

Bridgelux® Gen 8 V3 HD LED Array

Product Data Sheet DS403



Introduction

V Series HD



V Series™ HD LED array product, an ultra-high lumen density COB product line, is designed for high intensity spotlights used in commercial and retail settings. V Series HD arrays offer industry leading color over angle uniformity, and replace ceramic metal halide lamps by providing equal or greater center beam candle power at lower power and at greater lifetimes. Their tight beam control and exceptional quality of light is well suited for demanding directional spot applications.

The V3 HD LED array is available in a variety of CCT and CRI combinations providing substantial design flexibility and energy efficiencies.

Lighting system designs incorporating these LED arrays deliver increased system level efficacy and longer service life. Typical applications include, but are not limited to, commercial and residential down lights, accent, spot and track lights.

Bridgelux Décor Series™ is our state of the art color line designed specifically for premium applications, producing unmatched LED light quality with brilliant color-rendering options and offer pleasing and inspiring lighting palettes. Bridgelux Décor Series color points are available on Vero® SE Series, Vero® Series, V Series™ and V Series™ HD.

Décor Series™ Ultra products provide a high CRI of 97 and a minimum R9 value of 91, which emphasizes the reds and color tones to which the human eye is most receptive - perfect for the most luxurious retail shops and world renowned museums. Décor Series Ultra is designed as a replacement for halogen.

Features

- Efficacy of 141 lm/W typical
- Compact high flux density light source
- Uniform high quality illumination
- Minimum 80, 90 and 95 CRI options
- Streamlined thermal path
- ENERGY STAR® / ANSI compliant color binning structure with 3 SDCM options
- More energy efficient than incandescent, halogen and fluorescent lamps
- Low voltage DC operation
- Instant light with unlimited dimming

Benefits

- Enhanced optical control
- Clean white light without pixelation
- High quality true color reproduction
- Significantly reduced thermal resistance and increased operating temperatures
- Uniform consistent white light
- Lower operating costs
- Easy to use with daylight and motion detectors to enable increased energy savings
- Reduced maintenance costs
- Environmentally friendly, no disposal issue



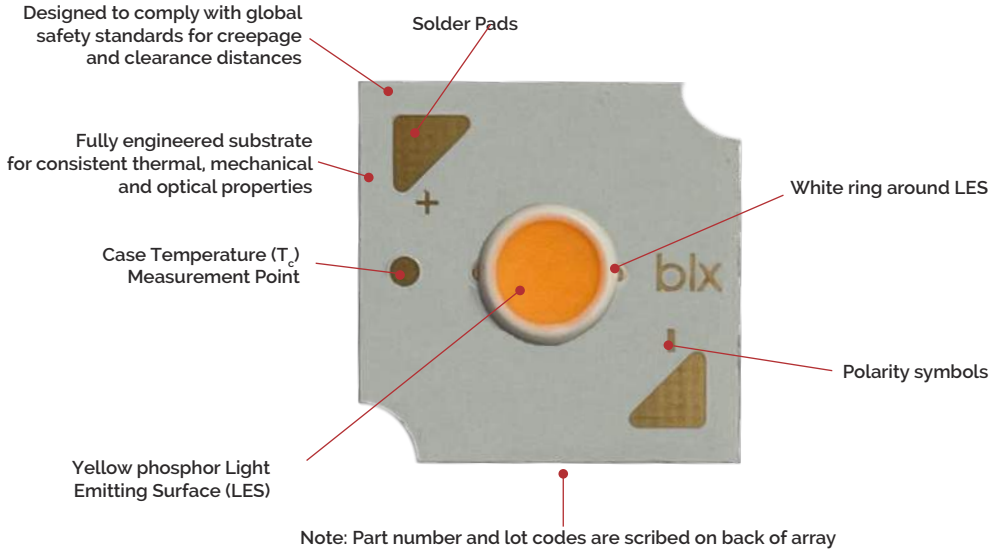
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Product Feature Map

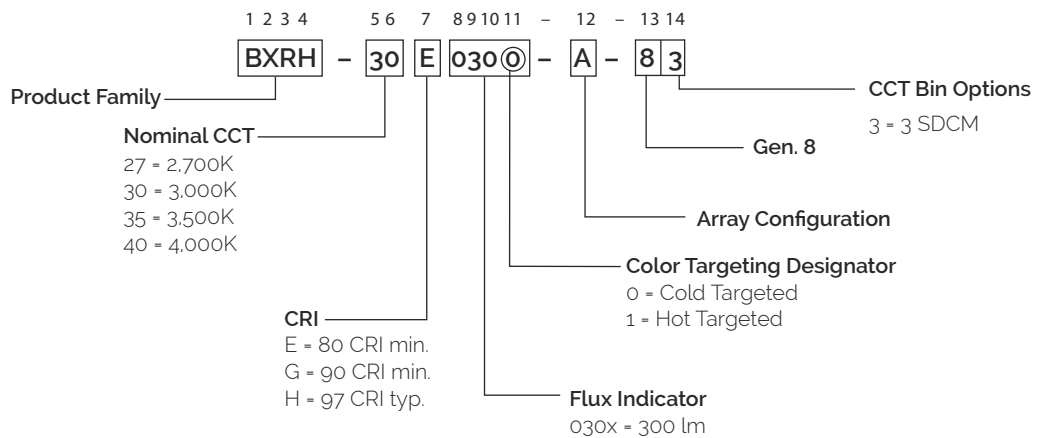
Bridgelux arrays are fully engineered devices that provide consistent thermal and optical performance on an engineered mechanical platform. The V Series HD arrays are the most compact chip-on-board devices across all of Bridgelux's LED Array products.

The arrays incorporate several features to simplify design integration and assembly. Please visit www.bridgelux.com for more information on the V Series HD family of products.



Product Nomenclature

The part number designation for Bridgelux V Series HD LED arrays is explained as follows:



Product Selection Guide

The following product configurations are available:

Table 1: Selection Guide, Pulsed Measurement Data ($T_j = T_c = 25^\circ\text{C}$)

