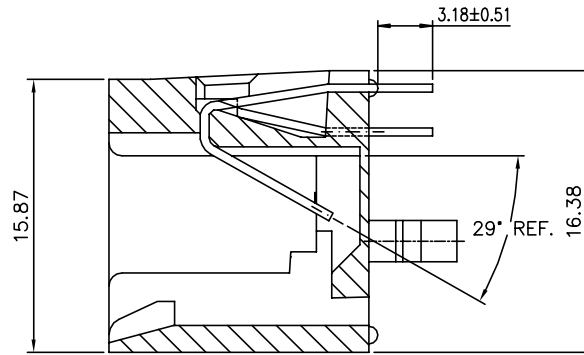
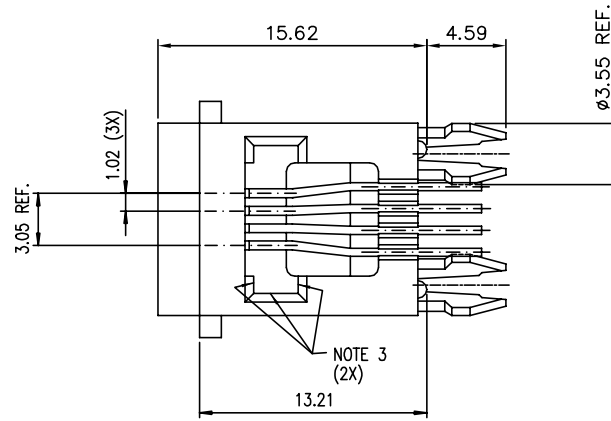
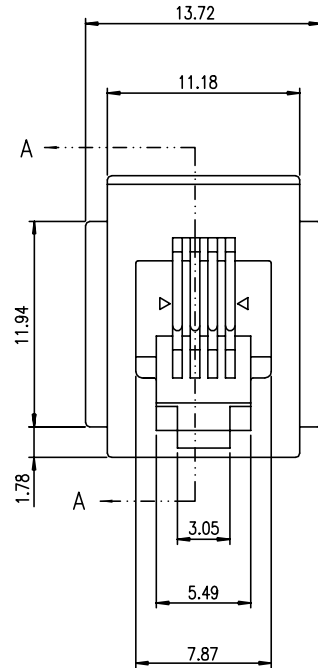
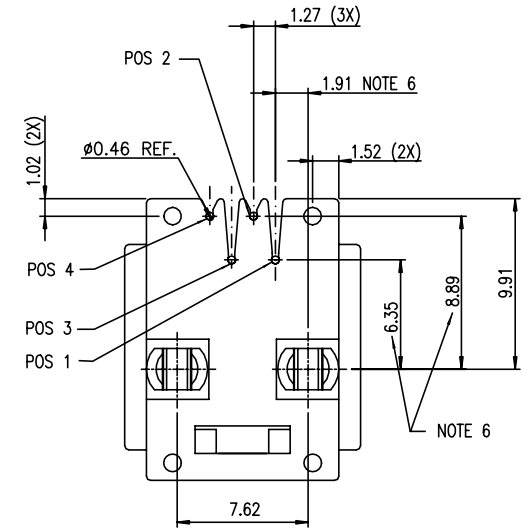


SEE TABLE



SECTION A-A



mat'l. code		surface ISO1302 ✓		tolerance ISO1101 ISO406		projection ASME Y14.5		product family MOD JACK	
l trechn nodr		date		tolerances unless otherwise specified		mm		title	
D	N04-0023	D QIN	06/07/04	angle	0.X±0.3	mm		8 POS HORIZONTAL	
E	N04-0102	IS	11/23/04	radius	0.XX±0.15	mm		P.C.B. III MOD JACK ASSY	
F	N04-0109	YS	11/30/04	0°±2'	0.XXX±0.05	scale 2.0		dwg no	
G	N08-0097	SH MMQ	09/24/08	dr	c L FENG	02/21/97		sheet 1 of 2	
H	ELX-N-010678	SH MMQ	03/14/12	engr	TONY CHIEN	02/21/97		size	
				chr	TONY CHIEN	02/21/97		A4	
				appd	JENN TSAO	02/21/97		type	
sheet	revision	H	H					Product Customer Drawing	
index	sheet	1	2						



PRODUCT NO.	NO. OF POS	LOADED POS	HSG COLOR
61835-X441	4	ALL POS	BLACK
-X421	4	3,4	BLACK
-X442	4	ALL POS	GRAY
-X422	4	3,4	GRAY

