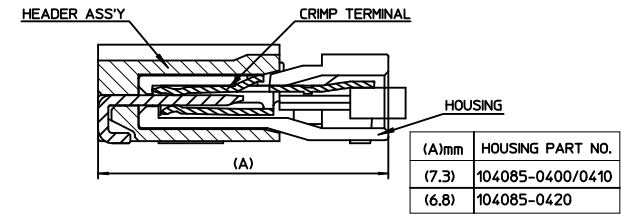
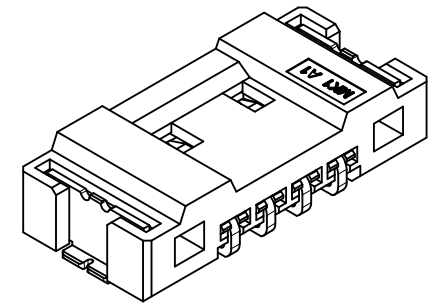
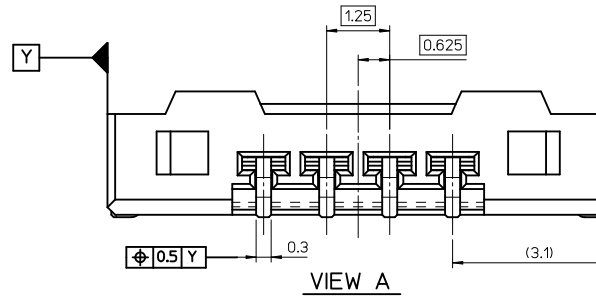
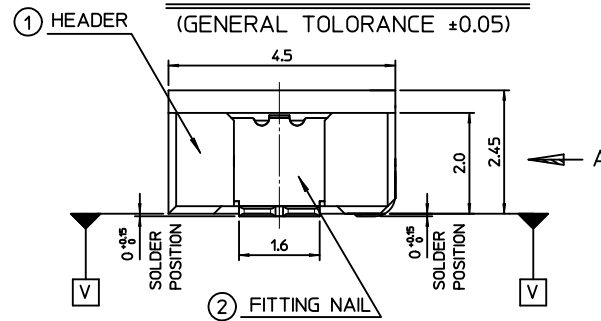
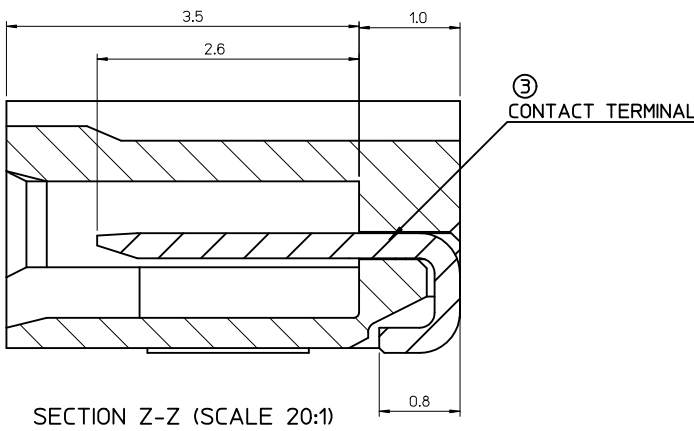
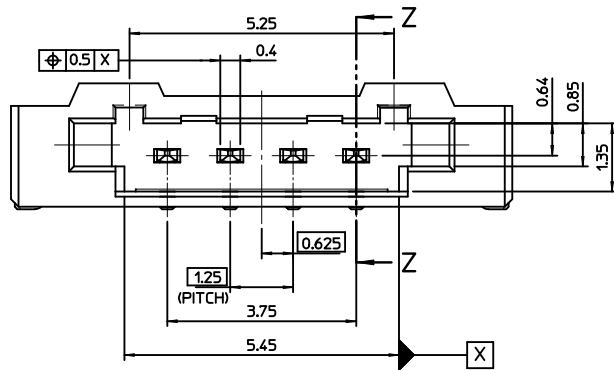