Part Number	Nominal CCT ¹ (K)	CRI ²	Nominal Drive Current ³ (mA)	Typical Pulsed Flux ^{4,5,6} $T_c = 25^\circ\text{C}$ (lm)	Minimum Pulsed Flux ^{6,7} $T_c = 25^\circ\text{C}$ (lm)	Typical V_f (V)	Typical Power (W)	Typical Efficacy (lm/W)
BXRH-27E0300-A-8x	2700	80	80	373	335	35.2	2.8	132
BXRH-27E0300-B-8x	2700	80	160	373	335	17.6	2.8	132
BXRH-27G0300-A-8x	2700	90	80	307	277	35.2	2.8	109
BXRH-27G0300-B-8x	2700	90	160	307	277	17.6	2.8	109
BXRH-27H0300-A-8x	2700	97	80	273	245	35.2	2.8	97
BXRH-27H0300-B-8x	2700	97	160	273	245	17.6	2.8	97
BXRH-30E0300-A-8x	3000	80	80	396	356	35.2	2.8	141
BXRH-30E0300-B-8x	3000	80	160	396	356	17.6	2.8	141
BXRH-30G0300-A-8x	3000	90	80	321	289	35.2	2.8	114
BXRH-30G0300-B-8x	3000	90	160	321	289	17.6	2.8	114
BXRH-30H0300-A-8x	3000	97	80	291	262	35.2	2.8	103
BXRH-30H0300-B-8x	3000	97	160	291	262	17.6	2.8	103
BXRH-35E0300-A-8x	3500	80	80	405	365	35.2	2.8	144
BXRH-35E0300-B-8x	3500	80	160	405	365	17.6	2.8	144
BXRH-35G0300-A-8x	3500	90	80	333	300	35.2	2.8	118
BXRH-35G0300-B-8x	3500	90	160	333	300	17.6	2.8	118
BXRH-35H0300-A-8x	3500	97	80	299	269	35.2	2.8	106
BXRH-35H0300-B-8x	3500	97	160	299	269	17.6	2.8	106
BXRH-40E0300-A-8x	4000	80	80	408	367	35.2	2.8	145
BXRH-40E0300-B-8x	4000	80	160	408	367	17.6	2.8	145
BXRH-40G0300-A-8x	4000	90	80	340	306	35.2	2.8	121
BXRH-40G0300-B-8x	4000	90	160	340	306	17.6	2.8	121
BXRH-40H0300-A-8x	4000	97	80	307	277	35.2	2.8	109
BXRH-40H0300-B-8x	4000	97	160	307	277	17.6	2.8	109

Notes for Table 1:

- Nominal CCT as defined by ANSI C78.377-2011.
- CRI values are typical for Decor Series Ultra . CRI values are minimums for all other products. Minimum Rg value for 80 CRI products is 0, the minimum Rg values for 90 CRI products is 50, the minimum Rg values for 97 CRI products is 91. Bridgelux maintains a ± 3 tolerance on CRI and Rg values.
- Drive current is referred to as nominal drive current.
- Products tested under pulsed condition (10ms pulse width) at nominal test current where T_j (junction temperature) = T_c (case temperature) = 25°C .
- Typical performance values are provided as a reference only and are not a guarantee of performance.
- Bridgelux maintains a $\pm 7\%$ tolerance on flux measurements.
- Minimum flux values at the nominal test current are guaranteed by 100% test.

Product Selection Guide

Table 2: Selection Guide, Stabilized DC Performance ($T_c = 85^\circ\text{C}$)^{4,5}

Part Number	Nominal CCT ¹ (K)	CRI ²	Nominal Drive Current ³ (mA)	Typical DC Flux ^{4,5} $T_c = 85^\circ\text{C}$ (lm)	Minimum DC Flux ⁶ $T_c = 85^\circ\text{C}$ (lm)	Typical V_f (V)	Typical Power (W)	Typical Efficacy (lm/W)
BXRH-27E0300-A-8x	2700	80	80	335	302	34.4	2.8	122
BXRH-27E0300-B-8x	2700	80	160	335	302	17.2	2.8	122
BXRH-27G0300-A-8x	2700	90	80	277	249	34.4	2.8	101
BXRH-27G0300-B-8x	2700	90	160	277	249	17.2	2.8	101
BXRH-27H0300-A-8x	2700	97	80	245	221	34.4	2.8	89
BXRH-27H0300-B-8x	2700	97	160	245	221	17.2	2.8	89
BXRH-30E0300-A-8x	3000	80	80	356	321	34.4	2.8	130
BXRH-30E0300-B-8x	3000	80	160	356	321	17.2	2.8	130
BXRH-30G0300-A-8x	3000	90	80	289	260	34.4	2.8	105
BXRH-30G0300-B-8x	3000	90	160	289	260	17.2	2.8	105
BXRH-30H0300-A-8x	3000	97	80	262	236	34.4	2.8	95
BXRH-30H0300-B-8x	3000	97	160	262	236	17.2	2.8	95
BXRH-35E0300-A-8x	3500	80	80	365	328	34.4	2.8	133
BXRH-35E0300-B-8x	3500	80	160	365	328	17.2	2.8	133
BXRH-35G0300-A-8x	3500	90	80	300	270	34.4	2.8	109
BXRH-35G0300-B-8x	3500	90	160	300	270	17.2	2.8	109
BXRH-35H0300-A-8x	3500	97	80	269	242	34.4	2.8	98
BXRH-35H0300-B-8x	3500	97	160	269	242	17.2	2.8	98
BXRH-40E0300-A-8x	4000	80	80	367	330	34.4	2.8	133
BXRH-40E0300-B-8x	4000	80	160	367	330	17.2	2.8	133
BXRH-40G0300-A-8x	4000	90	80	306	275	34.4	2.8	111
BXRH-40G0300-B-8x	4000	90	160	306	275	17.2	2.8	111
BXRH-40H0300-A-8x	4000	97	80	277	249	34.4	2.8	101
BXRH-40H0300-B-8x	4000	97	160	277	249	17.2	2.8	101

Notes for Table 2:

- Nominal CCT as defined by ANSI C78.377-2011.
- All CRI values are measured at $T_j = T_c = 25^\circ\text{C}$. CRI values are typical for Decor Series Ultra. CRI values are minimums for all other products. Minimum R_g value for 80 CRI products is 0, the minimum R_g values for 90 CRI products is 50, the minimum R_g values for 97 CRI products is 91. Bridgelux maintains a ± 3 tolerance on CRI and R_g values.
- Drive current is referred to as nominal drive current.
- Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.
- Typical performance is estimated based on operation under DC (direct current) with LED array mounted onto a heat sink with thermal interface material and the case temperature maintained at 85°C . Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.
- Minimum flux values at elevated temperatures are provided for reference only and are not guaranteed by 100% production testing. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.

Performance at Commonly Used Drive Currents

V Series HD LED arrays are tested to the specifications shown using the nominal drive currents in Table 1. V Series HD LED arrays may also be driven at other drive currents dependent on specific application design requirements. The performance at any drive current can be derived from the current vs. voltage characteristics shown in Figures 1 & 2 and the flux vs. current characteristics shown in Figures 3 & 4. The performance at commonly used drive currents is summarized in Table 3.

