

## DATA SHEET

### UVM001-0101U1-RN1

#### Precaution

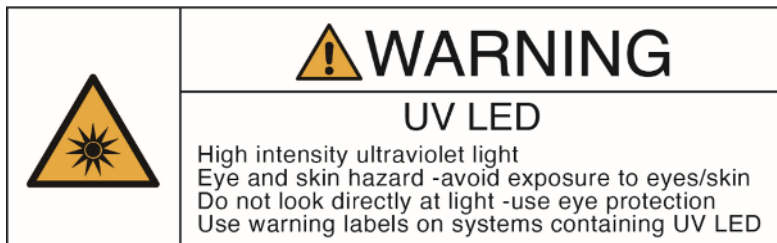
This product, UVC LED assembly, emits deep ultraviolet light.

Do not irradiate the body directly because UVC has a strong influence on cells.

Do not look directly at light. / Avoid direct exposure to skin.

Please be careful of handling of UVC and conduct the driving confirmation based on your judgment.

CITIZEN ELECTRONICS CO., LTD. shall not be liable for any personal or property damage due to deep ultraviolet light.



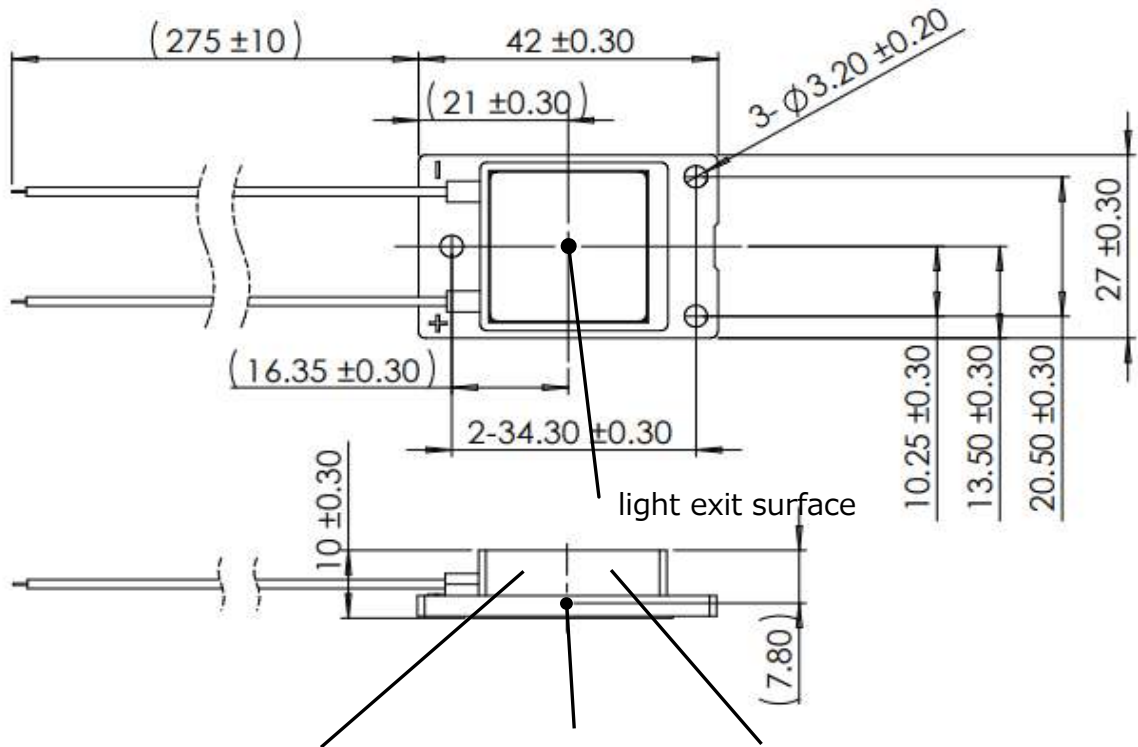


# DATA SHEET

Ref\_CE-0888P-202208

2/12

## 3. Outline drawing and marking (unit: mm)

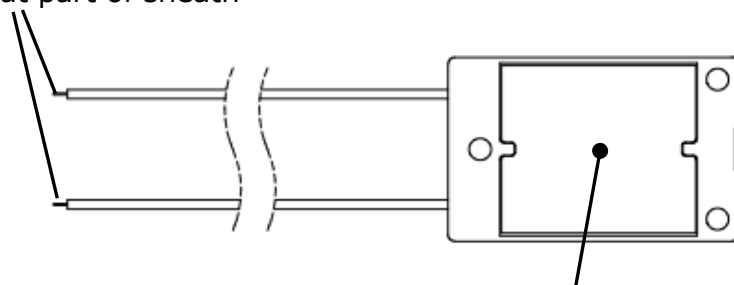


Marking 1  
: Lot No

Height position of  
LED's upper surface

Marking 2 : N1  
(effective irradiation range of reflector)

Cut part of sheath



Case temperature (T<sub>c</sub>)point  
(Center of back side of the  
aluminum base)

Remarks

Mounting method :  
M3 screw is recommended.  
Fixed at three points.  
Heat dissipation is possible  
through aluminum base.

Strip length : 13±2mm

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| Mark | Number of mark | Date | Details of change | Drawn by |

# DATA SHEET

Ref\_CE-0888P-202208

3/12

## 4. Performance

### (1) Absolute Maximum Rating

| Parameter   | Symbol          | Maximum Rating Value | Unit |
|---|-----------------|----------------------|------|
| Input Power                                       | P <sub>i</sub>  | 4.0                  | W    |
