February 2013

# **FSFR2100 — Fairchild Power Switch (FPS™) for Half-Bridge Resonant Converters**

### **Features**

**FAIRCHILL** SEMICONDUCTOR

- Variable Frequency Control with 50% Duty Cycle for Half-bridge Resonant Converter Topology
- High Efficiency through Zero Voltage Switching (ZVS)
- Internal SuperFET™s with Fast-Recovery Type Body Diode  $(t_{rr}=120 \text{ ns})$
- Fixed Dead Time (350 ns) Optimized for MOSFETs
- Up to 300kHz Operating Frequency
- Pulse Skipping for Frequency Limit (Programmable) at Light-Load Condition
- Remote On/Off Control Using Control Pin
- Protection Functions: Over-Voltage Protection (OVP), Over-Load Protection (OLP), Over-Current Protection (OCP), Abnormal Over-Current Protection (AOCP), Internal Thermal Shutdown (TSD)

### **Applications**

- PDP and LCD TVs
- Desktop PCs and Servers
- Adapters
- Telecom Power Supplies
- Audio Power Supplies

### **Description**

The FSFR2100 is a highly integrated power switch designed for high-efficiency half-bridge resonant converters. Offering everything necessary to build a reliable and robust resonant converter, the FSFR2100 simplifies designs and improves productivity, while improving performance. The FSFR2100 combines power MOSFETs with fast-recovery type body diodes, a highside gate-drive circuit, an accurate current controlled oscillator, frequency limit circuit, soft-start, and built-in protection functions. The high-side gate-drive circuit has a common-mode noise cancellation capability, which guarantees stable operation with excellent noise immunity. The fast-recovery body diode of the MOSFETs improves reliability against abnormal operation conditions, while minimizing the effect of the reverse recovery. Using the zero-voltage-switching (ZVS) technique dramatically reduces the switching losses and efficiency is significantly improved. The ZVS also reduces the switching noise noticeably, which allows a small-sized Electromagnetic Interference (EMI) filter.

The FSFR2100 can be applied to various resonant converter topologies, such as: series resonant, parallel resonant, and LLC resonant converters.

### **Related Resources**

- AN-4151 Half-Bridge LLC Resonant Converter Design Using FSFR2100 Fairchild Power Switch  $(FPS^{\mathbb{M}})$
- [Evaluation Board: FEBFSFR2100\\_D015v1](http://www.fairchildsemi.com/pf/FE/FEBFSFR2100.html)



### **Notes:**

1. The junction temperature can limit the maximum output power.

2. Maximum practical continuous power in an open-frame design at 50°C ambient.





# **Pin Definitions**



# **Absolute Maximum Ratings**

Stresses exceeding the absolute maximum ratings may damage the device. The device may not function or be operable above the recommended operating conditions and stressing the parts to these levels is not recommended. In addition, extended exposure to stresses above the recommended operating conditions may affect device reliability. The absolute maximum ratings are stress ratings only.  $T_A = 25^\circ \text{C}$  unless otherwise specified.



**Notes:** 

3. Per MOSFET when both MOSFETs are conducting.

The maximum value of the recommended operating junction temperature is limited by thermal shutdown.

5. Pulse width is limited by maximum junction temperature.

### **Thermal Impedance**

T<sub>A</sub>=25°C unless otherwise specified.





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## **Electrical Characteristics** (Continued)

T<sub>A</sub>=25°C unless otherwise specified.



**Notes:** 

6. This parameter, although guaranteed, is not tested in production.

7. These parameters, although guaranteed, are tested only in EDS (wafer test) process.





# **Functional Description**

### **1. Basic Operation**

FSFR2100 is designed to drive high-side and low-side MOSFETs complementarily with 50% duty cycle. A fixed dead time of 350 ns is introduced between consecutive transitions, as shown in Figure 16.



**Figure 16. MOSFETs Gate Drive Signal** 

### **2. Internal Oscillator**

FSFR2100 employs a current-controlled oscillator, as shown in Figure 17. Internally, the voltage of  $R<sub>T</sub>$  pin is regulated at 2 V and the charging/discharging current for the oscillator capacitor,  $C_T$ , is obtained by copying the current flowing out of  $R_T$  pin ( $I_{CTC}$ ) using a current mirror. Therefore, the switching frequency increases as  $I<sub>CTC</sub>$ increases.



**Figure 17. Current Controlled Oscillator** 

### **3. Frequency Setting**

Figure 18 shows a typical voltage gain curve of a resonant converter, where the gain is inversely proportional to the switching frequency in the ZVS region. The output voltage can be regulated by modulating the switching frequency. Figure 19 shows the typical circuit configuration for  $R_T$  pin, where the opto-coupler transistor is connected to the  $R<sub>T</sub>$  pin to modulate the switching frequency.



