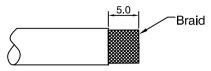
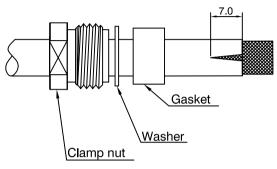
## **Assembly Instructions**

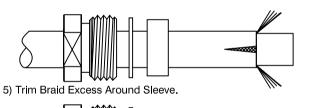
1) Strip the cable to the dimensions shown. Take care not to damage the braid.

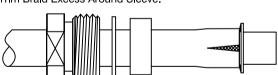


- 2) Slide Gasket, Washer and nut onto cable.
- 3) Cut 2 slots in jacket 7mm opposite sides.

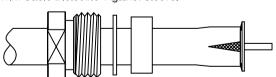


4) Push Sleeve Under Braid & Jacket.

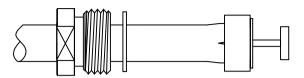




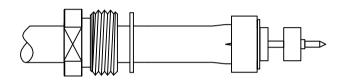
6) Trim Cable Dielectric Against Sleeve.



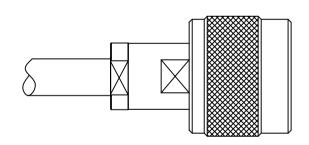
7) Slide thinnest insulator (Counter bore facing towards contact tip) over the center conductor.



8) Solder pin on and slide second insulator over the pin abut to first.



9) Screw connector together.



First Issue	JC	1	28 June 12
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd 11 Bilton Road Chelmsford Essex CM1 2UP, England T: +44 (0) 1245 342060 F: +44 124 535 8938

d	SCALE: Not To Scale	DRAWN BY:	J Cracknell
	DIMENSIONS: mm	CHECKED BY:	M Spooner
	TOLERANCES:	APPROVED BY:	M Spooner
		DATE:	28 June 12

Sleeve

DESCRIPTION:

Stripping and Assembly Instructions for N clamp Plug (VNS10-2021)

DRAWING NUMBER:

**VAIN1206** 

PAGE: 1 OF 1