

#### **DC Brushless Fan Motor Drivers**

# 5V Single-phase Full-wave Fan Motor Driver

#### **BU69090NUX**

#### **General Description**

The BU69090NUX is a 5V single-phase full-wave FAN motor driver with built in HALL element. It is part of the DC brushless FAN motor driver series. BU69090NUX is built in a compact package and provides Auto Gain Control (AGC) function, silent drive by soft switching, and low battery consumption via its standby function. BU69090NUX is best used for notebook PC cooling FANs.

#### **Features**

- Built in HALL Element
- AGC Function
- PWM Speed Control
- Soft Switching Drive (PWM Type)
- Low PWM Duty Start Assist Function
- Quick Start Function
- Stand-by Mode
- Lock Protection and Automatic Restart
- Compact Package
- Rotating Speed Pulse Signal (FG) Output

#### **Applications**

 For compact 5V FAN such as notebook PC cooling FAN

#### **Key Specifications**

■ Input Voltage Range: 1.8V to 5.5V

■ Operating Temperature Range: -40°C to +85°C

Output Voltage (High and Low Total):

0.16V(Typ) at 0.2A

# Package W(Typ) x D(Typ) x H(Max) VSON008X2030 2.00mm x 3.00mm x 0.60mm



#### **Typical Application Circuit**

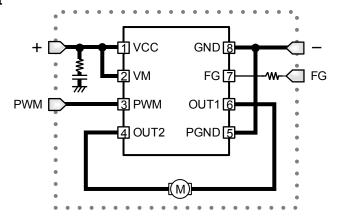


Figure 1. Application circuit

#### **Pin Configuration**

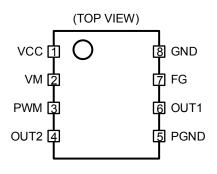


Figure 2. Pin Configuration

#### **Pin Description**

P/No.	P/Name	Function			
1	VCC	Power supply 1			
2	VM	Power supply 2			
3	PWM	PWM signal input			
4	OUT2	Motor output 2			
5	PGND	Ground 2			
6	OUT1	Motor output 1			
7	FG	FG signal output			
8	GND	Ground 1			

#### **Block Diagram**

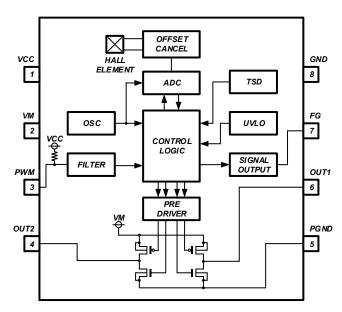
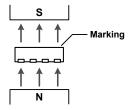
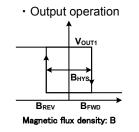


Figure 3. Block Diagram

#### I/O Truth Table

Supply magnetic direction (positive)





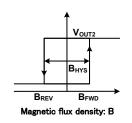


Figure 4. Output operation

Supply magnetic direction	PWM (Note 1)	OUT1	OUT2	FG
S	H(OPEN)	L	Н	Hi-Z
N	H(OPEN)	Н	L	L
S	L	Hi-Z	Hi-Z	Hi-Z
N	L	Hi-Z	Hi-Z	Hi-Z

H; High, L; Low, Hi-Z; High Impedance

FG output is open-drain type.

<sup>(</sup>Note1) When PWM terminal is L, IC state changes to stand-by mode. FG terminal is always H in stand-by mode

**Absolute Maximum Ratings** 

Parameter	Symbol	Rating	Unit
Supply Voltage	V <sub>CC</sub>	7	V
Operating Temperature Range	Topr	-40 to +85	°C
Storage Temperature Range	Tstg	-55 to +125	°C
Output Voltage	Vo	7	V
Output Current	lo	0.8 (Note 1)	Α
FG Signal Output Voltage	$V_{FG}$	7	V
FG Signal Output Current	I <sub>FG</sub>	10	mA
Junction Temperature	Tj	125	°C

(Note 1) Do not exceed Tjmax.

Caution: Operating the IC over the absolute maximum ratings may damage the IC. The damage can either be a short circuit between pins or an open circuit between pins and the internal circuitry. Therefore, it is important to consider circuit protection measures, such as adding a fuse, in case the IC is operated over the absolute maximum ratings.

#### Thermal Resistance(Note 1)

cilia resistance							
Parameter	Cumbal	Thermal Res	l lmi4				
Falanietei	Symbol	1s <sup>(Note 3)</sup>	2s2p <sup>(Note 4)</sup>	Unit			
VSONX0082030							
Junction to Ambient	θЈА	308.3	69.6	°C/W			
Junction to Top Characterization Parameter <sup>(Note 2)</sup>	$\Psi_{JT}$	43	10	°C/W			

(Note 1)Based on JESD51-2A(Still-Air)

(Note 2)The thermal characterization parameter to report the difference between junction temperature and the temperature at the top center of the outside

surface of the component package. (Note 3)Using a PCB board based on JESD51-3

(Note 5/83ing a 1 GB board based on the BB 1 G.								
Layer Number of Measurement Board	Material	Board Size						
Single	FR-4	114.3mm x 76.2mm x 1.57mmt						
Тор								
Copper Pattern	Thickness							
Footprints and Traces	70µm							

(Note 4)Using a PCB board based on JESD51-5, 7

Layer Number of	<u> </u>	Material Board Size Therma		Thermal V	al Via <sup>(Note 5)</sup>	
Measurement Board	Material			Pitch	Diameter	
4 Layers	FR-4	114.3mm x 76.2mm x 1.6mmt		1.20mm	Ф0.30mm	
Тор		2 Internal Layers				
Тор		2 Internal Laye	ers	Botto	m	
Top Copper Pattern	Thickness	2 Internal Laye Copper Pattern	ers Thickness	Botto Copper Pattern		

(Note 5) This thermal via connects with the copper pattern of all layers..

