



NOTES:

1. NUT IS TO ACCEPT A TORQUE OF 18 LB.-IN. WITHOUT CRACKING OR STRIPPING
2. THE STARTING POINT OF THE LEAD THREAD CANNOT EXCEED .030 FROM SURFACE [A].
3. "FLASH EXTENDING ABOVE SURFACE [A] CANNOT EXCEED .006 HIGH AND .004 THICK.

PACKAGING NOTES:

PLACE IN TOTE -580599 LINED WITH POLY BAG -890-750 LABEL TOTE WITH -914-796 PRINTED PER GENERAL LABEL SPEC. LS-000003.

1	057295	RYNITE 415 HP	DESCRIPTION	LB	2.25
NO	COMPONENT NO			QTY/M	U/M

BILL OF MATERIAL				FINISH	
CDPIES TO	MATL SPEC	DATE	SCALE	DATE	SCALE
1	9 18	KAM	1/23/97	1/23/97	4:1
2	10 19	CHK			
3	12 20	APPD			
4	13 21				
5	14 23				
6	15 33				
7	16 43				
8	17 53				

TOLERANCE UNLESS OTHERWISE SPECIFIED  
TWO PLACE DEC  $\pm .01$  FRACTION  $\pm$   
THREE PLACE DEC  $\pm .005$  ANGULAR  $\pm 1^\circ$

HEX NUT, MOLDED

REVISION	DRWS. NO.	903-097
M		
DES PLAINES, ILL INOIS 60016		

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.  
 DENOTES CRITICAL CHARACTERISTICS.  
 DENOTES CPK DIMENSIONS - MINIMUM CPK VALUE  
 DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF THE PROCESSING TO BE USED FOR MEASUREMENT  
 (S) INDICATES TO BE INSPECTED PER INSTRUCTIONS.  
 (T) INDICATES TO BE INSPECTED PER INSTRUCTIONS.  
 DENOTES CP DIMENSIONS - MINIMUM CP VALUE  
 (S) DENOTES WITHIN THE DIMENSIONAL LIMITATIONS (S) FOR MAXIMUM TOOL LIFE.

UNCONTROLLED DOCUMENT