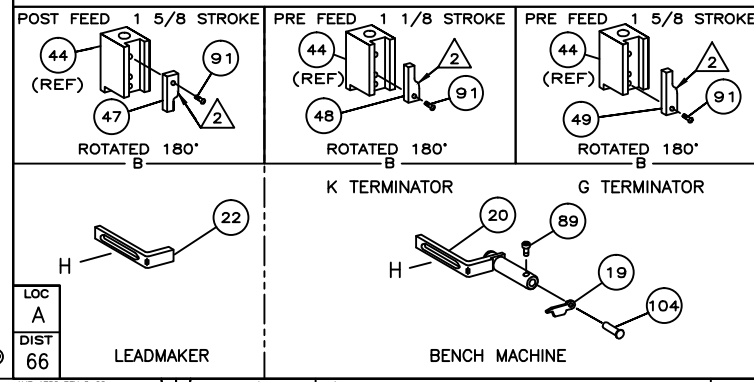
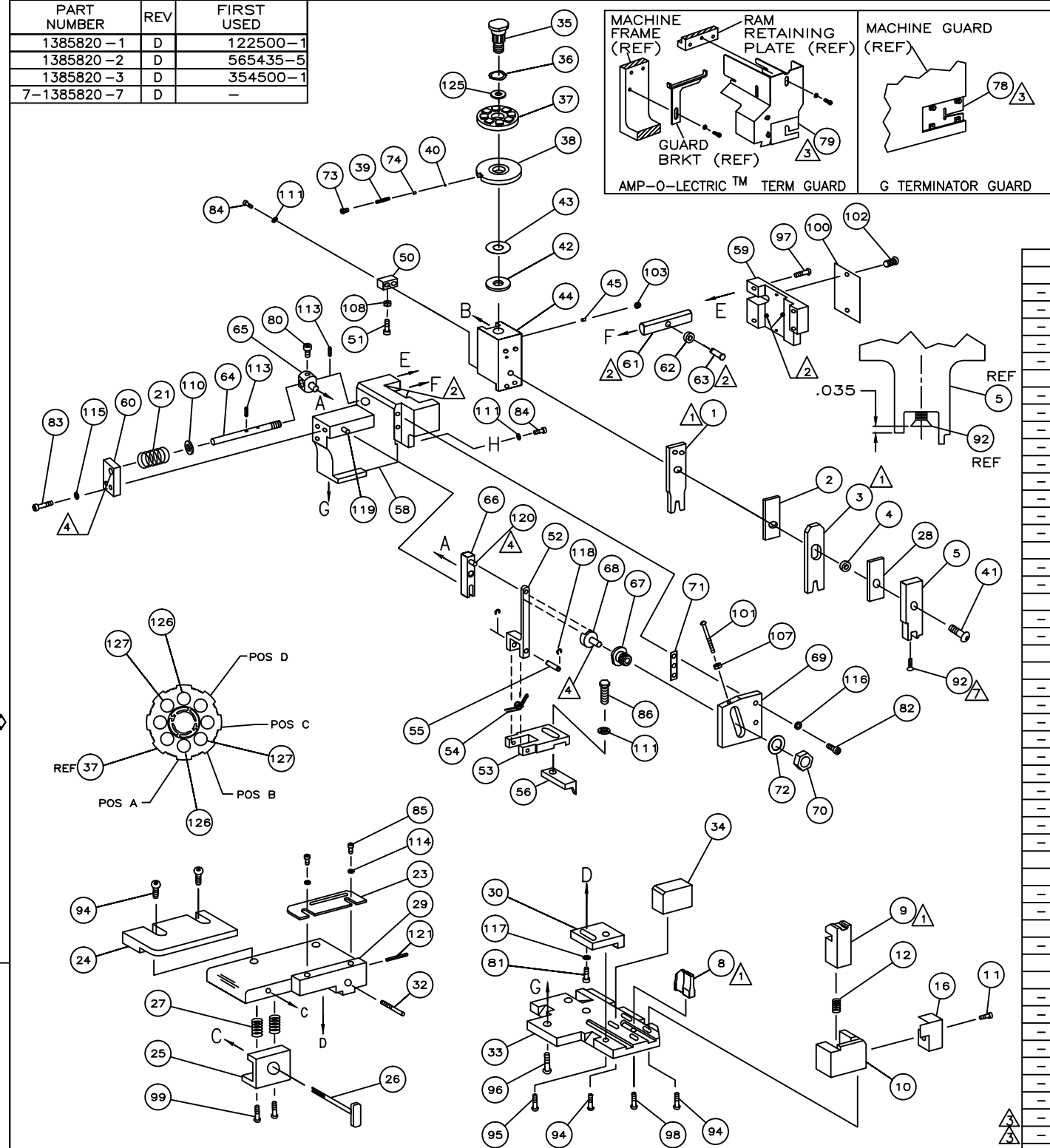


