

## Data Sheet

Customer:

Product: Trimmable Thick Film Chip Resistor - RT Series

Size: 0402/0603/0805/1206/1210/2010/2512

Issued Date: 15-Jun-22

Edition: REV.B4



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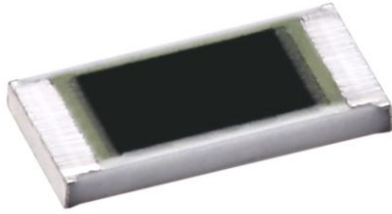
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**Trimmable Thick Film Chip Resistor**



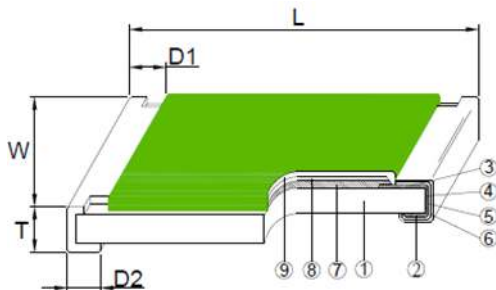
**Scope**

- This specification applies to all sizes of rectangular-type fixed chip resistors with Ruthenium-base as material.

**Features**

- Suitable for laser fine tune
- Small size and light weight
- Highly reliable multilayer electrode construction
- Compatible with all soldering process

**Construction**



**Applications**

- Tuner
- Sensor Control Circuit
- Camcorder
- Portable Audio
- Photo Sensor
- Portable Measuring Equipment

① Alumina Substrate	④ Edge Electrode	⑦ Resistor Layer
② Bottom Electrode	⑤ Barrier Layer	⑧ Primary Overcoat
③ Top Electrode	⑥ External Electrode	⑨ Secondary Overcoat

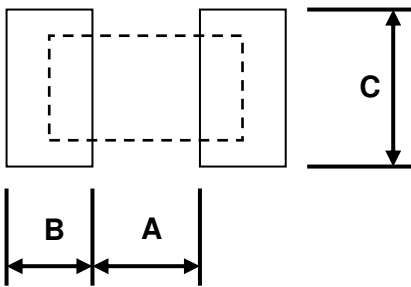
**Dimensions**

Type	Size (Inch)	L (mm)	W (mm)	T (mm)	D1 (mm)	D2 (mm)	Weight (g) (1000pcs)
RT-02	0402	1.00±0.05	0.50±0.05	0.35±0.05	0.20±0.10	0.20±0.10	0.62
RT-03	0603	1.60±0.10	0.80±0.10	0.45±0.10	0.30±0.20	0.30±0.20	2.0
RT-05	0805	2.00±0.10	1.25±0.10	0.50±0.10	0.35±0.20	0.40±0.20	4.3
RT-06	1206	3.10±0.10	1.55±0.10	0.55±0.10	0.50±0.25	0.50±0.20	8.9
RT-10	1210	3.10±0.10	2.60±0.15	0.55±0.10	0.50±0.25	0.50±0.20	15.95
RT-0A	2010	5.00±0.10	2.50±0.15	0.55±0.10	0.60±0.25	0.50±0.20	24.0
RT-12	2512	6.35±0.10	3.10±0.15	0.55±0.10	0.60±0.25	0.50±0.20	39.4