Table 3: Product Performance at Commonly Used Drive Currents

Part Number	CRI	Drive Current ¹ (mA)	Typical V_f $T_c = 25^\circ\text{C}$ (V)	Typical Power $T_c = 25^\circ\text{C}$ (W)	Typical Flux ² $T_c = 25^\circ\text{C}$ (lm)	Typical DC Flux ³ $T_c = 85^\circ\text{C}$ (lm)	Typical Efficacy $T_c = 25^\circ\text{C}$ (lm/W)
BXRH-27E0300-A-8x	80	40	33.5	1.3	198	178	148
		60	34.3	2.1	287	258	139
		80	35.2	2.8	373	335	132
		150	38.0	5.7	639	576	112
		180	39.1	7.0	740	666	105
BXRH-27E0300-B-8x	80	80	16.8	1.3	198	178	147
		120	17.2	2.1	287	258	139
		160	17.6	2.8	373	335	132
		300	19.0	5.7	639	576	112
		360	19.6	7.1	740	666	105
BXRH-27G0300-A-8x	90	40	33.5	1.3	163	147	122
		60	34.3	2.1	236	213	115
		80	35.2	2.8	307	277	109
		150	38.0	5.7	528	475	93
		180	39.1	7.0	610	549	87
BXRH-27G0300-B-8x	90	80	16.8	1.3	163	147	122
		120	17.2	2.1	236	213	115
		160	17.6	2.8	307	277	109
		300	19.0	5.7	528	475	92
		360	19.6	7.1	610	549	87
BXRH-27H0300-A-8x	97	40	33.5	1.3	145	130	108
		60	34.3	2.1	210	189	102
		80	35.2	2.8	273	245	97
		150	38.0	5.7	468	421	82
		180	39.1	7.0	541	487	77
BXRH-27H0300-B-8x	97	80	16.8	1.3	145	130	108
		120	17.2	2.1	210	189	102
		160	17.6	2.8	273	245	97
		300	19.0	5.7	468	421	82
		360	19.6	7.1	541	487	77
BXRH-30E0300-A-8x	80	40	33.5	1.3	210	189	157
		60	34.3	2.1	304	274	148
		80	35.2	2.8	396	356	141
		150	38.0	5.7	679	612	119
		180	39.1	7.0	786	708	112
BXRH-30E0300-B-8x	80	80	16.8	1.3	210	189	157
		120	17.2	2.1	304	274	148
		160	17.6	2.8	396	356	140
		300	19.0	5.7	679	612	119
		360	19.6	7.1	786	708	111

Notes for Table 3:

1. Alternate drive currents are provided for reference only and are not a guarantee of performance.
2. Bridgelux maintains a $\pm 7\%$ tolerance on flux measurements.
3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.

Performance at Commonly Used Drive Currents

Table 3: Product Performance at Commonly Used Drive Currents (Continued)

Part Number	CRI	Drive Current ¹ (mA)	Typical V_f $T_c = 25^\circ\text{C}$ (V)	Typical Power $T_c = 25^\circ\text{C}$ (W)	Typical Flux ² $T_c = 25^\circ\text{C}$ (lm)	Typical DC Flux ³ $T_c = 85^\circ\text{C}$ (lm)	Typical Efficacy $T_c = 25^\circ\text{C}$ (lm/W)
BXRH-30G0300-A-8x	90	40	33.5	1.3	170	153	127
		60	34.3	2.1	247	222	120
		80	35.2	2.8	321	289	114
		150	38.0	5.7	552	496	97
BXRH-30G0300-B-8x	90	80	16.8	1.3	170	153	127
		120	17.2	2.1	247	222	120
		160	17.6	2.8	321	289	114
		300	19.0	5.7	552	496	97
BXRH-30H0300-A-8x	97	40	33.5	1.3	154	139	115
		60	34.3	2.1	224	201	109
		80	35.2	2.8	291	262	103
		150	38.0	5.7	500	450	88
BXRH-30H0300-B-8x	97	80	16.8	1.3	154	139	115
		120	17.2	2.1	224	201	108
		160	17.6	2.8	291	262	103
		300	19.0	5.7	500	450	87
BXRH-35E0300-A-8x	80	40	33.5	1.3	215	193	160
		60	34.3	2.1	312	280	151
		80	35.2	2.8	405	365	144
		150	38.0	5.7	695	626	122
BXRH-35E0300-B-8x	80	80	16.8	1.3	215	193	160
		120	17.2	2.1	312	280	151
		160	17.6	2.8	405	365	144
		300	19.0	5.7	695	626	122
BXRH-35G0300-A-8x	90	40	33.5	1.3	177	159	132
		60	34.3	2.1	256	231	124
		80	35.2	2.8	333	300	118
		150	38.0	5.7	572	514	100
BXRH-35G0300-B-8x	90	80	16.8	1.3	177	159	132
		120	17.2	2.1	256	231	124
		160	17.6	2.8	333	300	118
		300	19.0	5.7	572	514	100
BXRH-35H0300-A-8x	97	40	33.5	1.3	159	143	119
		60	34.3	2.1	230	207	112
		80	35.2	2.8	299	269	106
		150	38.0	5.7	514	462	90
BXRH-35H0300-B-8x	97	80	16.8	1.3	159	143	119
		120	17.2	2.1	230	207	112
		160	17.6	2.8	299	269	106
		300	19.0	5.7	514	462	90

Notes for Table 3:

1. Alternate drive currents are provided for reference only and are not a guarantee of performance.
2. Bridgelux maintains a $\pm 7\%$ tolerance on flux measurements.
3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.

Performance at Commonly Used Drive Currents

Table 3: Product Performance at Commonly Used Drive Currents (Continued)

Part Number	CRI	Drive Current ¹ (mA)	Typical V_f $T_c = 25^\circ\text{C}$ (V)	Typical Power $T_c = 25^\circ\text{C}$ (W)	Typical Flux ² $T_c = 25^\circ\text{C}$ (lm)	Typical DC Flux ³ $T_c = 85^\circ\text{C}$ (lm)	Typical Efficacy $T_c = 25^\circ\text{C}$ (lm/W)
BXRH-35H0300-B-8x	97	80	16.8	1.3	159	143	118
		120	17.2	2.1	230	207	112
		160	17.6	2.8	299	269	106
		300	19.0	5.7	514	462	90
		360	19.6	7.1	594	535	84
BXRH-40E0300-A-8x	80	40	33.5	1.3	216	195	161
		60	34.3	2.1	313	282	152
		80	35.2	2.8	408	367	145
		150	38.0	5.7	699	629	123
		180	39.1	7.0	809	728	115
BXRH-40E0300-B-8x	80	80	16.8	1.3	216	195	161
		120	17.2	2.1	313	282	152
		160	17.6	2.8	408	367	145
		300	19.0	5.7	699	629	122
		360	19.6	7.1	809	728	115
BXRH-40G0300-A-8x	90	40	33.5	1.3	180	162	135
		60	34.3	2.1	261	235	127
		80	35.2	2.8	340	306	121
		150	38.0	5.7	584	525	102
		180	39.1	7.0	675	608	96
BXRH-40G0300-B-8x	90	80	16.8	1.3	180	162	134
		120	17.2	2.1	261	235	127
		160	17.6	2.8	340	306	121
		300	19.0	5.7	584	525	102
		360	19.6	7.1	675	608	96
BXRH-40H0300-A-8x	97	40	33.5	1.3	163	147	122
		60	34.3	2.1	236	213	115
		80	35.2	2.8	307	277	109
		150	38.0	5.7	528	475	93
		180	39.1	7.0	610	549	87
BXRH-40H0300-B-8x	97	80	16.8	1.3	163	147	122
		120	17.2	2.1	236	213	115
		160	17.6	2.8	307	277	109
		300	19.0	5.7	528	475	92
		360	19.6	7.1	610	549	87

Notes for Table 3:

1. Alternate drive currents are provided for reference only and are not a guarantee of performance.
2. Bridgelux maintains a $\pm 7\%$ tolerance on flux measurements.
3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.

