

PART NUMBER	REV	FIRST USED
566282 -1	B	1-471273-2

APPLICATOR PARTS LIST				TYPE SIDEWISE .248 AMPLIVAR™ BLADE			CRIMPING DATA		TERMINALS
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.		
1	WIRE CRIMPER	1	1-453902-4	42	BLOCK, LEFT SHEAR	1	458281-1	TO APPLY TERMINAL	
2	INSULATION CRIMPER	1	2-473533-2	43	BLOCK, RIGHT GUIDE	1	386372	MAGNET	
3	ANVIL	1	458272-2	44	-	-	-	CRIMP HEIGHT	WIRE SIZE
4	ANVIL SPACER	1	810070-1	45	PLATE, FRONT RET	1	811714-2	.046	21
5	SHEAR, FLOATING	1	465406	46	PLATE, REAR RET	1	810822-1	NOT	USED
6	REAR SHEAR PLATE	-	-	47	SPRING, SHEAR RETURN	1	374322	NOT	USED
7	SHEAR BLADE SPACER	-	-	48	DEPRESSOR, SHEAR	1	457097-1	NOT	USED
8	FRONT SHEAR [PLATE	-	-	49	KEY, SHEAR RET	1	386358	-	-
9	REAR ANVIL SPACER PLATE	-	-	50	-	-	-	CRIMP	SIZE
10	FRONT STRIP HOLD	1	453350-1	51	-	-	-	WIRE	.070
12	A, SPACER, CRIMPER	1	370592	52	-	-	-	INSUL	.090
12	B, SPACER, CRIMPER	1	371048	53	HOLD DOWN	1	461533-1	-	0
13	FRONT STRIP GUIDE	1	460807-1	54	PLATE, HOLD DOWN RET	1	458286-2	1.040	
14	REAR STRIP GUIDE	1	458275-1	55	NUT, HEX (1/4-20)	1	1-21018-3	INSULATION RANGE	
15	RAM	1	471167	56	-	-	-	Ø.070 MAX	
16	TOOL HOLDER	1	458276-1	57	SPACER, REAR STRIP GUIDE	1	458287-2	WIRE RANGE	
17	ADJ CRIMP MOUNT	-	-	58	TOOL, BENDING	1	460804-1	700-1750 CMA	
18	ADJ BLOCK	-	-	59	MOUNT, BENDING TOOL	1	460805-1	EXPLODED VIEW	
19	APPLICATOR MOUNT ASSY	-	-	60	-	-	-	A-6002-13 (SIM)	
20	BASE PLATE	1	465100-3	61	-	-	-	SET UP GAGE	
21	BASE BLOCK	1	465101	62	-	-	-	-	
22	STRIP GUIDE PLATE	1	460809-1	63	-	-	-	REMARKS:	
23	ANVIL HOLDER	-	-	64	AIR FEED ASSY, 1 IN	1	690021-1	△ RECOMMENDED SPARE PARTS	
24	AUX ANVIL HOLDER	1	-	65	TENSION ADJ PLATE	1	374999	2. TOP TOOL MOUNTING FROM TOOL HOLDER OUTWARD 1, 12A, 2, 12B & 48	
25	STRIPPER	1	386361	66	REEL SPREADER ASSY	1	453596-1	-	
26	STRIPPER MOUNT	1	386362	67	GUIDE ROD (PAPER)	1	694927-1	-	
27	RETAINER PLATE	1	389078	68	RAM RET PLATE	1	465004-2	-	
28	STRIPPER MOUNT BRACKET	1	387715-1	69	WEAR PLATE	1	811010-1	-	
29	STRIPPER BUSHING	1	386368	70	PROTECTIVE PLUG	1	23141-1	-	
30	STOCK DRAG	1	386955-3	71	LUBRICATOR ASSY	1	465184-2	-	
31	STOCK DRAG HANDLE	-	-	72	-	-	-	THIS APPLICATOR IS TO BE USED ON	
32	STOCK DRAG STUD	1	374900	78	-	-	-	AMP-O-LECTRIC AIR FEED	
33	STOCK DRAG SPRING	1	370572	79	-	-	-	MACH PARTS LIST 1-471278-2	
34	NUT S/L	1	21022-3					SERIAL NO.	DATE SHIPPED
35	FEED FINGER ARM	1	810131					CUSTOMER NAME AND ADDRESS	
36	FEED FINGER	1	811644-2						
37	FEED FINGER TIP	1	811645-2						
38	FEED FINGER GUIDE	1	460808-1						
39	BASE CASTING	1	570238						
40	GUARD	1	458554-1						
41	-	-	-						

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LOC	A
DIST	4

P	F	LTR	REVISION RECORD	APP	DATE
		B	0150-7729-97	CE	5-97
		A2	0150-7546-97, REACT	CE	2-97

566282

DIMENSIONS IN INCHES.  
DO NOT SCALE PRINT.  
TOLERANCES UNLESS OTHERWISE SPECIFIED:  
2 PLC DEC ±  
3 PLC DEC ±  
4 PLC DEC ±  
ANGLES ±  
SURF TEXTURE: ✓  
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL	-	HT TR	-	FIN	-
DR	2-17-97 D. SALTZER	APP	2-20-97 T. ELBIN	 AMP Incorporated Harrisburg, PA 17105-3608	
CHK	2-20-97 C. ERISMAN	REL	3/24/97 B. MORGAN		
NAME	SIDE FEED STD APPLICATOR			MACHINE REF	STD-APPL
SCALE	-	DWG NO	566282	SHEET	1 OF 2
				REV	B