**Recommended Operating Conditions** 

Parameter	Symbol	Min	Тур	Max	Unit
Operating Supply Voltage Range	Vcc	1.8	5.0	5.5	V
Input Voltage Range (PWM)	V <sub>IN</sub>	0	-	5.5	V
PWM Input Duty Range	D <sub>PWM</sub>	0	-	100	%
PWM Input Frequency Range	f <sub>PWM</sub>	5	25	50	kHz

Electrical Characteristics (Unless otherwise specified Vcc=5V Ta=25°C)

Parameter	Symbol	Min	Тур	Max	Unit	Conditions
Circuit Current 1	Icc1	-	2	4	mA	PWM=OPEN
Circuit Current 2 (Stand-by mode)	Icc2		35	50	μA	PWM=GND
Magnetic Switch-point for Forward Rotation	B <sub>FWD</sub>	-	1.5	-	mT	
Magnetic Switch-point for Reverse Rotation	Brev	-	-1.5	-	mT	
Magnetic Hysteresis	B <sub>H</sub> ys	-	3.0	5.0	mT	
PWM Input H Level	$V_{PWMH}$	2.5	-	Vcc	V	
PWM Input L Level	V <sub>PWML</sub>	0	-	0.7	V	
Output Voltage	Vo	-	0.16	0.24	V	I <sub>O</sub> =200mA, High and Low Total
FG Low Voltage	$V_{FGL}$	-	-	0.4	V	I <sub>FG</sub> =5mA
FG Leak Current	I <sub>FGL</sub>	-	-	5	μA	V <sub>FG</sub> =7V
Lock Detection ON Time	ton	0.35	0.50	0.65	s	
Lock Detection OFF Time	toff	3.5	5.0	6.5	s	

#### **Typical Performance Curves**

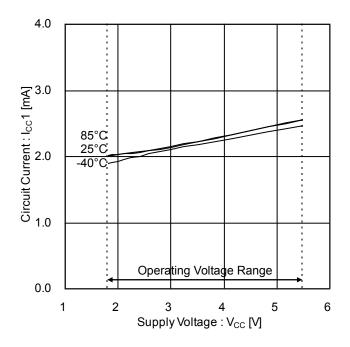


Figure 5. Circuit Current 1

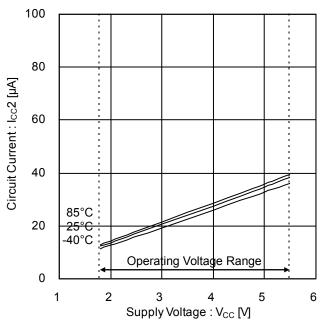


Figure 6. Circuit Current 2 (Stand-by mode)

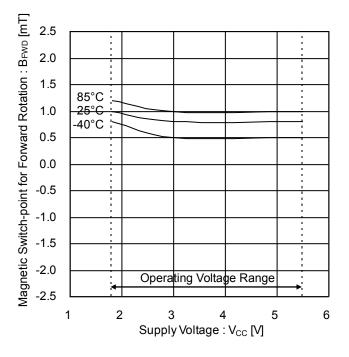


Figure 7. Magnetic Switch-point for Forward Rotation

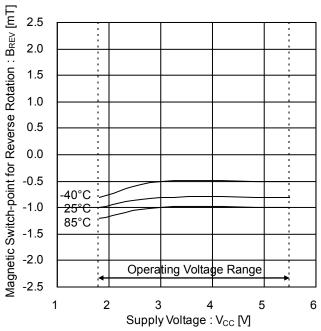


Figure 8. Magnetic Switch-point for Reverse Rotation

#### **Typical Performance Curves - continued**

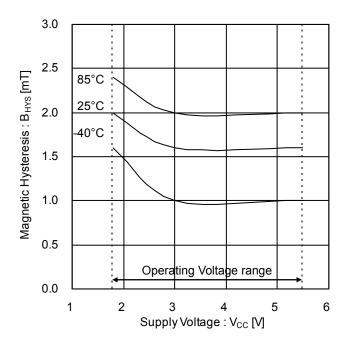


Figure 9. Magnetic hysteresis

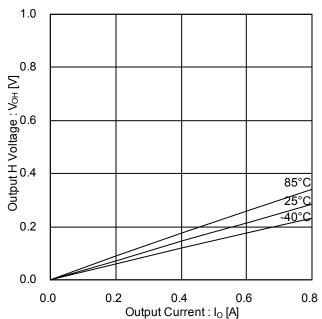


Figure 10. Output H Voltage (Temperature Characteristics)

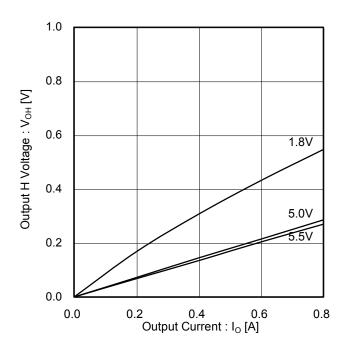


Figure 11. Output H Voltage (Voltage Characteristics)