**Part Numbering**

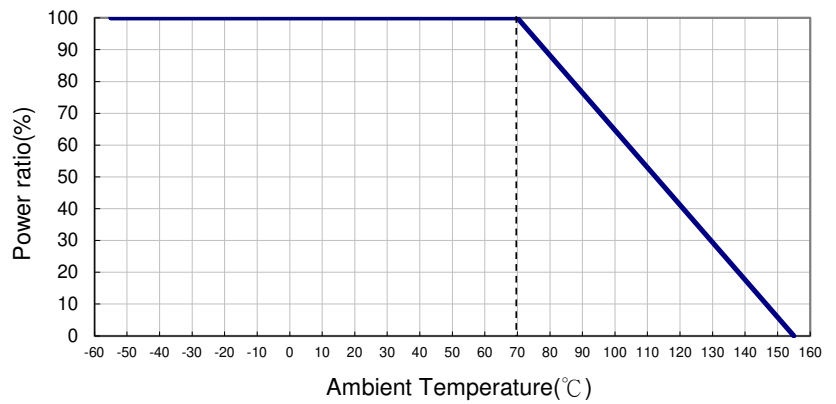
<b>RT-</b>	<b>03</b>	<b>N</b>	<b>L</b>	<b>7</b>	<b>- - - 1 R 2</b>
<b>Product Type</b>	<b>Dimensions</b>	<b>Resistance Tolerance</b>	<b>Function Code</b>	<b>Packaging Code</b>	<b>Resistance</b>
RT-	02: 0402 03: 0603 05: 0805 06: 1206 10: 1210 0A: 2010 12: 2512	N: 0~-10% P: 0~-20% Q: 0~-30%	L: Standard	4: 7" Reel 4Kpcs 6: 7" Reel 10Kpcs 7: 7" Reel 5Kpcs 9: 10" Reel 8Kpcs A: 10" Reel 10Kpcs B: 10" Reel 20Kpcs C: 13" Reel 40Kpcs D: 13" Reel 20Kpcs	--- 1R2: 1.2Ω --- 3K3: 3.3KΩ --- 10K: 10KΩ -- 100K: 100KΩ “-“ to fill up 6 spaces