**Figure 18. Resonant Converter Typical Gain Curve** 



The minimum switching frequency is determined as:

$$
f^{\min} = \frac{5.2k\Omega}{R_{\min}} \times 100(kHz)
$$
 (1)

Assuming the saturation voltage of opto-coupler transistor is 0.2 V, the maximum switching frequency is determined as:

$$
f^{\max} = \left(\frac{5.2k\Omega}{R_{\min}} + \frac{4.68k\Omega}{R_{\max}}\right) \times 100\,(kHz)
$$
 (2)

To prevent excessive inrush current and overshoot of output voltage during startup, increase the voltage gain of the resonant converter progressively. Since the voltage gain of the resonant converter is inversely proportional to the switching frequency, the soft-start is implemented by sweeping down the switching frequency from an initial high frequency  $(f^{SS})$  until the output voltage is established. The soft-start circuit is made by connecting R-C series network on the  $R<sub>T</sub>$  pin, as shown in Figure 19. FSFR2100 also has an internal soft-start for

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3 ms to reduce the current overshoot during the initial cycles, which adds 40 kHz to the initial frequency of the external soft-start circuit, as shown in Figure 20. The initial frequency of the soft-start is given as:

$$
f^{ISS} = (\frac{5.2k\Omega}{R_{\min}} + \frac{5.2k\Omega}{R_{SS}}) \times 100 + 40 \ (kHz)
$$
 (3)

It is typical to set the initial frequency of soft-start two  $\sim$ three times the resonant frequency  $(f<sub>O</sub>)$  of the resonant network.

The soft-start time is three to four times of the RC time constant. The RC time constant is as follows:

$$
T_{SS} = R_{SS} \cdot C_{SS} \tag{4}
$$



**Figure 20. Frequency Sweeping of Soft-start** 

### **4. Control Pin**

The FSFR2100 has a control pin for protection, cycle skipping, and remote on/off. Figure 21 shows the internal block diagram for control pin.



**Figure 21. Internal Block of Control Pin** 

**Protection**: When the control pin voltage exceeds 5V, protection is triggered. Detailed applications are described in the protection section.

**Pulse Skipping**: FSFR2100 stops switching when the control pin voltage drops below 0.4 V and resumes switching when the control pin voltage rises above 0.6 V. To use pulse-skipping, the control pin should be connected to the opto-coupler collector pin. The frequency that causes pulse skipping is given as:

$$
f^{SKIP} = \left(\frac{5.2k\Omega}{R_{min}} + \frac{4.16k\Omega}{R_{max}}\right) \times 100(kHz)
$$
 (5)



**Figure 22. Control Pin Configuration for Pulse Skipping** 

**Remote On / Off**: When an auxiliary power supply is used for standby, the main power stage using FSFR2100 can be shut down by pulling down the control pin voltage, as shown in Figure 23. R1 and C1 are used to ensure soft-start when switching resumes.



**Figure 23. Remote On / Off Circuit** 

### **5. Current Sensing**

**Current Sensing Using Resistor:** FSFR2100 senses drain current as a negative voltage, as shown in Figure 24 and Figure 25. Half-wave sensing allows low power dissipation in the sensing resistor, while full-wave sensing has less switching noise in the sensing signal.



**Figure 24. Half-Wave Sensing** 



**Figure 25. Full-Wave Sensing** 

**Current Sensing Using Resonant Capacitor Voltage:**  For high-power applications, current sensing using a resistor may not be available due to the severe power dissipation in the resistor. In that case, indirect current sensing using the resonant capacitor voltage can be a good alternative because the amplitude of the resonant capacitor voltage  $(V_{cr}^{p-p})$  is proportional to the resonant current in the primary side  $(I_p^{p-p})$  as:

$$
V_{Cr}^{p-p} = \frac{I_p^{p-p}}{2\pi f_s C_r}
$$
 (6)

To minimize power dissipation, a capacitive voltage divider is generally used for capacitor voltage sensing, as shown in Figure 26.



# **Capacitor Voltage**

### **6. Protection Circuits**

The FSFR2100 has several self-protective functions, such as Overload Protection (OLP), Over-Current Protection (OCP), Abnormal Over-Current Protection (AOCP), Over-Voltage Protection (OVP), and Thermal Shutdown (TSD). OLP, OCP, and OVP are auto-restart mode protections; while AOCP and TSD are latch-mode protections, as shown in Figure 27.

**6.1 Auto-restart Mode Protection:** Once a fault condition is detected, switching is terminated and the MOSFETs remain off. When  $LV_{CC}$  falls to the  $LV_{CC}$  stop voltage of 11.3 V, the protection is reset. The FPS resumes normal operation when  $LV_{CC}$  reaches the start voltage of 14.5 V.

**6.2 Latch-Mode Protection:** Once this protection is triggered, switching is terminated and the MOSFETs remain off. The latch is reset only when  $LV_{CC}$  is discharged below 5 V.



**Figure 27. Protection Blocks** 

**6.3 Over-Current Protection (OCP)**: When the sensing pin voltage drops below -0.58 V, OCP is triggered and the MOSFETs remain off. This protection has a shutdown time delay of 1.5 us to prevent premature shutdown during startup.

**6.4 Abnormal Over-Current Protection (AOCP)**: If the secondary rectifier diodes are shorted, large current with extremely high di/dt can flow through the MOSFET before OCP or OLP is triggered. AOCP is triggered without shutdown delay when the sensing pin voltage drops below -0.9V. This protection is latch mode and reset when  $LV_{CC}$  is pulled down below 5 V.

