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SLLS829C - APRIL 2007 - REVISED MARCH 2011

# RS-232 TRANSCEIVER WITH SPLIT SUPPLY PIN FOR LOGIC SIDE

Check for Samples: TRS3386E

### **FEATURES**

- V<sub>L</sub> Pin for Compatibility With Mixed-Voltage Systems Down to 2.5 V on Logic Side
- Enhanced ESD Protection on RIN Inputs and DOUT Outputs
  - ±15-kV Human-Body Model
  - ±15-kV IEC 61000-4-2, Air-Gap Discharge
  - ±8-kV IEC 61000-4-2, Contact Discharge
- Low 300-µA Supply Current
- Specified 250-kbps Data Rate
- 1-µA Low-Power Shutdown
- Meets EIA/TIA-232 Specifications Down to 3 V
- Designed to be Interchangeable With Industry Standard '3386 Devices

#### APPLICATIONS

- Hand-Held Equipment
- PDAs
- Cell Phones
- · Battery-Powered Equipment
- Data Cables

#### PW OR DW PACKAGE **TOP VIEW** 20 PWRDOWN 19 V<sub>CC</sub> 18 GND C1-l 3 17 DOUT1 C2+ 4 16 DOUT2 C2- 5 V- 6 15 DOUT3 DIN1 7 14 RIN1 DIN2 8 13 RIN2 DIN3 9 12 V<sub>I</sub> 11 ROUT1 ROUT2 10

### **DESCRIPTION/ORDERING INFORMATION**

The TRS3386E is a three-driver and two-receiver RS-232 interface device, with split supply pins for mixed-signal operations. All RS-232 inputs and outputs are protected to ±15 kV using the IEC 61000-4-2 Air-Gap Discharge method, ±8 kV using the IEC 61000-4-2 Contact Discharge method, and ±15 kV using the Human-Body Model.

The charge pump requires only four small 0.1-µF capacitors for operation from a 3.3-V supply. The TRS3386E is capable of running at data rates up to 250 kbps, while maintaining RS-232-compliant output levels.

The TRS3386E has a unique  $V_L$  pin that allows operation in mixed-logic voltage systems. Both driver in (DIN) and receiver out (ROUT) logic levels are pin programmable through the  $V_L$  pin. The TRS3386E is available in a space-saving thin shrink small-outline package (TSSOP).

#### **ORDERING INFORMATION**

T <sub>A</sub>	PACKAGE <sup>(1)</sup> (2)	ORDERABLE PART NUMBER	TOP-SIDE MARKING
0°C to 70°C	TSSOP – PW	TRS3386ECPWR	RV86EC
0 C 10 70 C	SOIC - DW	TRS3386ECDWR	TRS3386EC
–40°C to 85°C	TSSOP – PW	TRS3386EIPWR	RV86EI
-40 C 10 65 C	SOIC - DW	TRS3386EIDWR	TRS3386EI

(1) Package drawings, thermal data, and symbolization are available at www.ti.com/packaging.



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

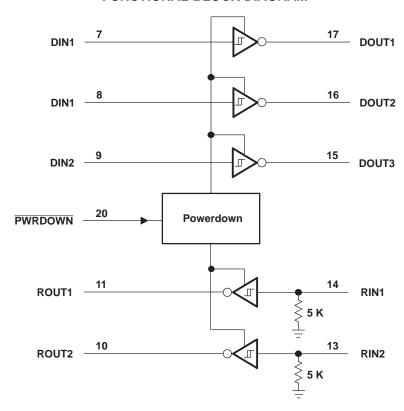
<sup>(2)</sup> For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.