**Recommend Land Pattern**

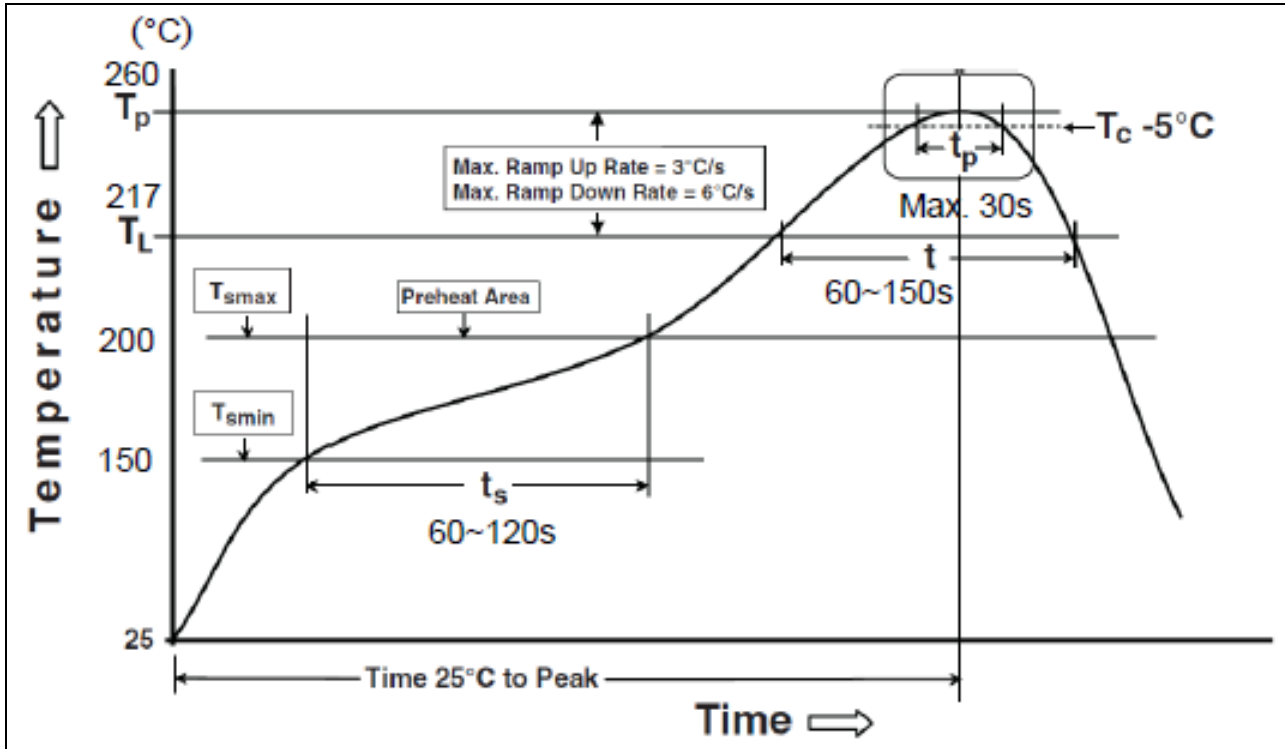


Type	A (mm)	B (mm)	C (mm)
RT-02	0.50	0.45	0.60
RT-03	0.90	0.60	0.90
RT-05	1.20	0.70	1.30
RT-06	2.00	0.90	1.60
RT-10	2.00	0.90	2.80
RT-0A	3.80	0.90	2.80
RT-12	4.90	1.60	3.50

**Derating Curve**



**■ Soldering Condition (Ref. IPC/JEDEC J-STD-020 & J-STD-002)**



Reflow Profiles	
Profile Feature	Pb-Free Assembly
<b>Preheat</b> Min. Temperature (T <sub>smin</sub> ) Max Temperature (T <sub>smax</sub> ) Preheating time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	150 °C 200 °C 60-120 seconds
Ramp-up rate (T <sub>L</sub> to T <sub>p</sub> )	3 °C/second max.
Liquidous temperature (T <sub>L</sub> ) Time (t <sub>L</sub> ) maintained above T <sub>L</sub>	217 °C 60-150 seconds
Min. Peak temperature (T <sub>p</sub> min)	235°C
Max. Peak temperature (T <sub>p</sub> max)	260°C
Time (t <sub>p</sub> ) within 5 °C of the specified classification temperature (T <sub>c</sub> )	30 seconds max.
Ramp-down rate (T <sub>p</sub> to T <sub>L</sub> )	6 °C/second max.
Time 25 °C to peak temperature	8 minutes max.

**Standard Electrical Specifications**

Type	Item	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range (E24)			TCR (PPM/°C)
						0~ -10%	0~ -20%	0~ -30%	
RT-02 (0402)		1/16W	-55 ~ +155°C	50V	100V	1Ω - 10MΩ			±200
RT-03 (0603)		1/10W		50V	100V	1Ω - 9.1Ω 10Ω - 1MΩ 1.1MΩ - 10MΩ			±200 ±100 ±200
RT-05 (0805)		1/8W		150V	300V				
RT-06 (1206)		1/4W		200V	400V				
RT-10 (1210)		1/3W		200V	400V				
RT-0A (2010)		3/4W		200V	400V				
RT-12 (2512)		1W		250V	500V				

Operating Voltage= $\sqrt{P \cdot R}$  or Max. operating voltage listed above, whichever is lower.

Overload Voltage= $2.5 \cdot \sqrt{P \cdot R}$  or Max. overload voltage listed above, whichever is lower.

■ Viking is capable of manufacturing the optional spec based on customer's requirement.

**Environmental Characteristics**

Item	Requirement	Test Method
Temperature Coefficient of Resistance (T.C.R.)	As Spec.	<b>JIS-C-5201-1 4.8</b> <b>IEC-60115-1 4.8</b> At 25°C/-55°C and 25°C/+125°C, 25°C is the reference temperature
Short Time Overload	±(1.0%+0.05Ω)	<b>JIS-C-5201-1 4.13</b> <b>IEC-60115-1 4.13</b> RCWV*2.5 or Max. Overload Voltage whichever is lower for 5 seconds.
Insulation Resistance	≥10G	<b>JIS-C-5201-1 4.6</b> <b>IEC-60115-1 4.6</b> Max. Overload Voltage for 1 minute
Endurance	±(2.0%+0.10Ω)	<b>JIS-C-5201-1 4.25</b> <b>IEC-60115-1 4.25.1</b> 70±2°C, RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF"
Damp Heat with Load	±(2.0%+0.10Ω)	<b>JIS-C-5201-1 4.24</b> <b>IEC-60115-1 4.24</b> 40±2°C, 90~95% R.H. RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF"
Dry Heat	±(1.0%+0.05Ω)	<b>JIS-C-5201-1 4.23</b> <b>IEC-60115-1 4.23.2</b> at +155°C for 1000 hrs
Bending Strength	±(1.0%+0.05Ω)	<b>JIS-C-5201-1 4.33</b> <b>IEC-60115-1 4.33</b> Bending once for 60 seconds 2010, 2512 sizes: 2mm Other sizes: 3mm