| Forward Current                                   | I <sub>F</sub>  | 500                  | mA   |
| Reverse Voltage                                   | V <sub>R</sub>  | -5                   | V    |
| Operating Temperature Range (Ambient temperature) | T <sub>op</sub> | -10 ~ +45            | °C   |
| Storage Temperature Range                         | T <sub>st</sub> | -25 ~ +75            | °C   |
| Case temperature                                  | T <sub>C</sub>  | 70                   | °C   |
| Tightening Torque                                 | -               | 0.6                  | N·m  |

\*1 Input power, forward current and case temperatures are values for use within the range of the derating curve described in this data sheet.

\*2 As for measurement point of case temperature, refer to 3. Outline drawing

### (2) UVC LED Assembly Characteristics (Electrical and physical characteristics) T<sub>c</sub>=25°C ※1 ※2

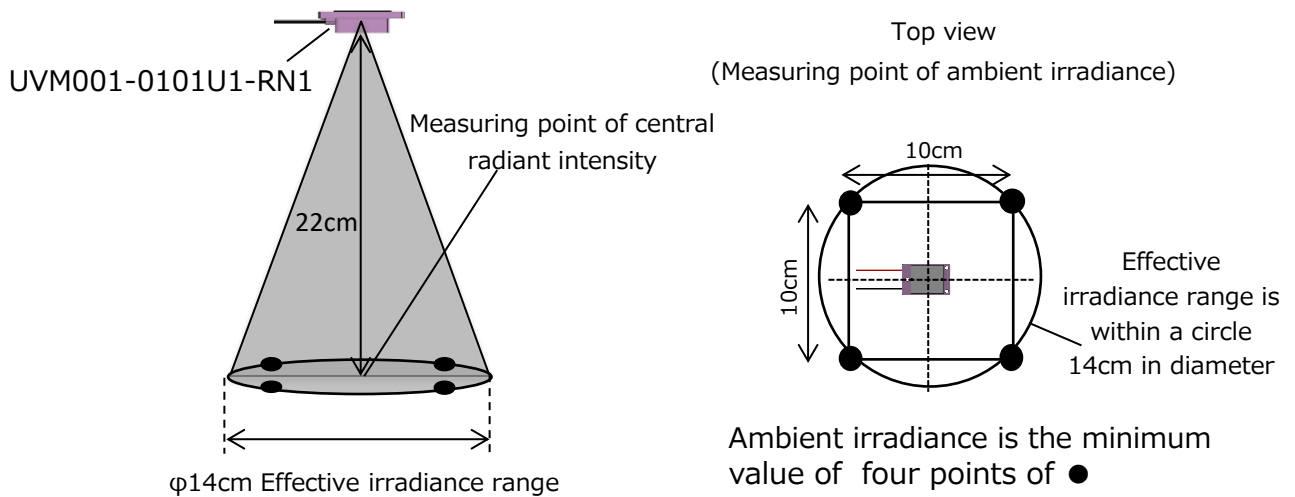
| Parameter                    | Symbol         | Condition             | MIN   | TYP     | MAX | Unit               |
|------------------------------|----------------|-----------------------|-------|---------|-----|--------------------|
| Forward Voltage              | V <sub>F</sub> | I <sub>F</sub> =250mA | 4.4   | -       | 7.3 | V                  |
| Central radiant intensity ※3 | -              | I <sub>F</sub> =250mA | 0.023 | (0.081) | -   | mW/cm <sup>2</sup> |
| Ambient irradiance ※4        | -              | I <sub>F</sub> =250mA | 0.015 | (0.040) | -   | mW/cm <sup>2</sup> |

