HCI data packets.

This acts as a shared transport for BT/BLE functional blocks.

### 3.1.2 WLAN SDIO Transport Layer

The SDIO is the host interface for WLAN. The interface between the host and the D7020 uses an SDIO interface and supports a maximum clock rate of 50MHz.

The Device SDIO also supports the following features of the SDIO V3 specification:

- 4 bit data bus
- Synchronous and Asynchronous In-Band-Interrupt
- Default and High-Speed (50MHz) timing
- Sleep/wake commands

SDIO timing specifications are given in specification section at end of document.

#### 3.1.3 HCI UART Shared Transport Layers for BT

The HCI UART supports most baud rates (including all PC rates) for all fast clock frequencies - up to maximum of 4 Mbps. After power up the baud rate is set for 115.2 kbps, irrespective of fast clock frequency. The baud rate can then be changed by using a VS command. The Device responds with a Command Complete Event (still at 115.2 kbps), after which the baud rate change takes place.

HCI hardware includes the following features:

- Receiver detection of break, idle, framing, FIFO overflow, and parity error conditions.
- Transmitter underflow detection.
- CTS/RTS hardware flow control.
- 4 wire (H4)

| Parameter   | Value      |
|-------------|------------|
| Bit rate    | 115.2 kbps |
| Data length | 8 bits     |
| Stop bit    | 1          |
| Parity      | None       |

**Table 3-2 UART Default Setting** 

B30931D7020Y918

#### Standard Laminate SiP Module

R078 (WL1837) / D7020

#### 3.1.3.1 UART 4 Wire Interface - H4

The interface includes four signals: TXD, RXD, CTS and RTS. Flow control between the host and the Device is byte-wise by hardware.

Flow control is obtained by the following:

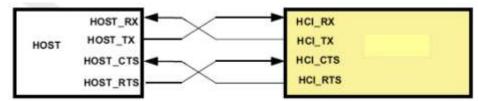


Figure 3-1 HCI UART Connection

When the RX buffer of the Device passes the "flow control" threshold, it will set the HCI\_RTS signal high to stop transmission from the host.

When the CTS signal is set high, the Device will stop its transmission on the interface. In case CTS is set high in the middle of transmitting a byte, the Device will finish transmitting the byte and stop the transmission.

#### 3.1.3.2 BT function Firmware Low Power Mode Protocols

The Device includes a mechanism that handles the transition between operating mode and deep sleep low-power mode. The protocol is done via the UART and is known as eHCILL (enhanced HCI Low Level) power management protocol.

This protocol is backward compatible with the TI BT HCILL Protocol, so a Host that implements the HCILL does not need to change anything in order to work with the Device. The "Enhanced" portion of the HCILL introduces changes that allow a simpler host implementation of this protocol. See SWRA288 eHCILL Four-Wire Power Management Protocol.

#### 3.1.4 BT Audio CODEC Interface

#### 3.1.4.1 Overview

The CODEC interface is a fully dedicated programmable serial port, supporting the following:

- Two voice channels
- Master / slave modes
- Coding schemes: u-Law, A-Law, Linear, Transparent and SBC (for Assisted WBS operation)
- Long & short frames
- Different data sizes, order and positions
- Enlarged interface options to support a wider variety of Codecs

#### 3.1.4.2 PCM Hardware Interface

The PCM interface is one implementation of the codec interface. It contains the following four lines:

- Clock--configurable direction (input or output)
- Frame Sync--configurable direction (input or output)
- Data In--Input
- Data Out--Output/Tri state

The Device can be either the master of the interface where it generates the clock and the frame-sync signals, or slave where it receives these two signals. The PCM interface is fully configured by means of a VS command.

For slave mode, clock input frequencies between 64KHz and 12 MHz are supported..

For master mode, the Device can generate any clock frequency between 64 kHz and 6 MHz.



B30931D7020Y918

#### Standard Laminate SiP Module

R078 (WL1837) / D7020

#### 3.1.4.3 PCM Data Format

The data format is fully configurable:

- The data length can be from 8 to 320 bits, in 1 bit increments, when working with two channels, or up to 640 bits when using 1 channel. The data length can be set independently for each channel.
- The data position within a frame is also configurable with 1-clock (bit) resolution, and can be set independently (relative to the edge of the Frame Sync signal) for each channel.
- The Data\_IN and Data\_OUT bit order can be configured independently. For example; Data\_IN can start with MSB while Data\_OUT starts with LSB. Each channel is separately configurable. The inverse bit order (i.e. LSB first) is supported only for sample sizes up to 24 bits.
- The data in and data out size do not necessarily have to be the same length.
- The Data\_OUT line is configured as a "high-Z" output between data words. Data\_OUT can also be set for permanent high-Z, irrespective of data out. This allows the Device to be a bus slave in a multi-slave PCM environment. At power up, Data\_OUT is configured as high-Z.

#### 3.1.4.4 PCM Frame-Idle Period

The CODEC interface has the capability for frame-idle periods, where the PCM clock can "take a break" and become '0' at the end of the PCM frame, after all data has been transferred.

The Device supports frame-idle periods both as master and slave of the PCM bus.

When Device is the master of the interface, the frame-idle period is configurable. There are 2 configurable parameters:

- Clk\_Idle\_Start Indicates the number of PCM clock cycles from the beginning of the frame till the beginning of the idle period. After Clk\_Idle\_Start clock cycles, the clock becomes '0'.
- Clk\_Idle\_End Indicates the time from the beginning of the frame till the end of the idle period. This time is given in multiples of PCM clock periods.

The delta between Clk\_Idle\_Start and Clk\_Idle\_End is the clock idle period.

e.g. For PCM clock rate = 1 MHz, frame sync period = 10 kHz, Clk\_ldle\_Start = 60, Clk\_ldle\_End = 90. Between each two-frame sync there are 70 clock cycles (instead of 100). The clock idle period starts 60 clock cycles after the beginning of the frame and lasts 90-60=30 clock cycles. This means that the idle period ends 100-90=10 clock cycles before the end of the frame. The data transmission must end prior to the beginning of the idle period.

R078 (WL1837) / D7020

#### 3.1.5 Two Channel PCM Bus Example

In the following figure, a 2-channel PCM bus is shown where the two channels have different word sizes and arbitrary positions in the bus' frame. (FT stands for Frame Timer).

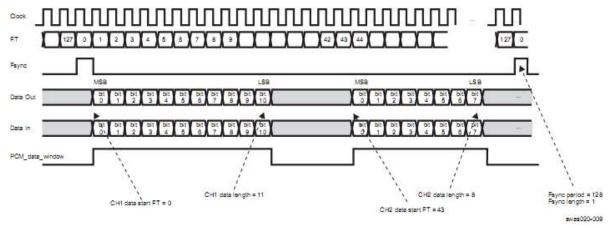


Figure 3-2 2 Channels PCM Bus Timing

#### 3.1.6 PCM Audio Encoding

The Device CODEC interface can use one of four audio coding patterns:

- A-Law (8-bit)
- µ-Law (8-bit)
- Linear (8 or 16-bit)
- SBC (16-bit)

Two BT voice channels are not supported when SBC encoding is selected.

#### 3.1.6.1 BT PCM Clock Mismatch Handling

In BT RX, the Device receives RF voice packets and writes these to the CODEC I/F. If the Device receives data faster than the CODEC I/F output allows, an overflow occurs. In this case, the Device BT function has 2 possible behavior modes: "allow overflow" and "don't allow overflow".

- If overflow is allowed, the Device BT function continues receiving data and overwrites any data not yet sent to the CODEC.
- If overflow is not allowed, RF voice packets received when buffer is full, are discarded.

When the Bluetooth functional block is master on the PCM and slave on the Bluetooth network, the Bluetooth functional block can measure the drift between the two clocks and apply compensation to the PCM clock in order to avoid underrun and overrun scenarios

### 3.1.6.2 BT Inter-IC Sound (BT I2S over PCM bus)

The Device can be configured as an Inter-IC Sound (I2S) serial interface to a I2S CODEC device. In this mode, the Device audio CODEC interface is configured as a bi-directional, full duplex interface, with two time slots per frame: Time slot 0 is used for the left channel audio data and time slot 1 for the right channel audio data. Each time slot is configurable up to 40 serial clock cycles in length and the frame is configurable up to 80 serial clock cycles in length.

R078 (WL1837) / D7020

## 3.2 Clocks and Power Management

#### 3.2.1 Slow Clock / RTC clock

The slow clock is a free-running clock of 32.768 KHz which is supplied from an external clock source. It is connected to the RTC CLK pin and is a digital square-wave signal in the range of 0-1.8V nom.

#### 3.2.2 Fast Clock System

#### 3.2.2.1 Fast clock using external crystal

The devices incorporate an internal crystal oscillator circuit for supporting a cost optimized crystal based fast clock scheme. Connection is as shown:

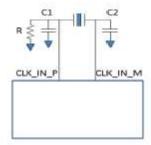


Figure 3-3 XTAL Connection

C1 = C2. Typically 8 - 22pF. Refer to Crystal manufacturer's recommendations.  $R = 390 K \ ohm \ (+/-5\% \ tolerance).$ 

**NOTE:** this arrangement does not support 5GHz band functions.

## 3.2.2.2 Fast Clock using external oscillator

CLK\_IN\_P is the main system fast clock and must meet the specifications as described in "Fast clock specifications" at the end of this document.

The clock must be one of the specified frequencies and the device incorporates an internal mechanism to detect this. The clock can be AC or DC coupled, sine or square wave.

Crystal operation is supported as shown:

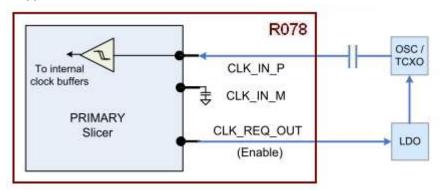


Figure 3-4 Fast Clock Block Diagram

R078 (WL1837) / D7020

#### 3.2.3 Power Management

### 3.2.3.1 Block Diagram - internal DC2DC's

The Device incorporates three internal DC2DC's (switched-mode power supplies) to provide efficient internal and external supplies, derived from Vbat.

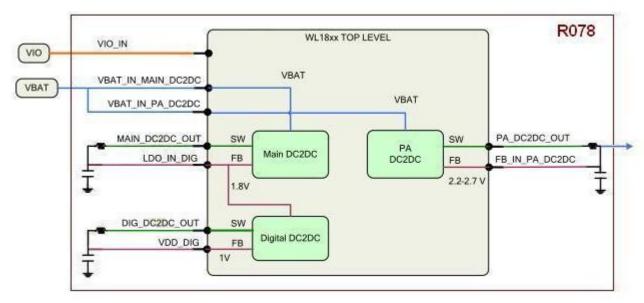


Figure 3-5 Internal DC2DC's

### 3.2.4 Reset / Power up system

After Vbat and VIO are fed to Device and while BT\_EN, WLAN\_EN are de-asserted (LOW), the device is in Shutdown state.

While in Shutdown state all functional blocks, internal DC2DC's and LDO's will be disabled. The power supplied to the functional blocks is cut off.

When one of the two signals BT\_EN or WLAN\_EN are asserted (High) a Power On Reset (POR) is performed. Stable Slow Clock, VIO and Vbat are pre-requisites for successful POR.

R078 (WL1837) / D7020

## 3.2.4.1 Chip Top-level Power Up Sequence

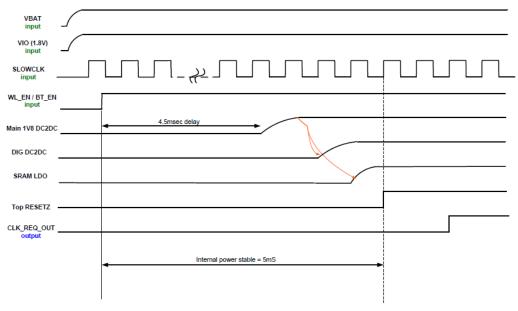


Figure 3-6 Chip Top-level Power Up Sequence

## 3.2.4.2 WLAN Power Up Sequence

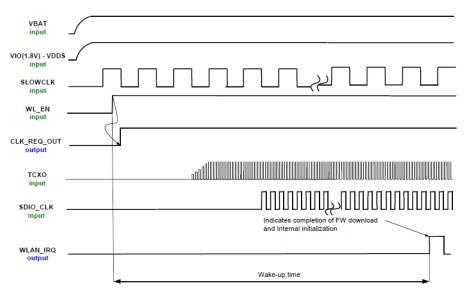


Figure 3-7 WLAN Power Up Sequence

SAW IT



B30931D7020Y918

#### Standard Laminate SiP Module

R078 (WL1837) / D7020

#### 3.2.4.3 BT/BLE Power Up Sequence

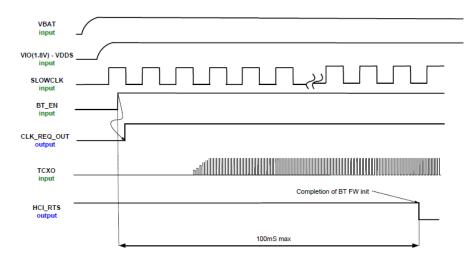


Figure 3-8 BT Power Up Sequence

### 3.3 WLAN Functional Block

#### 3.3.1 WLAN MAC

R078 (WL1837) / D7020 MAC implements the IEEE standard 802.11 MAC sub-layer using both dedicated hardware and embedded firmware. The MAC hardware implements real-time functions, including access protocol management, encryption and decryption.

