

24V, 6.5A, Low IQ, Synchronous Buck Converter with Forced Continuous Conduction Mode (CCM)

DESCRIPTION

The MP2329C is a fully integrated, highfrequency, synchronous, rectified, step-down, switch-mode converter. The MP2329C offers a super-compact solution that achieves 6.5A of continuous output current and 7.5A of peak output current over a wide input supply range.

The MP2329C operates at high efficiency over a wide output current load range based on MPSís proprietary switching loss reduction technique and internal low $R_{DS(ON)}$ power MOSFETs.

Adaptive constant-on-time (COT) control mode provides fast transient response and eases loop stabilization. The DC auto-tune loop combined with the remote differential sense provides good load and line regulation.

Full protection features include over-current protection (OCP), over-voltage protection (OVP), under-voltage protection (UVP), and thermal shutdown.

The converter requires a minimal number of external components and is available in a QFN-11 (2mmx2mm) package.

FEATURES

Wide 4.5V to 24V Operating Input Range

MP2329C

- 105μA Low Quiescent Current
- 6.5A Continuous Output Current
- 7.5A Peak Output Current
- Adaptive Constant-on-Time (COT) Control for Fast Transient
- DC Auto-Tune Loop
- \bullet Low $R_{DS(ON)}$ Internal Power MOSFETs
- Forced PWM Operation
- Power Good (PG) Indication
- Fixed 700kHz Switching Frequency
- Stable with POSCAP and Ceramic Caps
- 1% Reference Voltage
- Internal Soft Start (SS)
- **Output Discharge**
- OCP, OVP, UVP, and Thermal Shutdown with Auto-Retry
- Available in a QFN-11 (2mmx2mm) Package
- The MPL-AL6050 Inductor Series Matches Best Performance

APPLICATIONS

- Security Cameras
- Portable Device, XDSL Device
- Digital Set-Top Boxes
- Flat-Panel Television and Monitors
- General Purposes

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ORDERING INFORMATION

 $*$ For Tape & Reel, add suffix $-Z$ (e.g.: MP2329CGG-Z).

TOP MARKING

HBY

LLL

HB: Product code of MP2329CGG Y: Year code LLL: Lot number

PACKAGE REFERENCE

PIN FUNCTIONS

ABSOLUTE MAXIMUM RATINGS (1)

ESD Rating

Recommended Operating Conditions **(4)**

Thermal Resistance θJA θJC QFN-11 (2mmx2mm) **(5)**

NOTES:

- 1) Exceeding these ratings may damage the device.
- 2) Measured by using differential oscilloscope probe.
- 3) The maximum allowable power dissipation is a function of the maximum junction temperature $T_J(MAX)$, the junction-toambient thermal resistance θ_{JA} , and the ambient temperature TA. The maximum allowable continuous power dissipation at any ambient temperature is calculated by $P_D(MAX)=(T_J(MAX)-T_J(MAX)-T_J(MAX)-T_J(MAX)-T_J(MAX)$ TA)/θJA. Exceeding the maximum allowable power dissipation produces an excessive die temperature, causing the regulator to go into thermal shutdown. Internal thermal shutdown circuitry protects the device from permanent damage.
- 4) The device is not guaranteed to function outside of its operating conditions.
- 5) Measured on EV2329C-G-00A, 4-layer PCB, 64mmx64mm.
- 6) The value of θ_{JA} given in this table is only valid for comparison with other packages and cannot be used for design purposes. These values were calculated in accordance with JESD51-7 and simulated on a specified JEDEC board. They do not represent the performance obtained in an actual application.

ELECTRICAL CHARACTERISTICS

 V_{IN} = 12V, T_J = -40°C to +125°C ⁽⁷⁾, typical value is tested at T_J = 25°C, unless otherwise noted.

NOTES:

7) Not tested in production. Guaranteed by over-temperature correlation.

8) Guarantee by engineering sample characterization.