# Table 1. TRUTH TABLE (SHUTDOWN FUNCTION)

PWRDWN DRIVER OUTPUTS		RECEIVER OUTPUTS	CHARGE PUMP	
L	High-Z	High-Z	Inactive	
Н	Active	Active	Active	

### **FUNCTIONAL BLOCK DIAGRAM**



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#### **TERMINAL FUNCTIONS**

TERMIN	NAL	DESCRIPTION			
NAME	NO.	DESCRIPTION			
C1+	1	Positive terminal of the voltage-doubler charge-pump capacitor			
V+	2	5.5-V supply generated by the charge pump			
C1-	3	Negative terminal of the voltage-doubler charge-pump capacitor			
C2+	4	Positive terminal of the inverting charge-pump capacitor			
C2-	5	Negative terminal of the inverting charge-pump capacitor			
V-	6	–5.5-V supply generated by the charge pump			
DIN1 DIN2 DIN3	7 8 9	Driver inputs			
ROUT2 ROUT1	10 11	Receiver outputs. Swing between 0 and V <sub>L</sub> .			
$V_L$	12	Logic-level supply. All CMOS inputs and outputs are referenced to this supply.			
RIN2 RIN1	13 14	RS-232 receiver inputs			
DOUT3 DOUT2 DOUT1	15 16 17	RS-232 driver outputs			
GND	18	Ground			
V <sub>CC</sub>	19	3-V to 5.5-V supply voltage			
PWRDWN	20	Powerdown input L = Powerdown H = Normal operation			

# Absolute Maximum Ratings<sup>(1)</sup>

over operating free-air temperature range (unless otherwise noted)

			MIN	MAX	UNIT
	V <sub>CC</sub> to GND		-0.3	6	V
	V <sub>L</sub> to GND		-0.3	V <sub>CC</sub> + 0.3	V
	V+ to GND		-0.3	7	V
	V- to GND		0.3	<b>-</b> 7	V
	V+ +  V-  <sup>(2)</sup>			13	V
.,	land traite an	DIN, PWRDWN to GND	-0.3	6	
VI	Input voltage	RIN to GND		±25	V
.,	Outrout walta as	DOUT to GND		±13.2	V
Vo	Output voltage	ROUT	-0.3	V <sub>L</sub> + 0.3	
	Short-circuit duration DOUT to GND	•		-0.3 6 -0.3 V <sub>CC</sub> + 0.3 -0.3 7 0.3 -7 13 -0.3 6 ±25 ±13.2 -0.3 V <sub>L</sub> + 0.3 Continuous	
	Continuous power dissipation	T <sub>A</sub> = 70°C, 20-pin TSSOP (derate 7 mW/°C above 70°C)		559	mW
TJ	Junction temperature			150	°C
T <sub>stg</sub>	Storage temperature range		-65	150	°C
	Lead temperature (soldering, 10 s)			0.3	°C

<sup>(1)</sup> Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

<sup>(2)</sup> V+ and V- can have maximum magnitudes of 7 V, but their absolute difference cannot exceed 13 V.



# **Recommended Operating Conditions**

				MIN	MAX	UNIT
$V_{CC}$	Supply voltage			3	5.5	V
$V_L$	Supply voltage			2.25	$V_{CC}$	V
	Input logic threshold low DIN, PWRDWN	V <sub>L</sub> = 3 V or 5.5 V		8.0	\/	
		V <sub>L</sub> = 2.3 V		0.6	V	
	Input logic threshold high DIN, PWRDWN	V <sub>L</sub> = 5.5 V	2.4			
		DIN, PWRDWN	V <sub>L</sub> = 3 V	2.0		V
			$V_{L} = 2.7 \text{ V}$	1.4		
	On a ratio a tarea a rationa		TRS3386ECPWR	0	70	°C
	Operating temperature		TRS3386EIPWR	-40	85	°C
	Receiver input voltage			-25	25	V

# **Electrical Characteristics**

over operating free-air temperature range,  $V_{CC}$  =  $V_L$  = 3 V to 5.5 V, C1–C4 = 0.1  $\mu$ F (tested at 3.3 V  $\pm$  10%), C1 = 0.047  $\mu$ F, C2–C4 = 0.33  $\mu$ F (tested at 5 V  $\pm$  10%) (unless otherwise noted)

PARAMETER	TEST CONDITIONS	MIN TYP <sup>(1)</sup>		MAX	UNIT
DC Characteristics (V <sub>CC</sub> = 3.3 V or 5 V, T	<sub>A</sub> = 25°C)				
Powerdown supply current	$\overline{PWRDWN}$ = GND, All inputs at $V_{CC}$ or GND		1	10	μΑ
Supply current	$\overline{PWRDWN} = V_{CC}$ , No load		0.3	1	mA

<sup>(1)</sup> Typical values are at  $V_{CC} = V_L = 3.3 \text{ V}$ ,  $T_A = 25^{\circ}\text{C}$ .