※1 The measurement distance is 22 cm.

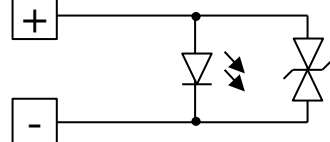
Distance from UVC LED to the top surface of the glass is 0.78cm

※2 Measurement tolerances: Forward Voltage ±3%, Illuminance ±10%

※3 ※4 For Central radiant intensity and ambient irradiance, please refer to below figures



### (3) Circuit diagram



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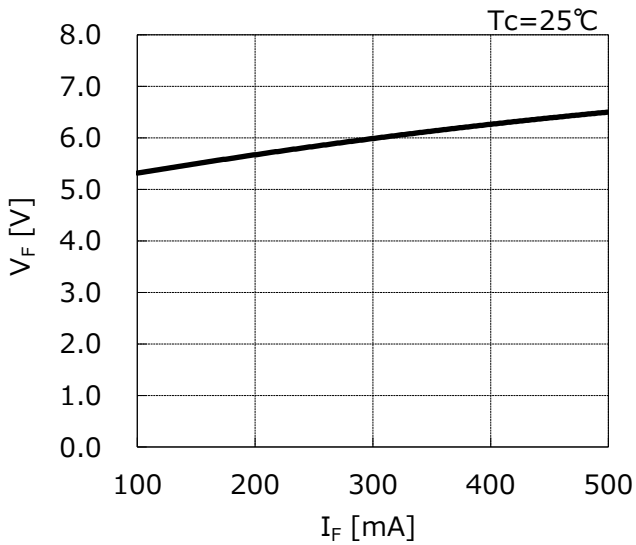
# DATA SHEET