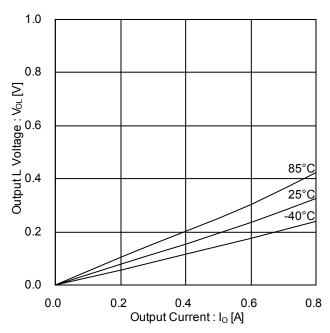


Figure 12. Output L Voltage (Temperature Characteristics)

### Typical Performance Curves - continued

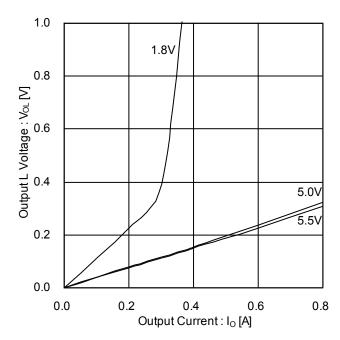


Figure 13. Output L Voltage (Voltage Characteristics)

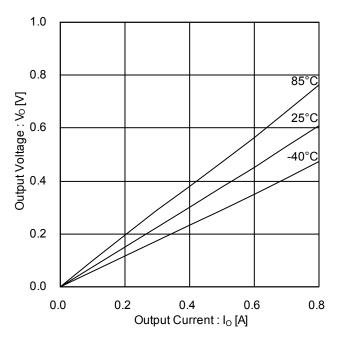


Figure 14. Output Voltage (High and Low Total) (Temperature Characteristics)

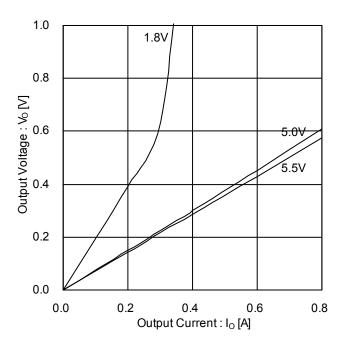


Figure 15. Output Voltage (High and Low Total) (Voltage Characteristics)

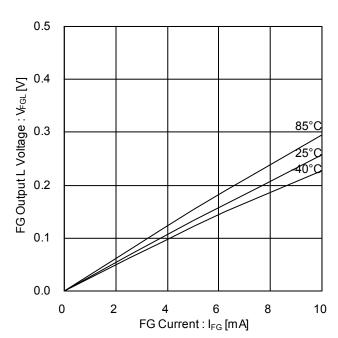


Figure 16. FG Output L Voltage (Temperature Characteristics)

#### **Typical Performance Curves - continued**

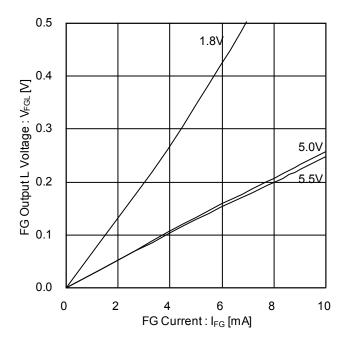


Figure 17. FG Output L Voltage (Voltage Characteristics)

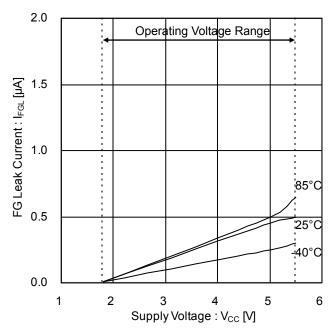


Figure 18. FG Output Leak Current

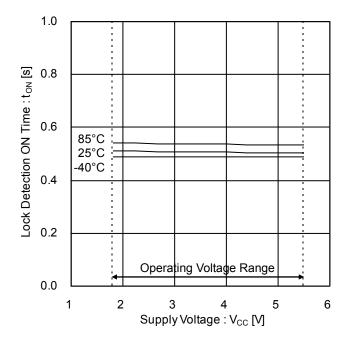


Figure 19. Lock Detection ON Time

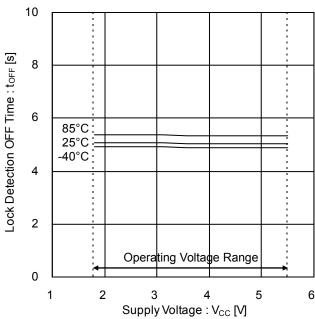


Figure 20. Lock Detection OFF Time

#### **Application Example**

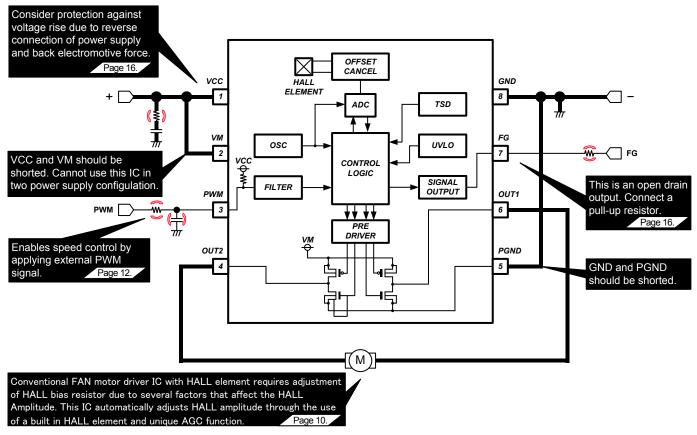


Figure 21. Application Example

#### **Substrate Design Note**

- (a) IC power, Motor outputs, and Motor ground lines should be made as wide as possible.
- (b) IC ground line is common with the application ground except motor ground, and arranged near to (-) land.
- (c) The bypass capacitor and/or Zener diode are placed near to VCC pin.