### **ESD Protection**

PARAMETER	TEST CONDITIONS	TYP	UNIT
	Human-Body Model	±15	
RIN, DOUT	IEC 61000-4-2 Air-Gap Discharge	±15	kV
	IEC 61000-4-2 Contact Discharge	±8	



#### RECEIVER SECTION

#### **Electrical Characteristics**

over operating free-air temperature range,  $V_{CC}$  =  $V_L$  = 3 V to 5.5 V, C1–C4 = 0.1  $\mu$ F (tested at 3.3 V  $\pm$  10%), C1 = 0.047  $\mu$ F, C2–C4 = 0.33  $\mu$ F (tested at 5 V  $\pm$  10%),  $T_A$  =  $T_{MIN}$  to  $T_{MAX}$  (unless otherwise noted)

	PARAMETER	TEST C	CONDITIONS	MIN	TYP <sup>(1)</sup>	MAX	UNIT
I <sub>off</sub>	Output leakage current	ROUT, receivers disab	led		±0.05	±10	μΑ
$V_{OL}$	Output voltage low	$I_{OUT} = 1.6 \text{ mA}$				0.4	V
V <sub>OH</sub>	Output voltage high	$I_{OUT} = -1 \text{ mA}$		$V_{L} - 0.6$	$V_{L} - 0.1$		V
\/	T 05°0	V <sub>L</sub> = 5 V	0.8	1.2			
$V_{IT-}$	Input threshold low	$T_A = 25^{\circ}C$	$V_{L} = 3.3 \text{ V}$	0.6	1.5		V
\/	Innut throughold high	T 25°C	$V_L = 5 V$		1.8	2.4	\/
V <sub>IT+</sub>	Input threshold high	T <sub>A</sub> = 25°C	$V_{L} = 3.3 \text{ V}$		1.5	2.4	V
V <sub>hys</sub>	Input hysteresis				0.5		V
	Input resistance	$T_A = 25^{\circ}C$		3	5	7	kΩ

<sup>(1)</sup> Typical values are at  $V_{CC} = V_L = 3.3 \text{ V}$ ,  $T_A = 25^{\circ}\text{C}$ 

# **Switching Characteristics**

over operating free-air temperature range,  $V_{CC} = V_L = 3 \text{ V}$  to 5.5 V, C1–C4 = 0.1  $\mu\text{F}$  (tested at 3.3 V  $\pm$  10%), C1 = 0.047  $\mu\text{F}$ , C2–C4 = 0.33  $\mu\text{F}$  (tested at 5 V  $\pm$  10%),  $T_A = T_{MIN}$  to  $T_{MAX}$  (unless otherwise noted)

	PARAMETER	TEST CONDITIONS		UNIT
t <sub>PHL</sub>	Descriver propagation delay	Receiver input to receiver output, C <sub>L</sub> = 150 pF		
t <sub>PLH</sub>	Receiver propagation delay			μs
t <sub>PHL</sub> – t <sub>PLH</sub>	Receiver skew		50	ns
t <sub>en</sub>	Receiver output enable time	From PWRDWN	200	ns
t <sub>dis</sub>	Receiver output disable time	From PWRDWN	200	ns

<sup>(1)</sup> Typical values are at  $V_{CC} = V_L = 3.3 \text{ V}$ ,  $T_A = 25^{\circ}\text{C}$ .