#### 3.3.2 WLAN Baseband Processor

R078 (WL1837) / D7020 baseband processor implements the IEEE 802.11a/b/g/n PHY sub layers and has been optimized to perform well in conditions of high multipath and noise.

#### 3.3.3 WLAN RF Radio

R078 (WL1837) / D7020 WLAN radio is a highly integrated radio processor designed for 802.11a/b/g/n applications, including internal front-end PA's.

## 3.3.4 Coexistence BT/BLE - WLAN

R078 (WL1837) / D7020 has been designed to support simultaneous operation of each of the major on-chip core functions. This operational coexistence is based on extensive frequency planning for each of the on-chip core functions, as well as a sophisticated MAC co-ordination scheme between Bluetooth and WLAN subsystems that allows operation in the same ISM frequency band.

#### 3.3.5 WLAN RF Configuration and Power Options

The R078 (WL1837) / D7020 includes all RF switches, band pass filters and diplexer for complete WLAN (SISO) and BT RF system. Optional MIMO configuration is also supported with external band pass filter.



B30931D7020Y918

## **Standard Laminate SiP Module**

R078 (WL1837) / D7020

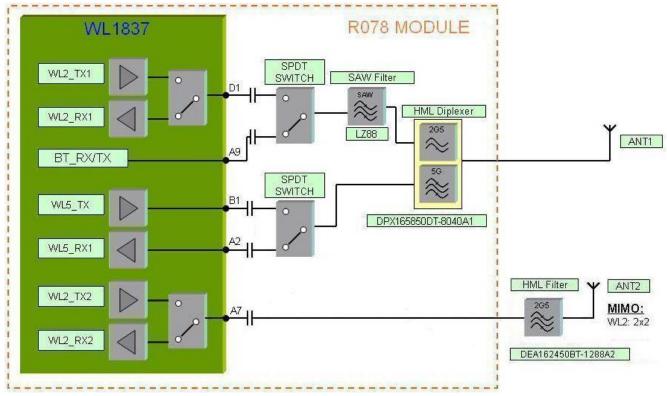


Figure 3-9 R078 (WL1837) / D7020 SISO/MIMO configuration options

## 3.3.5.1 MIMO and SISO options (WL1837 device)

The diagram above shows WLAN and BT pins in standard SISO application and also for optional MIMO. Standard configuration for SISO:

- WLAN 2.4/5GHz + BT
- WLAN/BT 2.4GHz simultaneous RX/RX

Optional configuration for MIMO:

- WLAN 2.4/5GHz + BT
- WLAN/BT 2.4GHz simultaneous RX/RX
- WLAN 2.4GHz MIMO



B30931D7020Y918

#### Standard Laminate SiP Module

R078 (WL1837) / D7020

#### 3.4 Bluetooth Functional Block

## 3.4.1 BT Digital Radio Processor (DRP)

The Device uses 8th-generation TI Bluetooth technology, with new features and improved radio performance.

#### 3.4.2 BT Receiver

The receiver uses near-zero-IF architecture to convert the RF signal to baseband data. Received signal from the external antenna is input to an internal RF switch and a differential LNA (low-noise amplifier).

This signal is then passed to a mixer which down-converts the signal to an IF, followed by a filter and amplifier. The signal is then quantized by a sigma-delta ADC. The quantized signal is further processed to reduce the interference level.

The demodulator digitally down-converts the signal to zero IF and recovers the data stream by an adaptive decision mechanism. The demodulator includes EDR processing with state-of-the-art performance. It includes a maximum-likelihood sequence estimator (MLSE) for improved performance of basic-rate BR sensitivity, and adaptive equalization to enhance EDR modulation.

#### 3.4.3 BT Transmitter

The transmitter is based on an all-digital sigma-delta PLL with a digitally controlled oscillator (DCO) as the RF frequency clock. The modulation is achieved by directly modulating the digital PLL. The power amplifier is also digitally controlled.

For EDR modulation, the transmitter uses a Polar-Modulation technique. In this mode, in addition to the frequency modulation that controls the direct-modulated ADPLL, an amplitude control modulates the PA, using the Digital-Transmitter block. This block receives the input bit-stream and converts these signals to phase-modulated control-words. The phase-modulated digital signal is then processed to provide frequency-modulation control to the ADPLL.

#### 3.4.4 Class 1.5 Application

Device provides on-chip support for Class 2 and Class 1.5 applications. Class 1.5 is the normal operating mode after the initialization script has been sent to the Device.

It is called Class 1.5 as Device can transmit more than 4dBm on any BT modulation.

Refer to Bluetooth RF Performance specifications at end of document for more information.

#### 3.4.5 Advanced Audio features

The Device includes Audio and Voice Processor (AVPR) targeted for off-loading the host CPU from coding voice/audio samples when running A2DP and WBS profiles.

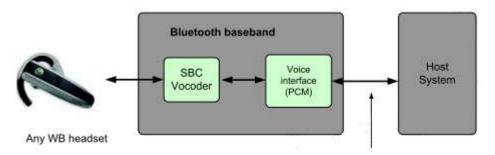
B30931D7020Y918

## **Standard Laminate SiP Module**

R078 (WL1837) / D7020

## 3.4.5.1 Assisted Wideband (WB) speech

- Encode/Decode 16kHz PCM audio samples to/from 64kbps SBC frames
- Fully compliant with the BT SIG Wideband speech profile



Voice interface = linear 16 Ks/s PCM interface

Figure 3-10 Device Wideband speech support

#### 3.4.5.2 Assisted A2DP

- Encode 44.1/48kHz PCM audio samples to Low/Mid/High Quality A2DP stream
- Fully compliant with the BT SIG A2DP profile

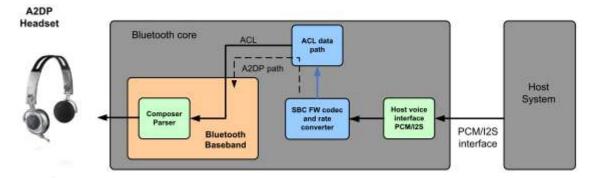


Figure 3-11 Device Assisted A2DP

DIGITAL

RF

GND

CLOCK

DIGITAL

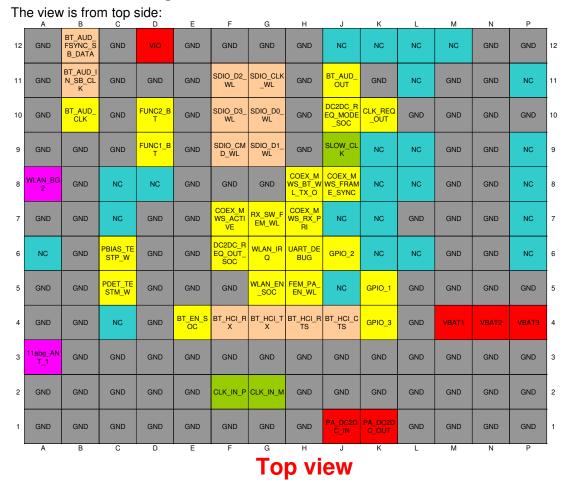
Not Used NC

B30931D7020Y918

## **Standard Laminate SiP Module**

R078 (WL1837) / D7020

## 3.5 Terminal Assignements



**Figure 3-12 Terminal Assignements** 



B30931D7020Y918

## **Standard Laminate SiP Module**

R078 (WL1837) / D7020

## 3.6 Terminal Functions

Pin names and pin numbers in bracket apply to WSP pin out.

**Table 3-3 Terminal Functions** 

| Module Pin Name<br>(WSP Pin Name)          | Module<br>Pin No.<br>(WSP ball<br>no.) | I/O<br>Type | Shut<br>Down<br>state |         | Buffer<br>Type<br>[mA] | Description   |
|--|--|-------------|-----------------------|---------|------------------------|---|
| WLAN pins: I/O signals                     | 1                                      | T           | 1                     | T       |                        |   |
| SDIO_CLK_WL (SDIO_CLK_WL)                  | G11 (E11)                              | IN          | HiZ                   | HiZ     |                        | WLAN SDIO clock. Must be driven   |
|  | E0 (D0)                                |             |                       |         |                        | by the host.  |
| SDIO_CMD_WL(SDIO_CMD_WL)                   | F9 (D8)                                | IN          | HiZ                   | HiZ     |                        | WLAN SDIO command in. Host must pull up.  |
| SDIO_D0_WL (SDIO_D0_WL)                    | G10 (E10)                              | I/O         | HiZ                   | HiZ     |                        | WLAN SDIO data bit 0. Host must pull up.  |
| SDIO D1 WL (SDIO D1 WL)                    | G9 (E9)                                | I/O         | HiZ                   | HiZ     |                        | WLAN SDIO data bit 1. Host must   |
| SDIO_D1_WE (SDIO_D1_WE)                    | G9 (L9)                                | 1/0         |                       |         |                        | pull up.  |
| SDIO_D2_WL (SDIO_D2_WL)                    | F11 (D11)                              | I/O         | HiZ                   | HiZ     |                        | WLAN SDIO data bit 2. Host must pull up.  |
| SDIO_D3_WL (SDIO_D3_WL)                    | F10 (D10)                              | I/O         | HiZ                   | PU      |                        | WLAN SDIO data bit 3. Changes state to PU at WL_EN or BT_EN assertion for card detect. Later disabled by the SW during init. Host must pull up. |
| WLAN_IRQ (IRQ_WL)                          | G6<br>(E3)                             | OUT         | PD                    | Drive 0 |                        | SDIO available, interrupt out. Active high. To use WL_RS232_TX/RX lines, need to pull up with 10K resistor.                                     |
| GPIO_1 (GPIO1)                             | K5 (H1)                                | I/O         | PD                    | PD      |                        | Option: WL_RS232_TX (when IRQ_WL = 1 at power up)   |
| GPIO_2 (GPIO2)                             | J6 (H2)                                | I/O         | PD                    | PD      |                        | Option: WL_RS232_RX (when IRQ_WL = 1 at power up)   |
| GPIO 3 (UART DBG WL)                       | K4 (G4)                                | OUT         | PU                    | PU      |                        | WLAN logger Option: GPIO3   |
| FEM_PA_EN_WL<br>(GPIO13)                   | H5 (F2)                                |             |                       | . 0     |                        | NC  |
| RX_SW_FEM_WL<br>(SW_CTRL_BG_IO1)           | G7 (F3)                                |             |                       |         |                        | NC  |
| PBIAS_TESTP_W<br>(PABIAS_OUT_FEM_TESTP_WL) | C6 (C7)                                | ANA         |                       |         |                        | NC  |
| PDET_TESTM_W (PDET IN FEM TESTM WL)        | C5 (C6)                                | ANA         |                       |         |                        | NC  |
| WLAN Pins: RF antenna                      |  |             |                       |         |                        |   |
| 11abg_ANT_1                                | A3                                     | RF          |                       |         |                        | WLAN ABG / BT RX and TX 50Ω input and output. No external matching required.  |
| WLAN_BG2                                   | A8                                     | RF          |                       |         |                        | Second 2.4GHz WLAN BG input<br>and output for MIMO functionality.<br>Requires external RF filter.   |
| BT pins: I/O Signals                       | I                                      | T           |                       |         |                        |   |
| BT_HCI_RX (HCI_RX_BT)                      | F4 (E7)                                | IN          | PU                    | PU      |                        | HCI UART RX from host. Shared HCI I/F for BT. NC if not used.   |
| BT_HCI_TX (HCI_TX_BT)                      | G4 (F7)                                | OUT         | PU                    | PU      |                        | HCI UART TX to host. Shared HCI I/F.NC if not used.   |