#### **Functional Descriptions**

#### 1. Auto Gain Control (AGC) Function

Conventional FAN motor driver IC with HALL element requires adjustment of HALL bias resistor for acoustic noise characteristic and motor rotation efficiency because the magnetic field strength and the magnetic field waveform are different in each motor. This IC automatically controls HALL amplitude generated by built in HALL element and motor magnet through the use of a unique AGC function. AGC function needs 15 ms to select the required HALL amp gain when turning on the power, and recovering from stand-by mode and lock protection.

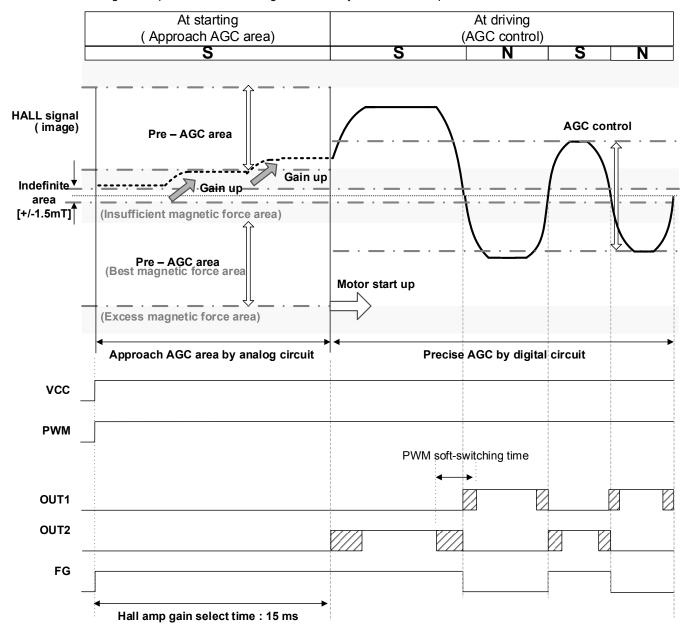


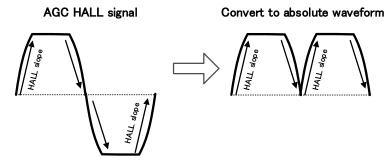
Figure 22. AGC Image of the Hall signal (In case of weak magnetic field)

After the startup, the Hall signal is increased by Hall amplifier gain. The increased Hall signal is set by the AGC around the Pre-AGC area, the weak magnetic field of the motor as in Figure 22. To selecting a gain requires about 15ms before it activates the motor.

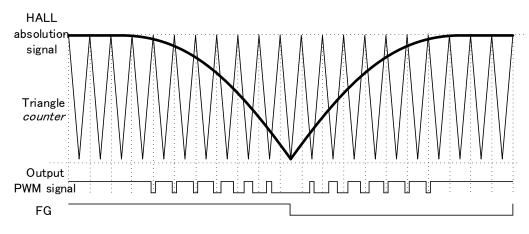
#### 2. Soft Switching Drive (PWM type)

Soft Switching Drive is operated using an output PWM pulse. The output PWM signal is generated by the slope of processed AGC HALL signal. First, the processed AGC HALL signal is converted to absolute waveform. Next, the absolute waveform and the triangular waveform internally generated by the IC are synthesized. The synthesized waveform determines the PWM soft switching duty and the ratio of time.

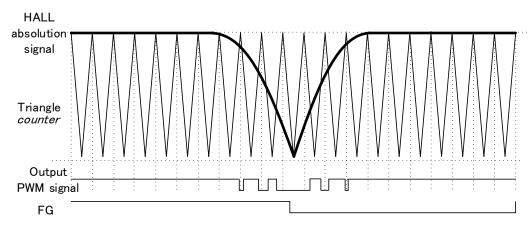
PWM soft switching time depends on motor speed. In case of a slower HALL signal, PWM soft switching time is long due to the obtuse angle of the processed AGC HALL signal (PWM soft switching time is about 2ms to 4ms.). In case of a faster HALL signal, PWM soft switching time is short due to the sharp slope of the AGC HALL signal (PWM soft switching time is about 200µs to 1ms.). And, the triangular wave oscillator inside the IC uses a PWM soft switching frequency of 50kHz (Typ). Hence, input PWM frequency is not equal to PWM soft switching frequency.



(a) The processed AGC HALL signal is converted to absolute waveform



(b) Motor speed is slow



(c) Motor speed is fast

Figure 23. PWM soft switching signal synthesis

#### 3. PWM Speed Control

Rotation speed of motor can be changed by controlling ON/OFF of the high output depending on the duty of the input signal to PWM terminal. When PWM terminal is open, H logic is applied. Output PWM frequency is 50 kHz (Typ). This IC is not direct PWM. Hence, input PWM frequency is not equal to output PWM frequency. Figure 24 shows the characteristic of input PWM duty and output PWM duty.

