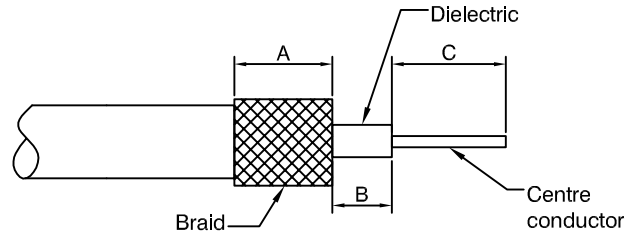


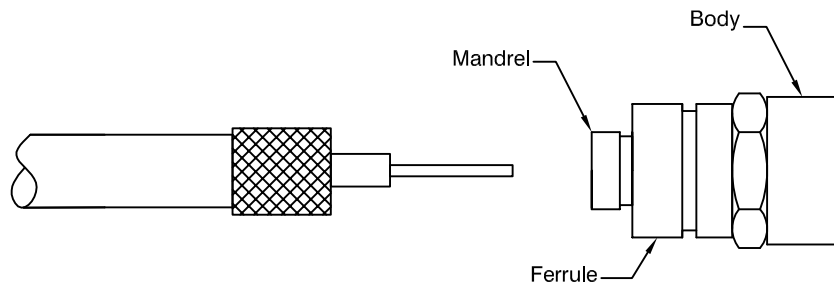
## Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid. Remove all exposed foil and fold back braid over outer jacket.

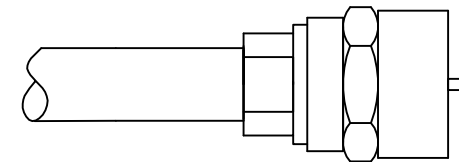
A = 5mm  
B = 2mm  
C = 8mm



2) Insert the cable into the body. Ensure the inner mandrel is between the braid and the dielectric.



3) Crimp the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VF10-59	N/A	CCC8281/CTV6810/CTM3500	N/A	8.23
VF10-601	N/A	CCC8281/CTV6810/CTM3500	N/A	8.23

First Issue	SN	1	30 Aug 01
DESCRIPTION OF REVISION	APPVD	ISS	DATE



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Chelmsford  
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T: +44 (0) 1245 342060  
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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

M Nielsen

APPROVED BY:

R Drennan

DATE:

30 Aug 01

DESCRIPTION:

Stripping and Assembly  
Instructions for F Crimp Plug

DRAWING NUMBER:

**VAIF1110**

PAGE: 1 OF 1