



RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD

- 1 POST TO WITHSTAND 13 NEWTONS (3 LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT SURFACE -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED (.065/.060 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL:
 HEADER - THERMOPLASTIC POLYESTER NON-FILLED 94V-0 (BROWN)
 POST - COPPER ALLOY (TIN PLATED)
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE .175 MIN WHEN MATING WITH A MTA-156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- 13 PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

CONVERSION TABLE			
IN	MM	IN	MM
.065	1.65	1.092	27.74
.063	1.60	.700	17.78
.060	1.52	.450	11.43
.045	1.14	.425	10.80
.030	0.76	.312	7.92
.015	0.38	.300	7.62
.012	0.30	.180	4.57
.010	0.25	.175	4.45
.008	0.20	.156	3.96
.005	0.13	.125	3.18
.003	0.08	.078	1.98
.001	0.03	.070	1.78
.000	0.00	.068	1.73
IN	MM	IN	MM

5	647303-1
POST NUMBER OMITTED	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN R. LEWIS 11FEB99	Tyco Electronics Corporation Harrisburg, PA 17105-3608
0. PLC ± -	1. PLC ± -	CHK R. SWING 11FEB99	NAME MTA-156 HEADER ASSEMBLY, FRICTION LOCK, STRAIGHT .045 SQUARE POST, TIN PLATED, 7 POSITION, OMITTED POST, SPECIAL
2. PLC ± -	3. PLC ± .005	APVD G. JONES 11FEB99	PRODUCT SPEC
4. PLC ± -	ANGLES ± ± 0°30'	APPLICATION SPEC	SIZE A1
MATERIAL	FINISH	WEIGHT	CAGE CODE DRAWING NO. 00779 C=647303
		CUSTOMER DRAWING	SCALE 5:1 SHEET 1 OF 1 REV B1

