

GASKET & O-RING: SILICONE RUBBER. INSULATOR: PTFE. BEAD: ULTEM 1000.

2. FINISH:

BODY, COUPLING NUT & CLAMP NUT: PASSIVATED. PIN & SOLDER FERRULE: GOLD OVER NICKEL PLATE, 50 µIN MIN GOLD OVER 50 µIN MIN NICKEL.

3. PCI P/N: 3388.

DIMENSIONS ARE IN INCHES. TOLERANCES ARE: **DECIMALS ANGLES**

.XX: ±.01[0.3] .XXX: ±.005[0.13] .XXXX: ±.0005[0.013] THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC INC

DO NOT SCALE DRAWING

SHEET SCALE: 3:2



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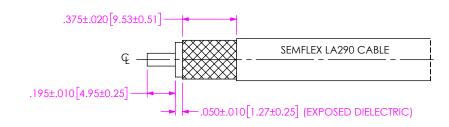
DESCRIPTION: N PLUG (18 GHZ), SOLDER CLAMP FOR SEMFLEX LA290 CABLE

PRF06-P-C-EP-290-SS-1

BY: WILLY Y 5/10/2022 | SHEET 1 OF 2

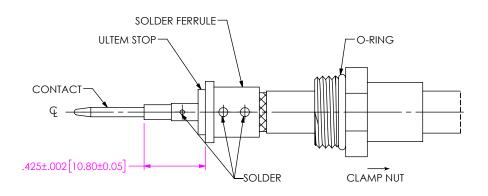
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CABLE APPLICATION VIEWS



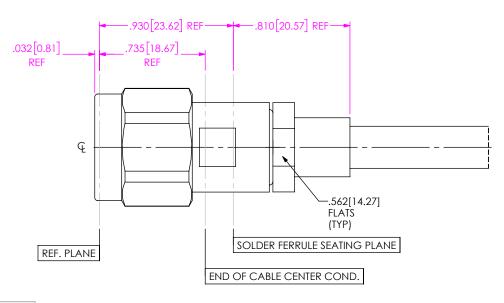
1. TRIM CABLE AS SHOWN.

IN-PROCESS 1



- 2A. SLIDE CLAMP NUT OVER CABLE AS SHOWN.
- 2B. INSERT CABLE INTO SOLDER FERRULE UNTIL CABLE DIELECTRIC IS FLUSH WITH FACE OF FERRULE. THEN SOLDER BOTH CABLE BRAIDS WHERE SHOWN.
- 2C. SLIDE DIELECTRIC STOP OVER CABLE CENTER CONDUCTOR AND SOLDER CONTACT FLUSH AGAINST STOP TO DIMENSION SHOWN.

IN-PROCESS 2



3. INSERT CABLE/CONTACT SUB-ASSEMBLY INTO CONNECTOR UNTIL SEATED AND TIGHTEN CLAMP NUT TO 35-45 IN-LBS.



SHEET SCALE: 3:2

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BY: WILLY Y

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