2014-12-9

## Complementary wireless module WLAN / BT

B30931D7020Y918

## **Standard Laminate SiP Module**

R078 (WL1837) / D7020

| Module Pin Name                     | Module                       | I/O  | Shut          | Default      | Buffer       | Description   |
|-------------------------------------|------------------------------|------|---------------|--------------|--------------|---|
| (WSP Pin Name)                      | Pin No.<br>(WSP ball<br>no.) | Type | Down<br>state | after<br>POR | Type<br>[mA] |   |
| BT_HCI_RTS (HCI_RTS_BT)             | H4 (G6)                      | OUT  | PU            | PU           |              | HCI UART RTS to host. Shared HCI I/F. NC if not used.                             |
| BT_HCI_CTS (HCI_CTS_BT)             | J4 (F6)                      | IN   | PU            | PU           |              | HCI UART CTS from host. Shared HCI I/F. NC if not used.                           |
| UART_DEBUG<br>(UART_DEBUG_BT)       | H6 (G2)                      | OUT  | PU            | PU           |              | BT UART debug (logger). NC if not used.   |
| FUNC1_BT (FUNC1_BT)                 | D9 (E8)                      | OUT  | PD            | PD           |              | Optional: BT_HOST_WAKE_UP signal to wake-up the HOST from BT. NC if not used.     |
| FUNC2_BT (FUNC2_BT)                 | D10 (B11)                    |      | PD            | PD           |              | Optional: BT_WAKE_UP Bluetooth wakeup from HOST.<br>NC if not used.               |
| BT_AUD_CLK (AUD_CLK_BT)             | B10 (G11)                    | OUT  | PD            | PD           |              | BT PCM/I2S bus clock.<br>NC if not used.  |
| BT_AUD_FSYNC_SB_DATA (AUD_FSYNC_BT) | B12 (H11)                    | OUT  | PD            | PD           |              | BT PCM/I2S bus frame sync. NC if not used.  |
| BT_AUD_IN_SB_CLK<br>(AUD_IN_BT)     | B11 (G9)                     | IN   | PD            | PD           |              | BT PCM/I2S bus data input.<br>NC if not used.                                     |
| BT_AUD_OUT (AUD_OUT_BT)             | J11 (G10)                    | OUT  | PD            | PD           |              | BT PCM/I2S bus data output.<br>NC if not used.                                    |
| JTAG pins                           |                              |      |               |              |              |   |
| JTAG_TCK                            | C8 (F11)                     | IN   | PD            | PD           |              | JTAG_TCK NC if not used   |
| JTAG_TMS                            | C7 (F8)                      | IN   | PD            | PD           |              | JTAG_TMS NC if not used   |
| JTAG_TDI                            | C4 (F9)                      | IN   | PD            | PD           |              | JTAG_TDI NC if not used   |
| JTAG TDO                            | D8 (F10)                     | OUT  | PD            | PD           |              | JTAG TDO NC if not used   |
| Clock pins                          | ,                            |      |               |              | ,            | _   |
| CLK_IN_P                            | F2 (E4)                      | ANA  |               |              |              | FREF/TCXO input for all functional blocks   |
| CLK IN M                            | G2 (E5)                      | ANA  |               |              |              | Connect to GND  |
| SLOW_CLK (RTC_CLK)                  | J9 (H8)                      | ANA  |               |              |              | Sleep clock 32.768 kHz  |
| CLK_REQ_OUT                         |                              | OUT  | PD            | PD           |              | Request external fast clock<br>NC if not used.                                    |
| Enable pins                         |                              |      | •             |              |              |   |
| BT EN SOC (BT EN)                   | E4 (E2)                      | IN   | PD            | PD           |              | High = enable   |
| WLAN_EN_SOC (WLAN_EN)               | G5 (E1)                      | IN   | PD            | PD           |              | High = enable   |
| Power management pins               |                              |      | •             |              |              |   |
| VBAT1                               | M4                           | POW  |               |              |              | Battery voltage   |
| VBAT2                               | N4                           | POW  |               |              |              | Battery voltage   |
| VBAT3                               | P4                           | POW  |               |              |              | Battery voltage   |
| VIO                                 | D12                          | POW  |               | 1            |              | 1.8V I/O power supply   |
| PA_DC2DC_IN                         | J1                           | POW  |               |              |              | PA power supply input, with internal PA_DC2DC connect to pin PA_DC2DC_OUT K1.     |
| PA_DC2DC_OUT                        | K1                           | POW  |               |              |              | DC2DC output for PA supply, with internal PA_DC2DC connect to pin PA_DC2DC_IN J1. |
| DC2DC_REQ_OUT_SOC (NU)              | F6 (D3)                      |      |               |              |              | NC  |
| DC2DC_REQ_MODE_SOC (NU)             | J10 (J10)                    |      |               |              |              | NC  |

SAW IT



B30931D7020Y918

## **Standard Laminate SiP Module**

R078 (WL1837) / D7020

| Module Pin Name<br>(WSP Pin Name) | Module<br>Pin No.<br>(WSP ball | I/O<br>Type | Shut<br>Down<br>state | Default<br>after<br>POR | Buffer<br>Type<br>[mA] | Description         |
|-----------------------------------|--------------------------------|-------------|-----------------------|-------------------------|------------------------|---------------------|
| Co-existence signals              | no.)                           |             |                       |                         |                        |                     |
| COEX MWS RX PRI                   | H7 (G5)                        |             | PU                    | PU                      | I                      | General purpose IO. |
| (COEX_MWS_HX_FHT                  | 117 (G5)                       |             | 1 0                   | 10                      |                        | NC if not used.     |
| COEX MWS BT WL TX O               | H8 (G7)                        |             | PU                    | PU                      |                        | General purpose IO. |
| (COEX_MWS_UART_TX)                | 110 (47)                       |             | . 0                   | . 0                     |                        | NC if not used.     |
| COEX_MWS_ACTIVE                   | F7 (G8)                        |             | PU                    | PU                      |                        | General purpose IO. |
| (COEX_MWS_PRE_TX)                 |                                |             |                       |                         |                        | NC if not used.     |
| COEX_MWS_FRAME_SYNC               | J8 (H7)                        |             | PU                    | PU                      |                        | General purpose IO. |
| (COEX_MWS_FRAME_SYNC)             |                                |             |                       |                         |                        | NC if not used.     |
| Not used pins                     | A.C.                           |             |                       | T                       | T                      | NC                  |
| NU<br>NU                          | A6<br>J5                       |             |                       |                         |                        | NC<br>NC            |
| NU                                | J7                             |             |                       |                         |                        | NC                  |
| NU                                | J12                            |             |                       |                         |                        | NC                  |
| NU                                | K6                             |             |                       |                         |                        | NC                  |
| NU                                | K7                             |             |                       |                         |                        | NC                  |
| NU                                | K8                             |             |                       |                         |                        | NC                  |
| NU                                | K9                             |             |                       |                         |                        | NC                  |
| NU                                | K12                            |             |                       |                         |                        | NC                  |
| NU                                | L6                             |             |                       |                         |                        | NC                  |
| NU                                | L8                             |             |                       |                         |                        | NC                  |
| NU                                | L9                             |             |                       |                         |                        | NC                  |
| NU                                | L11                            |             |                       |                         |                        | NC                  |
| NU<br>NU                          | L12<br>M12                     |             |                       |                         |                        | NC<br>NC            |
| NU                                | P6                             |             |                       |                         |                        | NC                  |
| NU                                | P7                             |             |                       |                         |                        | NC                  |
| NU                                | P8                             |             |                       |                         |                        | NC                  |
| NU                                | P9                             |             |                       |                         |                        | NC                  |
| NU                                | P11                            |             |                       |                         |                        | NC                  |
| Ground pins                       |                                | Į.          |                       |                         | Į.                     |                     |
| GND                               | A1                             | GND         |                       |                         |                        |                     |
| GND                               | A2                             | GND         |                       |                         |                        |                     |
| GND                               | A4                             | GND         |                       |                         |                        |                     |
| GND                               | A5                             | GND         |                       |                         |                        |                     |
| GND                               | A7                             | GND         |                       |                         |                        |                     |
| GND                               | A9                             | GND         |                       |                         |                        |                     |
| GND                               | A10                            | GND         |                       |                         |                        |                     |
| GND                               | A11                            | GND         |                       |                         |                        |                     |
| GND                               | A12                            | GND         |                       |                         |                        |                     |
| GND                               | B1                             | GND         |                       |                         |                        |                     |
| GND                               | B2                             | GND         |                       |                         |                        |                     |
| GND                               | B3                             | GND         |                       |                         |                        |                     |
| GND                               | B4                             | GND         |                       |                         |                        |                     |
| GND                               | B5                             | GND         |                       |                         |                        |                     |

SAW IT

2014-12-9



B30931D7020Y918

## **Standard Laminate SiP Module**

R078 (WL1837) / D7020

| Module Pin Name<br>(WSP Pin Name) | Module<br>Pin No.<br>(WSP ball | I/O<br>Type | Shut<br>Down<br>state |       | Buffer<br>Type<br>[mA] | Description |
|-----------------------------------|--------------------------------|-------------|-----------------------|-------|------------------------|-------------|
|                                   | no.)                           |             | State                 | . 011 | [                      |             |
| GND                               | B6 ´                           | GND         |                       |       |                        |             |
| GND                               | B7                             | GND         |                       |       |                        |             |
| GND                               | B8                             | GND         |                       |       |                        |             |
| GND                               | B9                             | GND         |                       |       |                        |             |
| GND                               | C1                             | GND         |                       |       |                        |             |
| GND                               | C2                             | GND         |                       |       |                        |             |
| GND                               | C3                             | GND         |                       |       |                        |             |
| GND                               | C9                             | GND         |                       |       |                        |             |
| GND                               | C10                            | GND         |                       |       |                        |             |
| GND                               | C11                            | GND         |                       |       |                        |             |
| GND                               | C12                            | GND         |                       |       |                        |             |
| GND                               | D1                             | GND         |                       |       |                        |             |
| GND                               | D2                             | GND         |                       |       |                        |             |
| GND                               | D3                             | GND         |                       |       |                        |             |
| GND                               | D4                             | GND         |                       |       |                        |             |
| GND                               | D5                             | GND         |                       |       |                        |             |
| GND                               | D6                             | GND         |                       |       |                        |             |
| GND                               | D7                             | GND         |                       |       |                        |             |
| GND                               | D11                            | GND         |                       |       |                        |             |
| GND                               | E1                             | GND         |                       |       |                        |             |
| GND                               | E2                             | GND         |                       |       |                        |             |
| GND                               | E3                             | GND         |                       |       |                        |             |
| GND                               | E5                             | GND         |                       |       |                        |             |
| GND                               | E6                             | GND         |                       |       |                        |             |
| GND                               | E7                             | GND         |                       |       |                        |             |
| GND                               | E8                             | GND         |                       |       |                        |             |
| GND                               | E9                             | GND         |                       |       |                        |             |
| GND                               | E10                            | GND         |                       |       |                        |             |
| GND                               | E11                            | GND         |                       |       |                        |             |
| GND                               | E12                            | GND         |                       |       |                        |             |
| GND                               | F1                             | GND         |                       |       |                        |             |
| GND                               | F3                             | GND         |                       |       |                        |             |
| GND                               | F5                             | GND         |                       |       |                        |             |
| GND                               | F8                             | GND         |                       |       |                        |             |
| GND                               | F12                            | GND         |                       |       |                        |             |
| GND                               | G1                             | GND         |                       |       |                        |             |
| GND                               | G3                             | GND         |                       |       |                        |             |
| GND                               | G8                             | GND         |                       |       |                        |             |
| GND                               | G12                            | GND         |                       |       |                        |             |



B30931D7020Y918

## **Standard Laminate SiP Module**

R078 (WL1837) / D7020

| Module Pin Name<br>(WSP Pin Name) | Module<br>Pin No.<br>(WSP ball | I/O<br>Type | Shut<br>Down<br>state | Buffer<br>Type<br>[mA] | Description |
|-----------------------------------|--------------------------------|-------------|-----------------------|------------------------|-------------|
| GND                               | <b>no.)</b><br>H1              | GND         |                       |                        |             |
| GND                               | H2                             | GND         |                       |                        |             |
| GND                               | H3                             | GND         |                       |                        |             |
| GND                               | H9                             | GND         |                       |                        |             |
| GND                               | H10                            | GND         |                       |                        |             |
| GND                               | H11                            | GND         |                       |                        |             |
| GND                               | H12                            | GND         |                       |                        |             |
| GND                               | J2                             | GND         |                       |                        |             |
| GND                               | J3                             | GND         |                       |                        |             |
| GND                               | K2                             | GND         |                       |                        |             |
| GND                               | K3                             | GND         |                       |                        |             |
| GND                               | K11                            | GND         |                       |                        |             |
| GND                               | L1                             | GND         |                       |                        |             |
| GND                               | L2                             | GND         |                       |                        |             |
| GND                               | L3                             | GND         |                       |                        |             |
| GND                               | L4                             | GND         |                       |                        |             |
| GND                               | L5                             | GND         |                       |                        |             |
| GND                               | L7                             | GND         |                       |                        |             |
| GND                               | L10                            | GND         |                       |                        |             |
| GND                               | M1                             | GND         |                       |                        |             |
| GND                               | M2                             | GND         |                       |                        |             |
| GND                               | M3                             | GND         |                       |                        |             |
| GND                               | M5                             | GND         |                       |                        |             |
| GND                               | M6                             | GND         |                       |                        |             |
| GND                               | M7                             | GND         |                       |                        |             |
| GND                               | M8                             | GND         |                       |                        |             |
| GND                               | M9                             | GND         |                       |                        |             |
| GND                               | M10                            | GND         |                       |                        |             |
| GND                               | M11                            | GND         |                       |                        |             |
| GND                               | N1                             | GND         |                       |                        |             |
| GND                               | N2                             | GND         |                       |                        |             |
| GND                               | N3                             | GND         |                       |                        |             |
| GND                               | N5                             | GND         |                       |                        |             |
| GND                               | N6                             | GND         |                       |                        |             |
| GND                               | N7                             | GND         |                       |                        |             |
| GND                               | N8                             | GND         |                       |                        |             |
| GND                               | N9                             | GND         |                       |                        |             |
| GND                               | N10                            | GND         |                       |                        |             |
| GND                               | N11                            | GND         |                       |                        |             |



B30931D7020Y918

## **Standard Laminate SiP Module**

R078 (WL1837) / D7020

| Module Pin Name<br>(WSP Pin Name) | Module<br>Pin No.<br>(WSP ball<br>no.) | I/O<br>Type | Shut<br>Down<br>state | Default<br>after<br>POR | Buffer<br>Type<br>[mA] | Description |
|-----------------------------------|--|-------------|-----------------------|-------------------------|------------------------|-------------|
| GND                               | N12                                    | GND         |                       |                         |                        |             |
| GND                               | P1                                     | GND         |                       |                         |                        |             |
| GND                               | P2                                     | GND         |                       |                         |                        |             |
| GND                               | P3                                     | GND         |                       |                         |                        |             |
| GND                               | P5                                     | GND         |                       |                         |                        |             |
| GND                               | P10                                    | GND         |                       |                         |                        |             |
| GND                               | P12                                    | GND         |                       |                         |                        |             |

R078 (WL1837) / D7020

## 4 Design Goal Specifications

Section Disclaimer

This Specification is based upon the Texas Instruments WL183x Data Sheet version 1.4, and is subject to any subsequent changes in applicable Texas Instruments documentation and software.