Ref\_CE-0888P-202208

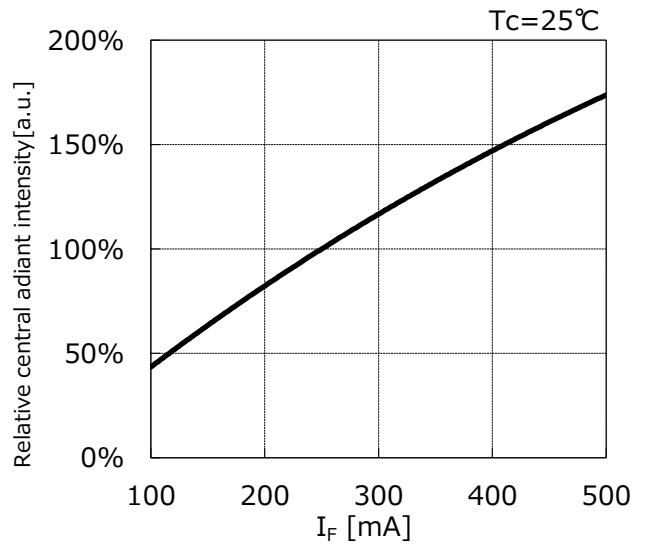
4/12

## 5. Various Characteristics

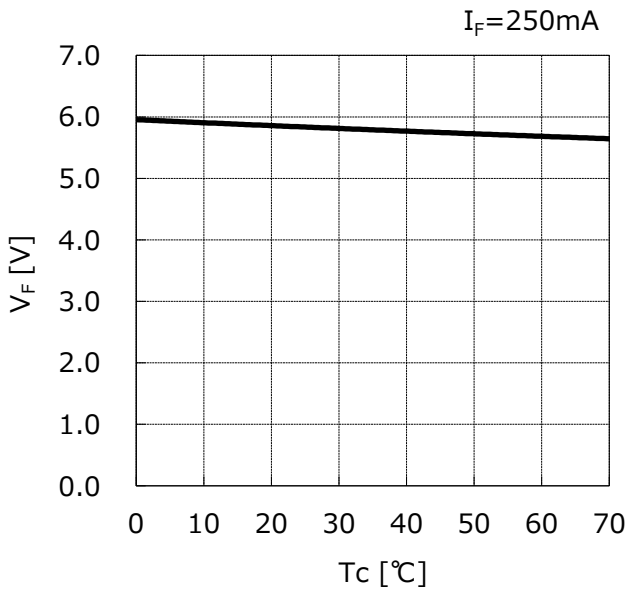
◆ Forward Current – Forward Voltage Characteristics



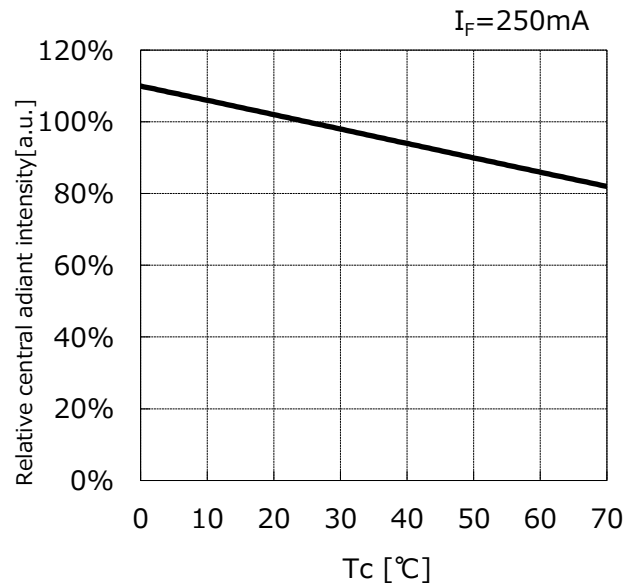
◆ Forward Current – Relative Central radiant intensity Characteristics