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#### **DRIVER SECTION**

#### **Electrical Characteristics**

over operating free-air temperature range,  $V_{CC}$  =  $V_L$  = 3 V to 5.5 V, C1–C4 = 0.1  $\mu$ F (tested at 3.3 V  $\pm$  10%), C1 = 0.047  $\mu$ F, C2–C4 = 0.33  $\mu$ F (tested at 5 V  $\pm$  10%),  $T_A$  =  $T_{MIN}$  to  $T_{MAX}$  (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP <sup>(1)</sup>	MAX	UNIT
$V_{OH}$	Output voltage swing	All driver outputs loaded with 3 $k\Omega$ to ground	±5	±5.4		V
r <sub>O</sub>	Output resistance	$V_{CC} = V + = V - = 0$ , Driver output = ±2 V	300	10M		Ω
Ios	Output short-circuit current	$V_{T\_OUT} = 0$			±60	mA
I <sub>OZ</sub>	Output leakage current	$V_{T\_OUT} = \pm 12 \text{ V}$ , Driver disabled, $V_{CC} = 0 \text{ or } 3 \text{ V to } 5.5 \text{ V}$			±25	μΑ
	Driver input hysteresis				0.5	V
	Input leakage current	DIN, PWRDWN		±0.01	±1	μΑ

<sup>(1)</sup> Typical values are at  $V_{CC} = V_L = 3.3 \text{ V}$ ,  $T_A = 25^{\circ}\text{C}$ 

### **Timing Requirements**

over operating free-air temperature range,  $V_{CC}$  =  $V_L$  = 3 V to 5.5 V, C1–C4 = 0.1  $\mu$ F (tested at 3.3 V  $\pm$  10%), C1 = 0.047  $\mu$ F, C2–C4 = 0.33  $\mu$ F (tested at 5 V  $\pm$  10%),  $T_A$  =  $T_{MIN}$  to  $T_{MAX}$  (unless otherwise noted)

	PARAMETER			MIN	TYP <sup>(1)</sup>	MAX	UNIT
	Maximum data rate	$R_L = 3 \text{ k}\Omega, C_L = 1000 \text{ pF}, C$	ne driver switching	250			kbps
	Time-to-exit powerdown	V <sub>T_OUT</sub>   > 3.7 V			100		μs
t <sub>PHL</sub> - t <sub>PLH</sub>	Driver skew <sup>(2)</sup>				100		ns
		$V_{CC} = 3.3 \text{ V},$	C <sub>L</sub> = 150 pF to 1000 pF	6		30	
	$ \begin{array}{ll} \text{Transition-region} \\ \text{slew rate} \end{array} \hspace{0.5cm} \begin{array}{ll} T_A = 25^{\circ}\text{C}, \\ R_L = 3 \text{ k}\Omega \text{ to 7 k}\Omega, \\ \text{Measured from 3 V} \\ \text{to } -3 \text{ V or } -3 \text{ V to } 3 \text{ V} \end{array} $	$R_L = 3 k\Omega$ to 7 k $\Omega$ , Measured from 3 V	C <sub>L</sub> = 150 pF to 2500 pF	4		30	V/µs

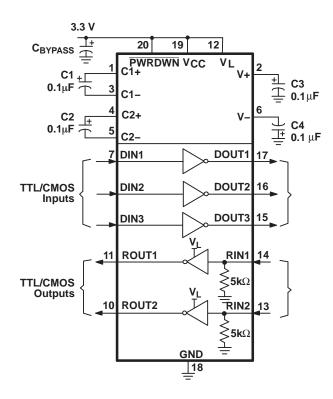
### **ESD Protection**

PARAMETER	TEST CONDITIONS	TYP	UNIT
	Human-Body Model	±15	
RIN, DOUT	IEC 61000-4-2 Air-Gap Discharge	±15	kV
	IEC 61000-4-2 Contact Discharge	±8	

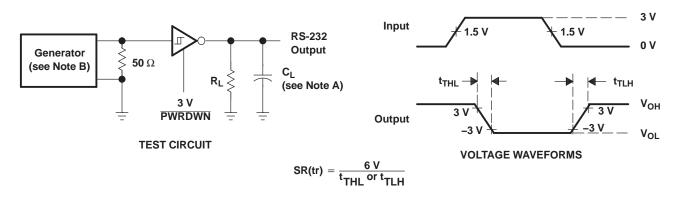
<sup>(1)</sup> Typical values are at  $V_{CC} = V_L = 3.3 \text{ V}$ ,  $T_A = 25^{\circ}\text{C}$ . (2) Driver skew is measured at the driver zero crosspoint.



