



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
020	RELEASED WAS QRC	12/3/92	BB AD 12/4/92

HOUSING FLAT WASHER	STAINLESS STEEL PER ASTM-A484 AND ASTM- A582, TYPE 303	PASSIVATE PER ASTM-A380
SPRING	STAINLESS STEEL	PASSIVATE PER ASTM-A380
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457	N/A
CENTER CONTACT	BERYLLIUM COPPER PER ASTM B 196, ALLOY C17300, CONDITION H	GOLD PLATE PER MIL-G-45204 OVER COPPER PLATE PER MIL-C-14550
CONTACT SLEEVE	BERYLLIUM COPPER PER ASTM B 196, ALLOY C17300, CONDITION H	GOLD PLATE PER MIL-G-45204 OVER NICKEL PLATE PER QQ-N-290
SPRING WASHER	BERYLLIUM COPPER PER ASTM 194, ALLOY C17200, CONDITION H	NICKEL PLATE PER QQ-N-290
CONTACT RING	BERYLLIUM COPPER PER ASTM B 194, ALLOY C17200, CONDITION H	GOLD PLATE PER MIL-G-45204 OVER COPPER PLATE PER MIL-C-14550
RETAINING RING	BERYLLIUM COPPER PER ASTM B 194, ALLOY C17200, CONDITION H	NICKEL PLATE PER QQ-N-290 OVER COPPER PLATE PER MIL-C-14550
SHRINK TUBING	HEAT SHRINKABLE POLYOLEFIN COMPOUND MIL-I-23053/4	N/A
FERRULE	COPPER OR BRASS ALLOY ROCKWELL F65 MAXIMUM	GOLD PLATE PER MIL-G-45204 OVER COPPER PLATE PER MIL-C-14550

COMPONENT	MATERIAL	FINISH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE ON		
FRAC. DEC. ANGLES ± 1/64 ±.005 ± °		
DRAWN BY <i>BB</i> DATE 08/05/92		
CHECKED BY		
APPD BY <i>Comello</i> 8/6/92		
AMP Incorporated 140 Fourth Avenue Waltham, MA 02451-7599		
TITLE OSP FLOATING 2 HOLE FLANGE MOUNT CABLE JACK - CRIMP ATTACHMENT		
NO. AP. 408-04608 (45-143)	SIZE B	CODE IDENT NO. 26805
	SCALE 2:1	4536-5020-02
		REV 020
		SHEET 1 OF 1

DESIGNED FOR USE WITH ADAMS-RUSSELL FE19ST	
CABLE ENTRY DIAMETER MINIMUM	
HOUSING	.131
FERRULE	.216
CONTACT	.046

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