PWM terminal has a built in digital low pass filter (LPF). Output PWM duty has 3.5ms (Max) transitional time from the point of change in input PWM duty, this is caused by the LPF characteristic (reference is shown in Figure 25). Additionally, Input PWM uses frequencies between 5 kHz and 50 kHz.

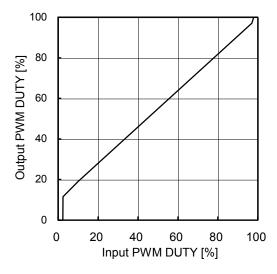


Figure 24. Characteristic of input PWM DUTY and output PWM DUTY

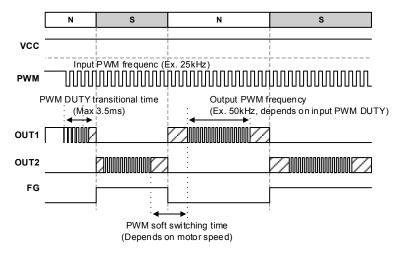
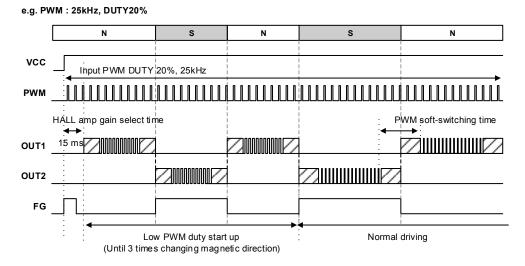


Figure 25. Timing chart of PWM control

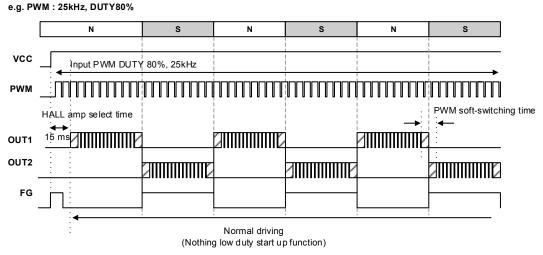
#### 4. Low PWM Duty Start Assist Function

During motor start up from stop condition, outputs are driven by a PWM signal of about PWM 50% duty for 3 times of changing magnetic direction. After the Low PWM Duty Start Assist function, output PWM duty changes corresponding to the input PWM duty. For cases of input PWM duty range of more than 50%, output PWM duty changes corresponding to same input PWM duty at all driving time. This function enables the IC to start the motor regardless of input PWM signal's duty.

When input PWM duty is 0%, the motor is held on stand-by mode. Additionally, the motor changes to idling mode for input PWM duty range of 0% to 2.5%. Idling mode only runs on circuit current 1 (Icc1) in the Electrical Characteristics table. Idling mode turns all output terminals to open state.



(a) Case A: Input PWM DUTY 2.5% to 50%



(b) Case B: Input PWM DUTY 50% to 100%

Figure 26. Low PWM Duty Start Assist Function

Table 1. Truth table of input PWM duty and each outputs terminals							
Input PWM duty [%]	IC function (state)		OUT1, OUT2	FG			
DUTY 0	OFF (Stand-by mode)		Hi-Z, Hi-Z	Hi-Z			
DUTY 0 < 2.5	ON (Idle mode)		Hi-Z, Hi-Z	Hi-Z			
Case A: DUTY 2.5 to 50	ON (Low driving)	uty start up	H/L, L/H	Hi-Z / L			
Case B : DUTY 50 to 100	ON (Norma	ıl driving)	H/L, L/H	Hi-Z / L			
	ON driving		·				

H; High, L; Low, Hi-Z; High Impedance

FG output is open-drain type.

#### 5. Quick Start Function

This series has an integrated Quick Start Function. When the PWM signal is input, this function can start up the motor at once regardless of the detection time of the lock protection function. (Consider HALL amp gain select time. Reference is shown in Figure 27.)

#### 6. Stand-by Mode

Stand-by Mode turns off the circuit when the time of PWM=L has elapsed in order to reduce stand-by current. The circuit current consumption during stand-by mode is specified at the parameter "Circuit current 2" of the electrical characteristics. Figure 27 shows the timing diagram of stand-by mode and quick start function.

The 0% detection time before the IC changes to stand-by mode is variable depending on the input PWM duty. This is because of the built in LPF at the PWM terminal. As an example, Figure 28 shows the characteristic curve of 0% detection time and input PWM duty for a 25kHz input PWM frequency.

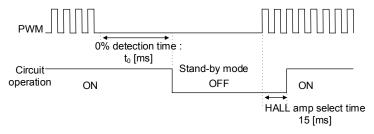


Figure 27. Stand-by Mode and Quick Start Function

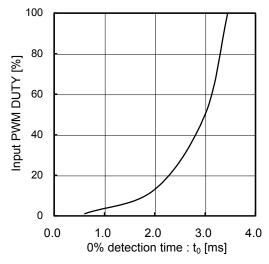


Figure 28. Characteristic curve of 0% detection time and input PWM duty at 25kHz

#### 7. Lock Protection and Automatic Restart

Motor rotation is detected by HALL signal, while lock detection ON time (ton) and lock detection OFF time (toff) are set by IC internal counter. External part (C or R) is not required. Timing chart is shown in Figure 29.

