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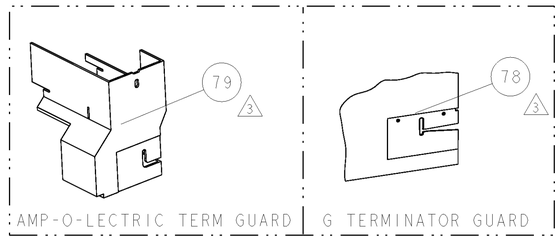
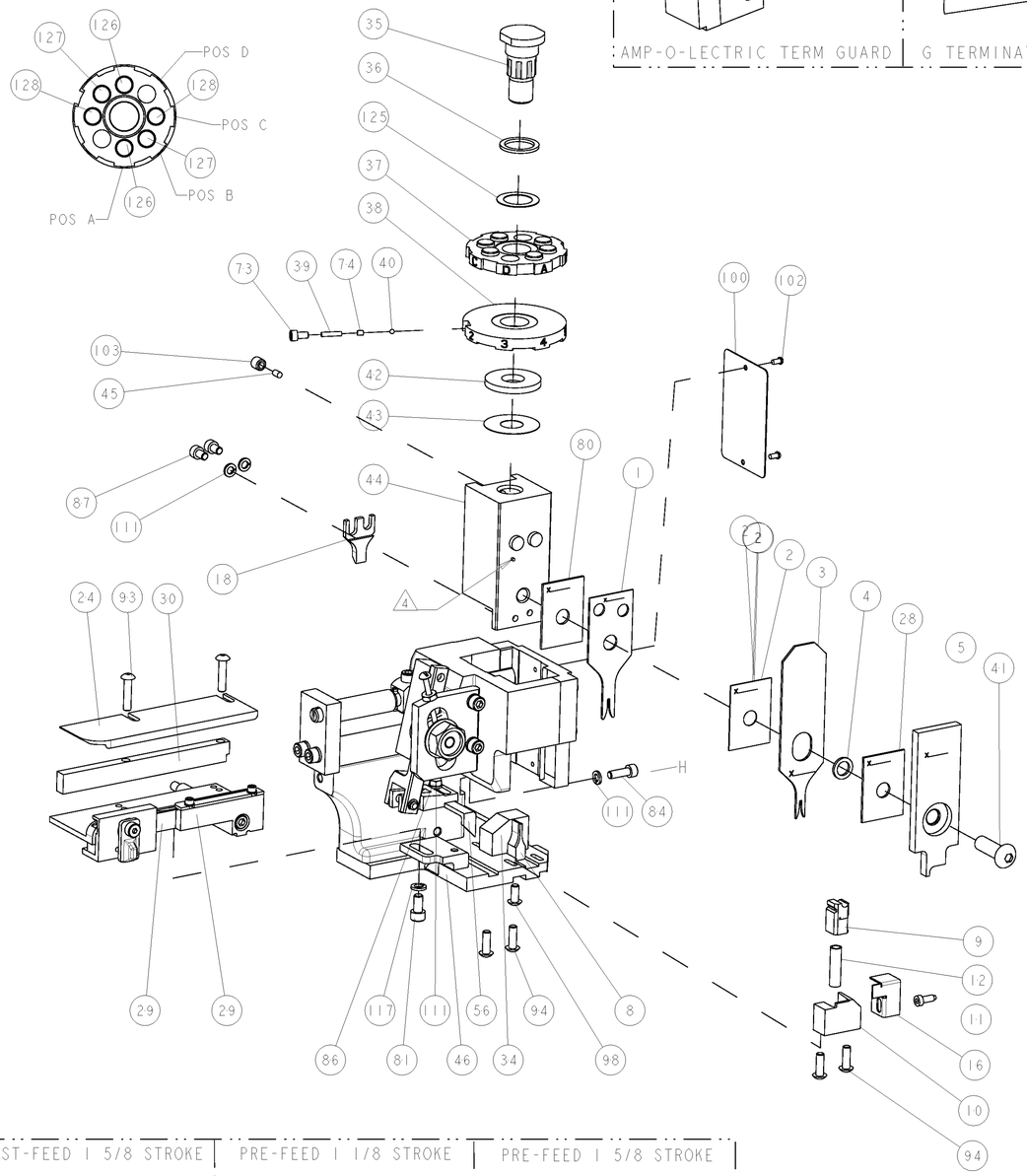
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1385886-1	B	122500-1	LEADMAKER	POST FEED
1385886-2	B	565435-5	BENCH MODEL K	PRE FEED
1385886-3	B	354500-1	BENCH MODEL G	PRE FEED



