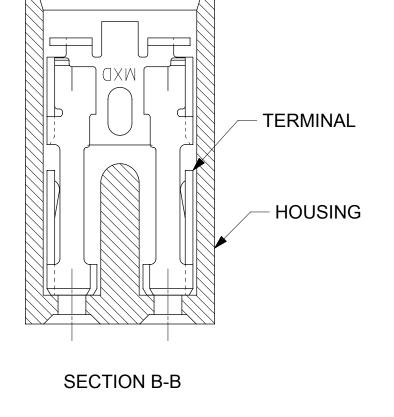


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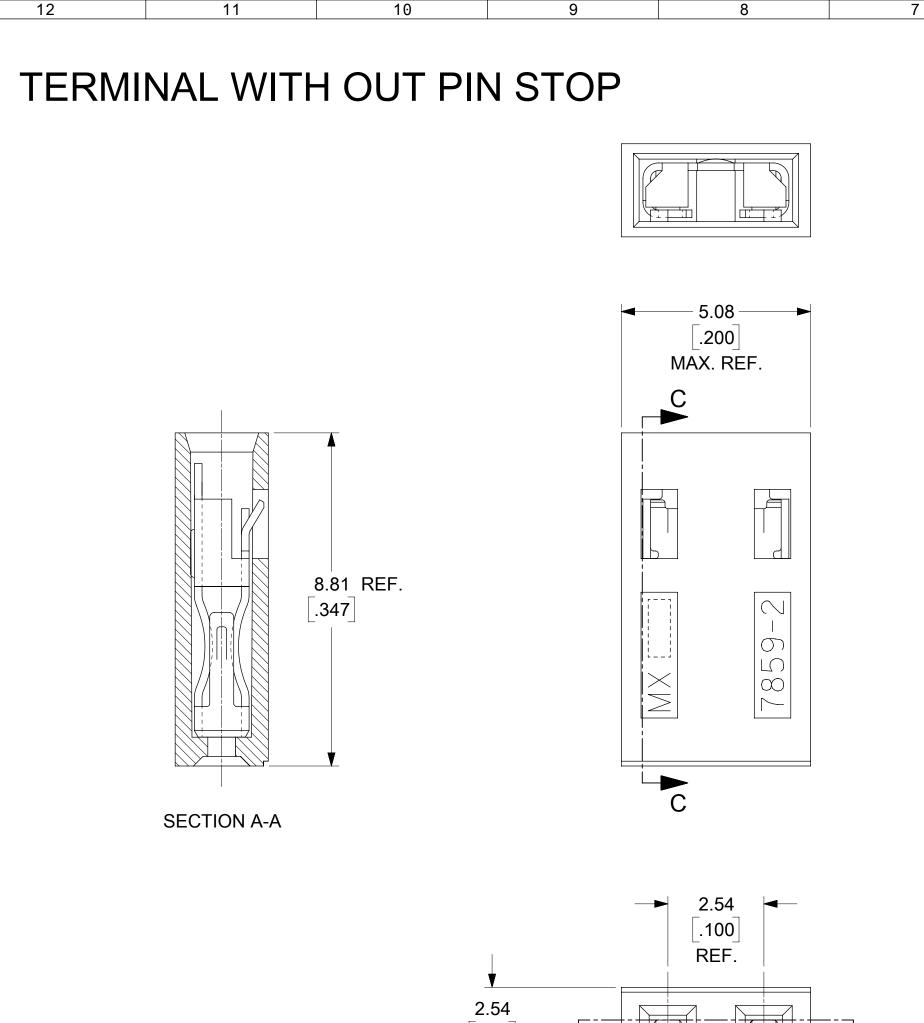
EDP NO. ENG. NO. FINISH 15-38-1026 A-7859-2A164 TIN OVERALL 15-29-1025 A-7859-2A554 15 GOLD 15-29-1027 A-7859-2A561 30 GOLD 7859-1027 30 GOLD

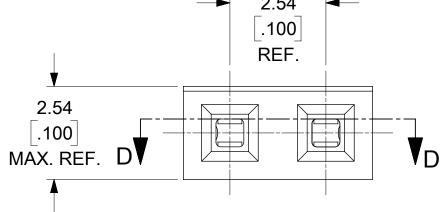


NOTES:

- 1. MATERIAL:
 - HOUSING: GLASS FILLED POLYESTER; 94V-0; COLOR: BLACK TERMINAL: PHOSPHOR BRONZE ALLOY.
- 2. THIS PRODUCT CONFORMS TO MOLEX PRODUCT SPEC. PS-7859.
- 3. TO BE USED WITH 0.64/[.025] SQUARE PINS.
- 4. MINIMUM MATING PIN LENGTH: 5.08/[.200] MAXIMUM MATING PIN LENGTH: 6.86/[.270]
- 5. PRODUCT IS PACKAGED IN BOXES PER PK-70873-0815.