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APPLICATOR PARTS LIST						HARDWARE					.248 AMPLIVAR™ BLADE BOLT, NUT, SCREW WASHER, ETC.				
NO.	DESCRIPTION	SIZE	LENGTH	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LENGTH	REQ.	PART NO.				
99	PIN, SLOTTED SPRING TOOL HOLDER (16) TO RAM (15)	ø.312	1.62	1	7-21029-0	128	SCREW, SHC TOP TOOLING TO TOOL HOLDER (16)	1/4-20	1.00	2	21001-6				
100	SCREW, SHC BASE PLATE (20) TO BASE BLOCK (21)	1/4-20	.62	2	21001-3	129	PIN, DOWEL FEED FINGER (36) TO FEED FINGER HOLDER (35)	ø.188	1.00	2	1-21030-5				
101	SCREW, SHC STRIP GUIDE PL (22) TO BASE BLOCK (21)	1/4-20	.62	2	21001-3	130	SCREW, BUT HEAD CAP FEED FINGER TIP (37) TO FEED FINGER (36)	8-32	.500	1	2-21002-2				
102	SCREW, SHC REAR RET PL (46) SHEAR BL (42) SHEAR BL (43) TO BASE BL (21)	1/4-20	1.00	2	21001-6	131	SCREW, SOC SET (CUP PT) FEED FINGER (35 & 36) TO PINS (129)	8-32	.12	3	3-21006-8				
103	SCREW, BUT HD CAP FRONT STRIP HOLD (10) THRU REAR PL (46) TO SHEAR PL (42)	10-32	.38	1	2-21002-6	132	SCREW, SOC SET (CUP PT)	8-32	.50	1	4-21006-4				
104	SCREW, BUT HD CAP KEY (49) TO RET PLATE, FRONT (45)	6-32	.25	1	1-21002-6	133	WASHER, FLAT	#8	-	1	21055-6				
105	SCREW, SHC FRONT RET PL (45) TO SHEAR PL (42) & SHEAR BL (43)	10-32	.50	2	3-21000-5	134	NUT, HEX TENSION ADJ PL (65) TO FEED FINGER HOLDER (35)	8-32	-	1	21018-6				
106	SCREW, SHC ANVIL (3) ANVIL SPACER (4) TO BASE BLK (21)	1/4-20	.75	2	21001-4	150	SCREW, SHC	8-32	.50	2	2-21000-7				
107	SCREW, SHC	8-32	.50	2	2-21000-7	151	WASHER, FLAT BENDING TOOL (58) TO MOUNT, BENDING TOOL (59)	#8	-	2	21055-6				
108	WASHER, FLAT FRONT STRIP GUIDE (13) FEED FINGER GUIDE (38) TO STR PL (22)	#8	-	2	21055-6	152	SCREW, SHC HOLD DOWN RET PL (54) TO TOOL HOLDER (16)	6-32	.62	2	2-21000-1				
109	SCREW, SHC	8-32	.62	2	2-21000-8	-	-	-	-	-	-				
110	WASHER, FLAT R STRIP GUIDE (14) SPACER (57) TO STRIP GUIDE PL (22)	#8	-	2	21055-6	-	-	-	-	-	-				
111	NUT, HEX DRAG STUD (32) TO STOCK DRAG (30)	10-32	-	1	21018-7	APPLICATOR ONLY TO INCLUDE									
112	SCR, SOC SET S/L RAM PIN TO RAM (15)	1/4-20	.50	1	2-21549-3	160	SCREW, SOC SET	1/4-28	1.00	2	4-21078-6				
113	SCREW, SHC MOUNT, BENDING TOOL (59) TO TOOL HOLDER (16)	1/4-20	1.50	2	21001-8	161	NUT, HEX WEAR PLATE (69)	1/4-28	-	2	1-21022-3				
114	SCREW, HEX HD CAP	3/8-16	1.25	3	3-21015-2	-	-	-	-	-	-				
115	WASHER, HARDENED BASE PLATE (20) TO BASE CASTING (39)	#3/8	-	3	371178	-	-	-	-	-	-				
116	SCREW, SHC RET PL (27) & STRIPPER MNT BRK (28) TO BASE BL (21)	10-32	.88	2	3-21000-8	-	-	-	-	-	-				
117	SCREW, SHC STRIPPER MNT (26) TO STRIPPER MNT BRK (28)	10-32	.62	1	3-21000-6	-	-	-	-	-	-				
118	SCREW, BUT HD CAP STRIPPER (25) & BUSHING (29) TO STRIPPER MNT (26)	10-32	.38	1	2-21002-6	-	-	-	-	-	-				
-	-	-	-	-	-	-	-	-	-	-	-				
-	-	-	-	-	-	-	-	-	-	-	-				

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