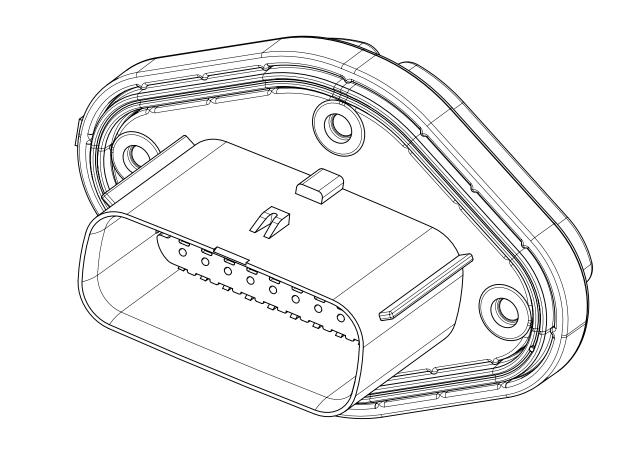
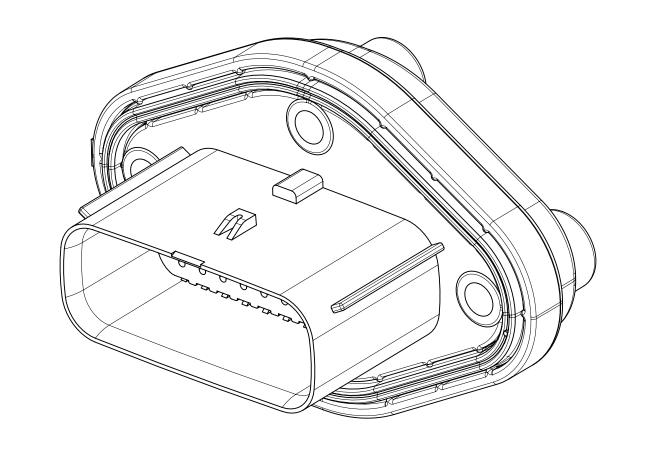
TABLE OF CONTENTS										
SHEET NO.	SHEET DESCRIPTION									
1	NOTES AND VIEW									
2	BOM-BUSHING VERSION									
3	BOM-SELF-TAPPING SCREW VERSION									
4	KEY CONFIGURATIONS									
5	DETAIL VIEWS AND SECTIONS - BUSHING VERSION									
6	DETAIL VIEWS AND SECTIONS - SELF-TAPPING SCREW VERSION									
7	PANEL MOUNT INTERFACE									
8	PANEL MOUNT INTERFACE									
9	PANEL MOUNT INTERFACE									
	1									







4 BUSHING VERSION

NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:

- a. APPLICATION SPECIFICATION SEE: 2144680001-AS
- b. PRODUCT SPECIFICATION SEE: 2144680001-PS
- c. PACKAGING SPECIFICATION PER MOLEX DRAWING: BUSHING VERSION 2144680001-PK, SELF-TAPPING VERSION 2144680005-PK
- d. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR
- PRODUCTS AND PACKAGING SPECIFICATION: ES-40000-5016
- e. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS (COMPANY ID#13255)

2. DESIGN

- a. SEE BOM TABLE FOR PART NUMBERS
- b. SHIPPED WITH TPA IN PRE-LOCK POSITION
- c. DESIGNED TO MATE WITH MX150 RECEPTACLE CONNECTOR ASSEMBLY
- d. FOR ESSENTIAL PARTS (TERMINALS, WIRES ETC.) AND INSTALLATION TO COMPLETE ASSEMBLY SEE MOLEX PRODUCT SPECIFICATION PS-33472-000
- e. FOR FULLY POPULATED CONNECTORS, MATE FORCE CAN EXCEED 75N

3. DESIGN - GEOMETRY:

- a. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND MUST BE TAKEN FROM THE DATA FILE AT ITS LATEST REVISION.
- b. THE 3-D CAD DATA IS MASTER FOR THIS PART AND IS TO BE USED TO ESTABLISH DIMENSIONAL INFORMATION NOT SHOWN ON THIS DRAWING. ANY DIMENSIONS UNDERLINED INDICATE A CONFLICT WITH THE MODEL.
- c. PRODUCT DESIGN MODEL NUMBER(S): SEE BOM TABLE
- d. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009.
- e. EDGES AND UNDIMENSIONED DETAILS PER ISO 13715
- f. CORNERS SHOWN AS SHARP TO R0.2 MAX