SYMBO	OI S	THIS DRAWIN	G CONTA	INS INFOR	MATION THAT	IS PROPRIETA	ARY TO MOLEX E	LECTRONIC TECH	HNOLO	OGIES, LLC AND SHO	ULD NOT BE U	SED WIT	HOUT WRI	TTEN PER	RMISSION	
STIVID	OLO	DIMENSION UNITS SCALE			CURRENT REV DESC: MIGRATED TO NX											
=	0	MM/INCH 10:1								molex						
E =	0	GENERAL TOLERANCES (UNLESS SPECIFIED)														
=	0	Г	MM	INCH	EC NO:	614890				SA	ALES ASS	Y - SH	UNT			
\$\sqrt{\sq}\sqrt{\sq}}\sqrt{\sq}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}	0	4 PLACES ±		±	DRWN:	NMANEC	2	2019/04/02	2-CIRCUIT TERMINAL W/PIN STOP							
·		3 PLACES ±		± 0.005	CHK'D:	ISHWAR	G	2019/04/02								
=	0	2 PLACES ±	0.13	± 0.01	APPR: ISHWARG 2019/0					PRODUCT CUSTOMER DRAWING						
⟨ <u>C</u> =	0	1 PLACE ± 0.25 ±			INITIAL REVISION:			DOCL	DOCUMENT NUMBER DOC TYPE I					DOC PART REVISION		
=	0	0 PLACES ±	•	±	DRWN:	BSMART	•	2004/05/05		CD / 7050	24VV	/NI	DCD	004	רט	
l <u> </u>	•	ANGULAF	RTOL	± 0.5 °	APPR:	SMILLEF	₹	2004/05/18	3	SDA-7859.	-ZHAA/	VIN.	PSD	001	D2	
=	0	DRAFT WHERE APPLICABLE			THIRD ANGLE PROJECTION DRAWING SERIES			MATE	MATERIAL NUMBER CUSTOMER				SHEET NUMBER			
<u></u> =	0	MUST REMAIN WITHIN DIMENSIONS					C-SIZE	7859	5	SEE CHART	GENERA	AL MA	RKET	1 OF 2		
	5				1		3	2					1			





FINISH SPECIFICATION

TIN OVERALL - 3.89µm/[.000150] MINIMUM TIN PLATE OVER

1.27µm/[.000050] MINIMUM NICKEL UNDERPLATE.

15 GOLD - 0.389µm/[.000015] MINIMUM GOLD PLATE IN SELECT AREA OVER

1.27µm/[.000050] MINIMUM NICKEL UNDERPLATE OVERALL.

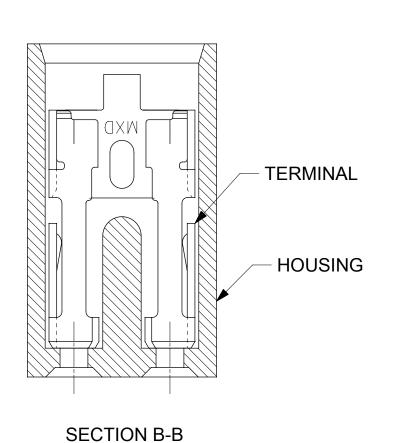
30 GOLD - 0.762µm/[.000030] MINIMUM GOLD PLATE IN SELECT AREA OVER

1.27µm/[.000050] MINIMUM NICKEL UNDERPLATE OVERALL.

NOTE FOR LEAD FREE CONVERSION:

THE PRIMARY SHIPPING CARTON WILL BE LABELED "COMPLIANT TO RoHS DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC". CARTONS WITHOUT THIS LABEL MAY CONATIN PRODUCT WITH LEAD.

EDP NO. ENG. NO. **FINISH** A-7859-2164 **TIN OVERALL** 15-38-1024 A-7859-2554 15 GOLD 15-29-1024 30 GOLD 15-29-1026 A-7859-2561 7859-1024 TIN OVERALL



NOTES:

- 1. MATERIAL:
 - HOUSING: GLASS FILLED POLYESTER; 94V-0; COLOR: BLACK TERMINAL: PHOSPHOR BRONZE ALLOY.
- 2. THIS PRODUCT CONFORMS TO MOLEX PRODUCT SPEC. PS-7859.
- 3. TO BE USED WITH 0.64/[.025] SQUARE PINS.
- 4. MINIMUM MATING PIN LENGTH: 5.08/[.200] MAXIMUM MATING PIN LENGTH: 6.86/[.270]
- 5. PRODUCT IS PACKAGED IN BOXES PER PK-70873-0815.

SYMB	OLS	THIS DRAWIN							HNOLC	OGIES, LLC AND SHO	ULD NOT BE U	SED WIT	HOUT WRI	TTEN PER	RMISSION	
=	0	mm 10:1		CURRENT REV DESC: MIGRATED TO NX					molex							
E =	0	GENERAL (UNLES	_ TOLER/ SS SPEC													
=	0		MM	INCH	EC NO:	614890				SA	ALES ASS'	Y - SH	UNT			
\$\sqrt{\sq}\sqrt{\sq}}\sqrt{\sq}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}	0	4 PLACES ±		±	DRWN:	NMANE	2	2019/04/02	2 2-CIRCUIT TERMINAL W/P					PIN STOP		
	-	3 PLACES ±		± 0.005	CHK'D:	ISHWAR	G	2019/04/02								
= 0		2 PLACES ±	0.13	± 0.01	APPR: ISHWARG 2019/04/02				PRODUCT CUSTOMER DRAWING							
⟨ <u>C</u> =	0	1 PLACE ± 0.25 ±			INITIAL REVISION:			DOCUMENT NUMBER DOC TYPE DOC PART RE					REVISION			
=	0	0 PLACES ±		±	DRWN:	BSMART	-	2004/05/05		CDA 7050	21VVV	/N I	DOD	001	רט	
	_	ANGULAF	TOL ± 0.5 °		APPR:	APPR: SMILLER 2004/05/18			3	SDA-7859-2AXX			XN PSD		D2	
= =	0	DRAFT WHERE APPLICABLE			THIRD ANGLE PROJECTION DRAWING SERIES		SERIES	MATE	MATERIAL NUMBER CUSTOMER SHEET NU			NUMBER				
<u></u> =	0	MUST REMAIN WITHIN DIMENSIONS					C-SIZE	7859	5	SEE CHART GENERAL MARKET 2			2 C)F 2		
	5				4	4 3				2			1			

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