◆ Tc Temperature – Forward Voltage Characteristics



◆ Tc Temperature – Relative Central radiant intensity



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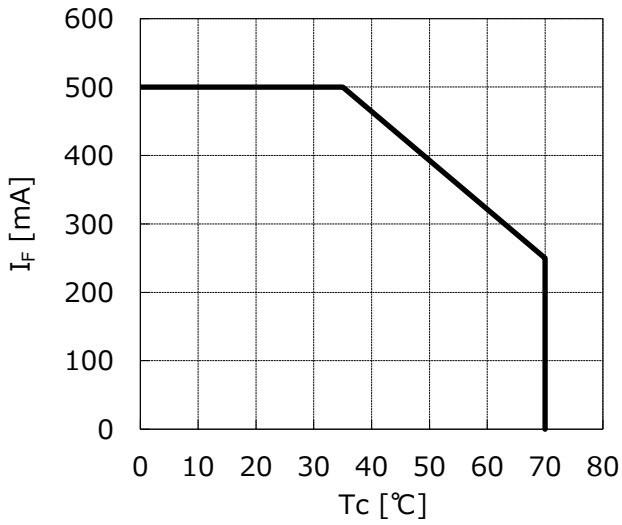
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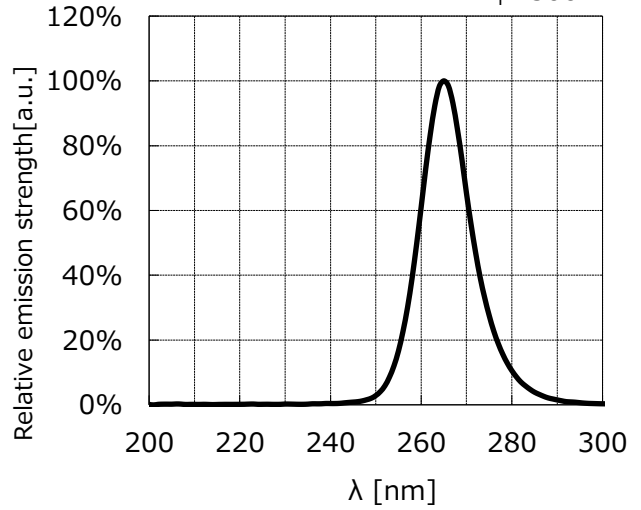
5/12

◆ Tc Temperature – Forward Current Rating



◆ Emission spectrum

Reference value of LED to be mounted    Tc=25°C  
I<sub>F</sub>=500mA



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| Mark | Number of mark | Date | Details of change | Drawn by |

# DATA SHEET

Ref\_CE-0888P-202208

6/12

## 6. Reliability

### (1) Details of the Tests

| Test item   | Test conditions  | Test hours |
|---|--|------------|
| Continuous Operation                              | $I_F=250\text{mA}$ $T_a=25^\circ\text{C}$ $T_c=35^\circ\text{C}$                       | 500 hours  |
| High Temperature and High Humidity Operation Test | $I_F=250\text{mA}$ $T_a=45^\circ\text{C}$ $T_c=55^\circ\text{C}$ 95%                   | 500 hours  |
| Low Temperature Storage Test                      | $T_a=-25^\circ\text{C}$  | 500 hours  |
| High Temperature Storage Test                     | $T_a=75^\circ\text{C}$   | 500 hours  |
| High Temperature and High Humidity Storage Test   | $T_a=45^\circ\text{C}$ 95%   | 500 hours  |
| Temperature Cycle Test                            | $T_a=-25^\circ\text{C}(30\text{min})\sim 75^\circ\text{C}(30\text{min})$<br>one cycles | 100 cycles |

Note)  $T_a$  means ambient temperature.

### (2) Judgment Criteria of Failure for Reliability Test

( $T_a=25^\circ\text{C}$ )

| Measuring Item  | Symbol | Measuring Condition | Judgement Criteria for Failure |
|-----------------|--------|---------------------|--------------------------------|
| Forward Voltage | $V_F$  | $I_F=250\text{mA}$  | $>U \times 1.1$                |
| Irradiance      | -      | $I_F=250\text{mA}$  | $<S \times 0.50$               |

U : means the upper limit of the specified characteristics.      S : means the initial value

Note) Measurement shall be taken between 2 hours and 48 hours, having returned the test pieces to the normal ambient conditions after the completion of each test.