Any parameter marked TBD indicates that this is yet to be determined by TDK design/testing. Any parameter marked TBC indicates that this is yet to be determined in an update of Texas Instruments documentation.

## 4.1 General Chip Requirements and Operation

All parameters are measured as follows unless stated otherwise: VIO=1.8V

### 4.1.1 Absolute Maximum Ratings (1)

|                            |                                 |         | Value                     | Unit |
|----------------------------|---------------------------------|---------|---------------------------|------|
| VBAT <sup>(2)</sup>        | -0.5 to 5.5 <sup>(4)</sup>      | V       |                           |      |
| VIO                        |                                 |         | -0.5 to 2.1               | V    |
| Input voltage to Analog    | oins <sup>(3)</sup>             |         | -0.5 to 2.1               | V    |
| Input voltage to all other | Input voltage to all other pins |         |                           |      |
| Operating ambient temp     | erature range                   |         | -40 to +85 <sup>(5)</sup> | °C   |
| ESD Stress Voltage (6)     | Human Body Model (7)            | RF pins | >500                      | V    |
|                            |                                 | Other   | >1000                     | V    |
|                            | Charged Device Model (8)        | RF pins | >300                      | V    |
|                            |                                 | Other   | >250                      | V    |

<sup>(1)</sup> Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(8) Level listed is the passing level per EIA-JEDEC JESD22-C101E. JEDEC document JEP157 states that 250 V CDM allows safe manufacturing with a standard ESD control process, and manufacturing with less than 250 V CDM is possible if necessary precautions are taken. Pins listed as 250 V may actually have higher performance.

<sup>(2)</sup> The following signals are from the VBAT group: VBAT1, VBAT2, VBAT3

<sup>(3)</sup> Analog pins: WLAN\_BG2, 11abg\_ANT\_1.

<sup>(4) 5.5</sup>V up to 10s cumulative in 7 years. 5V cumulative to 250s, 4.8V cumulative to 2.33 years – all includes charging dips and peaks.

<sup>(5)</sup> Operating free-air temperature range. The device can be reliably operated for 7 years at  $T_{ambient}$  of 85°C, assuming 25% active mode and 75% sleep mode (15,400 cumulative active power-on hours).

<sup>(6)</sup> Electrostatic discharge (ESD) to measure device sensitivity/immunity to damage caused by electrostatic discharges into the device.

<sup>(7)</sup> Level listed is the passing level per ANSI/ESDA/JEDEC JS-001. JEDEC document JEP155 states that 500V HBM allows safe manufacturing with a standard ESD control process, and manufacturing with less than 500V HBM is possible if necessary precautions are taken. Pins listed as 1000V may actually have higher performance.



B30931D7020Y918

## **Standard Laminate SiP Module**

R078 (WL1837) / D7020

## 4.1.2 Recommended Operating Conditions

| Rating  | Condition                     | Sym    | Min            | Max           | Unit |
|---|-------------------------------|--------|----------------|---------------|------|
| 1.8V core supply voltage                                      |                               |        | 1.7            | 1.95          | V    |
| Vbat  | DC supply range for all modes |        | 3.4            | 4.3           |      |
| IO high-level input voltage                                   |                               | VIH    | 0.65 x VDD_IO  | VDD_IO        |      |
| IO low-level input voltage                                    |                               | VIL    | 0              | 0.35 x VDD_IO |      |
| Enable inputs high-level input voltage                        |                               | Vih_en | 1.365          | VDD_IO        |      |
| Enable inputs low-level input voltage                         |                               | Vil_en | 0              | 0.4           |      |
| High-level output voltage                                     | @4 mA                         | VOH    | VDD_IO - 0.45  | VDD_IO        |      |
|   | @ 1 mA                        |        | VDD_IO - 0.112 | VDD_IO        |      |
|   | @0.3 mA                       |        | VDD_IO- 0.033  | VDD_IO        |      |
| Low-level output voltage                                      | @4 mA                         | VOL    | 0              | 0.45          |      |
|   | @ 1 mA                        |        | 0              | 0.112         |      |
|   | @0.09 mA                      |        | 0              | 0.01          |      |
| Input transitions time Tr/Tf from 10% to 90% (Digital IO) (1) |                               | Tr/Tf  | 1              | 10            | ns   |
| Output rise time from 10% to 90% (Digital pins) (1)           | CL <25 pF                     | Tr     |                | 5.3           | ns   |
| Output fall time from 10% to 90% (Digital pins) (1)           | CL <25 pF                     | Tf     |                | 4.9           |      |
| Ambient operating temperature                                 |                               |        | -40            | +85           | °C   |

<sup>(1)</sup> Applies to all Digital lines except SDIO, SPI, UART, I2C, PCM and slow clock lines

## 4.1.3 External Digital Slow Clock Requirements (-40°C to +85°C)

The supported digital slow clock is 32.768 kHz digital (square wave). All core functions share a single input.

| Characteristics                         | Condition                  | Sym   | Min             | Тур   | Max             | Unit  |
|---|----------------------------|-------|-----------------|-------|-----------------|-------|
| Input slow clock frequency              |                            |       |                 | 32768 |                 | Hz    |
| Input slow clock accuracy               | WLAN, BT                   |       |                 |       | ±250            | ppm   |
| (initial + temp + aging)                |                            |       |                 |       |                 |       |
| Input transition time Tr/Tf -IO% to 90% |                            | Tr/Tf |                 |       | 100             | ns    |
| Frequency input duty cycle              |                            |       | 15              | 50    | 85              | %     |
| Input voltage limits                    | Square wave,<br>DC-coupled | Vih   | 0.65xVDD_I<br>O |       | VDD_IO          | Vpeak |
|   |                            | Vil   | 0               |       | 0.35xVDD_I<br>O |       |
| Input impedance                         |                            |       | 1               |       |                 | ΜΩ    |
| Input capacitance                       |                            |       |                 |       | 5               | pF    |

R078 (WL1837) / D7020

### 4.1.4 External fast clock Crystal Requirements and operation (-40°C to +85°C)

| Characteristics                                 | Condition              | Min      | Тур | Max | Unit |
|---|------------------------|----------|-----|-----|------|
| Supported frequencies                           |                        | 26, 38.4 |     | •   | MHz  |
| Frequency accuracy                              | Initial + temp + aging |          |     | ±20 | ppm  |
| Load capacitance, C <sub>L</sub> <sup>(1)</sup> |                        | 5        |     | 13  | pF   |
| Equivalent Series Resistance, ESR               |                        |          |     | 60  | ohms |
| Drive level                                     |                        |          | 100 |     | uW   |

<sup>1)</sup> Load capacitance, CL = [C1.C2] / [C1 + C2] + CP, where C1, C2 are the capacitors connected on CLK\_IN\_P & CLK\_IN\_M respectively and CP is the parasitic capacitance (typically 1-2pF).

### 4.1.5 External TCXO CLK Requirements (-40°C to +85°C)

| Parameter                 |   | Conditions                 | Conditions  |        | Тур  | Max    | Unit   |
|---------------------------|---|----------------------------|-------------|--------|------|--------|--------|
| Supported frequency       |   |                            |             | 26, 38 | .4   | •      | MHz    |
| Frequency accuracy        |   | Total short and long te    | rm          |        |      | ±20    | ppm    |
| Input voltage limits (TC  | CXO_P)                                  | Sine wave/                 | 2.4GHz WLAN | 0.2    |      | 1.4    | Vp-p   |
|                           |   | ac-coupled                 | 5GHz WLAN   | 0.8    |      | 1.4    |        |
| Input impedance,          | RP                                      | Input resistance           | •           | 20     |      |        | kΩ     |
| 26 MHz                    | CP                                      | Input capacitance          |             |        |      | 2.5    | pF     |
| Input impedance,          | RP                                      | Input resistance           |             | 15     |      |        | kΩ     |
| 38.4 MHz                  | CP                                      | Input capacitance          |             |        |      | 2.5    | pF     |
| Power-up time (1)         | •                                       |                            |             |        |      | 5      | ms     |
| Phase noise 2.4GHz fo     | or 38.4MHz                              | Measured at 1 KHz offset   |             |        |      | -120   | dBc/Hz |
| 20MHz SISO <sup>(2)</sup> |   | Measured at 10 KHz offset  |             |        |      | -130   | dBc/Hz |
|                           |   | Measured at 100 KHz offset |             |        |      | -135   | dBc/Hz |
| Phase noise 2.4GHz fo     | or 38.4MHz                              | Measured at 1 KHz offset   |             |        |      | -125   | dBc/Hz |
| 40MHz SISO <sup>(2)</sup> |   | Measured at 10 KHz offset  |             |        |      | -132   | dBc/Hz |
|                           |   | Measured at 100KHZ offset  |             |        |      | -136.5 | dBc/Hz |
| Phase noise 2.4GHz fo     | or 38.4MHz                              | Measured at 1 KHz offset   |             |        |      | -125   | dBc/Hz |
| 20MHz MIMO <sup>(2)</sup> |   | Measured at 10 KHz offset  |             |        |      | -139   | dBc/Hz |
|                           |   | Measured at 100KHZ offset  |             |        |      | -144   | dBc/Hz |
| Phase noise 5GHz for      | 38.4MHz,                                | Measured at 1 KHz offset   |             |        |      | -125   | dBc/Hz |
| 20/40MHz SISO (2)         | 0MHz SISO (2) Measured at 10 KHZ offset |                            | ffset       |        |      | -142   | dBc/Hz |
|                           |   | Measured at 100KHZ         |             |        | -145 | dBc/Hz |        |

<sup>(1)</sup> Power-up time is calculated from the time CLK\_REQ\_OUT asserted till the time the TCXO\_CLK amplitude is within voltage limit specified above and TCXO\_CLK frequency is within  $\pm 0.1$  ppm of final steady state frequency.

For example, for C1 = C2 = 12pF and CP = 2pF, then CL = 8pF.

<sup>(2)</sup> The phase noise numbers listed here must be met at 38.4 MHz. For other frequencies the phase noise requirement is corrected by adding  $20 \times \log_{10}(f_{TCXO} / 38.4e6)$  dB. Specifically, for 26 MHz TCXO, the correction factor would be -3.4 dB.

<sup>\*</sup> The slope of the clock at zero-crossings should not be less than that of a 200 mVp-p sine-wave (800 mVp-p for 11a band). i.e. 26MHz clock: 16V/µs (for 11bg band) 38.4MHz clock: 24V/µs (for 11bg band)

R078 (WL1837) / D7020

#### 4.2 WLAN RF Performance

All specifications in this draft data sheet are design goal level and subject to change. All specifications have been measured using TDK CB (Carrier Board) and are given at the module pins (Carrier Board insertion loss is de-embedded). All measurements have been performed over VBAT voltage range from 3.4V to 4.3V and over temperature range from -40°C to +85°C.

- \* MIMO function is confirmed by only WL183x.
- \* 11n 40MHz bandwidth function is available. However the RF performance is guaranteed by only WL183x.