**6.5 Overload Protection (OLP)**: Overload is defined as the load current exceeding its normal level due to an unexpected abnormal event. In this situation, the protection circuit should trigger to protect the power supply. However, even when the power supply is in the normal condition, the overload situation can occur during the load transition. To avoid premature triggering of protection, the overload protection circuit should be designed to trigger only after a specified time to determine whether it is a transient situation or a true overload situation. Figure 26 shows a typical overload protection circuit. By sensing the resonant capacitor voltage on the control pin, the overload protection can be implemented. Using RC time constant, shutdown delay can be also introduced. The voltage obtained on the control pin is given as:

$$
V_{CON} = \frac{C_B}{2(C_B + C_{sense})} V_{Cr}^{p-p}
$$
 (7)

where  $V_{Cr}^{p-p}$  is the amplitude of the resonant capacitor voltage.

**6.6 Over-Voltage Protection (OVP)**: When the  $LV_{CC}$  reaches 23 V, OVP is triggered. This protection is used when auxiliary winding of the transformer to supply  $V_{CC}$  to FPS™ is utilized.

**6.7 Thermal Shutdown (TSD)**: The MOSFETs and the control IC in one package makes it easy for the control IC to detect the abnormal over-temperature of the MOSFETs. If the temperature exceeds approximately  $130^{\circ}$ C, the thermal shutdown triggers.

### **7. PCB Layout Guidelines**

Duty unbalance problems may occur due to the radiated noise from main transformer, the inequality of the secondary side leakage inductances of main transformer, and so on. Among them, it is one of the dominant reasons that the control components in the vicinity of  $R<sub>T</sub>$ pin are enclosed by the primary current flow pattern on PCB layout. The direction of the magnetic field on the components caused by the primary current flow is changed when the high and low side MOSFET turns on by turns. The magnetic fields with opposite direction from each other induce a current through, into, or out of the  $R<sub>T</sub>$ pin, which makes the turn-on duration of each MOSFET different. It is highly recommended to separate the control components in the vicinity of  $R<sub>T</sub>$  pin from the primary current flow pattern on PCB layout. Figure 28 shows an example for the duty balanced case.



**Figure 28. Example for Duty Balancing** 



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### **Typical Application Circuit (Continued)**

Usually, LLC resonant converters require large leakage inductance value. To obtain a large leakage inductance, sectional winding method is used.

- Core: EC35 (Ae=106 mm2)
- Bobbin: EC35 (Horizontal)
- Transformer Model Number: SNX-2468-1

**EC35**  $3.3mm$  $12.8$ mm 9.5mm J  $13$  $N_{s2}$  $N_P$  $12$  $\overline{2}$  $N_{\rm s1}$ ۱۹  $10$ 6 6  $\boldsymbol{9}$  $12$ 10

**Figure 30. Transformer Construction** 

	Pin $(S \rightarrow F)$	Wire	Turns	<b>Note</b>
$N_{p}$	$6 \rightarrow 2$	$0.08\varphi \times 88$ (Litz Wire)	36	
$N_{s1}$	$12 \rightarrow 9$	$0.08\varphi \times 234$ (Litz Wire)		<b>Bifilar Winding</b>
$N_{s2}$	$10 \rightarrow 13$	$0.08\varphi \times 234$ (Litz Wire)		<b>Bifilar Winding</b>



For more detailed information regarding the transformer, visit http://www.santronics-usa.com/documents.html or contact sales@santronics-usa.com or +1-408-734-1878 (Sunnyvale, California USA).

26.20 25.80 3.40 3.00 23.10  $(1.20)$ 22.90  $R0.50 (4X)$  $\circledcirc$  $\circledcirc$  $\bar{a}$ ] 5.35 5.15 10.70  $14.50$   $(12.00)$ 10.30 13.50 18.50  $(0.70)$  $\varphi$ 3.20 17.50 R0.55 R0.55  $- (1.50)$ 8.00 1.30 MAX 1.30 MAX 0.80 MAX 7.00  $(6.00)$  $(5.08)$ 1 9 2,4,6,8 1,3,5,7,9 0.70 1.40 2.54 0.50 1.00 0.60  $\boxed{1.27}$  (5X)  $\begin{array}{|c|c|c|c|c|c|c|c|} \hline \text{1.27} & \text{500} & \text{2.54} \ \hline \end{array}$ 0.40 3.81 3.48 2.88 15.24 FRONT VIEWRIGHT SIDE VIEW  $R0.50$ ) 3.00  $\mathbf{m}$ **BOTTOM VIEW** FAIRCHILD<sub>M</sub> NOTES: UNLESS OTHERWISE SPECIFIED A. THIS PACKAGE DOES NOT COMPLY TO ANY CURRENT PACKAGING STANDARD. B. ALL DIMENSIONS ARE IN MILLIMETERS. C. DIMENSIONS ARE EXCLUSIVE OF BURRS, MOLD FLASH AND TIE BAR PROTRUSIONS. D. DRAWING FILE NAME: MOD09ACREV3



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