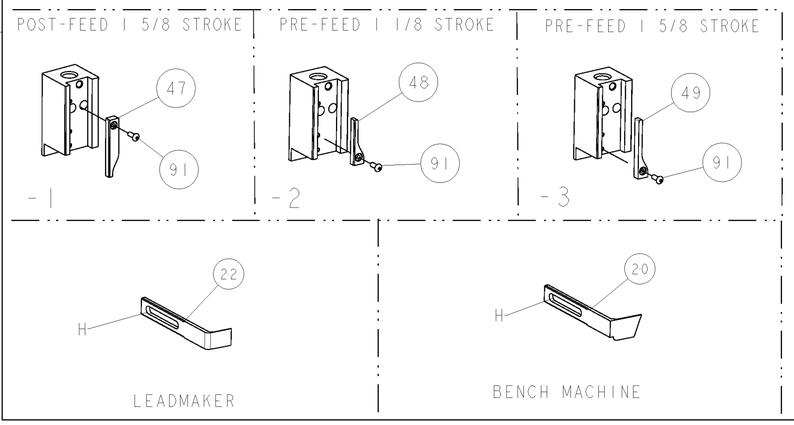
AMP-O-LECTRIC TERM GUARD

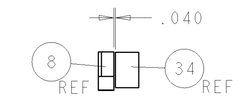
G TERMINATOR GUARD

TERMINAL NAME: TERMINAL						
TE PN	MANF PN	JST TERMINAL				
1572658-1	MD-SP2240					
-	-	PAD LTR	CRIMP HEIGHT			WIRE SIZE
-	-	A	.024±.002[.61±0.05mm]			26 AWG
-	-	B	.022±.002[.56±0.05mm]			28 AWG
-	-	C	.021±.002[.53±0.05mm]			30 AWG
-	-	D	-			-
-	-	CRIMP	SIZE		TYPE	RANGE
SEAL PN.	-					
-	-	WIRE	.042 [1.07mm]		F	26-30 AWG
-	-	INSUL	.055 [1.40mm]		F	Ø0.7-1.1mm
WIRE STRIP LENGTH .061 -.076	TERM APPL SPEC NONE		FEED .259	APPL INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

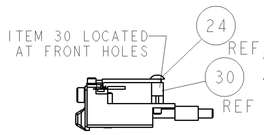


1. RECOMMENDED SPARE PARTS
2. GREASE LIGHTLY
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
4. REMOVE PIN AT ASSY





TERMINAL SUPPORT LOCATION



FEED TRACK POSITION

-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
-	-	-	. .	-	-	129
2	2	2	-	3-354779-0	PIN, WIRE DISC, .3140	128
2	2	2	-	2-354779-8	PIN, WIRE DISC, .3130	127
2	2	2	-	2-354779-4	PIN, WIRE DISC, .3110	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
-	-	-	. .	-	-	122
-	-	-	. .	-	-	121
-	-	-	. .	-	-	120
-	-	-	. .	-	-	119
-	-	-	. .	-	-	118
1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	117
-	-	-	. .	-	-	116
-	-	-	. .	-	-	115
-	-	-	. .	-	-	114
-	-	-	. .	-	-	113
-	-	-	. .	-	-	112
4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	111
-	-	-	. .	-	-	110
-	-	-	. .	-	-	109
-	-	-	. .	-	-	108
-	-	-	. .	-	-	107
-	-	-	. .	-	-	106
-	-	-	. .	-	-	105
-	-	-	. .	-	-	104
1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	103
2	2	2	-	21017-2	SCREW, DRIVE	102
-	-	-	. .	-	-	101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
-	-	-	. .	-	-	99
1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	98
-	-	-	. .	-	-	97
-	-	-	. .	-	-	96
-	-	-	. .	-	-	95
4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	94
2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	93
-	-	-	. .	-	-	92
1	1	1	-	1-21002-7	SCR, SKT HD CAP 6-32 X .375	91
-	-	-	. .	-	-	90
-	-	-	. .	-	-	89
-	-	-	. .	-	-	88
2	2	2	-	2-21000-5	SCR, SKT HD CAP 8-32 X .250	87
1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	86
-	-	-	. .	-	-	85
1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	84
-	-	-	. .	-	-	83
-	-	-	. .	-	-	82
1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	81
1	1	1	-	1-455888-1	SPACER, CRIMPER	80
3 -	REF	-	. .	455749-1	GUARD WINDOW	79
3 REF	-	-	. .	679532-1	INSERT, GUARD	78
-	-	-	. .	-	-	77
-	-	-	. .	-	-	76
-	-	-	. .	-	-	75
1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74