#### 4.2.1 WLAN 2.4 GHz Radio Characteristics

#### 4.2.1.1 WLAN 2.4 GHz Receiver RF Characteristics

| Characteristics                   | Condition    | Min        | Тур | Max  | Unit |
|-----------------------------------|--------------|------------|-----|------|------|
| Operation frequency range         |              | 2400       |     | 2480 | MHz  |
| Sensitivity (ANT1)                | 1 Mbps DSSS  |            |     | -91  | dBm  |
| 20MHz bandwidth.                  | 54 Mbps OFDM |            |     | -70  |      |
| At < 10% PER limit                | MCS7         |            |     | -65  |      |
| Max Input Level                   | OFDM (11g/n) | <b>–19</b> |     |      | dBm  |
| At < 10% PER limit                | CCK          | <b>–</b> 4 |     |      |      |
| Adjacent Channel Rejection at     | 2Mbps        | 42.7       |     |      | dB   |
| sensitivity level +3 for OFDM and | 11 Mbps      | 37.9       |     |      |      |
| +6 for CCK                        | 54 Mbps      | 2          |     |      |      |
| LO leakage                        |              |            | -80 |      | dBm  |

#### 4.2.1.2 WLAN 2.4 GHz Receiver Blocking Characteristics Per Band

The R078 (WL1837) / D7020 is designed to coexist with co-located cellular transmitters. Table below lists typical cellular interference sources and the corresponding maximum power from the cellular interference source that can be present at the input terminal of R078 (WL1837) / D7020, such that WLAN receiver sensitivity is not degraded by more than 1 dB. (Further improvement is achieved by antenna isolation)

| Characteristics                     | Condition                | Min Typ Max Unit |
|-------------------------------------|--------------------------|------------------|
| Blocking performance at other bands | 776 to 794 MHz (CDMA)    | +10 dBm          |
|                                     | 824 to 849 MHz (GMSK)    | +10              |
|                                     | 824 to 849 MHz (EDGE)    | +10              |
|                                     | 824 to 849 MHz (CDMA)    | +10              |
|                                     | 880 to 915 MHz (GMSK)    | +21              |
|                                     | 880 to 915 MHz (EDGE)    | +21              |
|                                     | 1710 to 1785 MHz (GMSK)  | +3               |
|                                     | 1710 to 1785 MHz (EDGE)  | +3               |
|                                     | 1850 to 1910 MHz (GMSK)  | -3               |
|                                     | 1850 to 1910 MHz (EDGE)  | -3               |
|                                     | 1850 to 1910 MHz (CDMA)  | -10              |
|                                     | 1850 to 1910 MHz (WCDMA) | -10              |
|                                     | 1920 to 1980 MHz (WCDMA) | -10              |

R078 (WL1837) / D7020

## 4.2.1.3 WLAN 2.4 GHz Transmitter power

RF transmission (Tx) tests are done in continuous transmission.

| Characteristics                   | Condition              | 11abg_A | 11abg_ANT_1 pin |     | WLAN_BG2 pin |       |     | Unit |
|-----------------------------------|------------------------|---------|-----------------|-----|--------------|-------|-----|------|
|                                   |                        | Min     | Тур             | Max | Min          | Тур   | Max |      |
| Maximum output power              | 1 Mbps                 | +12     | +15             |     |              |       |     | dBm  |
| -Notice that                      | 11Mbps                 | +12     | +15             |     |              |       |     |      |
| WLAN BG2 path                     | 6 Mbps at EVM: -10 dB, | +10     | +13             |     | +16          | +19   |     |      |
| requires external RF              | 54 Mbps at EVM: -25 dB | +9      | +12             |     | +13.5        | +15   |     |      |
| filter.                           | MCS0 (Greenfield) at   | +9      | +13             |     | +15.6        | +19   |     |      |
|                                   | EVM: -10 dB            |         |                 |     |              |       |     |      |
|                                   | MCS7 (Greenfield) at   | +8      | +11             |     | +12.1        | +14   |     |      |
|                                   | EVM: -28 dB            |         |                 |     |              |       |     |      |
| Output power accuracy             |                        |         | $\pm 1.5$       |     |              | ±1.5  |     | dB   |
| Transmit power control resolution |                        |         | 0.125           |     |              | 0.125 |     | dB   |

#### 4.2.1.4 WLAN 2.4 GHz Transmitter out-of-band emissions

Table below shows 2.4GHz WLAN transmitter out-of-band emissions for each band listed in the Condition column. The wideband noise at 2.4GHz WLAN antenna port is also listed.

| Characteristics                       | Condition                        | Min Typ | Max                  | Unit   |
|---------------------------------------|----------------------------------|---------|----------------------|--------|
| Cellular bands out-of-band broadband  | 746 to 764 MHz (CDMA1)           |         | -145                 | dBm/Hz |
| emissions(1)                          | 869 to 894 MHz (GSM850)          |         | -145                 |        |
|                                       | 925 to 960 MHz (EGSM900)         |         | -138                 |        |
|                                       | 1570 to 1580 MHz (GPS)           |         | -142                 |        |
|                                       | 1596 to 1609 MHz (GLONASS)       |         | -130                 |        |
|                                       | 1805 to 1880 MHz (DCS1800)       |         | -140                 |        |
|                                       | 1930 to 1990 MHz (PCS1900)       |         | -120                 |        |
|                                       | 2110 to 2170 MHz                 |         | -129                 |        |
| Cellular bands out-of-band spurious   | 746 to 764 MHz (CDMA)            |         | -44.2 <sup>(4)</sup> |        |
| emissions                             | 869 to 894 MHz (CDMA, GSM850)    |         | -44.2 <sup>(4)</sup> |        |
|                                       | 925 to 960 MHz (EGSM900)         |         | -44.2 <sup>(4)</sup> |        |
|                                       | 1570 to 1580 MHz (GPS)           |         | -44.2 <sup>(4)</sup> |        |
|                                       | 1805 to 1880 MHz (DCS1800)       |         | -44.2 <sup>(4)</sup> |        |
|                                       | 1930 to 1990 MHz (PCS1900, CDMA) |         | -44.2 <sup>(4)</sup> |        |
|                                       | 2110 to 2170 MHz                 |         | -44.2 <sup>(4)</sup> |        |
| Spurious emission during operation at | 30MHz – 1GHz                     |         | $-55^{(2)}$          | dBm    |
| 1MHz RBW                              | 2 harmonic                       |         | $-33^{(3)}$          |        |
|                                       | 3 <sup>rd</sup> harmonic         |         | -33 <sup>(3)</sup>   |        |
|                                       | 4 <sup>th</sup> harmonic         |         | $-33^{(3)}$          |        |
|                                       | 5 <sup>th</sup> harmonic         |         | -33 <sup>(3)</sup>   |        |

<sup>(1)</sup> Figures are for max transmission power for all available modulations. The setup noise floor is -167dBm/Hz.

<sup>(2)</sup> Based on TI IC performance

<sup>(3)</sup> ETSI limit plus 3dB margin

<sup>(4)</sup> FCC conductive limit plus 3dB margin

R078 (WL1837) / D7020

## 4.2.1.5 2.4GHz WLAN Current Consumption

| Active Current           |     |     |     |       |
|--------------------------|-----|-----|-----|-------|
| Spec item <sup>(1)</sup> | MIN | TYP | MAX | Units |
| Tx 11CCK @15dBm          |     | 345 | 380 | mΑ    |
| Tx 54OFDM @12dBm         |     | 290 | 320 | mA    |
| Rx                       |     | 65  | 75  | mΑ    |

<sup>(1)</sup> All measured at ANT1 and the 3.6V VBAT rail of the solution. TCXO current included.

#### 4.2.2 WLAN 5 GHz Radio Characteristics

#### 4.2.2.1 WLAN 5 GHz Receiver RF Characteristics

| Characteristics            | Condition    | Min  | Тур         | Max  | Unit |
|----------------------------|--------------|------|-------------|------|------|
| Operation frequency range  |              | 4910 |             | 5835 | MHz  |
| Sensitivity <sup>(1)</sup> | 54 Mbps OFDM |      |             | -70  | dBm  |
| Notes:                     |              |      |             |      |      |
| -20MHz bandwidth.          | MCS7         |      |             | -65  |      |
| -At < 10% PER limit        |              |      |             |      |      |
| Max Input Level            | 802.11a/n    | -27  |             |      | dBm  |
| Adjacent channel rejection | 54 Mbps      | 2    |             |      |      |
| LO leakage                 |              |      | <b>–</b> 53 |      | dBm  |

<sup>(1)</sup> The sensitivity is guaranteed at only 36ch (5180MHz).

#### 4.2.2.2 WLAN 5 GHz Receiver Blocking Characteristics Per Band

The R078 (WL1837) / D7020 is designed to coexist with co-located cellular transmitters. Table below lists typical cellular interference sources and the corresponding maximum power from the cellular interference source that can be present at the input terminal of R078 (WL1837) / D7020, such that WLAN receiver sensitivity is not degraded by more than 1 dB. (Further improvement is achieved by antenna isolation)

| Characteristics                     | Condition                | Min Typ Max Unit |
|-------------------------------------|--------------------------|------------------|
| Blocking performance at other bands | 776 to 794 MHz (CDMA)    | -10 dBm          |
|                                     | 824 to 849 MHz (GMSK)    | -10              |
|                                     | 824 to 849 MHz (EDGE)    | -10              |
|                                     | 824 to 849 MHz (CDMA)    | -10              |
|                                     | 880 to 915 MHz (GMSK)    | -10              |
|                                     | 880 to 915 MHz (EDGE)    | -10              |
|                                     | 1710 to 1785 MHz (GMSK)  | -10              |
|                                     | 1710 to 1785 MHz (EDGE)  | -18              |
|                                     | 1850 to 1910 MHz (GMSK)  | -39              |
|                                     | 1850 to 1910 MHz (EDGE)  | -39              |
|                                     | 1850 to 1910 MHz (CDMA)  | -39              |
|                                     | 1850 to 1910 MHz (WCDMA) | -39              |
|                                     | 1920 to 1980 MHz (WCDMA) | -23              |

R078 (WL1837) / D7020

## 4.2.2.3 WLAN 5 GHz Transmitter power

RF transmission (Tx) tests are done in continuous transmission.

| Characteristics    | Condition                        | Min  | Тур   | Max  | Unit |
|--------------------|----------------------------------|------|-------|------|------|
|                    | 6 Mbps at EVM: -10 dB,           | +10  | +12   |      | dBm  |
|                    | 54 Mbps at EVM: -25 dB           | +6   | +9    |      |      |
|                    | MCS0 (Greenfield) at EVM: -10 dB | +8   | +11   |      |      |
|                    | MCS7 (Greenfield) at EVM: -28 dB | +7   | +14   |      |      |
| Output power       |                                  | -1.5 |       | +1.5 | dB   |
| accuracy           |                                  |      |       |      |      |
| Transmit power     |                                  |      | 0.125 |      | dB   |
| control resolution |                                  |      |       |      |      |

#### 4.2.2.4 WLAN 5 GHz Transmitter out-of-band emissions

Table below shows 5GHz WLAN transmitter out-of-band emissions for each band listed in the Condition column. The wideband noise at 5GHz WLAN antenna port is also listed.

| Characteristics                      | Condition                        | Min Typ | Max                  | Unit   |
|--------------------------------------|----------------------------------|---------|----------------------|--------|
| Cellular bands out-of-band broadband | 746 to 764 MHz (CDMA2000)        |         | -143                 | dBm/Hz |
| emissions                            | 869 to 894 MHz (GSM850)          |         | -143                 |        |
|                                      | 925 to 960 MHz (EGSM900)         |         | -143                 |        |
|                                      | 1570 to 1580 MHz (GPS)           |         | -145                 |        |
|                                      | 1570 to 1580 MHz (GLONASS)       |         | -145                 |        |
|                                      | 1805 to 1880 MHz (DCS1800)       |         | -110                 |        |
|                                      | 1930 to 1990 MHz (PCS1900)       |         | -105                 |        |
|                                      | 2110 to 2170 MHz (WCDMA FDD)     |         | -142                 |        |
| Cellular bands out-of-band spurious  | 746 to 764 MHz (CDMA2000)        |         | -44.2 <sup>(4)</sup> | dBm    |
| emissions                            | 869 to 894 MHz (GSM850)          |         | -44.2 <sup>(4)</sup> |        |
|                                      | 925 to 960 MHz (EGSM900)         |         | -44.2 <sup>(4)</sup> |        |
|                                      | 1570 to 1580 MHz (GPS)           |         | -44.2 <sup>(4)</sup> |        |
|                                      | 1570 to 1580 MHz (GLONASS)       |         | -44.2 <sup>(4)</sup> |        |
|                                      | 1805 to 1880 MHz (DCS1800)       |         | -44.2 <sup>(4)</sup> |        |
|                                      | 1930 to 1990 MHz (PCS1900, CDMA) |         | -44.2 <sup>(4)</sup> |        |
|                                      | 2110 to 2170 MHz (WCDMA FDD)     |         | -44.2 <sup>(4)</sup> |        |
| 2 <sup>™</sup> harmonic              | 11an                             |         | -33 <sup>(3)</sup>   | dBm    |

<sup>(1)</sup> Figures are for max transmission power for all available modulations. The setup noise floor is -167dBm/Hz.

## 4.2.2.5 5GHz WLAN Current Consumption

| Active Current    |     |     |     |       |  |  |
|-------------------|-----|-----|-----|-------|--|--|
| Spec item (1)     | MIN | TYP | MAX | Units |  |  |
| Tx 6 OFDM @ 12dBm |     | 420 | 460 | mΑ    |  |  |
| Tx 54OFDM @ 9dBm  |     | 375 | 415 | mΑ    |  |  |
| Rx                |     | 75  | 85  | mA    |  |  |

<sup>(1)</sup> All measured at the 3.6V VBAT rail of the solution. TCXO current included.

<sup>(2)</sup> Based on TI IC performance

<sup>(3)</sup> ETSI Limit plus 3dB margin

<sup>(4)</sup> FCC conductive Limit plus 3dB margin

R078 (WL1837) / D7020

## 4.3 Bluetooth RF Performance

All specifications in this draft data sheet are design goal level and subject to change. All specifications have been measured using TDK CB (Carrier Board) and are given at the module pins (Carrier Board insertion loss is de-embedded). All measurements have been performed over VBAT voltage range from 3.4V to 4.3V and over temperature range from -40°C to +85°C.