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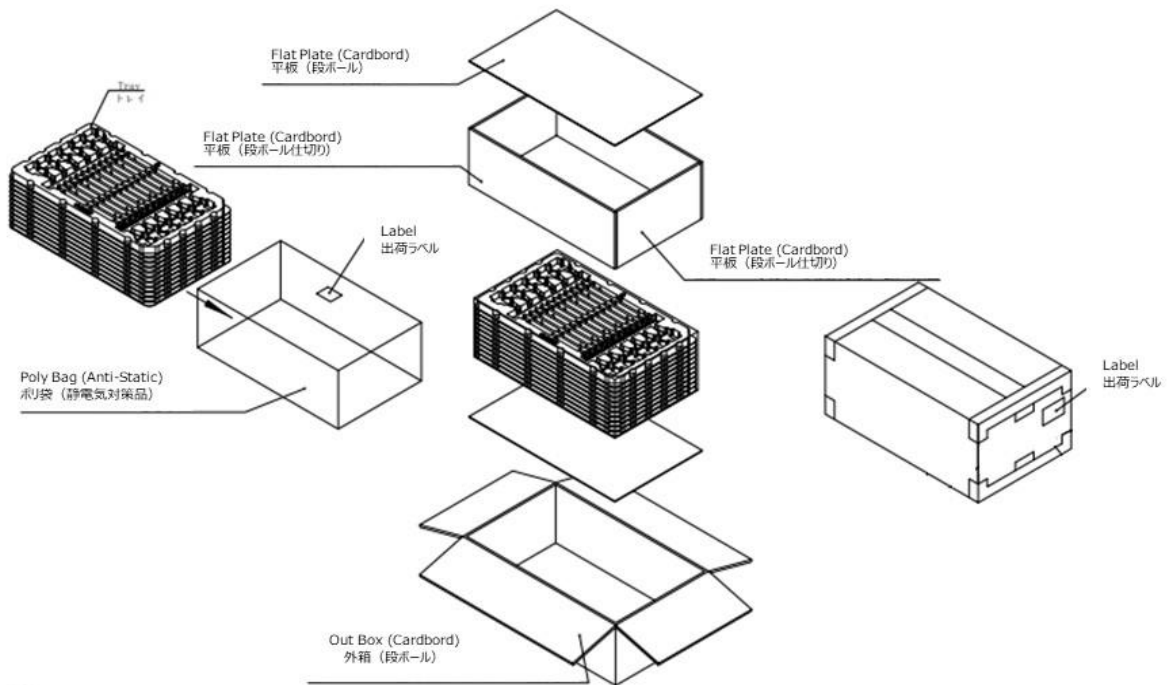
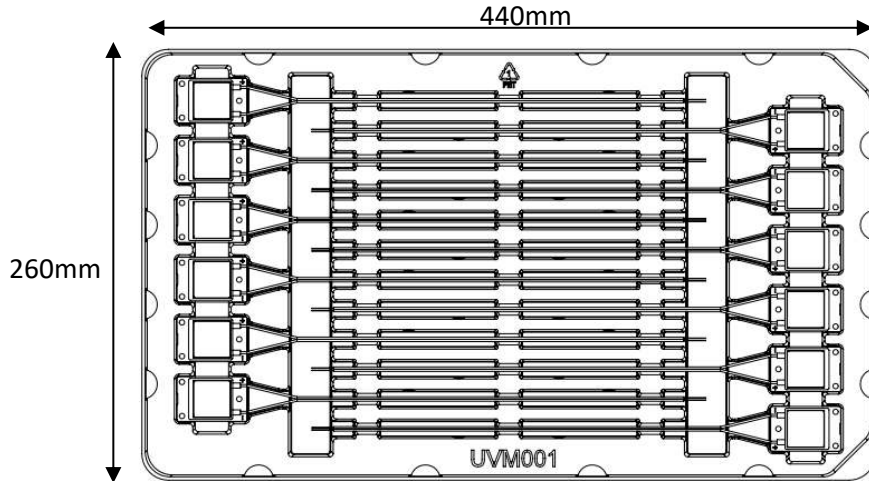
Ref\_CE-0888P-202208

7/12

## 7. Packing specifications

Stack 10 trays with 12 products each and place one tray without products on the top.  
(Minimum packing quantity is 120 pieces)

Tray (size : 440 x 260mm , 12 pieces of products for each tray. Material : A-PET)



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| Mark | Number of mark | Date | Details of change | Drawn by |

CITIZEN ELECTRONICS CO., LTD.