LOC	DIST
A	66

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASED	04FEB2005	LG	GB
	B	ECR-10-016875	12AUG2010	MY	TE

-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	73
-	-	-	. .	-	-	72
-	-	-	. .	-	-	71
-	-	-	. .	-	-	70
-	-	-	. .	-	-	69
-	-	-	. .	-	-	68
-	-	-	. .	-	-	67
-	-	-	. .	-	-	66
-	-	-	. .	-	-	65
-	-	-	. .	-	-	64
-	-	-	. .	-	-	63
-	-	-	. .	-	-	62
-	-	-	. .	-	-	61
-	-	-	. .	-	-	60
-	-	-	. .	-	-	59
-	-	-	. .	-	-	58
-	-	-	. .	-	-	57
1	1	1	-	458537-2	PAWL, FEED	56
-	-	-	. .	-	-	55
-	-	-	. .	-	-	54
-	-	-	. .	-	-	53
-	-	-	. .	-	-	52
-	-	-	. .	-	-	51
-	-	-	. .	-	-	50
1	-	-	. .	690602-6	CAM, PRE FEED, 1 5/8	49
-	1	-	. .	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
1	1	1	-	459456-1	APPL. BASIC SUB ASSEMBLY	46
1	1	1	-	690191-1	PLUG,NYLON	45
1	1	1	-	455673-1	RAM	44
1	1	1	-	690125-1	SHIM SUB-ASSY	43
1	1	1	-	690124-4	WASHER, RAM (.135)	42
1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
1	1	1	-	23241-6	BALL, STEEL	40
1	1	1	-	690170-1	SPRING, COMPRESSION	39
1	1	1	-	690142-5	DISC, INSULATION	38
1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
1	1	1	-	22480-5	SPRING, COMPRESSION	36
1	1	1	-	690212-1	POST, RAM	35
1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	-	-	. .	-	-	33
-	-	-	. .	-	-	32
-	-	-	. .	-	-	31
1	1	1	-	1320908-9	SPACER, STRIP GUIDE	30
1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	-	-	. .	-	-	27
-	-	-	. .	-	-	26
-	-	-	. .	-	-	25
1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	-	-	. .	-	-	23
-	-	1	-	690472-9	STRIPPER	22
-	-	-	. .	-	-	21
1	1	1	-	1-1338987-8	STRIPPER	20
-	-	-	. .	-	-	19
1	1	1	-	1-690518-9	HOLD DOWN, TERMINAL	18
-	-	-	. .	-	-	17
1	1	1	-	318563-1	GUARD, FRONT CHIP	16
-	-	-	. .	-	-	15
-	-	-	. .	-	-	14
-	-	-	. .	-	-	13
1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
1	1	1	-	690461-1	STOP, SHEAR	11
1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	-	1-1633117-1	ANVIL, COMBINATION	8
-	-	-	. .	-	-	7
-	-	-	. .	-	-	6
1	1	1	-	455889-9	DEPRESSOR, SHEAR	5
1	1	1	-	2-238011-0	BLOCK, CRIMPER SPACER	4
1	1	1	-	1424909-8	CRIMPER, INSULATION F	3
1	1	1	-	455888-4	SPACER, CRIMPER	2
1	1	1	-	2-456401-8	CRIMPER, WIRE PREMIUM	1

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DRWN L.GROSS 14JAN2005
CHK R.KNEPPER 14JAN2005
APVD G.BAILEY 14JAN2005

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±0.1
2 PLC ±0.01
3 PLC ±0.001
4 PLC ±0.0001
ANGLES ±

MATERIAL - -
FINISH - -

PRODUCT SPEC - -
APPLICATION SPEC - -
WEIGHT -

tyco Electronics
Tyco Electronics
Harrisburg, PA 17105-3608

NAME SIDE FEED HDM APPLICATOR
- -

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1385886	-

CUSTOMER ACCESSIBLE PRODUCTION DRAWING
SCALE 3:5 SHEET 1 OF 1 REV B