TYPICAL CHARACTERISTICS

 V_{IN} = 19V, V_{OUT} = 3.3V, L = 3.3µH, T_A = +25°C, unless otherwise noted.

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TYPICAL CHARACTERISTICS *(continued)*

 V_{IN} = 19V, V_{OUT} = 3.3V, L = 3.3µH, T_A = +25°C, unless otherwise noted.

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TYPICAL CHARACTERISTICS *(continued)*

 V_{IN} = 19V, V_{OUT} = 3.3V, L = 3.3µH, T_A = +25°C, unless otherwise noted.

EN Threshold vs. Temperature FB Voltage vs. Temperature

-40 -20 0 20 40 60 80 100 120 140

TEMPERATURE (℃)

 4 -40 -20 0

4.5 5

TYPICAL PERFORMANCE CHARACTERISTICS

 V_{IN} = 19V, V_{OUT} = 3.3V, L = 3.3µH, T_A = +25°C, unless otherwise noted.

 Start-Up through Input Voltage $I_{OUT} = 0A$

Shutdown through Input Voltage $I_{OUT} = 6.5A$

TYPICAL PERFORMANCE CHARACTERISTICS *(continued)*

Start-Up through Enable $I_{\text{OUT}} = 6.5$ A **10V/div. CH4: I^L 10A/div.**

1ms/div. 1ms/div.

CH4: I^L 2A/div.

Shutdown through Enable $I_{OUT} = 6.5A$

TYPICAL PERFORMANCE CHARACTERISTICS *(continued)*

 V_{IN} = 19V, V_{OUT} = 3.3V, L = 3.3µH, T_A = +25°C, unless otherwise noted.

BLOCK DIAGRAM

Figure 1: Functional Block Diagram

OPERATION

Pulse-Width Modulation (**PWM) Operation**

The MP2329C is a fully integrated, synchronous, rectified, step-down, switch-mode converter. Constant-on-time (COT) control is employed to provide fast transient response and easy loop stabilization. At the beginning of each cycle, the high-side MOSFET (HS-FET) is turned on when the feedback voltage (V_{FB}) is below the reference voltage (V_{REF}) , which indicates an insufficient output voltage. The on period is determined by the output voltage and input voltage to make the switching frequency fairly constant over the input voltage range.

The MP2329C operates in forced continuous conduction mode (CCM). The LS-FET turns on when the HS-FET is in its off state to minimize conduction loss. There is a dead short between the input and GND if both the HS-FET and LS-FET are turned on at the same time. This is called a shoot-through. To prevent a shootthrough, a dead time is generated internally between the HS-FET off and LS-FET on, or LS-FET off and HS-FET on.

Internal compensation is applied for COT control to provide a more stable operation, even when ceramic capacitors are used as output capacitors. This internal compensation improves jitter performance without affecting the line or load regulation.

Large Duty Cycle Operation

When V_{IN} is below 7V and V_{OUT} is above 4.2V, the MP2329C reduces switching frequency to about 280kHz to support large-duty operation. If V_{OUT} is below 3.9V, the MP2329C returns to the normal switching frequency.

Jitter and FB Ramp

Jitter occurs in both PWM and skip mode when noise in the V_{FB} ripple propagates a delay to the HS-FET driver (see Figure 2 and Figure 3). Jitter can affect system stability with noise immunity proportional to the steepness of V_{FB} 's downward slope. Therefore, the jitter in DCM is usually larger than that in CCM. However, V_{FB} ripple does not affect noise immunity directly.

Figure 3: Jitter in Skip Mode

Operating with External Ramp Compensation

The MP2329C is able to support ceramic output capacitors without an external ramp, typically. However, in some cases, the internal ramp may not be enough to stabilize the system, or the jitter is too large. In these cases, external ramp compensation is needed. Refer to the Setting the Output Voltage with External Compensation section on page xx for design steps using external ramp compensation.