# DATA SHEET

Ref\_CE-0888P-202208

8/12

## 8. Precautions

### ( 1 ) Handling precautions

- This product is a product that emits deep ultraviolet rays (UVC).  
UVC has a strong influence on cells, so direct exposure to the body is dangerous.
  
- JISZ8812 defines the allowable amount of ultraviolet rays, which is 4.6 mJ / cm<sup>2</sup> (8 hours a day) for 260 nm and 3mJ / cm<sup>2</sup> (8 hours a day) for 270 nm.  
Do not look at UVC lighting directly because there is a risk of eye pain or visual impairment.  
Irradiating the skin directly with UVC light may cause skin irritation.  
Please take measures such as using protective glasses or gloves to prevent direct exposure of ultraviolet rays to the human body.  
Also, pay attention not only to the direct light itself but also to reflected light.
  
- Ultraviolet rays are also irradiated outside the effective irradiance range described in 4. Performance.
  
- Ultraviolet rays deteriorate wallpaper or resin products, etc. Also, if you irradiate at a short distance, the color of such may change rapidly. Please be careful regarding deterioration and discoloration of the object exposed to light.
  
- Plants are sensitive to UV light. Depending on the type of plant, the leaves may wilt or die.
  
- We are not liable for any personal or property damage caused to you or a third party due to UV exposure.
  
- Please do not touch the glass area because it is an optical product and such contact impacts on the function, performance and reliability of the product.  
Do not touch the glass area or its surroundings during or immediately after irradiation as they may be hot.
  
- Please do not apply stress to the product by swinging or pulling the lead.
  
- Do not add excessive shock by a dropping and so on. It may cause a malfunction or an unexpected accident.
  
- Covering or sealing the product may cause heat to build up inside and it may cause a fire or malfunction.
  
- Disassembling or modifying the product may cause a part to drop off, fire, electric shock, or injury.
  
- If you connect or disconnect the power supply line or operate the product with wet hands, you may receive an electric shock.
  
- If you notice a strange odor or smoke, cease operation it immediately. It may cause a fire or electric shock.
  
- Do not use for any purpose other than sterilization.

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| <b>Mark</b> | Number of mark | Date | Details of change | Drawn by |

CITIZEN ELECTRONICS CO., LTD.

# DATA SHEET

Ref\_CE-0888P-202208

9/12

( 2 ) Precautions regarding product fixing

- It is recommended to fix the UVC LED assembly with M3 screws. Please attach the UVC LED assembly by temporarily tightening the left and right screws and then conducting final tightening of the screws to prevent the application of an excessive stress or strain on them.
- Conditions for fixing the product to a heatsink such as screw tightening torque should be optimized with specifications of the heatsink to be fixed.
- Burrs that are generated by roughness of the surface to be attached, concave-convex shape and cutting process, etc. may weaken the thermal coupling with the heatsink and increase thermal resistance. Please ensure that both thermal coupling and mechanical coupling are achieved by confirming the condition of the joint of the surface to be attached and evaluating Tc temperature.
- When fastening the product, please apply TIM (Thermal Interface Material: material for heat dissipation) to the whole rear face of the LED package to reduce thermal resistance.
- If you use grease-like TIM, please apply it evenly to the whole rear face of aluminum substrate of the UVC LED assembly.
- If you use a TIM sheet, make sure that aluminum substrate does not warp when the screws are tightened to fasten the product.
- When using the product while it is adhered to something or while connected to another component constituting one body, make sure to confirm that the quality of the product is not affected by way of an appropriate method.

( 3 ) Countermeasure against static electricity

- Handling of this product requires countermeasures against static electricity because it is a semiconductor product. Please take adequate measures to prevent any static electricity being produced such as by wearing of a wristband or antistatic gloves.
- Every manufacturing facility concerned with the product (plant, equipment, machine, carrier machine and conveyance unit) should be grounded to prevent the product from being electric-charged.
- After assembling the UVC LED assembly into your final product(s), it is recommended to check whether the assembled UVC LED assembly have been damaged by static electricity (electrical leak phenomenon) or not.