Electrical Characteristics

Table 4: Electrical Characteristics

Part Number	Drive Current (mA)	Forward Voltage Pulsed, $T_c = 25^\circ\text{C}$ (V) ^{1, 2, 3.}			Typical Coefficient of Forward Voltage ⁴ $\Delta V_f / \Delta T_c$ (mV/ $^\circ\text{C}$)	Typical Thermal Resistance Junction to Case ^{5,6} R_{j-c} ($^\circ\text{C}/\text{W}$)	Driver Selection Voltages ⁷ (V)	
		Minimum	Typical	Maximum			V_f Min. Hot $T_c = 105^\circ\text{C}$ (V)	V_f Max. Cold $T_c = -40^\circ\text{C}$ (V)
BXRH-xxx030x-A-8x	80	32.6	35.2	37.8	-13.30	2.11	31.5	38.7
	180	36.2	39.1	42.0	-14.77	2.58	35.0	43.0
BXRH-xxx030x-B-8x	160	16.3	17.6	18.9	-6.65	2.11	15.7	19.4
	360	18.1	19.6	21.1	-7.41	2.58	17.5	21.6

Notes for Table 4:

- Parts are tested in pulsed conditions. $T_c = 25^\circ\text{C}$. Pulse width is 10ms.
- Voltage minimum and maximum are provided for reference only and are not a guarantee of performance.
- Bridgelux maintains a tester tolerance of $\pm 0.10\text{V}$ on forward voltage measurements.
- Typical coefficient of forward voltage tolerance is $\pm 0.1\text{mV}$ for nominal current.
- Thermal resistance values are based from test data of a 3000K 80 CRI product.
- Thermal resistance value was calculated using total electrical input power; optical power was not subtracted from input power. The thermal interface material used during testing is not included in the thermal resistance value.
- V_f min hot and max cold values are provided as reference only and are not guaranteed by test. These values are provided to aid in driver design and selection over the operating range of the product.
- This product has been designed and manufactured per IEC 62031:2018. This product has passed dielectric withstand voltage testing at 500 V. The working voltage designated for the insulation is 50V d.c. The maximum allowable voltage across the array must be determined in the end product application.

Eye Safety

Table 5: Eye Safety Risk Group (RG) Classifications

Part Number	Drive Current ³ (mA)	CCT ^{1,3}	
		2700K/3000K	4000K ²
BXRH-xxx030x-A-8x	80	RG1	RG1
	180	RG1	RG2
BXRH-xxx030x-B-8x	160	RG1	RG1
	360	RG1	RG2

Notes for Table 5:

1. Eye safety classification for the use of Bridgelux V Series HD LED arrays is in accordance with specification IEC/TR 62778: Application of IEC 62471 for the assessment of blue light hazard to light sources and luminaires.
2. For products classified as RG2 at 4000K, E_{thr} = 1760 lx.
3. Please contact your Bridgelux sales representative for E_{thr} values at specific drive currents and CCTs not listed.

Absolute Maximum Ratings

Table 6: Maximum Ratings

Parameter	Maximum Rating	
LED Junction Temperature (T_j)	125°C	
Storage Temperature	-40°C to +105°C	
Operating Case Temperature ¹ (T_c)	105°C	
Soldering Temperature ²	300°C or lower for a maximum of 6 seconds	
	BXRH-xxx030x-A-8x	BXRH-xxx030x-B-8x
Maximum Drive Current ³	180	360
Maximum Peak Pulsed Drive Current ⁴	215	425
Maximum Reverse Voltage ⁵	-60	-30

Notes for Table 6:

1. For IEC 62717 requirement, please consult your Bridgelux sales representative.
2. Refer to Bridgelux Application Note AN101: Handling and Assembly of Bridgelux V Series LED Arrays.
3. Arrays may be driven at higher currents however lumen maintenance may be reduced, and product warranty will be void.
4. Bridgelux recommends a maximum duty cycle of 10% and pulse width of 20 ms when operating LED Arrays at maximum peak pulsed current specified. Maximum peak pulsed currents indicate values where LED Arrays can be driven without catastrophic failures.
5. Light emitting diodes are not designed to be driven in reverse voltage and will not produce light under this condition. Maximum rating provided for reference only.

Performance Curves

Figure 1: V3A HD Drive Current vs. Voltage ($T_j = T_c = 25^\circ\text{C}$)¹

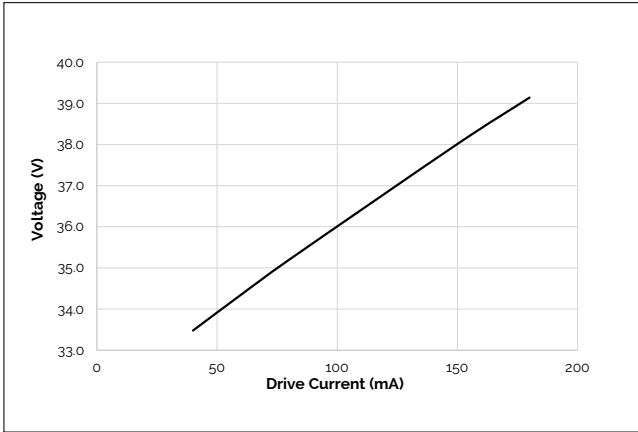


Figure 2: V3B HD Drive Current vs. Voltage ($T_j = T_c = 25^\circ\text{C}$)¹

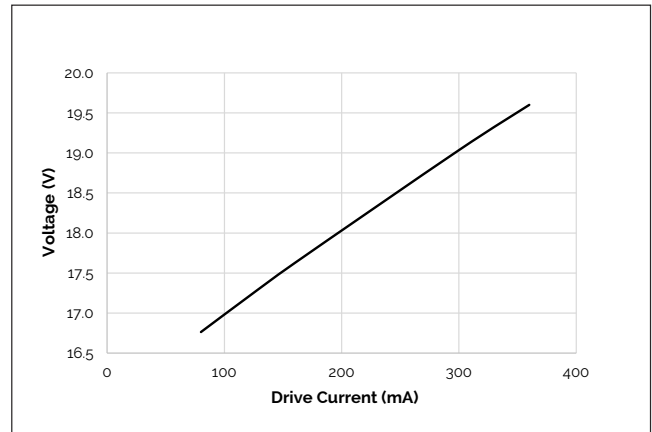


Figure 3: V3A HD Typical Relative Luminous Flux vs. Drive Current ($T_j = T_c = 25^\circ\text{C}$)¹