**Trimable Thick Film Chip Resistor**

Item	Requirement	Test Method
Solderability	95% min. coverage	<b>JIS-C-5201-1 4.17</b> <b>IEC-60115-1 4.17</b> 245±5°C for 3 seconds
Resistance to Soldering Heat	±(0.5%+0.05Ω)	<b>JIS-C-5201-1 4.18</b> <b>IEC-60115-1 4.18</b> 260±5°C for 10 seconds
Voltage Proof	No breakdown or flashover	<b>JIS-C-5201-1 4.7</b> <b>IEC-60115-1 4.7</b> 1.42 times Max. Operating Voltage for 1 minute
Leaching	Individual leaching area ≤5% Total leaching area ≤ 10%	<b>JIS-C-5201-1 4.18</b> <b>IEC-60068-2-58 8.2.1</b> 260±5°C for 30 seconds
Rapid Change of Temperature	±(0.5%+0.05Ω)	<b>JIS-C-5201-1 4.19</b> <b>IEC-60115-1 4.19</b> -55°C to +155°C, 5 cycles

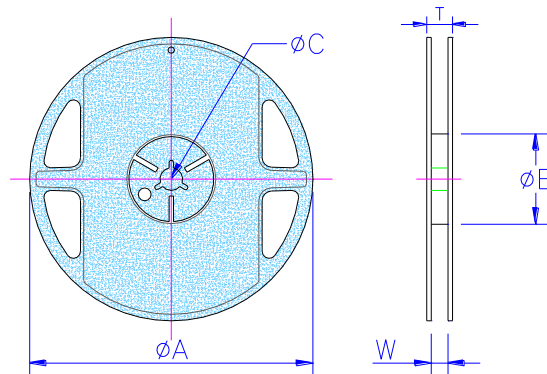
RCWV(Rated Continuous Working Voltage)= $\sqrt{P \cdot R}$  or Max. Operating Voltage whichever is lower.