#### **APPLICATION INFORMATION**



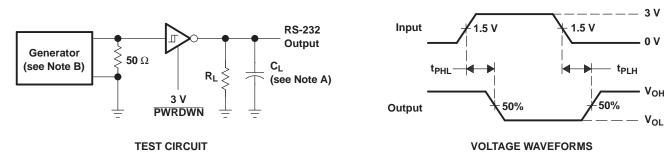
#### PARAMETER MEASUREMENT INFORMATION



NOTES: A. C<sub>L</sub> includes probe and jig capacitance.

B. The pulse generator has the following characteristics: PRR = 250 kbit/s,  $Z_O$  = 50  $\Omega$ , 50% duty cycle,  $t_r \le 10$  ns,  $t_f \le 10$  ns.

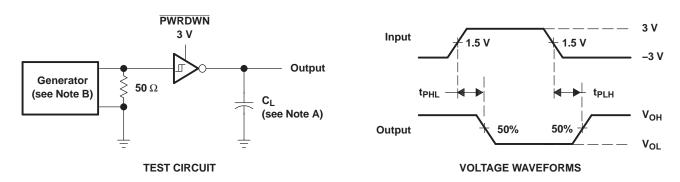
Figure 1. Driver Slew Rate



NOTES: A. C<sub>L</sub> includes probe and jig capacitance.

B. The pulse generator has the following characteristics: PRR = 250 kbit/s,  $Z_O = 50 \Omega$ , 50% duty cycle,  $t_r \le 10$  ns.  $t_f \le 10$  ns.

Figure 2. Driver Pulse Skew



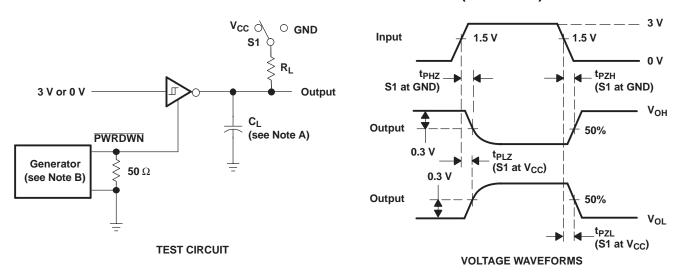
NOTES: A. C<sub>L</sub> includes probe and jig capacitance.

B. The pulse generator has the following characteristics:  $Z_O = 50 \ \Omega$ , 50% duty cycle,  $t_f \le 10 \ ns$ ,  $t_f \le 10 \ ns$ .

Figure 3. Receiver Propagation Delay Times



# PARAMETER MEASUREMENT INFORMATION (Continued)



NOTES: A. C<sub>L</sub> includes probe and jig capacitance.

B. The pulse generator has the following characteristics:  $Z_O = 50~\Omega$ , 50% duty cycle,  $t_r \le 10$  ns.  $t_f \le 10$  ns.

Figure 4. Receiver Enable and Disable Times



# **REVISION HISTORY**

CI	Changes from Revision B (April 2009) to Revision C							
•	Changed $V_L$ Pin for Compatibility With Mixed-Voltage Systems Down to 2.5 V (originally 1.8 V) on the Logic Side	1						
•	Changed V <sub>L</sub> Supply MIN value from 1.65 V to 2.25 V.	4						
•	Deleted V <sub>L</sub> = 1.65V parameter from Input logic threshold low.	4						
•	Deleted V <sub>L</sub> = 1.95V parameter from Input logic threshold high.	4						





29-Aug-2015

#### PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TRS3386ECDW	ACTIVE	SOIC	DW	20	25	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	TRS3386EC	Samples
TRS3386ECDWR	ACTIVE	SOIC	DW	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	TRS3386EC	Samples
TRS3386ECPW	ACTIVE	TSSOP	PW	20	70	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	RV86EC	Samples
TRS3386ECPWR	ACTIVE	TSSOP	PW	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	RV86EC	Samples
TRS3386ECPWRG4	ACTIVE	TSSOP	PW	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	0 to 70	RV86EC	Samples
TRS3386EIDW	ACTIVE	SOIC	DW	20		TBD	Call TI	Call TI	-40 to 85	TRS3386EI	Samples
TRS3386EIDWR	ACTIVE	SOIC	DW	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	TRS3386EI	Samples
TRS3386EIPW	ACTIVE	TSSOP	PW	20	70	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	RV86EI	Samples
TRS3386EIPWG4	ACTIVE	TSSOP	PW	20	70	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	RV86EI	Samples
TRS3386EIPWR	ACTIVE	TSSOP	PW	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	RV86EI	Samples

<sup>(1)</sup> The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

<sup>(2)</sup> Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.