## 4.3.1 Bluetooth BR, EDR Receiver Characteristics—In-Band Signals

| Characteristics                       | Condition             |         | Min             | Тур         | Max  | Bluetooth<br>Spec | Unit |
|---------------------------------------|-----------------------|---------|-----------------|-------------|------|-------------------|------|
| Operation frequency                   |                       |         | 2402            |             | 2480 |                   | MHz  |
| range                                 |                       |         |                 |             |      |                   |      |
| Channel spacing                       |                       |         |                 | 1           |      |                   | MHz  |
| Input impedance                       |                       |         |                 | 50          |      |                   | Ω    |
| Sensitivity (1)                       | BR, BER = 0.1%        |         | -86             | <b>–</b> 90 |      | <del>-</del> 70   | dBm  |
| Dirty TX on                           | EDR2, BER = $0.01$    |         | <del>-</del> 85 | -89         |      | <del>-</del> 70   |      |
|                                       | EDR3, BER = $0.01$    | %       | <del>-</del> 78 | -82         |      | <del>-</del> 70   |      |
| EDR BER floor at sensitivity + 10 dB, | EDR2, BER = 0.1%      |         | 1e-6            |             |      | 1e-5              |      |
| dirty TX off (for 1,600,00 bits)      | EDR3, BER = 0.1%      | ,<br>o  | 1e-6            |             |      | 1e-5              |      |
| Maximum useable                       | BR, BER = 0.1%        |         | <del>-</del> 5  |             |      | -20               | dBm  |
| input power                           | EDR2, BER = 0.1%      |         | -10             |             |      | -20               |      |
|                                       | EDR3, BER = 0.1%      | 6       | -10             |             |      | -20               |      |
| Intermodulation                       | Level of interferers  |         | -36             | -30         |      | -39               | dBm  |
| characteristics                       | For $n = 3, 4, and 5$ |         |                 |             |      |                   |      |
| C/I performance                       | BR, co-channel        |         |                 | 8           | 10   | 11                | dB   |
| Note: Numbers show                    | EDR, co-channel       | EDR2    |                 | 9.5         | 12   | 13                |      |
| wanted-signal to                      |                       | EDR3    |                 | 16.5        | 20   | 21                |      |
| interfering-signal                    | BR, adjacent ±1 N     | ЛНz     |                 | -10         | -3   | 0                 |      |
| ratio. Smaller                        | EDR, adjacent         | EDR2    |                 | -10         | -3   | 0                 |      |
| numbers indicate                      | $\pm$ 1MHz, (image)   | EDR3    |                 | -5          | 2    | 5                 |      |
| better C/I                            | BR adjacent +2 M      |         |                 | -38         | -33  | -30               |      |
| performance. Image =                  | EDR, adjacent         | EDR2    |                 | -38         | -33  | -30               | 1    |
| –1 MHz                                | +2MHz                 | EDR3    |                 | -38         | -28  | <b>–25</b>        |      |
|                                       | BR, adjacent –2 M     |         |                 | -28         | -22  | -20               |      |
|                                       | EDR, adjacent         | EDR2    |                 | -28         | -20  | -20               | 1    |
|                                       | –2MHz,                | EDR3    |                 | -22         | -13  | _13               | 1    |
|                                       | ,                     | 3   MHz |                 | -45         | -42  | <b>-40</b>        | 1    |
|                                       | EDR, adjacent         | EDR2    |                 | -45         | -42  | <del>-4</del> 0   | -    |
|                                       | ±3   MHz              | EDR3    |                 | -44         | -36  | _ <del>-</del> 33 | 1    |
| RF return loss                        | -0   1011 12          |         |                 |             | -10  |                   | dB   |

<sup>(1)</sup> Sensitivity degradation up to -3 dBm may occur due to fast clock harmonics with dirty Tx on.

SAW IT

B30931D7020Y918

## **Standard Laminate SiP Module**

R078 (WL1837) / D7020

## 4.3.2 Bluetooth Receiver Characteristics—General Blocking

| Characteristics                                 | Condition        | Min | Тур | Bluetooth Spec | Unit |
|---|------------------|-----|-----|----------------|------|
| Blocking performance over full                  | 30 to 2000 MHz   | -6  |     | -10            | dBm  |
| range, according to Bluetooth specification (1) | 2000 to 2399 MHz | -6  |     | -27            |      |
|   | 2484 to 3000 MHz | -6  |     | -27            |      |
|   | 3 to 12.75 GHz   | -6  |     | -10            |      |

<sup>(1)</sup> Exceptions taken out of the total 24 allowed in the Bluetooth spec.

## 4.3.3 Bluetooth Receiver Characteristics—GFSK, EDR2, EDR3 Blocking Per Band

| Characteristics  | Condition                      | Min | Тур | Unit |
|--|--------------------------------|-----|-----|------|
| Blocking performance for various cellular bands.   | 776 to 794 MHz (CDMA) (1)      | +13 |     | dBm  |
|  | 824 to 849 MHz (GMSK) (1)      | +22 |     |      |
| Hopping on. Wanted signal: -3 dB from sensitivity, with modulated continuous blocking signal. BER = 0.1% for BT BR, BER = 0.01% for BT EDR, PER = 1% | 824 to 849 MHz (EDGE) (1)      | +14 |     |      |
|  | 824 to 849 MHz (CDMA,QPSK) (1) | +13 |     |      |
|  | 880 to 915 MHz (GMSK)          | +11 |     |      |
|  | 880 to 915 MHz (EDGE)          | +10 |     |      |
|  | 1710 to 1875 MHz (GMSK)        | +17 |     |      |
|  | 1710 to 1875 MHz (EDGE)        | +3  |     |      |
|  | 1850 to 1910 MHz (GMSK)        | -3  |     |      |
|  | 1850 to 1910 MHz (EDGE)        | -5  |     |      |
|  | 1850 to 1910 MHz (CDMA,QPSK)   | -5  |     |      |
|  | 1850 to 1910 MHz (WCDMA,QPSK)  | -1  |     |      |
|  | 1920 to 1980 MHz (WCDMA,QPSK)  | -2  |     |      |

<sup>(1)</sup> Expect for frequencies where (3 x  $F_BLOCKER$  falls within the BT band (2400-2483.5 MHz).

## 4.3.4 Bluetooth Transmitter, BR, Class 1.5

| Characteristics                  | Min | Тур             | Max | Bluetooth<br>Spec | Unit |
|----------------------------------|-----|-----------------|-----|-------------------|------|
| RF output power                  | 9   | 11              |     | _                 | dBm  |
| Gain control range               |     | 30              |     |                   | dB   |
| Power control step               | 2   | 5               | 8   | 2 to 8            |      |
| Adjacent channel power  M-N  = 2 |     | -43             | -35 | < -20             | dBm  |
| Adjacent channel power  M-N  > 2 |     | <del>-</del> 48 | -40 | < -40             |      |

## 4.3.5 Bluetooth Transmitter, EDR, Class 1.5

| Characteristics                    | Min | Тур | Max             | Bluetooth<br>Spec | Units |
|------------------------------------|-----|-----|-----------------|-------------------|-------|
| EDR relative power                 | -2  |     | 1               | -4 to +1          | dB    |
| Gain control range                 |     | 30  |                 |                   |       |
| Power control step                 | 2   | 5   | 8               | 2 to 8            |       |
| Adjacent channel power  M-N  = 1   |     | -36 | -30             | <-26              | dBm   |
| Adjacent channel power  M-N  = 2   |     | -30 | -23             | <-20              |       |
| Adjacent channel power $ M-N  > 2$ |     | -42 | <del>-4</del> 0 | <-40              |       |

R078 (WL1837) / D7020

## 4.3.6 Bluetooth Modulation, BR—Class 1.5

| Characteristics                     | Condition                               | Sym     | Min | Тур | Max | Bluetooth<br>Spec | Unit      |
|-------------------------------------|---|---------|-----|-----|-----|-------------------|-----------|
| –20 dB BW                           |   |         |     | 925 | 995 | 1000              | kHz       |
|                                     | Mod Data = 4-1, 4-0<br>1111000011110000 | dF1 avg | 145 | 160 | 170 | 140 to 175        | kHz       |
| Instantaneous<br>deviation          | Mod data = 10101<br>1010101             | dF2 max | 120 | 130 |     | > 115             | kHz       |
| dF2/dF1                             |   |         | 85  | 88  |     | > 80              | %         |
| Carrier frequency drift             | DH1                                     |         | -25 |     | 25  | < ±25             | kHz       |
|                                     | DH3 and DH5                             |         | -35 |     | 35  | < ±40             |           |
| Drift rate                          | lfk+5 – fkl , k = 0                     |         |     |     | 15  | < 20              | kHz/ 50μs |
| Initial carrier frequency tolerance | F0 –fTX                                 |         | -25 |     | 25  | <± 75             | kHz       |

## 4.3.7 Bluetooth Modulation, EDR, Class 1.5

| Characteristics                     | Condition | Min | Тур | Max | Bluetooth<br>spec | Unit |
|-------------------------------------|-----------|-----|-----|-----|-------------------|------|
| Carrier frequency stability         |           | -5  |     | 5   | ≤10               | kHz  |
| Initial carrier frequency tolerance |           | -25 |     | 25  | ± 75              | kHz  |
| RMS DEVM(1)                         | EDR2      |     | 4   | 15  | 20                | %    |
|                                     | EDR3      |     | 4   | 10  | 13                | %    |
| 99% DEVM(1)                         | EDR2      |     |     | 30  | 30                | %    |
|                                     | EDR3      |     |     | 20  | 20                | %    |
|                                     | EDR2      |     | 9   | 25  | 35                | %    |
|                                     | EDR3      |     | 9   | 18  | 25                | %    |

## 4.3.8 Bluetooth Transceiver, Out-of-Band Emissions

| Characteristics          | Condition                   | Тур | Max  | Unit   |
|--------------------------|-----------------------------|-----|------|--------|
| TX out-of-band emissions | 746 to 764 MHz (CDMA)       |     | -143 | dBm/Hz |
|                          | 869 to 894 MHz (CDMA1, GSM) |     | -141 |        |
|                          | 925 to 960 MHz (E-GSM)      |     | -140 |        |
|                          | 1570 to 1580 MHz (GPS)      |     | -137 |        |
|                          | 1598 to 1607 MHz (GLONASS)  |     | -137 |        |
|                          | 1805 to 1880 MHz (DCS,      |     | -133 |        |
|                          | WCDMA)                      |     |      |        |
|                          | 1930 to 1990 MHz (PCS)      |     | -131 |        |
|                          | 2110 to 2170 MHz (WCDMA)    |     | -121 |        |

SAW IT



Complementary wireless module WLAN / BT B30931D7020Y918

Standard Laminate SiP Module R078 (WL1837) / D7020

## 4.3.9 Bluetooth Transceiver, Spurious Emissions

| Characteristics      | Condition                            | Тур   | Max   | Unit |
|----------------------|--------------------------------------|-------|-------|------|
| out-of-band spurious | 76 to 108 MHz (FM)                   |       | -44.2 | dBm  |
| emissions            | 746 to 764 MHz (CDMA)                |       | -44.2 |      |
|                      | 869 to 894 MHz (CDMA1, GSM)          |       | -44.2 |      |
|                      | 925 to 960 MHz (E-GSM)               |       | -44.2 |      |
|                      | 1570 to 1580 MHz (GPS)               |       | -44.2 |      |
|                      | 1805 to 1880 MHz (GSM)               | -44.2 |       |      |
|                      | 1930 to 1990 MHz (GSM, CDMA1, WCDMA) |       | -44.2 |      |
|                      | 2110 to 2170 MHz (WCDMA)             |       | -44.2 |      |

R078 (WL1837) / D7020

## 4.4 BLE RF performance

All specifications in this draft data sheet are design goal level and subject to change. All specifications have been measured using TDK CB (Carrier Board) and are given at the module pins (Carrier Board insertion loss is de-embedded). All measurements have been performed over VBAT voltage range from 3.4V to 4.3V and over temperature range from -40°C to +85°C.

\* BLE function is available. However the RF performance is guaranteed by only WL183x.