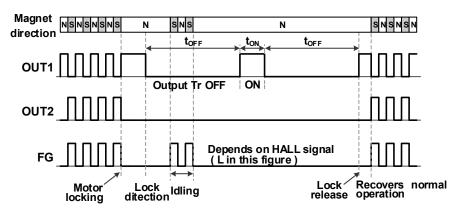
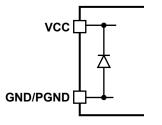
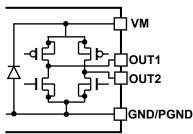


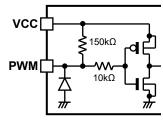
Figure 29. Lock protection timing chart

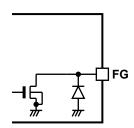
# I/O Equivalence Circuit (Resistance Values are Typical) 1. VCC terminal, 2. OUT1, OUT2 terminals,

- GND, PGND terminals
- VM, GND, PGND terminals
- 3. PWM terminal
- 4. FG terminal

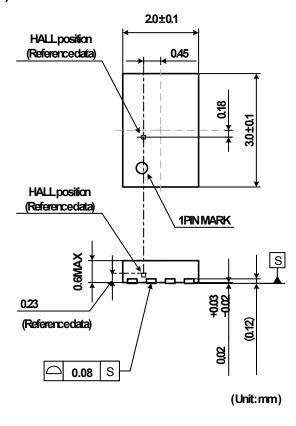








#### **HALL** position (Reference data)



#### **Safety Measure**

1. Reverse Connection Protection Diode

Reverse connection of power results in IC destruction as shown in Figure 30. When reverse connection is possible, reverse connection protection diode must be added between power supply and  $V_{CC}$ .

After reverse connection

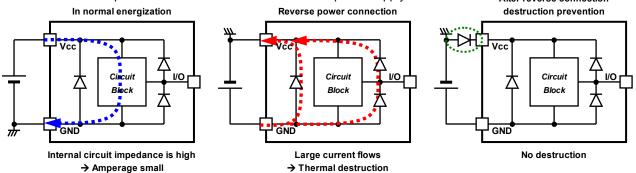


Figure 30. Flow of Current When Power is Connected Reversely

Protection against V<sub>CC</sub> Voltage Rise by Back Electromotive Force

Back electromotive force (Back EMF) generates regenerative current to power supply. However, when reverse connection protection diode is connected, Vcc voltage rises because the diode prevents current flow to power supply.

When the absolute maximum rated voltage may be exceeded due to voltage rise by back electromotive force, place a (A) Capacitor or (B) Zener diode between VCC and GND. If necessary, add both (C). (D) Capacitor and resistor can also be used to have better ESD surge protection.

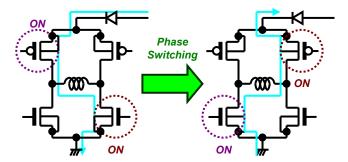


Figure 31. Vcc Voltage Rise by Back Electromotive

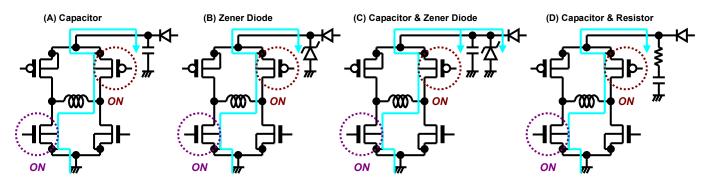


Figure 32. Measure against Vcc and Motor Driving Outputs Voltage

- Problem of GND line PWM Switching
   Do not perform PWM switching of GND line because GND terminal potential cannot be kept to a minimum.
- 4. Protection of Rotation Speed Pulse (FG) Open-Drain Output FG output is an open drain and requires pull-up resistor. Adding resistor can protect the IC. Exceeding the absolute maximum rating, when FG terminal is directly connected to power supply, could damage the IC.

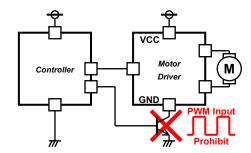


Figure 33. GND Line PWM Switching Prohibited

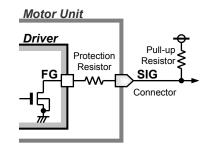


Figure 34. Protection of FG Terminal

#### **Power Consumption**

1. Current Pathway

The current pathways that relates to driver IC are the following, and shown in Figure 35.

- (1) Circuit Current (Icc)
- (2) Motor Current (I<sub>M</sub>)
- (3) FG Output Sink Current (IFG)

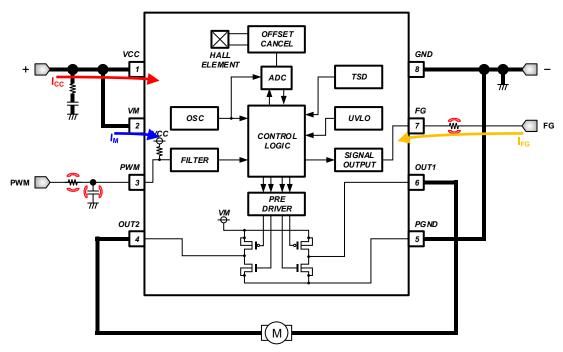


Figure 35. Current Pathway of IC

#### 2. Calculation of Power Consumption

(1) Circuit Current (I<sub>CC</sub>)

$$\begin{split} P_{\text{Wa}}[\text{W}] &= \text{V}_{\text{CC}}[\text{V}] \text{ x I}_{\text{CC}}[\text{A}] \text{ (Icc current doesn't include I}_{\text{M}}) \\ \text{(ex.) V}_{\text{CC}} &= 5.0[\text{V}], \text{ I}_{\text{CC}} = 2.0[\text{mA}] \\ P_{\text{Wa}}[\text{W}] &= 5.0[\text{V}] \text{ x } 2.0[\text{mA}] = 10.0 \text{ [mW]} \end{split}$$