# PACKAGE OPTION ADDENDUM

29-Aug-2015

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead/Ball Finish Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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# PACKAGE MATERIALS INFORMATION

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# TAPE AND REEL INFORMATION





	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

# QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

All differsions are norminal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TRS3386ECDWR	SOIC	DW	20	2000	330.0	24.4	10.8	13.0	2.7	12.0	24.0	Q1
TRS3386ECPWR	TSSOP	PW	20	2000	330.0	16.4	6.95	7.1	1.6	8.0	16.0	Q1
TRS3386EIDWR	SOIC	DW	20	2000	330.0	24.4	10.8	13.0	2.7	12.0	24.0	Q1
TRS3386EIPWR	TSSOP	PW	20	2000	330.0	16.4	6.95	7.1	1.6	8.0	16.0	Q1

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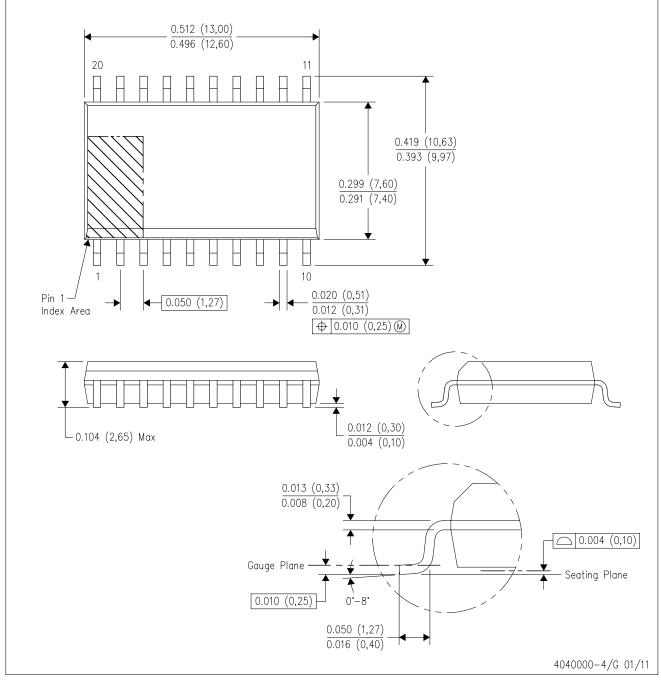


\*All dimensions are nominal

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Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TRS3386ECDWR	SOIC	DW	20	2000	367.0	367.0	45.0
TRS3386ECPWR	TSSOP	PW	20	2000	367.0	367.0	38.0
TRS3386EIDWR	SOIC	DW	20	2000	367.0	367.0	45.0
TRS3386EIPWR	TSSOP	PW	20	2000	367.0	367.0	38.0

DW (R-PDSO-G20)

# PLASTIC SMALL OUTLINE



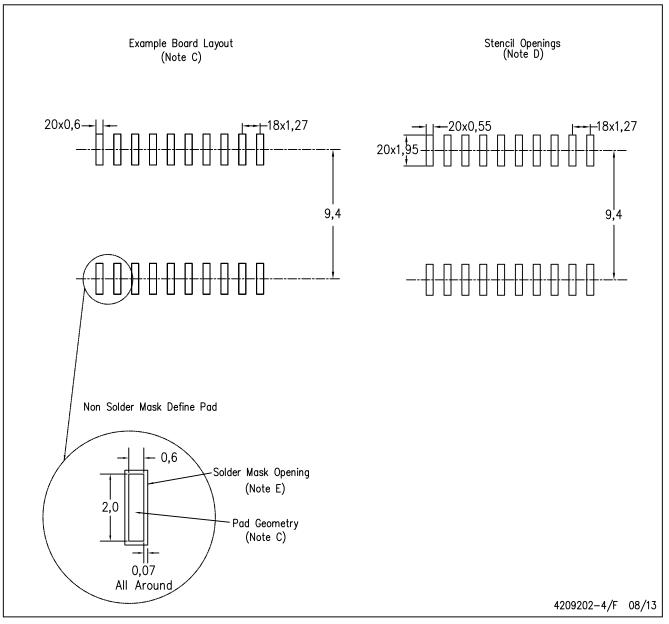
NOTES: A. All linear dimensions are in inches (millimeters). Dimensioning and tolerancing per ASME Y14.5M-1994.