Configuring the EN Control

The enable pin (EN) is used to enable or disable the entire chip. Pull EN high to turn on the regulator. Pull EN low to turn off the regulator. Do not float EN.

For automatic start-up, EN can be pulled up to the input voltage through a resistive voltage divider. Choose the values of the pull-up resistor (R_{UP} from VIN to EN) and the pull-down resistor (R_{DOWN} from EN to GND) to determine the automatic start-up voltage with Equation (1):

$$
V_{\text{IN-STAT}} = 1.25 \times \frac{R_{\text{UP}} + R_{\text{DOWN}}}{R_{\text{DOWN}}} (V) \tag{1}
$$

For example, when $R_{UP} = 150k\Omega$ and $R_{DOWN} =$ $51kΩ$, $V_{IN-STATE}$ is 4.92V.

The EN voltage must not exceed the 4.5V maximum value to avoid damaging the internal circuit.

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Power Good (PG)

The power good pin (PG) indicates whether the output voltage is in the normal range compared to the internal reference voltage. PG is an open-drain structure and requires an external pull-up supply. During power-up, the PG output is pulled low. This indicates to the system to remain off and keep the load on the output to a minimum. This helps reduce inrush current during start-up.

When the output voltage is higher than 95% and lower than 115% of internal reference voltage and the soft start is finished, the PG signal is pulled high. When the output voltage is lower than 90% after the soft start finishes, the PG signal remains low. When the output voltage is higher than 115% of the internal reference, PG is switched low. The PG signal rises high again after the output voltage drops below 105% of the internal VREF. The PG output is pulled low when the EN under-voltage lockout (UVLO), input UVLO, over-current protection (OCP), or over-temperature protection (OTP) is triggered.

Soft Start (SS)

The MP2329C employs a soft start (SS) mechanism to ensure a smooth output during power-up. When EN rises high, the internal V_{REF} ramps up gradually, and the output voltage ramps up smoothly as well. Once V_{REF} reaches the target value, the soft start finishes, and the device enters steady-state operation.

If the output is pre-biased to a certain voltage during start-up, the IC disables the switching of both the high-side and low-side switches until the voltage on the internal reference exceeds the sensed output voltage at the FB node.

Over-Current Limit

The MP2329C has a cycle-by-cycle overcurrent limiting control. The current-limit circuit employs a valley current-sensing algorithm. The MP2329C uses the $R_{DS(ON)}$ of the LS-FET as a current-sensing element. If the magnitude of the current-sense signal is above the current-limit threshold, the PWM is not allowed to initiate a new cycle, even if FB is lower than REF. Figure 4 shows the detailed operation of the valleycurrent limit.

Figure 4: Valley Current-Limit Control

Since the comparison is done during the lowside on state, the OC trip level sets the valley level of the inductor current. The maximum load current at the over-current threshold $($ l_{oc} $)$ can be calculated with Equation (2):

$$
I_{OC} = I_{\text{limit}} + \frac{\Delta I_{\text{inductor}}}{2}
$$
 (2)

The OCL itself limits the inductor current and does not latch off. In an over-current condition, the current to the load exceeds the current to the output capacitor, making the output voltage fall off. Eventually, the current ends up crossing the under-voltage protection (UVP) threshold, and MP2329C enters hiccup protection mode.

Over-/Under-Voltage Protection (OVP/UVP)

The MP2329C monitors a resistor-divided feedback voltage to detect over- and undervoltage conditions. When V_{FB} rises higher than 130% of the target voltage, the over-voltage protection (OVP) comparator output goes high, and the circuit latches as the HS-FET driver turns, off and the LS-FET turn on and acts as a current source.

When V_{FB} is between 50% and 75% of V_{REF} , the UVP-1 comparator output goes high, and the $MP2329C$ enters hiccup mode if V_{FB} remains in this range for about 32µs. The LS-FET remains on until the inductor current drops to zero. During this period, the valley current limit helps control the inductor current.