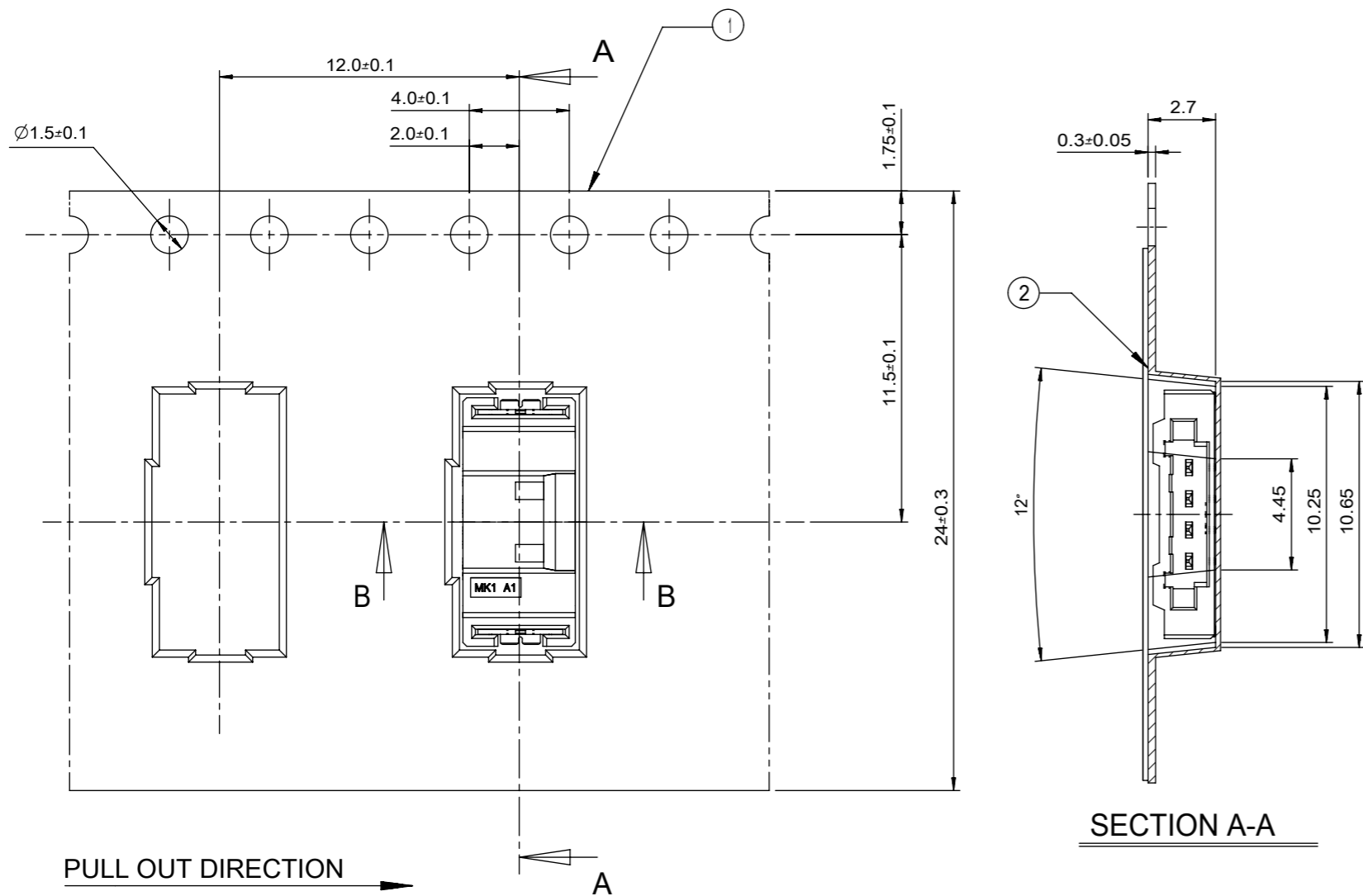
RECOMMEND PATTERN (REF.)  
(GENERAL TOLERANCE ±0.05)