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).
- D. Falls within JEDEC MS-013 variation AC.



# DW (R-PDSO-G20)

# PLASTIC SMALL OUTLINE



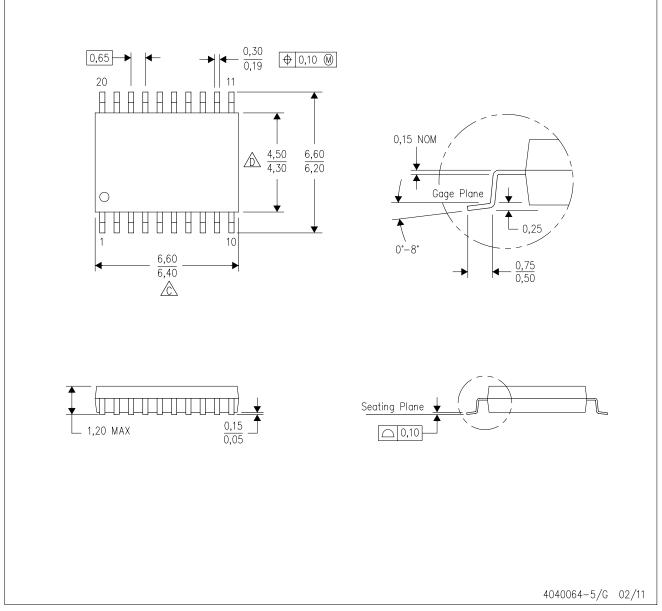
NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Refer to IPC7351 for alternate board design.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



PW (R-PDSO-G20)

# PLASTIC SMALL OUTLINE



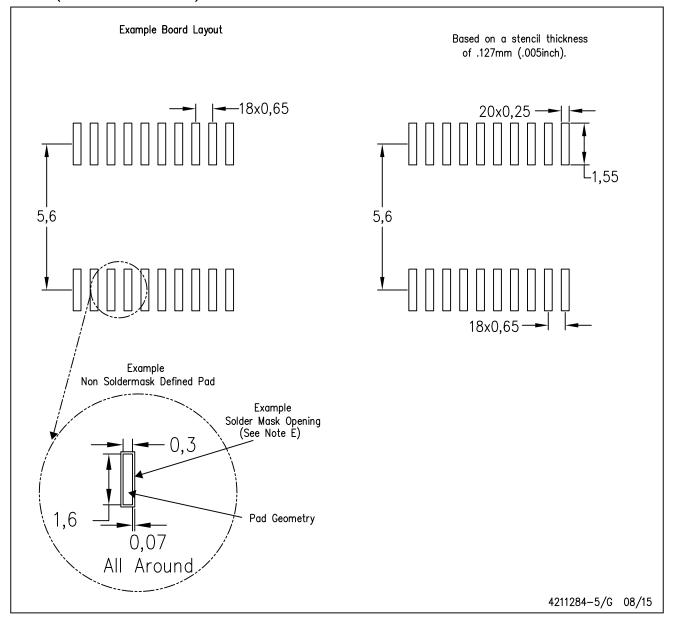
NOTES:

- A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M—1994.
- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0,15 each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0,25 each side.
- E. Falls within JEDEC MO-153



# PW (R-PDSO-G20)

# PLASTIC SMALL OUTLINE



NOTES:

- All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
  C. Publication IPC-7351 is recommended for alternate design.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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