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| Mark | Number of mark | Date | Details of change | Drawn by |

CITIZEN ELECTRONICS CO., LTD.

# DATA SHEET

Ref\_CE-0888P-202208

10/12

( 4 ) Regarding heat radiation design

- In order for the LED to emit light efficiently, appropriate heat radiation based on heat radiation design is necessary. Please develop a heat radiation design for the LED so that the generated heat does not exceed the absolute maximum.
- Temperature rise of the product depends on the thermal resistance within and outside the package, loss of power, and the temperature of the environment, so get the condition of operation considering the heat radiation design specification and the surrounding environment's temperature.

( 5 ) LED driving conditions

- It is recommended to drive the UVC LED assembly by using constant current.
- Please ensure no excessive current, excessive voltage or excessive reverse voltage electrical transients is applied to the UVC LED assembly when turning ON or OFF the UVC LED assembly.
- Ensure the power supply system of this product is separate from lighting equipment and other equipment.

( 6 ) Operating environment and storage

- This product is not designed for usage under the following conditions.  
If the product is used or may be used in the following environments, you must take appropriate measures and evaluate the effect before use.  
Places where the product is or may:  
  - be directly or indirectly wet with rain or splash
  - be damaged by sea breeze or salt
  - be exposed to corrosive gas (such as Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>x</sub>, NO<sub>x</sub>, etc.)
  - be exposed to dust, fluid or oil
- Do not use or store the product under conditions where chlorine, sulfur, acid or alkaline gas, or salt which is compressed or condensed is present, or where factors that generate corrosion exist.
- Please store the product at ambient temperature between 5 to 40°C and at RH between 20 to 70%.  
Please keep the product away from direct sunlight and dust.

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| Mark | Number of mark | Date | Details of change | Drawn by |

# DATA SHEET

Ref\_CE-0888P-202208

11/12

9. Other precautions

- Warranty period is half a year from the day we delivered the product (under the storage conditions we specify.)
  
- We guarantee the delivered products themselves within the reliability test result items and the conditions. In cases where the product is used in situations outside the conditions described in this delivery specification and such causes an accident or damage, we will not be held liable.
  
- The absolute maximum ratings of this product are also applied when assembling the product in the actual device. Please confirm service life and quality of the product in the assembled device and in practical use at your company. Also, please sufficiently verify conformance to the standards such as safety and reliability and assurance of performance of the final product on your own responsibility.
- If any defect is found during the warranty period, do not disassemble or dismantle the product but contact our sales window to follow its instruction.
  
- If a defective product is found, we will take measures with mutual consultation, but if it is clear that the defective product should be attributed to CE, we will deliver a replacement product in principle.
  
- Our warranty does not cover situations where this product undergoes secondary fabrication such as change in shape.
  
- Do not reverse-engineer the product including disassembling or analysis without our approval.
  
- This product is intended to be used for general electronic equipment such as general lighting, home appliances, and information-communication equipment. It is not designed or manufactured to be used for special application (eg. automobiles, trains, ships, airplanes, spaceships, submarine repeaters, atomic energy control systems, combustion equipment, life-support systems, safety devices). We will not guarantee any application suitability for goods like those described above that require special quality and reliability.  
In cases where the product is used in special applications and it causes an extensive property damage, threatens human life or damages the human body, we will not be held liable.
  
- We will not be liable for any disadvantage, damage or cause of legal action, or any other damage or loss that arise from the use or nonuse of technical information or data of this specification.
  
- When designing as a set where safety is important, make sure to consider the impact that a malfunction of a single product has on the whole set, and ensure safety with a fail-safe design such as using a protection circuit or a protection device.

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# DATA SHEET

Ref\_CE-0888P-202208

12/12

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|   |   |
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|  |  <b style="font-size: 1.2em;">WARNING</b>  |
|   | <b>UV LED</b><br>High intensity ultraviolet light<br>Eye and skin hazard -avoid exposure to eyes/skin<br>Do not look directly at light -use eye protection<br>Use warning labels on systems containing UV LED |

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