## 4.4.1 BLE Receiver Characteristics—In-Band Signals

| Characteristics      | Condition (2)           | Min  | Тур             | Max        | BLE   | Unit |
|----------------------|-------------------------|------|-----------------|------------|-------|------|
|                      |                         |      |                 |            | Spec  |      |
| Operation frequency  |                         | 2402 |                 | 2480       |       | MHz  |
| range                |                         |      |                 |            |       |      |
| Channel spacing      |                         |      | 2               |            |       | MHz  |
| Input impedance      |                         |      | 50              |            |       | Ω    |
| Sensitivity (1)      | dirty Tx on             | -88  | <b>–</b> 91     |            | ≤ -70 | dBm  |
| Dirty TX on          |                         |      |                 |            |       |      |
| Maximum useable      |                         | -5   |                 |            | ≥ -10 | dBm  |
| input power          |                         |      |                 |            |       |      |
| Intermodulation      | Level of interferers    | -36  | -30             |            | ≥ -50 | dBm  |
| characteristics      | For $n = 3$ , 4, and 5  |      |                 |            |       |      |
| C/I performance      | BLE, co-channel         |      | 8               | 12         | ≤ 21  | dB   |
| Note: Numbers show   | BLE, adjacent ±1 MHz    |      | <del>-</del> 5  | 0          | ≥ 15  |      |
| wanted-signal to     | BLE, adjacent +2 MHz    |      | <del>-</del> 45 | -38        | ≤ -17 |      |
| interfering-signal   | BLE, adjacent -2 MHz    |      | -22             | <b>–15</b> | ≤ -15 |      |
| ratio. Smaller       | BLE, adjacent ≥ ±3  MHz |      | <b>–47</b>      | -40        | ≤ -27 |      |
| numbers indicate     |                         |      |                 |            |       |      |
| better C/I           |                         |      |                 |            |       |      |
| performance. Image = | =                       |      |                 |            |       |      |
| –1 MHz               |                         |      |                 |            |       |      |

<sup>(1)</sup> Sensitivity degradation up to -3 dBm may occur due to fast clock harmonics with dirty Tx on.

#### 4.4.2 BLE Receiver Characteristics—General Blocking

| Characteristics                       | Condition        | Min | BLE spec | Unit |
|---------------------------------------|------------------|-----|----------|------|
| Blocking performance over full range, | 30 to 2000 MHz   | -15 | -30      | dBm  |
| according to BLE specification (1)    | 2000 to 2399 MHz | -15 | -35      |      |
|                                       | 2484 to 3000 MHz | -15 | -35      |      |
|                                       | 3 to 12.75 GHz   | -15 | -30      |      |

(1) Exceptions taken out of the total 10 allowed for fbf\_1, according to the BT LE Spec.

<sup>(2)</sup> BER of 0.1% corresponds to PER of 30.8% for a minimum of 1500 transmitted packets, according to BLE test spec.



## Complementary wireless module WLAN / BT

B30931D7020Y918

## **Standard Laminate SiP Module**

R078 (WL1837) / D7020

#### 4.4.3 BLE Receiver Characteristics—Blocking Per Band

Same as BT BR with following conditions:

- Hopping off.
- Desired signal: -3dB from sensitivity, with modulated continuous blocking signal. PER = 30.8%

#### 4.4.4 BLE Transmitter

| Characteristics                  | Min | Тур | Max             | BLE<br>Spec | Unit |
|----------------------------------|-----|-----|-----------------|-------------|------|
| RF output power                  | 6   | 8   |                 | <10         | dBm  |
| Adjacent channel power  M-N  = 2 |     | -51 | -43             | < -20       | dBm  |
| Adjacent channel power  M-N  > 2 |     | -54 | <del>-</del> 46 | < -30       |      |

<sup>(1)</sup> BLE spec = 10dBm max can be achieved using normal system losses due to filters etc, or by reducing value through VS command.

#### 4.4.5 BLE Modulation

| Characteristics                         | Condition <sup>(1)</sup>                           |                  | Min | Тур | Max | BLE<br>Spec   | Unit     |
|---|--|------------------|-----|-----|-----|---------------|----------|
| BLE modulation characteristics          | ΔF1 avg Mod Data = 4-1, 4-0; 2<br>1111000011110000 |                  |     | 250 | 260 | 225 to<br>275 | kHz      |
|   | ΔF2 max ≥ limit for at least 99.9% of all Δf2max   | Mod data = 10101 | 195 | 215 |     | > 185         | kHz      |
|   | ΔF2avg / ΔF1avg                                    |                  | 85  | 90  |     | > 80          | %        |
| BLE carrier<br>frequency drift          | lf0 – fnl , n = 2,3K                               |                  | –25 |     | 25  | <±50          | kHz      |
| BLE drift rate                          | lf1 – f0l and lfn – fn-<br>5l, n = 6,7K            |                  |     |     | 15  | < 20          | kHz/50μs |
| BLE initial carrier frequency tolerance | fn – ftx   |                  | -25 |     | 25  | <±150         | kHz      |

<sup>(1)</sup> Performance figures at maximum power.

#### 4.4.6 BLE Transceiver, Out-Of-Band and Spurious Emissions

Same as BT basic rate.

R078 (WL1837) / D7020

## 4.5 Interface Timing Characteristics

## 4.5.1 UART timing

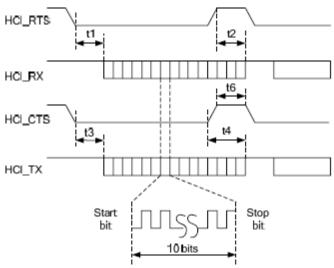
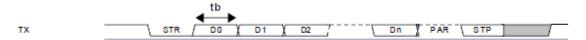


Figure 4-1 UART timing diagram

Table 4-1 UART timing

| Parameter                   | Condition                 | Symbol | Min   | Тур | Max   | Unit  |
|-----------------------------|---------------------------|--------|-------|-----|-------|-------|
| Baud rate                   |                           |        | 37.5  |     | 4364  | Kbps  |
| Baud rate accuracy per byte | Receive/Transmit          |        | -2.5  |     | +1.5  | %     |
| Baud rate accuracy per bit  | Receive/Transmit          |        | -12.5 |     | +12.5 | %     |
| CTS low to TX_DATA on       |                           | t3     | 0     | 2   |       | μs    |
| CTS high to TX_DATA off     | Hardware flow control     | t4     |       |     | 1     | Byte  |
| CTS High Pulse Width        |                           | t6     | 1     |     |       | Bit   |
| RTS low to RX_DATA on       |                           | t1     | 0     | 2   |       | μs    |
| RTS high to RX_DATA off     | Interrupt set to 1/4 FIFO | t2     |       |     | 16    | Bytes |



■ STR - Start bit

D0..Dn - Data bits (LSB first)PAR - Parity bit (if used)

■ STP - Stop bit

R078 (WL1837) / D7020

#### 4.5.2 SDIO timing specifications

#### 4.5.2.1 SDIO Switching Characteristics - Default rate input and output

Specification is over recommended operating conditions. Parameters are for default clock frequency.

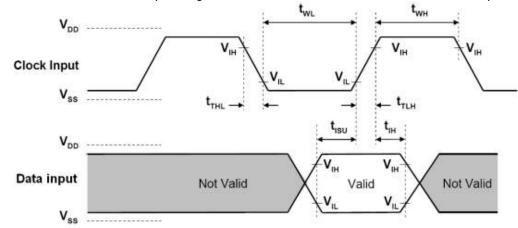


Figure 4-2 SDIO default input timing

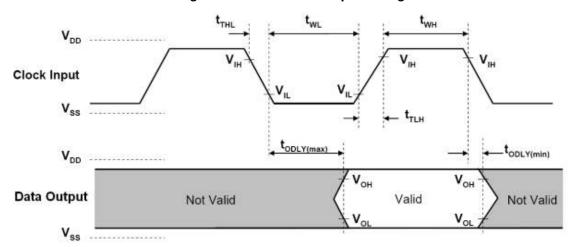


Figure 4-3 SDIO default output timing

Table 4-2 SDIO Switching Characteristics - Deault Rate

| Parameter       |                                      | Min | Max  | Unit |
|-----------------|--------------------------------------|-----|------|------|
| fclock          | Clock frequency, CLK                 | 0   | 26   | MHz  |
| DC              | Low/high duty cycle                  | 40  | 60   | %    |
| tTLH            | Rise time, CLK                       |     | 10   | ns   |
| tTHL            | Fall time, CLK                       |     | 10   | ns   |
| tISU            | Setup time, input valid before CLK ↑ | 3   |      | ns   |
| t <sub>iH</sub> | Hold time, input valid after CLK ↑   | 2   |      | ns   |
| tODLY           | Delay time, CLK ↓ to output valid    | 2.5 | 14.8 | ns   |
| CI              | Capacitive load on outputs           |     | 15   | pF   |

Note: Option to change data out clock edge from falling edge (default) to rising edge, by setting configuration bit.

R078 (WL1837) / D7020

#### 4.5.2.2 SDIO Switching Characteristics - High Rate

Specification is over recommended operating conditions. Parameters are for maximum clock frequency.

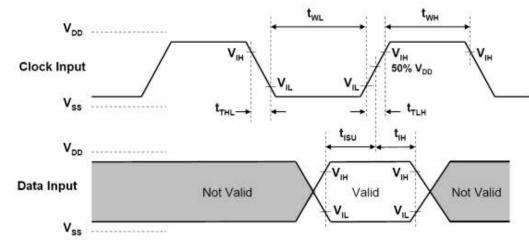


Figure 4-4 SDIO HS input timing

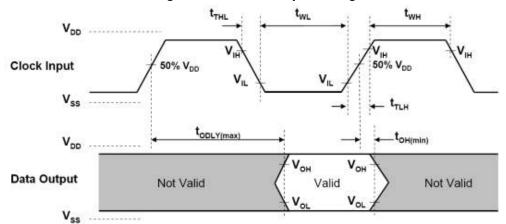


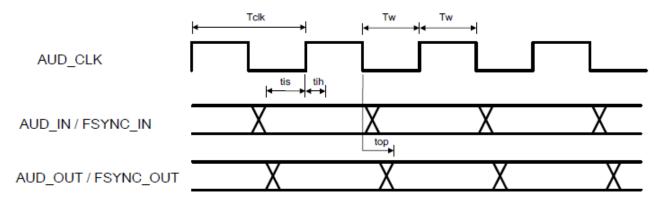
Figure 4-5 SDIO HS output timing

Table 4-3 SDIO Switching Characteristics - High Rate

| Parameter       |                                      | Min | Max | Unit |
|-----------------|--------------------------------------|-----|-----|------|
| fclock          | Clock frequency, CLK                 | 0   | 50  | MHz  |
| DC              | Low/high duty cycle                  | 40% | 60% |      |
| tTLH            | Rise time, CLK                       |     | 3   | ns   |
| tTHL            | Fall time, CLK                       |     | 3   | ns   |
| tISU            | Setup time, input valid before CLK ↑ | 3   |     | ns   |
| t <sub>iH</sub> | Hold time, input valid after CLK ↑   | 2   |     | ns   |
| tODLY           | Delay time, CLK ↓ to output valid    | 2.5 | 14  | ns   |
| CI              | Capacitive load on outputs           |     | 10  | pF   |

R078 (WL1837) / D7020

## 4.5.3 BT Codec/PCM (audio) timing specifications



**Figure 4-6 PCM Interface Timing** 

**Table 4-5 PCM Master** 

| Symbol          | Parameter                      | Min           | Max            | Unit |
|-----------------|--------------------------------|---------------|----------------|------|
| tclk            | Cycle time                     | 166.67 (6.144 | 15625 (64 kHz) | ns   |
|                 |                                | MHz)          | , ,            |      |
| t <sub>w</sub>  | High or low pulse width        | 35% of Tclk   |                |      |
|                 |                                | min           |                |      |
| t <sub>is</sub> | AUD_IN setup time              | 10.6          |                |      |
| t <sub>ih</sub> | AUD_IN hold time               | 0             |                |      |
| t <sub>op</sub> | AUD_OUT propagation time       | 0             | 15             |      |
| t <sub>op</sub> | AUD_FSYNC_OUT propagation time | 0             | 15             |      |
| CI              | Capacitive loading on outputs  |               | 40             | рF   |

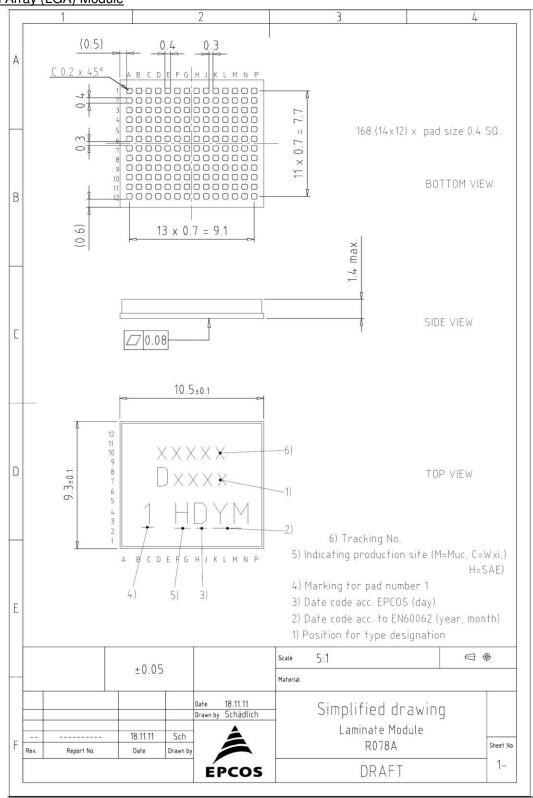
**Table 4-6 PCM Slave** 

| Symbol          | Parameter                     | Min                | Max | Unit |
|-----------------|-------------------------------|--------------------|-----|------|
| tclk            | Cycle time                    | 81 (12.288Hz))     |     | ns   |
| t <sub>w</sub>  | High or low pulse width       | 35% of Tclk<br>min |     |      |
| t <sub>is</sub> | AUD_IN setup time             | 5                  |     |      |
| t <sub>ih</sub> | AUD_IN hold time              | 0                  |     |      |
| t <sub>is</sub> | AUD_FSYNC setup time          | 5                  |     |      |
| t <sub>ih</sub> | AUD_FSYNC hold time           | 0                  |     |      |
| t <sub>op</sub> | AUD_OUT propagation time      | 0                  | 19  |      |
| CI              | Capacitive loading on outputs |                    | 40  | pF   |