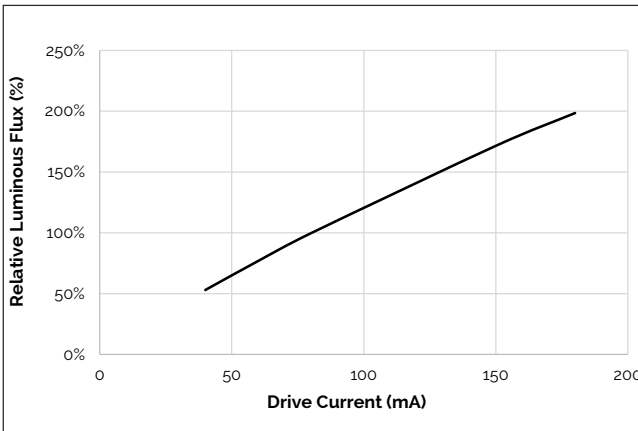


Figure 4: V3B HD Typical Relative Luminous Flux vs. Drive Current ($T_j = T_c = 25^\circ\text{C}$)¹

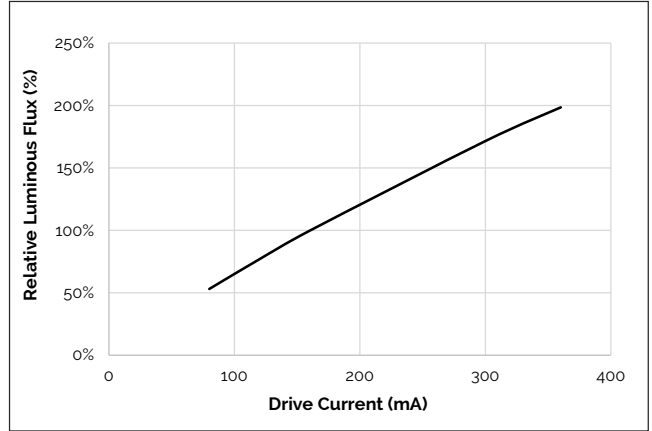


Figure 5: Typical DC Flux vs. Case Temperature

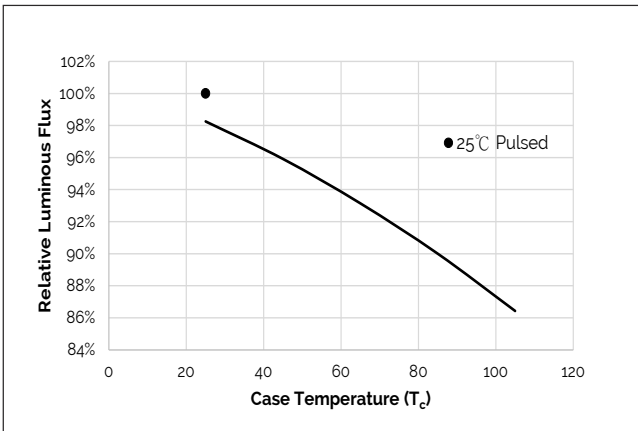
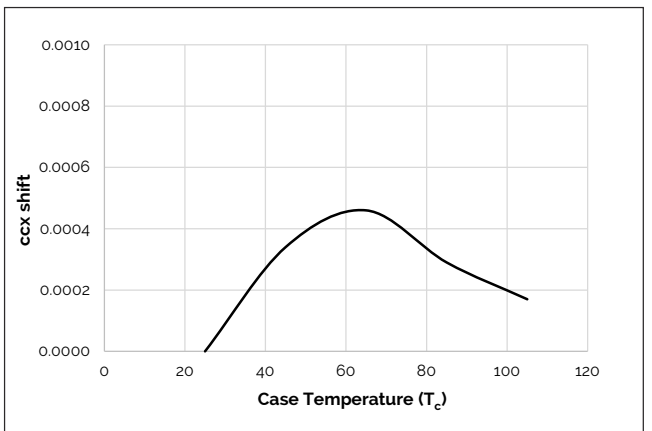


Figure 6: Typical DC ccx Shift vs. Case Temperature

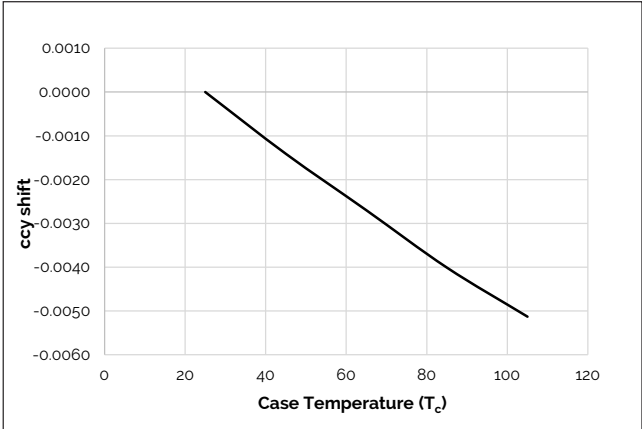


Notes for Figures 1 - 6:

1. Bridgelux does not recommend driving high power LEDs at low currents. Doing so may produce unpredictable results. Pulse width modulation (PWM) is recommended for dimming effects.
2. Characteristics shown for 3000K and 90 CRI.

Performance Curves

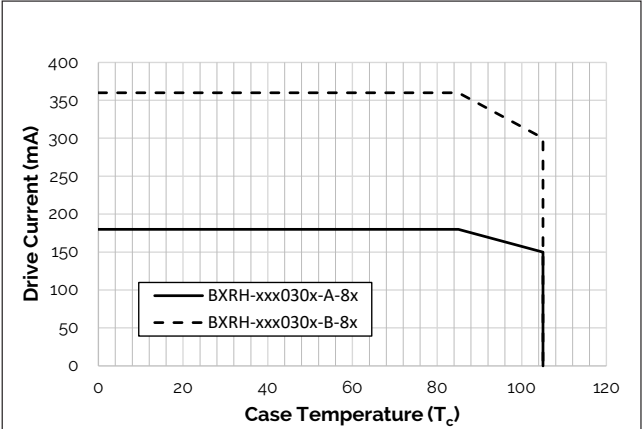
Figure 7: Typical DC ccy Shift vs. Case Temperature



Notes for Figure 7:

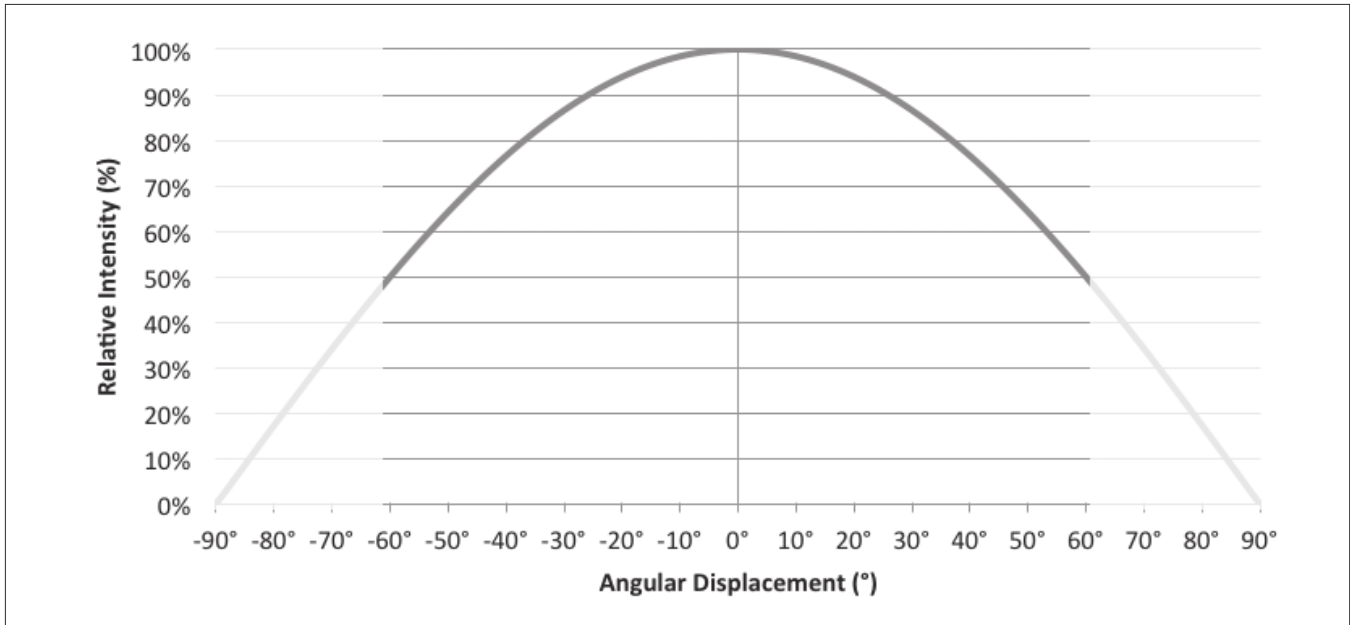
- 1. Bridgelux does not recommend driving high power LEDs at low currents. Doing so may produce unpredictable results. Pulse width modulation (PWM) is recommended for dimming effects.
- 2. Characteristics shown for 3000K and 90 CRI.

Figure 8: Derating Curve



Typical Radiation Pattern

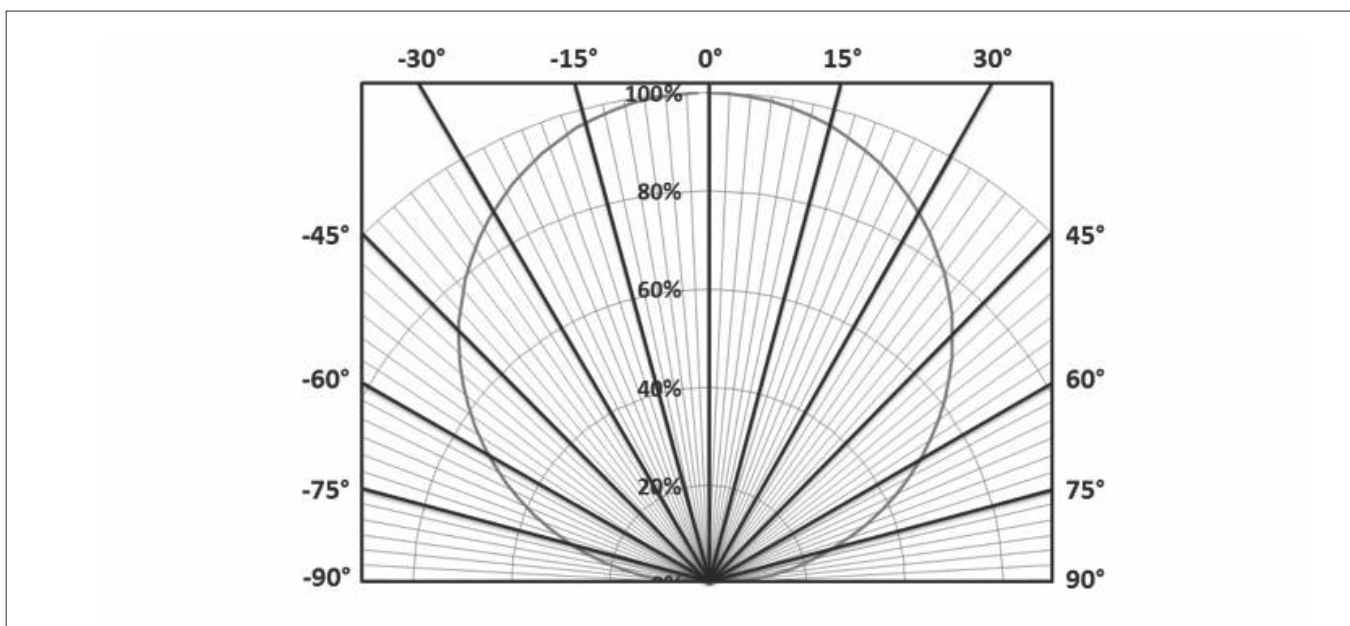
Figure 9: Typical Spatial Radiation Pattern



Notes for Figure 9:

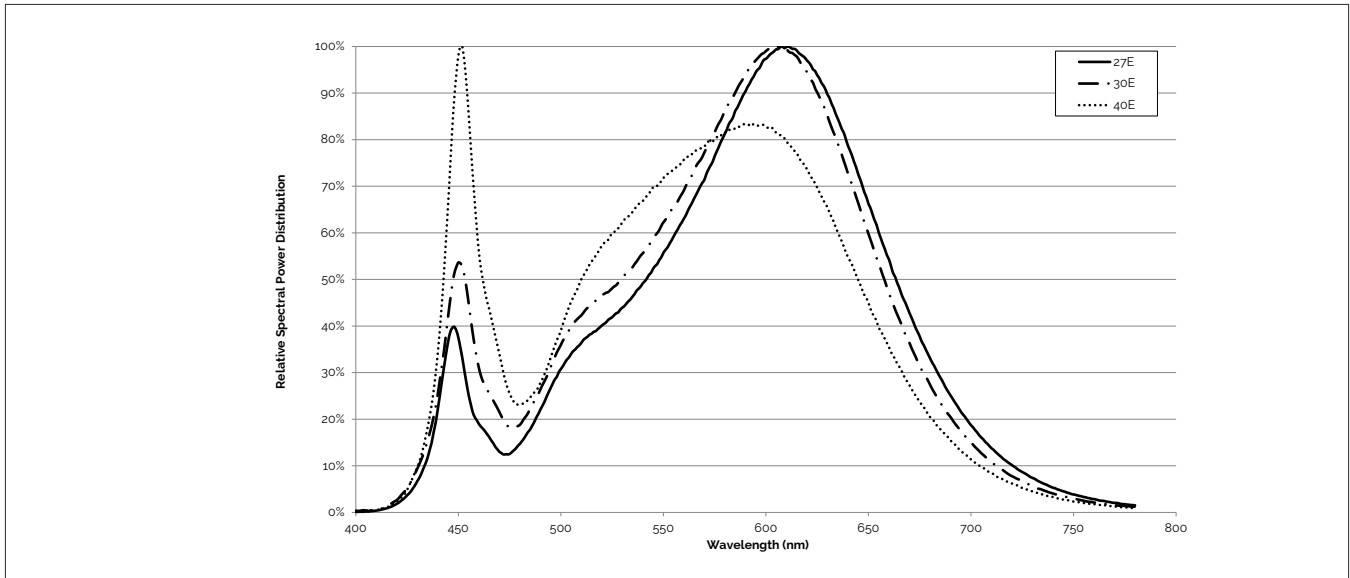
1. Typical viewing angle is 120°.
2. The viewing angle is defined as the off axis angle from the centerline where intensity is ½ of the peak value.