4. DESIGN - MANUFACTURING:

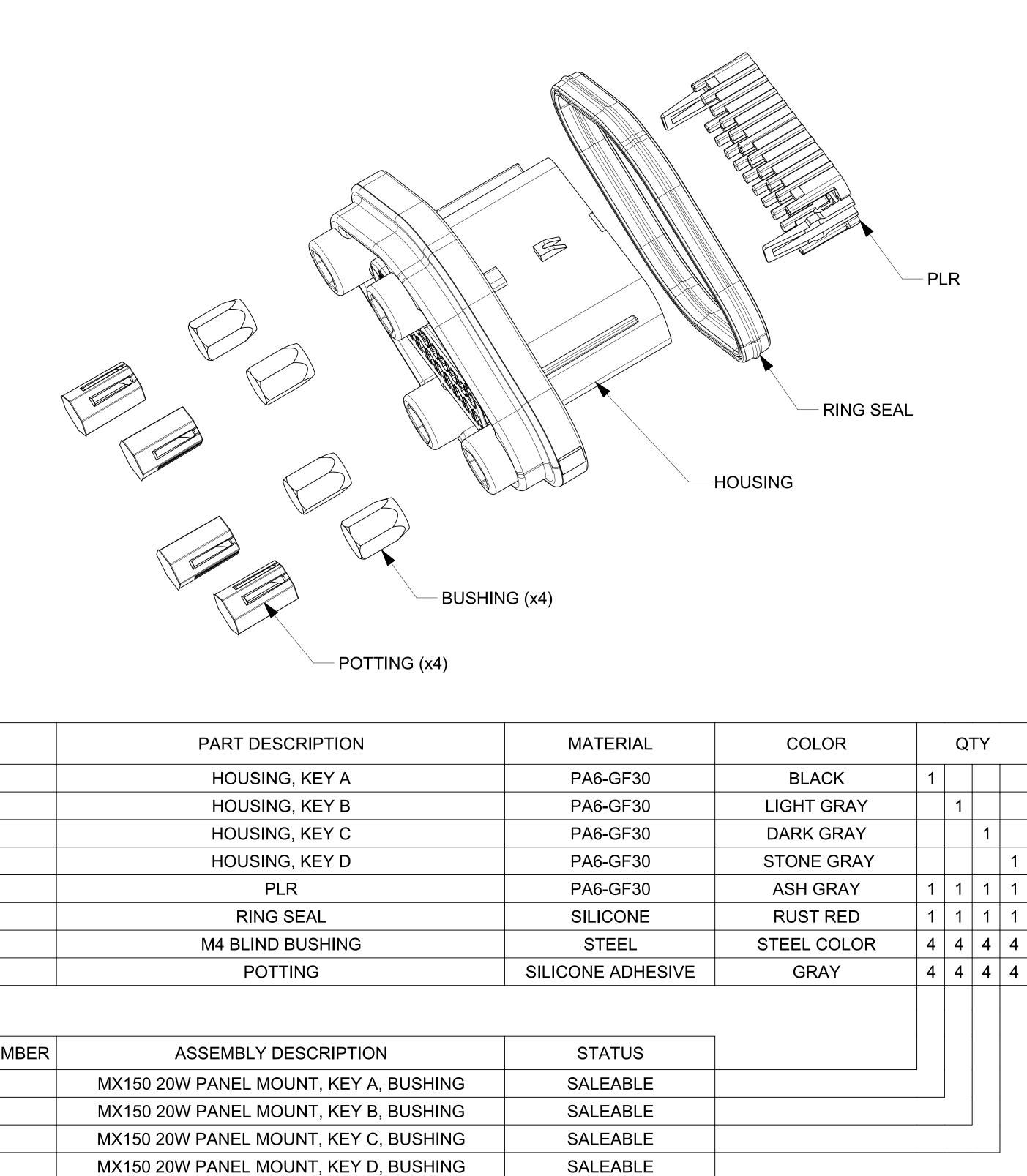
- a. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (CLASS B)
- b. LASER MARKING:
- 1. PART NUMBER
- 2. DAY OF THE YEAR
- 3. SHIFT
- 4. YEAR

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В3	UPDATED BOLT INFORMATION FOR SELF-TAPPING VERSION
B2	MIGRATED DATA TO TC
B1	UPDATED PANEL MOUNT INTERFACE ON SHEET 8 & 9
В	UPDATED PANEL MOUNT INTERFACE TOLERANCES SHEET9
A6	ADDED INDIVIDUAL KEY INTERFACE ON PAGE 9
A 5	CHANGED DRAWING TYPE FORM RSD TO GENERAL MARKET, ADDED 2144680009 THRU 0012 AND SELF-TAPPING VERSION, UPDATED INTERFACE TO UNVERSIAL CUT OUT UPDATED BOLT DEFINITION TO ACCOMMODATE MULTIPLE INTERFACE THICKNESSES
A4	ADDED KEY C AND KEY D VIEW
A3	UPDATED INTERFACE OPTION TOLERANCES SHEET6 UPDATED RADII ON INTERFACE CUTOUT SHEET 6
A2	ADDED KEY B OPTION ADDED SHEET 7 PANEL INTERFACE KEY WAY CONFIGURATION
A1	ADDED NOTES TO SHEET 5 ADDED BOLT DEFINITION UPDATED PANEL MOUNT INTERFACE
А	INITIAL RELEASE "OK TO TOOL"
REV	DESCRIPTION