When V_{FB} drops below 50% of V_{REF} , the UVP-2 comparator output goes high, and the MP2329C enters hiccup mode directly after the comparator and logic delay.

UVLO Protection

The MP2329C has two types of UVLO protection: VCC UVLO and V_{IN} UVLO. The MP2329C starts up only when both VCC and V_{IN} exceed their respective UVLO threshold. The MP2329C shuts down when either VCC is lower than the UVLO falling threshold voltage or VIN is lower than the V_{IN} falling threshold. These are both non-latch off protections.

If an application requires a higher UVLO, use EN as shown in Figure 5 to adjust the input voltage UVLO using two external resistors.

Figure 5: Adjustable UVLO

Thermal Shutdown

The MP2329C has a thermal shutdown function. The junction temperature of the IC is monitored internally. If the junction temperature exceeds the threshold value (typically 150°C), the converter shuts off. This is a non-latch protection. There is a hysteresis of about 25°C. Once the junction temperature drops to about 125°C, a soft start is initiated.

Output Discharge

The MP2329C discharges the output when the controller is turned off by a protection function (UVP, OCP, OVP, UVLO, thermal shutdown). The discharge resistor on the output is 6Ω , typically.

APPLICATION INFORMATION

Setting the Output Voltage without External Compensation

The MP2329C does not require ramp compensation for applications using POSCAP or ceramic caps as output capacitors. The output voltage is set by feedback resistors R1 and R2 (see Figure 6).

Figure 6: Simplified Circuit without an External Ramp

First, choose a value for R2. R2 should be chosen reasonably, since a small R2 leads to considerable quiescent current loss, but a large R2 makes FB noise-sensitive. Set R2 to be between 5 - 100kΩ, using a comparatively larger R2 when V_{OUT} is low and a smaller R2 when V_{OUT} is high. Considering the output ripple, R1 can be determined with Equation (3):

$$
R_1 = \frac{V_{OUT} - V_{REF}}{V_{REF}} \cdot R_2 \tag{3}
$$

C4 acts as a feed-forward cap to improve the transient and can be set in the range of 100pF - 1nF. A larger C4 leads to better transient but more noise sensitivity.

Table 1 lists the recommended resistor values for common output voltages.

Table 1: Parameters Selection for Common Output Voltages (9)

$V_{\text{OUT}}(V)$	$R1$ (k Ω)	$R2$ (k Ω)	C4(pF)	$L(\mu H)$
5	40.2	5.49	33	3.3
3.3	40.2	8.87	33	3.3
2.5	40.2	12.7	33	2.2
1.8	40.2	20	33	2.2
1.5	40.2	26.7	33	1.5
1.2	40.2	40.2	33	1.5
	40.2	60.4	33	1.5

NOTE:

Setting the Output Voltage with External Compensation

If the system is not stable enough or the jitter is too large when ceramic capacitors are used in the output, an external voltage ramp should be added to FB through resistor R4 and capacitor C4. Since an internal ramp has already been added in the system, a $1M\Omega$ (R4), 220pF (C4) ramp is sufficient for the ramp, typically.

Figure 7: Simplified Circuit with External Ramp

The output voltage is influenced by R4 in addition to the R1 and R2 divider shown in Figure 7. R2 should be chosen reasonably, since a small R2 leads to considerable quiescent current loss while a large R2 makes FB noise-sensitive. Set R2 to be between 5 - 100kΩ, using a comparatively larger R2 when V_{OUT} is low and a smaller R2 when V_{OUT} is high. R1 can then be determined with Equation (4):

$$
R_{1} = \frac{1}{\frac{V_{REF}}{V_{OUT} - V_{REF}} - \frac{R2}{R4}} \cdot R_{2}
$$
 (4)

Usually, R9 is set to 0 Ω . To get a pole for better noise immunity, R9 can also be set using Equation (5):

$$
R_{9} = \frac{1}{2\pi \times C_{4} \times 2F_{sw}}
$$
 (5)

R9 should be set in the range of 100 Ω to 1k Ω to reduce its influence on the ramp.