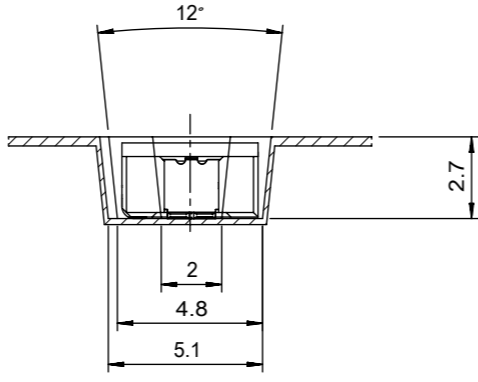
- NOTE
- MATED WITH : 104085-0400, 104085-0410 , 101085-0420
  - MATERIALS
    - ① - HEADER : LCP(E130I), GLASS FILLED, UL94V-0, HALOGEN FREE, COLOR OF NATURAL
    - ② - FITTING NAIL : PHOSPHOR BRONZE, 0.2mm THICKNESS
    - ③ - CONTACT TERMINAL : POSPHOR BRONZE, 0.25mm THICKNESS
  - FINISHES
    - ② - FITTING NAIL : PURE-TIN PLATING ON OVERALL.  
THICKNESS 3.0µm-5.0µm  
UNDER PLATING Ni OVERALL.  
THICKNESS 1.25µm-3.75µm
    - ③ - CONTACT TERMINAL : PURE-TIN PLATING ON OVERALL.  
THICKNESS 3.0µm-5.0µm  
UNDER PLATING Ni OVERALL.  
THICKNESS 1.25µm-3.75µm
  - COPLANALITY OF SOLDER TAILS (PEAK TEMP. : 260°C), BEFORE & AFTER REFLOW : 0.08MAX



<b>NEW RELEASED</b> EC NO: KOR2011-0057 DRWN:CBCHN 2010/12/02 CHKD:SH-CHU 2010/12/02 APPR:YUNSIKKIM 2010/12/02	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	ORDER NUMBER	104086-0410																					
	$\nabla=0$ $\sphericalangle=0$	<table border="1"> <tr> <td></td> <td>mm</td> <td>INCH</td> </tr> <tr> <td>4 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>3 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.20</td> <td>± ---</td> </tr> <tr> <td>1 PLACE</td> <td>± 0.25</td> <td>± ---</td> </tr> <tr> <td colspan="3">ANGULAR ± ---°</td> </tr> </table>		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± ---	2 PLACES	± 0.20	± ---	1 PLACE	± 0.25	± ---	ANGULAR ± ---°			MM ONLY	10:1	DESIGN UNITS	METRIC			
		mm	INCH																								
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DESCRIPTION	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	<table border="1"> <tr> <td>DRAWN BY</td> <td>DATE</td> <td>TITLE</td> </tr> <tr> <td>JB. JIN</td> <td>2010/07/08</td> <td>1.25 W-T-B CONN. HEADER ASS'Y-4P</td> </tr> <tr> <td>CHECKED BY</td> <td>DATE</td> <td></td> </tr> <tr> <td>SH. CHU</td> <td>2010/07/08</td> <td></td> </tr> <tr> <td>APPROVED BY</td> <td>DATE</td> <td></td> </tr> <tr> <td>YSOO.KIM</td> <td>2010/07/08</td> <td></td> </tr> <tr> <td>MATERIAL NO.</td> <td colspan="2">1040860410</td> </tr> </table>	DRAWN BY	DATE	TITLE	JB. JIN	2010/07/08	1.25 W-T-B CONN. HEADER ASS'Y-4P	CHECKED BY	DATE		SH. CHU	2010/07/08		APPROVED BY	DATE		YSOO.KIM	2010/07/08		MATERIAL NO.	1040860410		<table border="1"> <tr> <td>THIRD ANGLE PROJECTION</td> </tr> </table>	THIRD ANGLE PROJECTION	MOLEX INCORPORATED	SD-104086-001
DRAWN BY	DATE	TITLE																									
JB. JIN	2010/07/08	1.25 W-T-B CONN. HEADER ASS'Y-4P																									
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MATERIAL NO.	1040860410																										
THIRD ANGLE PROJECTION																											
REV	A	SIZE	A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																							