Figure 10: Typical Polar Radiation Pattern



Typical Color Spectrum

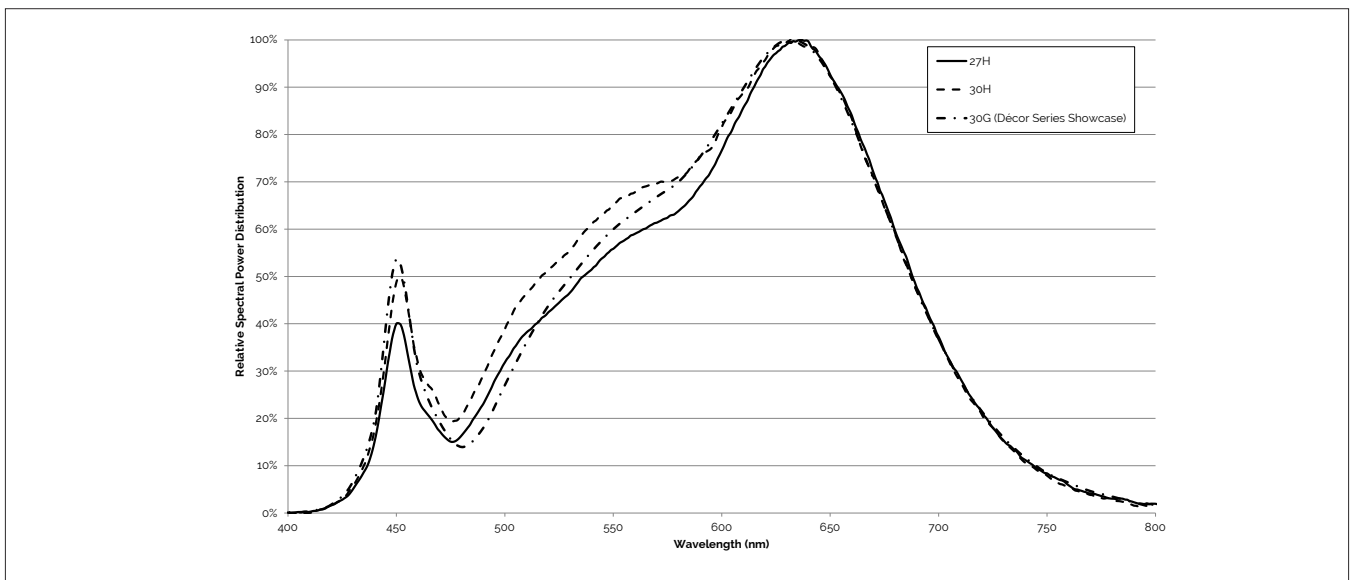
Figure 11: Typical Color Spectrum



Notes for Figure 11:

1. Color spectra measured at nominal current for $T_j = T_c = 25^\circ\text{C}$.
2. Color spectra shown is 2700K and 80 CRI.
3. Color spectra shown is 3000K and 80 CRI.
4. Color spectra shown is 4000K and 80 CRI.

Figure 12: Typical Color Spectrum for Décor Series

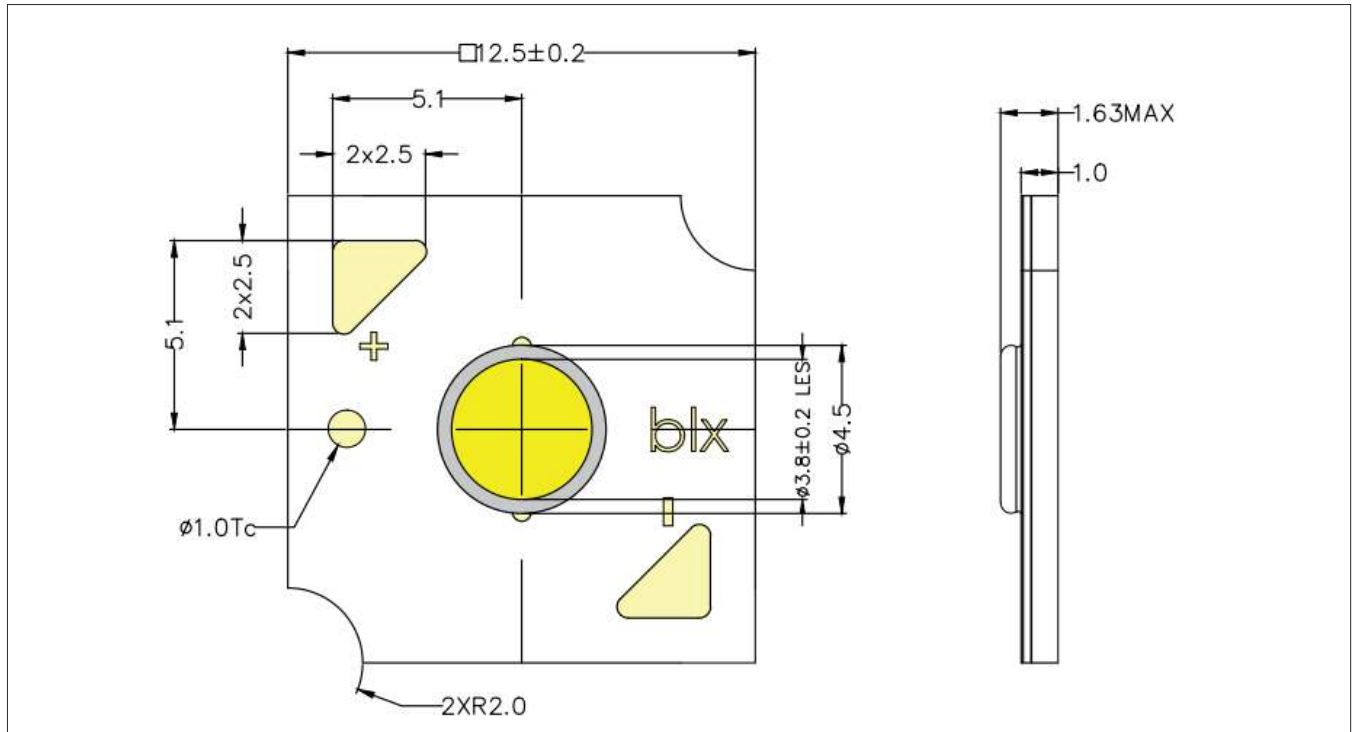


Note for Figure 12:

1. Color spectra measured at nominal current for $T_j = T_c = 25^\circ\text{C}$.

Mechanical Dimensions

Figure 13: Drawing for V3 HD LED Array

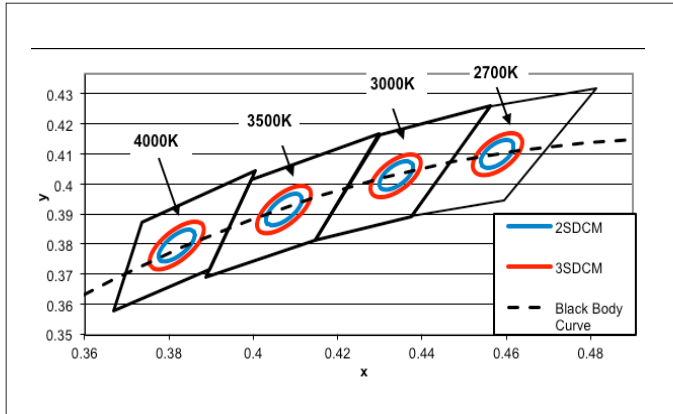


Notes for Figure 13:

1. Drawings are not to scale.
2. Drawing dimensions are in millimeters.
3. Unless otherwise specified, tolerances are ± 0.1 mm.
4. Solder pad labeled "+" denotes positive contact.
5. Refer to Application Notes AN101 for product handling, mounting and heat sink recommendations.
6. The optical center of the LED Array is nominally defined by the mechanical center of the array to a tolerance of ± 0.2 mm.
7. Bridgelux maintains a flatness of 0.10 mm across the mounting surface of the array.

Color Binning Information

Figure 14: Warm and Neutral White Test Bins in xy Color Space



Note: Pulsed Test Conditions, $T_c = 25^\circ\text{C}$

Table 7: Warm and Neutral White xy Bin Coordinates and Associated Typical CCT

Bin Code	2700K	3000K	3500K	4000K
ANSI Bin (for reference only)	(2580K - 2870K)	(2870K - 3220K)	(3220K - 3710K)	(3710K - 4260K)
83 (3 SDCM)	(2651K - 2794K)	(2968K - 3136K)	(3369K - 3586K)	(3851K - 4130K)
82 (2 SDCM)	(2674K - 2769K)	(2995K - 3107K)	(3404K - 3548K)	(3895K - 4081K)
Center Point (x,y)	(0.4578, 0.4101)	(0.4338, 0.403)	(0.4073, 0.3917)	(0.3818, 0.3797)

Note for Table 7:

1. Bridgelux maintains a tolerance of +/- 0.007 on x and y color coordinates in the CIE 1931 color Space.

Packaging and Labeling

Figure 15: V3 HD Packaging Tube



Notes for Figure 15:

1. Each tube holds 40 V3 HD COB arrays.
2. One tube is sealed in an anti-static bag. Four bags are placed in a shipping box. Depending on quantities ordered, a bigger shipping box, containing four boxes may be used to ship products.
3. Each bag and box is to be labeled as shown above.
4. Dimensions for each tube are 14.3 (W) x 8.3(H) x 530 (L) mm. Dimensions for the anti-static bag are 75 (W) x 615 (L) x 0.075 (T) mm. Dimensions for the shipping box are 58.7 x 13.3 x 7.9 cm

Packaging and Labeling

Figure 16: V Series HD Product Labeling

Bridgelux COB arrays have laser markings on the back side of the substrate to help with product identification. In addition to the product identification markings, Bridgelux COB arrays also contain markings for internal Bridgelux manufacturing use only. The image below shows which markings are for customer use and which ones are for Bridgelux internal use only. The Bridgelux internal manufacturing markings are subject to change without notice, however these will not impact the form, function or performance of the COB array.



Design Resources

Application Notes

Bridgelux has developed a comprehensive set of application notes and design resources to assist customers in successfully designing with the V Series HD product family of LED array products. For all available application notes visit www.bridgelux.com.

Optical Source Models

Optical source models and ray set files are available for all Bridgelux products. For a list of available formats, visit www.bridgelux.com.

3D CAD Models

Three dimensional CAD models depicting the product outline of all Bridgelux V Series HD LED arrays are available in both IGS and STEP formats. Please contact your Bridgelux sales representative for assistance.

LM80

LM80 testing has been completed and the LM80 report is now available. Please contact your Bridgelux sales representative for LM-80 report.

Precautions

CAUTION: CHEMICAL EXPOSURE HAZARD

Exposure to some chemicals commonly used in luminaire manufacturing and assembly can cause damage to the LED array. Please consult Bridgelux Application Note AN101 for additional information.

CAUTION: RISK OF BURN

Do not touch the V Series HD LED array during operation. Allow the array to cool for a sufficient period of time before handling. The V Series HD LED array may reach elevated temperatures such that could burn skin when touched.

CAUTION

CONTACT WITH LIGHT EMITTING SURFACE (LES)

Avoid any contact with the LES. Do not touch the LES of the LED array or apply stress to the LES (yellow phosphor resin area). Contact may cause damage to the LED array.

Optics and reflectors must not be mounted in contact with the LES (yellow phosphor resin area).

Disclaimers

MINOR PRODUCT CHANGE POLICY

The rigorous qualification testing on products offered by Bridgelux provides performance assurance. Slight cosmetic changes that do not affect form, fit, or function may occur as Bridgelux continues product optimization.

STANDARD TEST CONDITIONS

Unless otherwise stated, array testing is performed at the nominal drive current.

About Bridgelux: Bridging Light and Life™

At Bridgelux, we help companies, industries and people experience the power and possibility of light. Since 2002, we've designed LED solutions that are high performing, energy efficient, cost effective and easy to integrate. Our focus is on light's impact on human behavior, delivering products that create better environments, experiences and returns—both experiential and financial. And our patented technology drives new platforms for commercial and industrial luminaires.

For more information about the company, please visit
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46430 Fremont Boulevard
Fremont, CA 94538 U.S.A.
Tel (925) 583-8400
www.bridgelux.com

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Bridgelux V3 HD Array Series Product Data Sheet DS403 Rev. A (05/2021)