(2) Motor Driving Current (I<sub>M</sub>)

 $V_{OH}$  is the output saturation voltage of OUT1 or OUT2 high side,  $V_{OL}$  is the other low side voltage,  $P_{Wb}[W] = (V_{OH}[V] + V_{OL}[V]) \times I_M[A]$  (ex.)  $V_{OH} = 0.08[V]$ ,  $V_{OL} = 0.08[V]$ ,  $I_{MH} = 200[mA]$   $P_{Wb}[W] = (0.08[V] + 0.08[V]) \times 200[mA] = 32.0[mW]$ 

(3) FG Output Sink Current (IFG)

 $P_{Wc}[W] = V_{FG}[V] \times I_{FG}[A]$ (ex.)  $V_{FG} = 0.10[V]$ ,  $I_{FG} = 5.0[mA]$  $P_{Wc}[W] = 0.10[V] \times 5.0[mA] = 0.5[mW]$ 

Total power consumption of driver IC becomes the following by the above (1) to (3).

 $P_{Wtt}[W] = P_{Wa}[W] + P_{Wb}[W] + P_{Wc}[W]$ (ex.)  $P_{Wtt}[W] = 10.0[mW] + 32.0[mW] + 0.5[mW] = 42.5[mW]$ 

#### **Operational Notes**

#### 1. Reverse Connection of Power Supply

Connecting the power supply in reverse polarity can damage the IC. Take precautions against reverse polarity when connecting the power supply, such as mounting an external diode between the power supply and the IC's power supply pins.

#### 2. Power Supply Lines

Design the PCB layout pattern to provide low impedance supply lines. Separate the ground and supply lines of the digital and analog blocks to prevent noise in the ground and supply lines of the digital block from affecting the analog block. Furthermore, connect a capacitor to ground at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

#### 3. Ground Voltage

Ensure that no pins are at a voltage below that of the ground pin at any time, even during transient condition. However, pins that drive inductive loads (e.g. motor driver outputs, DC-DC converter outputs) may inevitably go below ground due to back EMF or electromotive force. In such cases, the user should make sure that such voltages going below ground will not cause the IC and the system to malfunction by examining carefully all relevant factors and conditions such as motor characteristics, supply voltage, operating frequency and PCB wiring to name a few.

#### 4. Ground Wiring Pattern

When using both small-signal and large-current ground traces, the two ground traces should be routed separately but connected to a single ground at the reference point of the application board to avoid fluctuations in the small-signal ground caused by large currents. Also ensure that the ground traces of external components do not cause variations on the ground voltage. The ground lines must be as short and thick as possible to reduce line impedance.

#### 5. Thermal Consideration

Should by any chance the maximum junction temperature rating be exceeded the rise in temperature of the chip may result in deterioration of the properties of the chip. In case of exceeding this absolute maximum rating, increase the board size and copper area to prevent exceeding the maximum junction temperature rating.

#### 6. Recommended Operating Conditions

These conditions represent a range within which the expected characteristics of the IC can be approximately obtained. The electrical characteristics are guaranteed under the conditions of each parameter.

#### 7. Inrush Current

When power is first supplied to the IC, it is possible that the internal logic may be unstable and inrush current may flow instantaneously due to the internal powering sequence and delays, especially if the IC has more than one power supply. Therefore, give special consideration to power coupling capacitance, power wiring, width of ground wiring, and routing of connections.

#### 8. Operation Under Strong Electromagnetic Field

Operating the IC in the presence of a strong electromagnetic field may cause the IC to malfunction.

#### 9. Testing on Application Boards

When testing the IC on an application board, connecting a capacitor directly to a low-impedance output pin may subject the IC to stress. Always discharge capacitors completely after each process or step. The IC's power supply should always be turned off completely before connecting or removing it from the test setup during the inspection process. To prevent damage from static discharge, ground the IC during assembly and use similar precautions during transport and storage.

#### 10. Inter-pin Short and Mounting Errors

Ensure that the direction and position are correct when mounting the IC on the PCB. Incorrect mounting may result in damaging the IC. Avoid nearby pins being shorted to each other especially to ground, power supply and output pin. Inter-pin shorts could be due to many reasons such as metal particles, water droplets (in very humid environment) and unintentional solder bridge deposited in between pins during assembly to name a few.

#### 11. Unused Input Pins

Input pins of an IC are often connected to the gate of a MOS transistor. The gate has extremely high impedance and extremely low capacitance. If left unconnected, the electric field from the outside can easily charge it. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of the IC. So unless otherwise specified, unused input pins should be connected to the power supply or ground line.

#### Operational Notes - continued

#### 12. Regarding the Input Pin of the IC

In the construction of this IC, P-N junctions are inevitably formed creating parasitic diodes or transistors. The operation of these parasitic elements can result in mutual interference among circuits, operational faults, or physical damage. Therefore, conditions which cause these parasitic elements to operate, such as applying a voltage to an input pin lower than the ground voltage should be avoided. Furthermore, do not apply a voltage to the input pins when no power supply voltage is applied to the IC. Even if the power supply voltage is applied, make sure that the input pins have voltages within the values specified in the electrical characteristics of this IC.