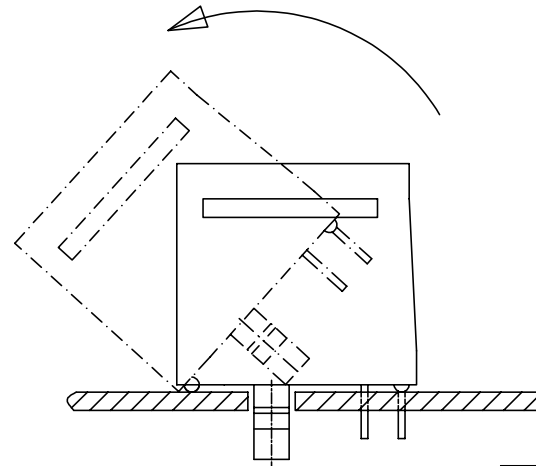
PLATING CODE X	PLATING
0	5u" Au + high performance lubricant
1	15 u" GOLD
3	30 u" GOLD
4	6 u" GOLD
5	50 u" GOLD

⑩
⑩
⑩

NOTES:

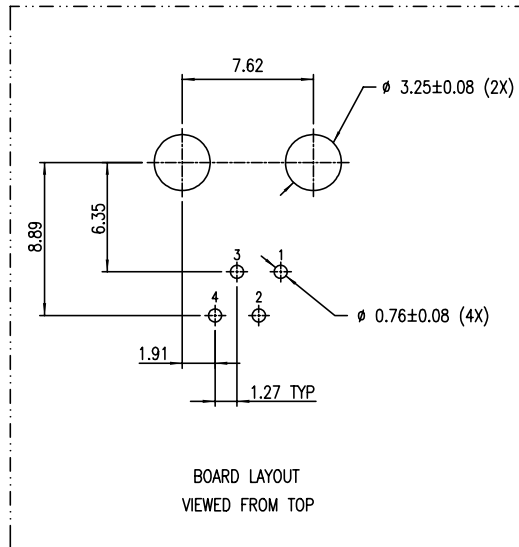
- P/N WITH DASH X4XX -NORMAL WAVE SOLDERING APPLICATION.
- PACKAGING SPEC. GES-14-351. (USING TRAY).
- SCRATCH MARKS ACCEPTABLE ON THESE SURFACES.
- JACK IS FOR 1.57/.062 THICK PCB.
- SHOULD THE JACK NEED TO BE DISMOUNTED FROM THE PCB. PLS REMOVE JACK AS PER RECOMMENDED METHOD HEREIN. (DETAIL A) NIPPING THE LEGS OF THE PEG TOGETHER IS DISALLOWED, OTHERWISE LEG BREAKAGE MAY OCCUR.
- THESE DIMENSIONS ARE MEASURED FROM THE TOP OF THE PEG.
- THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008
- IF LF P/N PACKSGING MEETS GS-14-920 SPECIFICATION
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260° PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.57mm MINIMUM THICK CIRCUIT BOARD
- ⑩ EQUIVALENT THICKNESS Au AND GXT PLATING HAVE SAME FUNCTION AND THEY ARE ALTERNATIVE BY THE CUSTOEMR .

DIRECTION OF DISMOUNT



JACK DISMOUNT METHOD

DETAIL A
NOTE 5



BOARD LAYOUT
VIEWED FROM TOP

mat'l. code		surface		tolerance		projection		product family	
		ISO1302		ISO1101 ISO406		mm		MOD JACK	
tolerances unless otherwise specified		tolerances unless otherwise specified		tolerances unless otherwise specified		tolerances unless otherwise specified		tolerances unless otherwise specified	
D	N04-0023	D	QIN	06/07/04	angle	0.X±0.3	mm	8 POS HORIZONTAL	
E	N04-0102	YS		11/23/04	0°±2'	0.XX±0.15	scale 2.0	P.C.B. III MOD JACK ASSY	
F	N04-0109	YS		11/30/04		0.XXX±0.05			
G	N08-0097	SH	MMQ	09/24/08	dr	C L FENG	02/21/97	sheet 2 of 2	
H	ELX-N-010678	SH	MMQ	03/14/12	engr	TONY CHIEN	02/21/97	size A4	
					chr	TONY CHIEN	02/21/97	dwg no 61835	
					appd	JENN TSAO	02/21/97	type Product Customer Drawing	
sheet index	revision sheet								