DRAWING MADE IN THIRD ANGLE PROJECTION

1385820 1385820

/home/us018246/edmod

PART NUMBER	REV	FIRST USED
1385820-1	D	122500-1
1385820-2	D	565435-5
1385820-3	D	354500-1
7-1385820-7	D	-



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 7 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

TERMINAL NAME: MICRO QUADLOK SYSTEM SOCKET CONTACT			
1703032	AMP	TERMINAL	AMP CRIMP SPECS
		PAD LTR	CRIMP HEIGHT
			WIRE SIZE
		A	.042 ±.002 [1.07 ±.05mm] 0.75mm ²
		B	.037 ±.002 [0.93 ±.05mm] 0.5mm ²
		C	NOT USED
		D	NOT USED
		CRIMP	SIZE
			TYPE
			RANGE
		WIRE	.055 [1.40mm] F 0.5mm ² -0.75mm ²
		INSUL	.130 [3.30mm] SPECIAL Ø055-.075
SEAL PN 967067			
WIRE STRIP LENGTH .132-.144	TERM APPL SPEC 114-18025	FEED .276	APPL INSTRUCTION 408-8040
			SET UP GAGE 458637-1
			LAYOUT L1576

QTY REQD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-	-	-	129		129
-	-	-	128		128
-	2	2	2	- C 5-354779-2	PIN, WIRE DISC (.3250)B 127
-	2	2	2	- C 4-354779-2	PIN, WIRE DISC (.3200)A 126
-	1	1	1	- A 986950-1	WASHER, FLAT PRECISION 125
-	1	1	1	- A 217238-1	GENERAL INSTRUCTION PACKAGE 124
-	1	1	1	- 4088040	SF APPL INST 408-8040 123
-	-	-	-		122
-	1	1	1	- A 4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL 121
-	REF	REF	REF	- A 1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER 120
-	REF	REF	REF	- A 1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING 119
-	REF	REF	REF	- A 21045-3	RING,RET "C"(Ø.187)FD FING PIN 118
-	1	1	1	- A 21024-5	WASHER, LOCK(#10)ADJ BLOCK 117
-	REF	REF	REF	- A 21024-5	WASHER,LOCK(#10)ADJ PLATE 116
-	REF	REF	REF	- A 21024-5	WASHER,LOCK(#10)FEED GDE ROD 115
-	2	2	2	- A 21024-2	WASHER,LOCK(#4)FRONT STP GUIDE 114
-	REF	REF	REF	- A 5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD 113
-	-	-	-		112
-	4	4	4	- A 21024-4	WASHER,LOCK(#8)STRIPPER 111
-	REF	REF	REF	- A 21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ 110
-	-	-	-		109
-	1	1	1	- A 21018-5	NUT,HEX(NO.6)HOLDDOWN 108
-	REF	REF	REF	- A 21068-5	NUT,HEX(6-32)FEED ADJ 107
-	-	-	-		106
-	-	-	-		105
-	1	1	-	- A 992031-1	PIN, CLEVIS 104
-	1	1	1	- A 21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM 103
-	2	2	2	- A 21017-2	SCR,DRIVE(#2x.19)ID PLATE 102
-	REF	REF	REF	- A 6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ 101
-	1	1	1	- B 461264-1	PLATE, IDENTIFICATION 100
-	2	2	2	- A 3-21002-0	SCR,BHC(10-32x.88)DRAG 99
-	1	1	1	- A 22733-8	SCR,BHC(8-32x.38 LW)ANVIL 98
-	REF	REF	REF	- A 2-21002-9	SCR,BHC(10-32x.75)CAP 97
-	REF	REF	REF	- A 2-22733-8	SCR,BHC(1/4-20x.62)HOUSING 96
-	REF	REF	REF	- A 2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK 95
-	6	6	6	- A 2-21002-2	SCR,BHC(8-32x.50)TERM H DWN 94
-	-	-	-		93
-	1	1	1	- A 1-21003-9	SCR,FHC(6-32x.38)DEP 92
-	1	1	1	- A 1-21002-7	SCR,BHC(6-32x.38)CAM 91
-	-	-	-		90
-	1	1	-	- A 7-21000-9	SCR,SHC(4-40x.19)STRIPPER 89
-	-	-	-		88
-	-	-	-		87
-	1	1	1	- A 2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER 86
-	2	2	2	- A 1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE 85
-	3	3	3	- A 2-21000-7	SCR,SHC(8-32x.50)STRIPPER 84
-	REF	REF	REF	- A 3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD 83
-	REF	REF	REF	- A 3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK 82
-	1	1	1	- A 3-21000-4	SCR,SHC(10-32x.38)SG ADJ BLK 81