#### 13. Ceramic Capacitor

When using a ceramic capacitor, determine the dielectric constant considering the change of capacitance with temperature and the decrease in nominal capacitance due to DC bias and others.

#### 14. Area of Safe Operation (ASO)

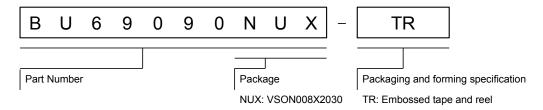
Operate the IC such that the output voltage, output current, and power dissipation are all within the Area of Safe Operation (ASO).

#### 15. Thermal Shutdown Circuit(TSD)

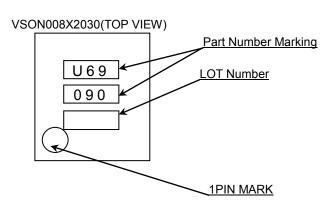
This IC has a built-in thermal shutdown circuit that prevents heat damage to the IC. Normal operation should always be within the IC's power dissipation rating. If however the rating is exceeded for a continued period, the junction temperature (Tj) will rise which will activate the TSD circuit that will turn OFF all output pins. When the Tj falls below the TSD threshold, the circuits are automatically restored to normal operation.

Note that the TSD circuit operates in a situation that exceeds the absolute maximum ratings and therefore, under no circumstances, should the TSD circuit be used in a set design or for any purpose other than protecting the IC from heat damage.

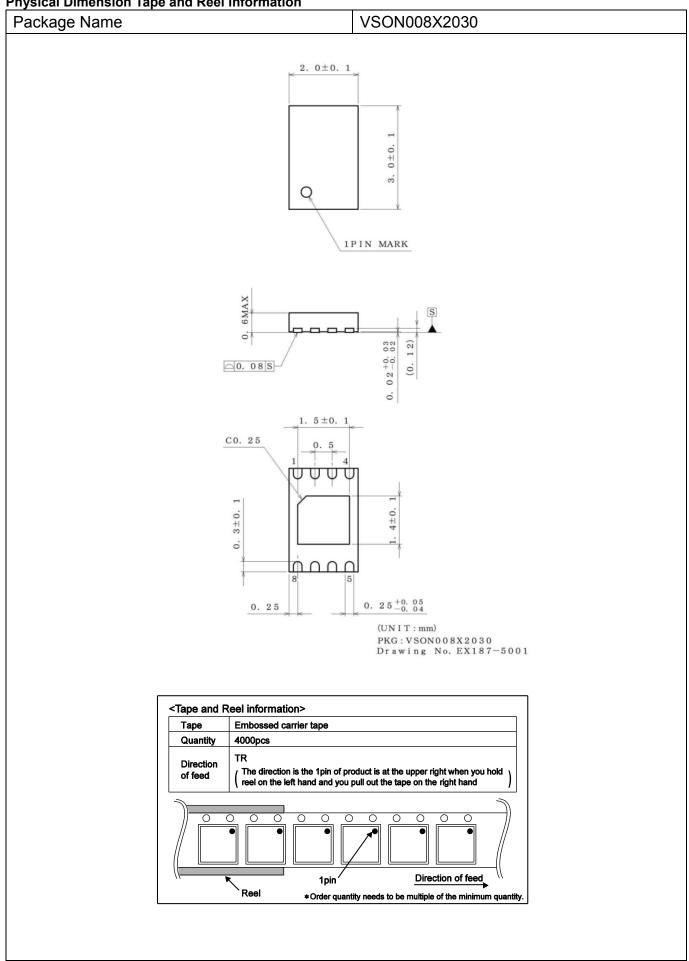
#### **Ordering Information**



#### **Marking Diagrams**



**Physical Dimension Tape and Reel Information** 



#### **Revision History**

Date	Revision	Changes
06.Dec.2016	001	New Release

## **Notice**

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(Note1) Medical Equipment Classification of the Specific Applications

JÁPAN	USA	EU	CHINA
CLASSⅢ	ОГУООШ	CLASS II b	CL ACCIII
CLASSIV	CLASSⅢ	CLASSⅢ	CLASSⅢ

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  - [h] Use of the Products in places subject to dew condensation
- 4. The Products are not subject to radiation-proof design.
- 5. Please verify and confirm characteristics of the final or mounted products in using the Products.
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- 7. De-rate Power Dissipation depending on ambient temperature. When used in sealed area, confirm that it is the use in the range that does not exceed the maximum junction temperature.
- 8. Confirm that operation temperature is within the specified range described in the product specification.
- 9. ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

#### Precaution for Mounting / Circuit board design

- 1. When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.
- 2. In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

#### **Precautions Regarding Application Examples and External Circuits**

- 1. If change is made to the constant of an external circuit, please allow a sufficient margin considering variations of the characteristics of the Products and external components, including transient characteristics, as well as static characteristics.
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  - [a] the Products are exposed to sea winds or corrosive gases, including Cl2, H2S, NH3, SO2, and NO2
  - [b] the temperature or humidity exceeds those recommended by ROHM
  - [c] the Products are exposed to direct sunshine or condensation
  - [d] the Products are exposed to high Electrostatic
- Even under ROHM recommended storage condition, solderability of products out of recommended storage time period
  may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is
  exceeding the recommended storage time period.
- 3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
- 4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

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