Selecting the Input Capacitor

The input current to the step-down converter is discontinuous and therefore requires a capacitor to supply AC current to the step-down converter while maintaining the DC input voltage. Ceramic capacitors are recommended for the best performance and should be placed as close to VIN as possible. Capacitors with X5R and X7R ceramic dielectrics are

⁹⁾ For additional component parameters, please refer to the Typical Application Circuits on page 18 to page 20.

recommended since they are fairly stable with temperature fluctuations.

The capacitors must also have a ripple current rating greater than the maximum input ripple current of the converter. The input ripple current can be estimated with Equation (6):

$$
I_{\text{CIN}} = I_{\text{OUT}} \times \sqrt{\frac{V_{\text{OUT}}}{V_{\text{IN}}} \times (1 - \frac{V_{\text{OUT}}}{V_{\text{IN}}})}
$$
(6)

The worst-case condition occurs at $V_{IN} = 2V_{OUT}$, shown in Equation (7):

$$
I_{\text{CIN}} = \frac{I_{\text{OUT}}}{2} \tag{7}
$$

For simplification, choose the input capacitor with an RMS current rating greater than half of the maximum load current.

The input capacitance value determines the input voltage ripple of the converter. If there is an input voltage ripple requirement in the system, choose the input capacitor that meets the specification.

The input voltage ripple can be estimated with Equation (8):

$$
\Delta V_{IN} = \frac{I_{OUT}}{F_{SW} \times C_{IN}} \times \frac{V_{OUT}}{V_{IN}} \times (1 - \frac{V_{OUT}}{V_{IN}})
$$
 (8)

The worst-case condition occurs at $V_{IN} = 2V_{OUT}$, shown in Equation (9):

$$
\Delta V_{IN} = \frac{1}{4} \times \frac{I_{OUT}}{F_{SW} \times C_{IN}}
$$
(9)

Selecting the Output Capacitor

An output capacitor is required to maintain the DC output voltage. Ceramic or POSCAP capacitors are recommended. The output voltage ripple can be estimated with Equation (10) :

$$
\Delta V_{\text{OUT}}=\frac{V_{\text{OUT}}}{F_{\text{SW}}\times L}\times (1-\frac{V_{\text{OUT}}}{V_{\text{IN}}})\times (R_{\text{ESR}}+\frac{1}{8\times F_{\text{SW}}\times C_{\text{OUT}}})\, (10)
$$

When using ceramic capacitors, the impedance at the switching frequency is dominated by the capacitance. The output voltage ripple is caused mainly by the capacitance. For simplification, the output voltage ripple can be estimated with Equation (11):

$$
\Delta V_{\text{OUT}} = \frac{V_{\text{OUT}}}{8 \times F_{\text{SW}}^2 \times L \times C_{\text{OUT}}} \times (1 - \frac{V_{\text{OUT}}}{V_{\text{IN}}})
$$
(11)

The output voltage ripple caused by ESR is very small and therefore requires an external ramp to stabilize the system. The external ramp can be generated through resistor R4 and capacitor C4.

In the case of POSCAP capacitors, the ESR dominates the impedance at the switching frequency. The ramp voltage generated from the ESR dominates the output ripple. The output ripple can be approximated with Equation (12):

$$
\Delta V_{\text{OUT}} = \frac{V_{\text{OUT}}}{F_{\text{SW}} \times L} \times (1 - \frac{V_{\text{OUT}}}{V_{\text{IN}}}) \times R_{\text{ESR}} \tag{12}
$$

The maximum output capacitor limitation should be also considered in the design application. The MP2329C has a soft-start time period of around 1.6ms. If the output capacitor value is too high, then the output voltage cannot reach the design value during the soft-start time and will fail to regulate. The maximum output capacitor value $(C_{\text{O MAX}})$ can be limited approximately with Equation (13):

$$
\mathbf{C}_{\mathrm{O_MAX}} = (I_{\mathrm{LIM}_\mathrm{AVG}} - I_{\mathrm{OUT}}) \times T_{\mathrm{ss}} / V_{\mathrm{OUT}} \qquad (13)
$$

Where $I_{LIM\,AVG}$ is the average start-up current during the soft-start period, and T_{ss} is the softstart time.