**SECTION A-A**



**SECTION B-B**

**NOTES**

1. QUANTITY OF CONNECTORS : 2,000 PCS/REEL
2. LEAD LENGTH  

25±10  
10PCS MIN. (NUMBER OF EMPTY PART)

(460 MIN)

COMPONENT SUPPLIER

TAIL PART (EMPTY)

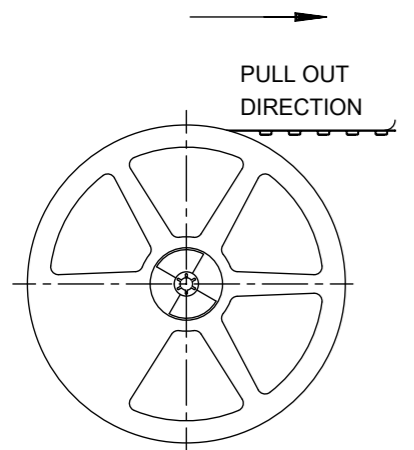
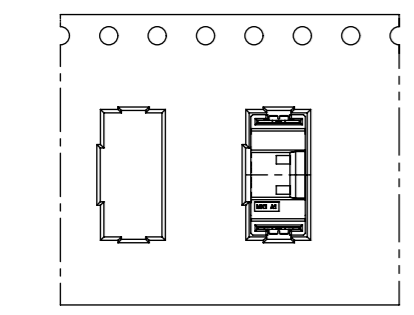
10 PCS MIN.
3. PEELING OFF FORCE OF COVER TAPE : 0.1N~0.59N(10.2GF~60GF)  
 (PEELING DIRECTION AS SHOW IN FOLLOW FIG.)  
 PEELING OFF SPEED : 300mm/Min.(Ref.)  

PULL OUT DIRECTION

PEEL OFF DIRECTION

10°
4. FLASH IN ANY PORTION SHOULD BE LESS THAN 0.20mm MAX.
5. UNLESS OTHERWISE SPECIFIED INNER R0.2 MAX
6. DRAFT ANGLE 3°MAX

3	PLASTIC BOBBIN	HI P.S	WHITE
2	COVER TAPE	PET ANTISTATIC	21.3m
1	CARRIER (EMBOSSED) TAPE	PET ANTISTATIC	
NO.	DESCRIPTION	MATERIAL	REMARK



**PLASTIC BOBBIN**

<b>SYMBOLS</b> DIMENSION UNITS: mm SCALE: 4:1 GENERAL TOLERANCES (UNLESS SPECIFIED) ANGULAR TOL: $\pm 3.0^\circ$ 4 PLACES: $\pm$ 3 PLACES: $\pm$ 2 PLACES: $\pm 0.25$ 1 PLACE: $\pm 0.25$ 0 PLACES: $\pm$ DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS THIRD ANGLE PROJECTION	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION CURRENT REV DESC: EC NO: 604036 DRWN: JSSHIN 2018/09/06 CHK'D: SHCHU 2018/09/06 APPR: SHCHU 2018/09/06 INITIAL REVISION: DRWN: CBCHIN 2010/12/02 APPR: YUNSIKKIM 2010/12/02		 1.25 W-T-B CONN HEADER ASS'Y-4P EMBOSSED PACKAGE PRODUCT CUSTOMER DRAWING		
	DOCUMENT NUMBER: SD-104086-002 DOC TYPE: PSD DOC PART: 001 REVISION: B1	MATERIAL NUMBER: 1040860410 CUSTOMER: GENERAL MARKET	SERIES: A3-SIZE 104086	SHEET NUMBER: 1 OF 1	