BUSSMANN SERIES

1145HV High voltage fast-acting brick fuse



Product features

- 11 x 5.0 x 5.0 mm surface mount package
- High voltage fast-acting brick fuse
- 500 Vdc voltage rating
- Ceramic tube, silver plated cap construction
- Moisture sensitivity level (MSL): 1

Applications

Primary and secondary circuit protection:

- Server & telecom systems, including 380 Vdc distribution
- Single phase and 3-phase UPS
- 380 Vdc DC-DC converters
- High voltage DC-DC conversion
- Power factor correction
- Capacitor output protection

Agency information

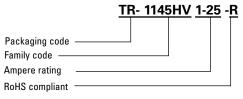
cURus Recognition file number: E19180, Guide JDYX2



Environmental compliance



Ordering part number



Packaging prefix

TR- (1000 parts on a 13" diameter tape and reel)



Electrical characteristics

| Amp Rating | 125% In minimum | 200% In maximum | 1000% In maximum | |
|------------|--------------------|--------------------|---------------------|---|
| 1 A ~ 5 A | 1 hour | 120 seconds | 1 second | _ |

Product specifications

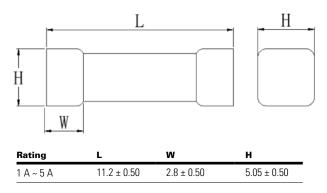
| Part number | Current rating (A) | Voltage (Vac) | rating (Vdc) | Interrupti @ rated vo (A) Vac | | Typical resistance² (mΩ) | Typical voltage drop (mV) | Typical pre-arcing³ I²t (A²s) | Part marking |
|--------------|--------------------------|------------------|-----------------|-------------------------------------|-------------------------------------|--------------------------------|---------------------------------|----------------------------------|--------------|
| 1145HV1-R | 1 | 350 | 500 350 | 100 | 100 A @ 500 Vdc 1500 A @ 350 Vdc | 200 | 220 | 0.50 | 1 |
| 1145HV1-25-R | 1.25 | 350 | 500 350 | 100 | 100 A @ 500 Vdc 1500 A @ 350 Vdc | 160 | 210 | 0.95 | 1.25 |
| 1145HV1-6-R | 1.6 | 350 | 500 350 | 100 | 100 A @ 500 Vdc 1500 A @ 350 Vdc | 100 | 190 | 2.3 | 1.6 |
| 1145HV2-R | 2 | 350 | 500 350 | 100 | 100 A @ 500 Vdc 1500 A @ 350 Vdc | 80 | 185 | 4.1 | 2 |
| 1145HV2-5-R | 2.5 | 350 | 500 350 | 100 | 100 A @ 500 Vdc 1500 A @ 350 Vdc | 40 | 120 | 2.6 | 2.5 |
| 1145HV3-15-R | 3.15 | 350 | 500 350 | 100 | 100 A @ 500 Vdc 1500 A @ 350 Vdc | 31.5 | 140 | 3.3 | 3.15 |
| 1145HV4-R | 4 | 350 | 450 125 | 100 | 100 A @ 450 Vdc 1500 A @ 125 Vdc | 24.5 | 140 | 5.5 | 4 |
| 1145HV5-R | 5 | 350 | 450 125 | 100 | 100 A @ 450 Vdc 1500 A @ 125 Vdc | 17.5 | 130 | 11.5 | 5 |

1. AC Interrupting rating (measured at designated voltage, 100% power factor); DC Interrupting rating (measured at designated voltage, time constant of less than 50 microseconds, battery source)

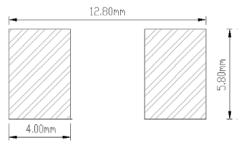
2.DC Cold resistance are measured at <10% of rated current in ambient temperature of +25 °C 3.Typical pre-arcing I²t are measured at 10 In current, DC battery bank

Dimensions- mm

Drawing not to scale



Recommended pad layout



Recommended trace thickness is 35 um; the minimum trace width is 5 mm Recommended stencil thickness is 0.15 mm

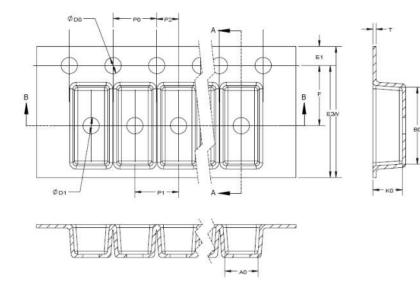
1145HV is also compatible with Littelfuse LF885 pad layout; pad size 7.23 mm x 5.26 mm

General specifications

| Operating temperature: -40 °C to +125 °C with proper derating factor applied | |
|--|--|
| - Thermal shock: MIL-STD-202,Method 107G -40 °C/+125 °C. Note: Number of cycles required 100 times | |
| Mechanical shock: Figure 1 of Method 213. Condition C, 100 g, 6 ms | |
| Mechanical vibration: MIL-STD-202G, Method 204, 5 g's for 20 minutes, 12 cycles each of 3 orientations. Test from 10-2000 Hz | |
| Resistance to solder heat: MIL-STD-202G Method 210F, condition D (+260 °C,10 s) | |
| Solderability test: J-STD-002, Method B1 Steam aging 1 hour, Solder temperature +255 ± 5 °C,solder immersion time 5 s | |