-	REF	REF	REF	- A 3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK 80
-	REF	REF	REF	- B 455749-1	GUARD, WINDOW 79
-	REF	REF	REF	- B 679532-1	INSERT, GUARD 78
-	-	-	-		77
-	-	-	-		76
-	-	-	-		75
-	1	1	1	- A 690603-1	SPRING, ASSIST 74
-	1	1	1	- A 23030-1	SCR,SHC(6-32x.25 SL)INS DISC 73
-	REF	REF	REF	- A 458109-1	WASHER, SPECIAL 72
-	REF	REF	REF	- A 690517-1	SPACER 71
-	-	-	-		70
-	-	-	-		69
-	-	-	-		68
-	-	-	-		67
-	-	-	-		66
-	-	-	-		65
-	-	-	-		64
-	-	-	-		63
-	-	-	-		62
-	-	-	-		61
-	-	-	-		60
-	-	-	-		59
-	-	-	-		58
-	-	-	-		57
-	1	1	1	- B 458537-2	PAWL, FEED 56
-	REF	REF	REF	- B 240624-1	PIN, FEED FINGER 55
-	REF	REF	REF	- B 691499-1	SPRING, FEED FINGER 54
-	REF	REF	REF	- B 690541-1	HOLDER, FEED FINGER 53
-	REF	REF	REF	- A 455679-1	LEVER, TERMINAL FEED ARM 52
-	1	1	1	- A 811242-2	BUMPER, HOLDDOWN 51
-	1	1	1	- A 690753-1	SPACER, TONKER 50
-	1	-	-	- B 690602-6	CAM, PRE-FEED 1 5/8 ST 49
-	-	1	-	- B 690602-5	CAM, PRE-FEED 1 1/8 ST 48
-	-	-	1	- B 690501-4	CAM, POST-FEED 1 5/8 ST 47
-	1	1	1	- B 459456-1	APPLICATOR, BASIC (SUBASSY) 46
-	1	1	1	- A 690191-1	PLUG, NYLON 45
-	1	1	1	- C 455673-1	RAM 44
-	1	1	1	- A 690125-1	WASHER, LAMINATED 43
-	1	1	1	- A 690124-1	WASHER, RAM 42
-	1	1	1	- A 7-21002-9	BOLT, CRIMPER(5/16x1.00) 41
-	1	1	1	- A 23241-6	BALL, STEEL 40
-	1	1	1	- A 690170-1	SPRING, COMPRESSION 39
-	1	1	1	- C 1-690142-1	DISC, INSULATION 38
-	1	1	1	- D 354777-1	DISC, WIRE 37
-	1	1	1	- A 22480-5	WASHER, SPRING 36
-	1	1	1	- B 690212-1	POST, RAM 35
-	1	1	1	- B 690786-3	SUPPORT, TERMINAL 34
-	REF	REF	REF	- D 455675-1	PLATE, BASE 33
-	1	1	1	- A 690432-3	SCREW, ADJUSTMENT 32
-	-	-	-		31
-	REF	REF	REF	- B 455689-1	BLOCK, STRIP GUIDE ADJ 30
-	1	1	1	- C 455671-1	PLATE, STRIP GUIDE 29
-	1	1	1	- C 455888-6	SPACER, FRONT SHEAR DEP 28
-	2	2	2	- A 1-22284-0	SPRING, DRAG 27
-	1	1	1	- B 690546-1	LEVER, DRAG RELEASE 26
-	1	1	1	- B 240792-1	DRAG, TERMINAL 25
-	1	1	1	- D 6-690504-0	GUIDE, STRIP (REAR) 24
-	1	1	1	- A 690438-1	GUIDE, STRIP (FRONT) 23
-	-	-	1	- B 690472-2	STRIPPER 22
-	REF	REF	REF	- A 4-22284-9	SPRING, FEED RETURN 21
-	1	1	1	- A 679218-1	STRIPPER WIRE STOP ASSY 20
-	1	1	-	- B 458949-1	STRIPPER 19
-	-	-	-		18
-	-	-	-		17
-	1	1	1	- B 318563-1	GUARD, CHIP, FRONT 16
-	-	-	-		15
-	-	-	-		14
-	-	-	-		13
-	1	1	1	- A 5-22280-0	SPRING, SHEAR 12
-	1	1	1	- B 690461-2	STOP, SHEAR 11
-	1	1	1	- C 1-690459-0	HOLDER, SHEAR (FRONT) 10
-	1	1	1	- C 318707-1	SHEAR, FLOAT (FRONT) 9
-	1	1	1	- C 122331-5	ANVIL 8
-	-	-	-		7
-	-	-	-		6
-	1	1	1	- C 318701-1	DEPRESSOR, SHEAR (FRONT) 5
-	1	1	1	- B 2-238011-6	SPACER, BLOCK CRIMPER 4
-	1	1	1	- C 9-904741-0	CRIMPER, INSULATION 3
-	1	1	1	- C 455888-7	SPACER, CRIMPER 2
-	1	1	1	- C 1-456402-4	CRIMPER, WIRE 1
-	-	-	-		0

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-	1	1	1	- 4088040	SF APPL INST 408-8040 123
-	-	-	-		122
-	1	1	1	- A 4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL 121
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-	REF	REF	REF	- A 3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD 83
-	REF	REF	REF	- A 3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK 82
-	1	1	1	- A 3-21000-4	SCR,SHC(10-32x.38)SG ADJ BLK 81
-	REF	REF	REF	- A 3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK 80
-	REF	REF			