Selecting the Inductor

The inductor is necessary for supplying constant current to the output load while being driven by the switched input voltage. A largervalue inductor results in less ripple current and a lower output ripple voltage but also has a larger physical footprint, higher series resistance, and lower saturation current. A good rule for determining the inductance value is to design the peak-to-peak ripple current in the inductor to be in the range of 30 - 50% of the maximum output current and ensure that the peak inductor current is below the maximum switch current limit. The inductance value can be calculated with Equation (14):

$$
L = \frac{V_{\text{OUT}}}{F_{\text{SW}} \times \Delta I_{L}} \times (1 - \frac{V_{\text{OUT}}}{V_{\text{IN}}})
$$
(14)

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Where ∆I_L is the peak-to-peak inductor ripple current. The inductor should not saturate under the maximum inductor peak current, including short current. Isat should be >9A.

MPS inductors are optimized and tested for use with our complete line of integrated circuits.

Table 2 lists our power inductor recommendations. Select a part number based on your design requirements.

Visit MonolithicPower.com under Products > Inductors for more information.

PCB Layout Guideline

Efficient PCB layout is critical for stable operation. For best results, refer to Figure 10 and follow the guidelines below. A four-layer layout is recommended for better thermal performance.

- 1. Place the high-current paths (GND, VIN, SW) very close to the device with short, direct, and wide traces.
- 2. Place the input capacitors as close to VIN and GND as possible.
- 3. Place the decoupling capacitor as close to VCC and GND as possible.
- 4. Keep the switching node SW short and away from the feedback network.
- 5. Keep the BST voltage path as short as possible.
- 6. Keep the VIN and GND pads connected with large coppers to achieve better thermal performance.
- 7. Add several vias close to the VIN and GND pads to help with thermal dissipation.

MP2329C − 24V, 6.5A, SYNCHRONOUS BUCK CONVERTER

 Figure 8: Recommended Layout

Design Example

Table 3 shows a design example when ceramic capacitors are applied.

The detailed application schematics are shown in Figure 9 through Figure 15. The typical performance and waveforms are shown in the Typical Characteristics section. For more devices applications, please refer to the related evaluation board datasheet.

TYPICAL APPLICATION CIRCUITS (10)

 $Figure 9: V_{IN} = 19V, V_{OUT} = 5V/6.5A$

Figure 10: VIN = 19V, VOUT = 3.3V/6.5A

Figure 11: VIN = 19V, VOUT = 2.5V/6.5A

TYPICAL APPLICATION CIRCUITS (10) *(continued)*

 $Figure 12: V_{IN} = 19V, V_{OUT} = 1.8V/6.5A$

Figure 13: VIN = 19V, VOUT = 1.5V/6.5A

Figure 14: VIN = 19V, VOUT = 1.2V/6.5A

TYPICAL APPLICATION CIRCUITS (10) *(continued)*

 $$

NOTE:

10) The EN resistor divider sets the VIN threshold to 7.5V. For 5V input applications, change the EN resistor accordingly.

PACKAGE INFORMATION

TOP VIEW

SIDE VIEW

RECOMMENDED LAND PATTERN

BOTTOM VIEW

NOTE:

1) LAND PATTERNS OF PIN1 AND PIN6 HAVE THE SAME LENGTH AND WIDTH 2**) ALL DIMENSIONS ARE IN MILLIMETERS. 3) LEAD COPLANARITY SHALL BE 0.10 MILLIMETERS MAX. 4) JEDEC REFERENCE IS MO-220, VARIATION VCCD. 5) DRAWING IS NOT TO SCALE.**

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