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SHEET DESCRIPTION

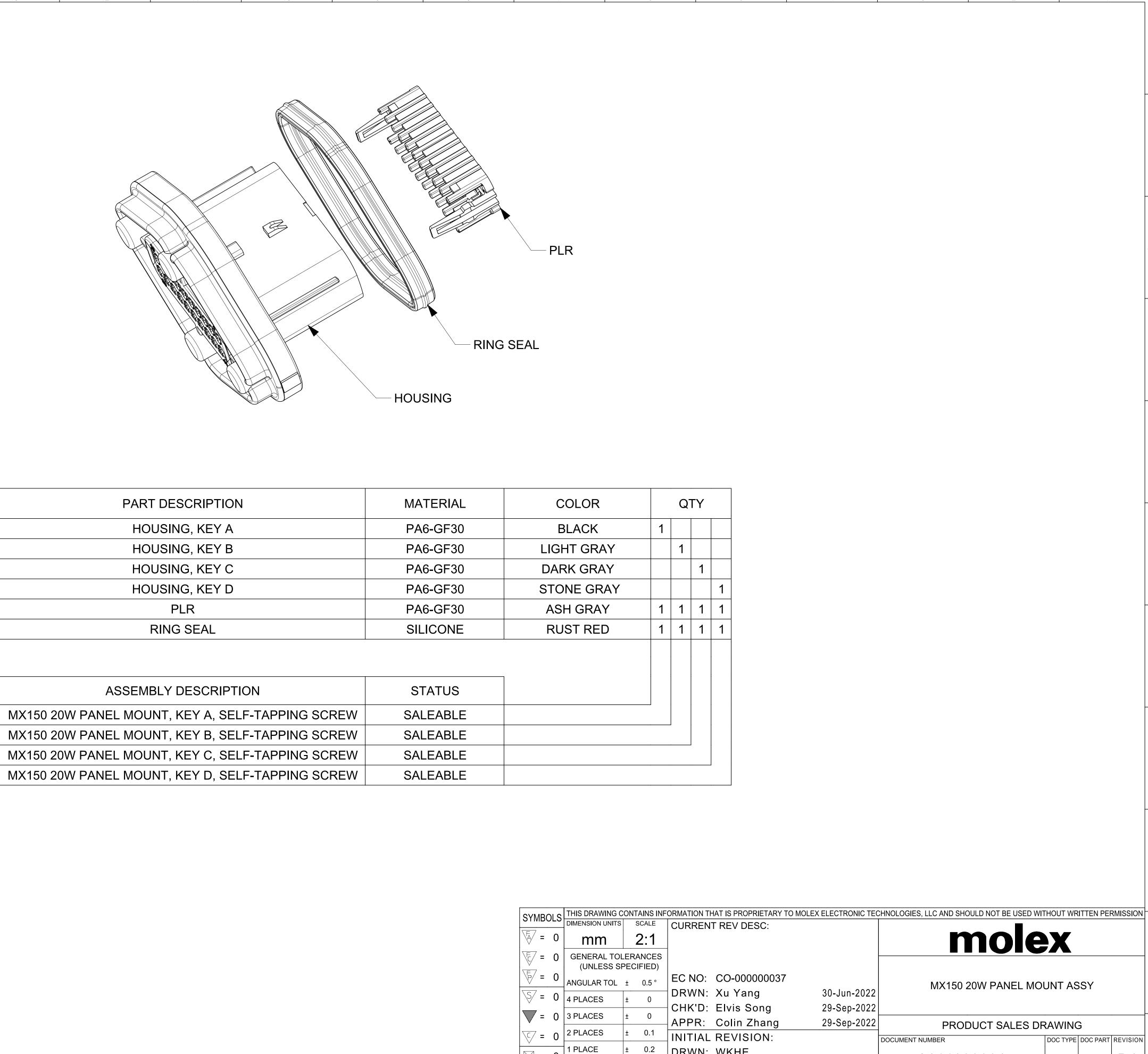
BOM-BUSHING VERSION

ITEM

2144680011

2144680012

ASSEMBLY PART NUMBER 2144680009 2144680010



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18

SHEET DESCRIPTION

BOM-SELF-TAPPING SCREW VERSION

ITEM

ASSEMBLY PART NUMBER

2144680005

2144680006

2144680007

2144680008

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DRWN: WKHE APPR: THIRD ANGLE PROJECTION

MATERIAL NUMBER D-SIZE 214468 SEE BOM

CUSTOMER **GENERAL MARKET**

2144680001

PSD 000 B3 A SHEET NUMBER 3 OF 9

DOC TYPE DOC PART REVISION