R078 (WL1837) / D7020

## 4.6 Package Mechanical Drawing

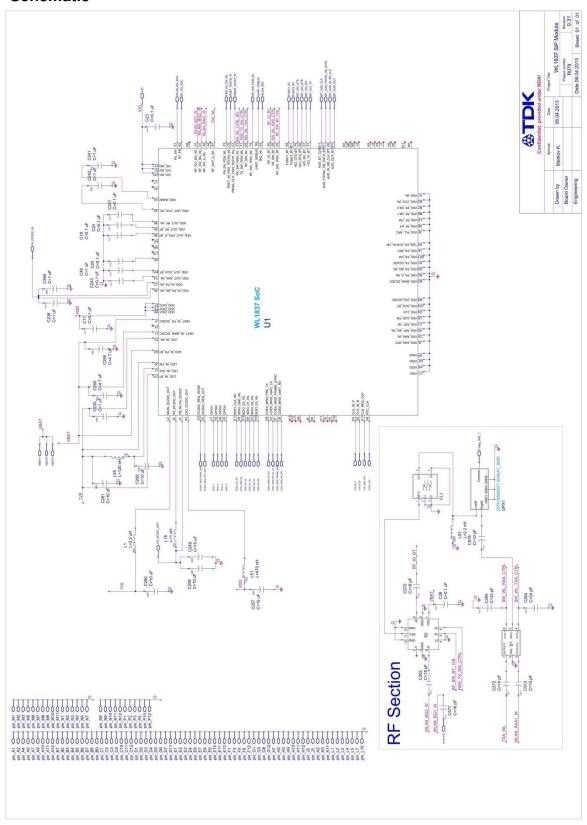
Land Grid Array (LGA) Module





R078 (WL1837) / D7020

## 4.7 Schematic





Complementary wireless module WLAN / BT

B30931D7020Y918

**Standard Laminate SiP Module** 

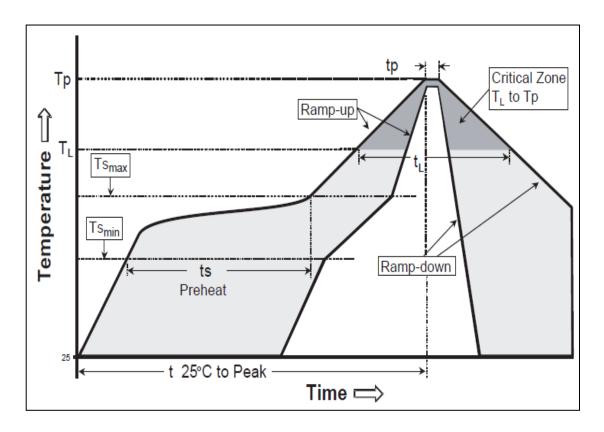
R078 (WL1837) / D7020

## 5 Lead-free Product Status

All Epcos modules in mass production are lead-free. This is achieved by using only materials with lead contamination below 1000 ppm. The applied lead-free solder alloy is the main source of Pb-contamination, which together gives Pb-levels much below 50 ppm per module.

A comprehensive qualification for these lead-free module packages has been done. The related AQTP documentation is available from Epcos on request.

## 6 Recommended Reflow Profile

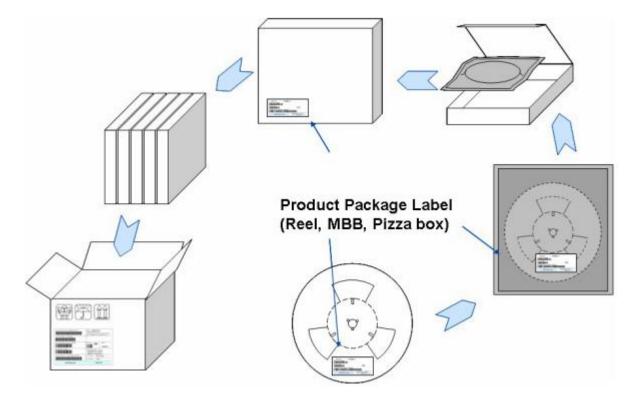


| Profile Feature  | Range                            |
|--|----------------------------------|
| Average Ramp-Up Rate (Ts <sub>max</sub> to Tp)   | 3°C/second max.                  |
| Preheat: -Temperature Min (Ts <sub>min</sub> ) -Temperature Max (Ts <sub>max</sub> ) -Time (ts <sub>min</sub> to ts <sub>max</sub> ) | 150°C<br>200°C<br>60-120 seconds |
| Time maintained above:<br>-Temperature $(T_L)$<br>-Time $(t_L)$  | 217°C<br>60-150 seconds          |
| Peak Temperature (Tp)  | 245-250°C                        |
| Time within 5°C of actual Peak<br>Temperature (Tp)   | 20-40 seconds                    |
| Ramp-Down Rate   | 6°C/second max.                  |
| Time 25°C to Peak Temperature  | 8 minutes max.                   |

R078 (WL1837) / D7020

# 7 Packing Information

## 7.1.1 Packaging flow

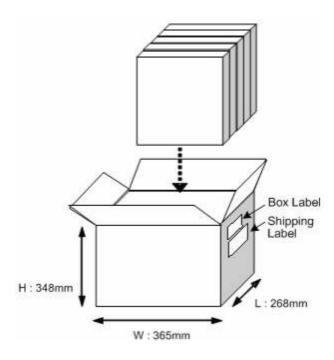


B30931D7020Y918

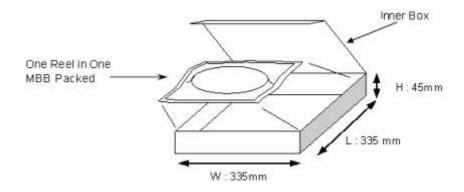
## **Standard Laminate SiP Module**

R078 (WL1837) / D7020

#### 7.1.2 Outer Box



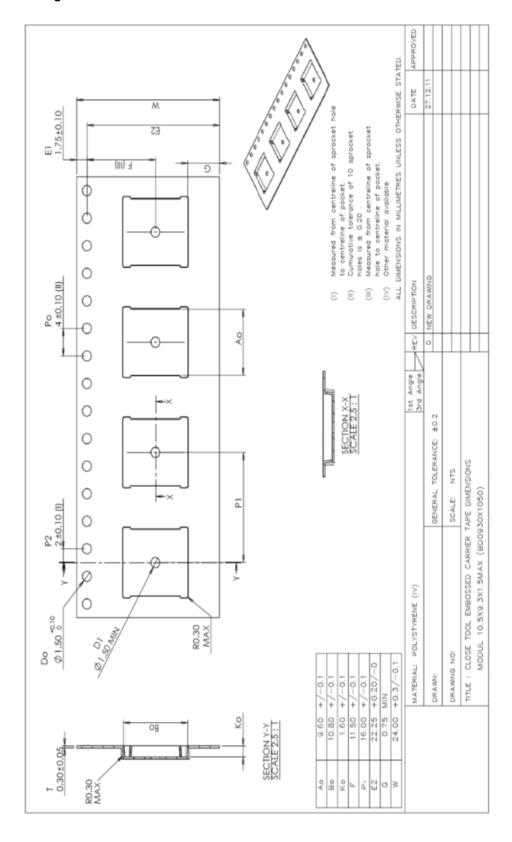
#### 7.1.3 Inner Box





## R078 (WL1837) / D7020

## 7.1.4 Tape drawing





R078 (WL1837) / D7020

# 8 Revision History

| Version | Date       | Status      | Note   |
|---------|------------|-------------|--|
| 0.1     | 7.1.2013   | Preliminary | Initial  |
| 0.2     | 18.2.2013  | Preliminary | Update from TI - FM support removed                |
| 0.3     | 18.4.2013  | Preliminary | Update from TI - 5GHz WLAN RX MIMO support removed |
| 0.3b    | 11.6.2013  | Preliminary | LTE co-existence removed                           |
|         | 9.10.2013  | Preliminary | 4.2.1.1 remove MIMO description                    |
|         |            |             | adding ANT2 description                            |
|         |            |             | remove MCS8,15,32                                  |
|         |            |             | change spec for 1Mbps                              |
|         |            |             | change spec for 54Mbps                             |
|         |            |             | change spec for MCS7                               |
| 0.4     |            |             | 4.2.1.3 remove MIMO description                    |
|         |            |             | remove MCS8,15,32                                  |
|         |            |             | change spec for all rate                           |
|         |            |             | 4.2.2.1 remove MCS8,15,32                          |
|         |            |             | 4.2.2.3 remove MCS32                               |
|         |            |             | adding Notes                                       |
|         |            |             | 4.6 update Package Mechanical Drawing              |
|         | 18.10.2013 | Preliminary | Removed ANT function                               |
|         |            |             | Removed 802. 11d,e,h,k,r function                  |
|         |            |             | Removed Cisco support                              |
|         |            |             | Removed 802.11v support                            |
| 0.5     |            |             | 4.2.1.1 removed 11Mbps,6Mpbs,MCS0                  |
| 0.0     |            |             | 4.2.1.3 spec update                                |
|         |            |             | 4.2.1.5 removed inactive current and update        |
|         |            |             | 4.2.2.1 removed 6Mpbs,MCS0                         |
|         |            |             | 4.2.2.3 spec update                                |
|         |            |             | 4.2.2.5 Current Consumption spec update            |
| 0.6     | 25.10.2013 | Preliminary | 4.6 update Package Mechanical Drawing              |
|         | 07.03.2014 | Preliminary | Updated 3.2.4.2 WLAN Power Up Sequence             |
| 0.7     |            |             | Updated Table 3-3 WLAN_IRQ (IRQ_WL)                |
|         |            |             | Updated 4.1.2 DC supply range                      |
|         |            |             | Ambient operating temperature                      |
|         | 30.5.2014  | Preliminary | Removed 11n BW40MHz function                       |
|         |            |             | Removed BLE function                               |
|         |            |             | Removed external Xtal option                       |
| 0.8     |            |             | Updated operation condition                        |
|         |            |             | (3.4 to 4.3V / -15 to +55degree C)                 |
|         |            |             | Updated all RF performance table                   |
|         |            |             | Updated tape drawing                               |
|         |            |             |  |
|         |            |             |  |
|         |            |             |  |
|         |            |             |  |
|         |            |             |  |



Complementary wireless module WLAN / BT

B30931D7020Y918

#### Standard Laminate SiP Module

R078 (WL1837) / D7020

| Version | Date               | Status           | Note  |  |
|---------|--------------------|------------------|---|--|
|         |                    |                  | Updated 11n BW40MHz function                                      |  |
| 1.0     | 3.6.2014           | Official Release | Updated BLE function  |  |
|         |                    |                  | Updated external Xtal option                                      |  |
| 1.1     | 1.1 3.9.2014       | Official Release | Changed 4.1.1 Absolute Maximum Ratings                            |  |
| 1.1     |                    | Official Release | Operating ambient temperature range : -15 to +55 °C               |  |
|         | 1.2 25.9.2014 Offi |                  |   | Changed the template of the data sheet |
|         |                    |                  | Updated operation temperature range : -30 to +85°C                |  |
| 1.2     |                    | Official Release | Updated 4.2.1.3 WLAN 2.4 GHz Transmitter power (1Mbps and 11Mbps) |  |
|         |                    |                  | Updated 4.2.2.3 WLAN 5 GHz Transmitter power (MCS7)               |  |
| 1.3     | 9.12.2014          | Official Release | Updated operation temperature range : -40 to +85°C                |  |

#### Display of ordering codes for EPCOS products

The ordering code for one and the same EPCOS product can be represented differently in data sheets, data books, other publications, on the EPCOS website, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under www.epcos.com/orderingcodes



#### Important notes

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous). Useful information on this will be found in our Material Data Sheets on the Internet (www.epcos.com/material). Should you have any more detailed questions, please contact our sales offices.
- 5. We constantly strive to improve our products. Consequently, the products described in this publication may change from time to time. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order. We also reserve the right to discontinue production and delivery of products. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.
- 6. Unless otherwise agreed in individual contracts, all orders are subject to the current version of the "General Terms of Delivery for Products and Services in the Electrical Industry" published by the German Electrical and Electronics Industry Association (ZVEI).
- 7. The trade names EPCOS, Alu-X, CeraDiode, CeraLink, CeraPlas, CSMP, CSSP, CTVS, DeltaCap, DigiSiMic, DSSP, FilterCap, FormFit, MiniBlue, MiniCell, MKD, MKK, MLSC, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PQSine, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, SIP5D, SIP5K, TFAP, ThermoFuse, WindCap are trademarks registered or pending in Europe and in other countries. Further information will be found on the Internet at www.epcos.com/trademarks.