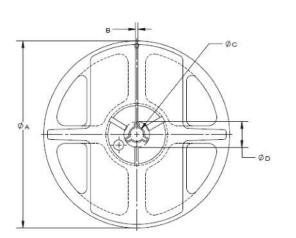
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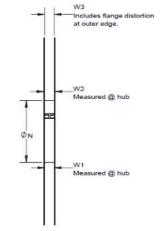
Packaging information - mm 1000 parts per 13" diameter reel (EIA-481 compliant) Drawing not to scale



| Dimension | millimeter |
|-----------|------------|
| W | 24.00 |
| F | 11.50 |
| E1 | 1.75 |
| E2 | N/A |
| PO | 4.00 |
| P1 | 8.00 |
| P2 | 2.00 |
| DO | 1.50 |
| D1 | 1.50 |
| A0 | 4.85 |
| B0 | 12.75 |
| K0 | 4.90 |
| Т | 0.40 |
| · | |

Reel dimension- mm

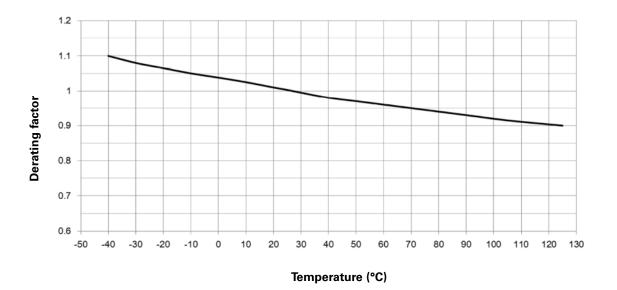




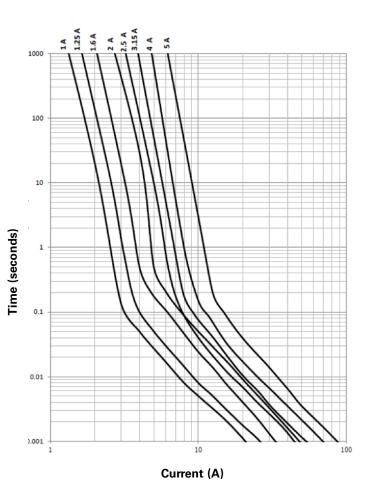
| Dimension | millimeter |
|-----------|------------|
| A | 330 ± 1 |
| В | 2.5 ± 0.2 |
| С | 13.5 ± 0.2 |
| D | N/A |
| N | 100 ± 0.5 |
| W1 | 24.8 ± 0.5 |
| W2 | 30.4 max |
| W3 | N/A |
| | |

Technical Data **ELX1039** Effective May 2021

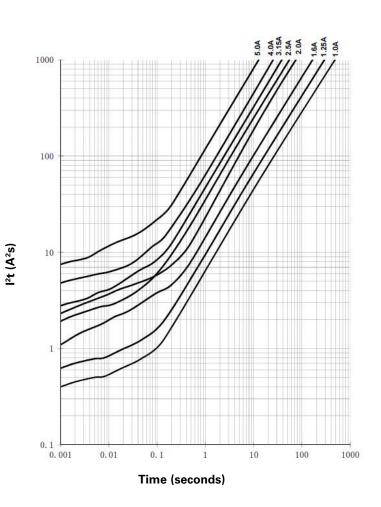
Temperature derating curve



Current vs. time curve



l²t vs. time curve



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Solder reflow profile

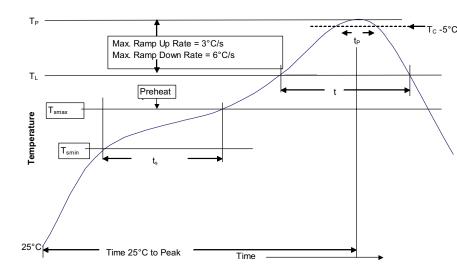


Table 1 - Standard SnPb solder (T_c)

| C Package thickness | Volume mm3 <350 | Volume mm3 ≥350 |
|---------------------------|-----------------------|-----------------------|
| <2.5 mm | 235 °C | 220 °C |
| ≥2.5 mm | 220 °C | 220 °C |

Table 2 - Lead (Pb) free solder (T_c)

| Package thickness | Volume mm ³ <350 | Volume mm ³ 350 - 2000 | Volume mm ³ >2000 |
|----------------------|-----------------------------------|---|------------------------------------|
| <1.6 mm | 260 °C | 260 °C | 260 °C |
| 1.6 – 2.5 m | m 260 °C | 250 °C | 245 °C |
| >2.5 mm | 250 °C | 245 °C | 245 °C |

Reference J-STD-020

| Profile feature | Standard SnPb solder | Lead (Pb) free solder |
|--|--------------------------|--------------------------|
| Preheat and soak • Temperature min. (T _{smin}) | 100 °C | 150 °C |
| • Temperature max. (T _{smax}) | 150 °C | 200 °C |
| • Time (T_{smin} to T_{smax}) (t_s) | 60-120 seconds | 60-120 seconds |
| Ramp up rate T _L to T _p | 3 °C/ second max. | 3 °C/ second max. |
| Liquidous temperature (TL) Time (tL) maintained above ${\rm T_L}$ | 183 °C 60-150 seconds | 217 °C 60-150 seconds |
| Peak package body temperature (Tp)* | Table 1 | Table 2 |
| Time $(t_p)^*$ within 5 °C of the specified classification temperature (T_c) | 20 seconds* | 30 seconds* |
| Ramp-down rate (Tp to TL) | 6 °C/ second max. | 6 °C/ second max. |
| Time 25 °C to peak temperature | 6 minutes max. | 8 minutes max. |

 * Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.

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