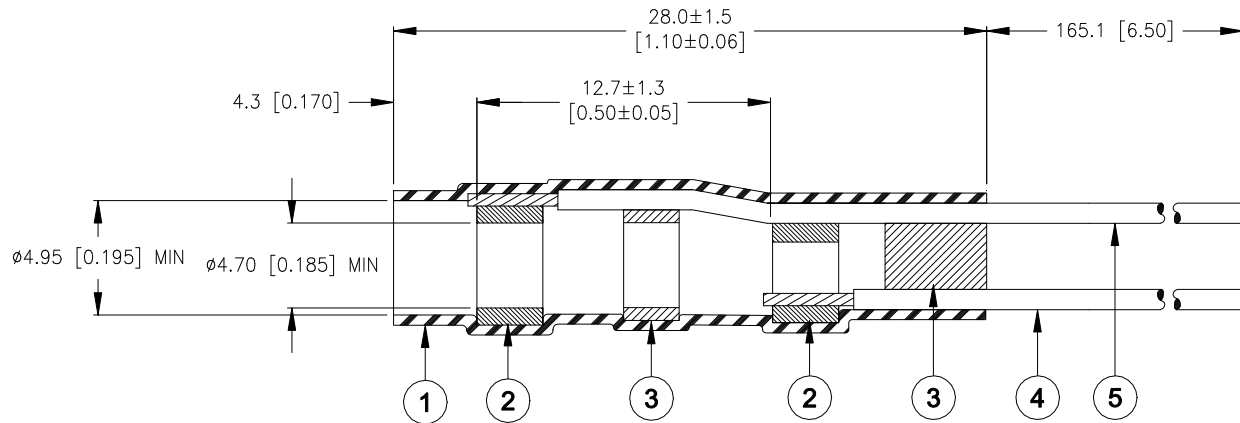


CUSTOMER DRAWING



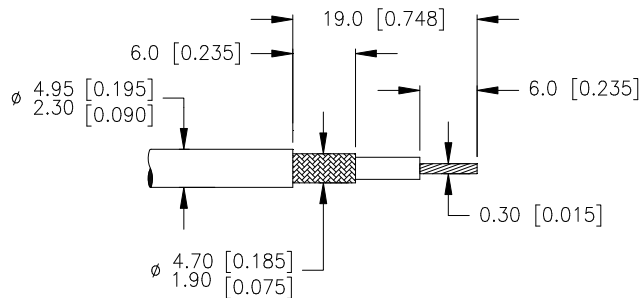
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORMS WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI/J-STD-006.
 FLUX: TYPE ROL0 per ANSI/J-STD-004.
3. MELTABLE RINGS: Thermally stabilized thermoplastic. Color: natural.
4. CONDUCTOR LEAD: Raychem 55A0111-24-9 in accordance with MIL-W-22759/32 AWG24 stranded tin plated copper. Color: white.
5. GROUND LEAD: Raychem 55A0111-24-0 in accordance with MIL-W-22759/32 AWG24 stranded tin plated copper. Color: black.

APPLICATION

1. This controlled soldering device is designed for termination of a coaxial cable to a connector, printed circuit board, etc. It will terminate tin or silver-plated copper center conductor and single or double tin or silver-plated copper braid of a coaxial cable, having an insulation rated for at least +125°C.
2. Temperature range: -65°C to +150°C.
3. For installation procedure, see RPIP-500-03.

For best results, prepare the cable as shown:



TE Connectivity		Raychem Devices	TITLE: HIGH TEMPERATURE COAXIAL CABLE TERMINATOR			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO.: D-133-17			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DOCUMENT REVISION: B	REVISION ISSUE DATE: 12-MAR-2020	
DRAWN BY: M. FORONDA	DATE: 18-MAR-2005	CAGE CODE: 06090	ECO NUMBER: ECO-20-003669	SCALE: None	SIZE: A	SHEET: 1 of 1