■ **Storage Temperature: 15~28°C; Humidity < 80%RH**

■ **Shelf Life: 2 years from production date.**

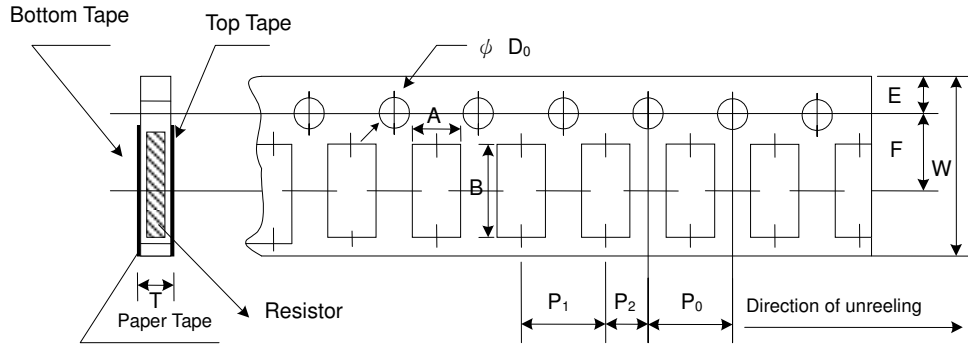
■ **Packaging**

Reel Specifications & Packaging Quantity



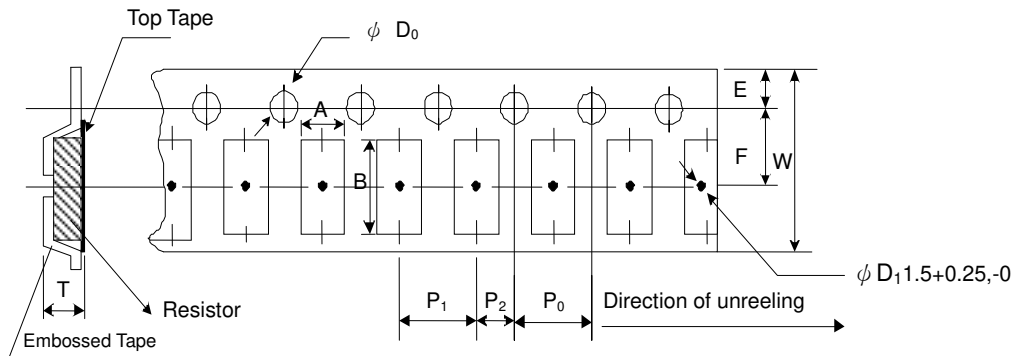
Type	Packaging Quantity	Tape Width	Reel Diameter	ΦA (mm)	ΦB (mm)	ΦC (mm)	W (mm)	T (mm)	
RT-02	Paper	10K	8mm	7 inch	178.5±1.5	60 <sup>+1/-0</sup>	13.0±0.2	9.0±0.5	12.5±0.5
		20K	8mm	10 inch	254±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
		40K	8mm	13 inch	330±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
RT-03 RT-05 RT-06 RT-10	Paper	5K	8mm	7 inch	178.5±1.5	60 <sup>+1/-0</sup>	13.0±0.2	9.0±0.5	12.5±0.5
10K		8mm	10 inch	254±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5	
20K		8mm	13 inch	330±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5	
RT-0A RT-12	Embossed	4K	12mm	7 inch	178.5±1.5	60 <sup>+1/-0</sup>	13.0±0.5	13.0±0.5	15.5±0.5
8K		12mm	10 inch	250±1.0	62±0.5	13.0±0.5	12.5±0.5	16.5±0.5	

Paper Tape Specifications



Type	A (mm)	B (mm)	W (mm)	E (mm)	F (mm)	P <sub>0</sub> (mm)	P <sub>1</sub> (mm)	P <sub>2</sub> (mm)	ΦD <sub>0</sub> (mm)	T (mm)
RT-02	0.65±0.10	1.15±0.10	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	2.00±0.05	2.00±0.05	1.50+0.1,-0	0.45±0.10
RT-03	1.10±0.10	1.90±0.10	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.70±0.10
RT-05	1.60±0.10	2.40±0.20	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.10
RT-06	1.90±0.10	3.50±0.20	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.10
RT-10	2.90±0.10	3.50±0.20	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.10

Embossed Plastic Tape Specifications



Type	A (mm)	B (mm)	W (mm)	E (mm)	F (mm)	P <sub>0</sub> (mm)	P <sub>1</sub> (mm)	P <sub>2</sub> (mm)	ΦD <sub>0</sub> (mm)	T (mm)
RT-0A	2.80±0.10	5.40±0.20	12.0±0.30	1.75±0.10	5.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.50+0.1, -0	1.2 <sup>+0</sup>
RT-12	3.50±0.10	6.70±0.10	12.0±0.30	1.75±0.10	5.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.50+0.1, -0	1.2 <sup>+0</sup>

**REVISION HISTORY**

<b>REVISION</b>	<b>DATE</b>	<b>CHANGE NOTIFICATION</b>	<b>DESCRIPTION</b>
Version A8	Jun 03, 2014	-	- Environmental Characteristics updated
Version A9	Jul 15, 2016	-	- Remove Material Description - Modify Storage Temperature
Version B	May 20, 2019	-	- Modify TCR Test description
Version B1	Mar 10, 2021	-	- Modify Bending Test description - Modify 2010 Embossed Plastic Tape B Specification - Modify Soldering Condition (IPC/JEDEC J-STD-020)
Version B2	Nov 15, 2021	-	- Increase the shelf life description
Version B3	Feb 15, 2022	-	- Derating Curve changes the temperature range
Version B4	Jun 15, 2022	-	- Add Secondary Overcoat Construction - Modify Soldering Condition