

SANKEN ELECTRIC COMPANY, LTD.

SPECIFICATIONS	
<u>DEVICE TYPE NAME</u> SANKEN SILICON SCHOTTKY BARRIER DIO	DE FMB-24M
 3. Flammability UL94V-0 (Equivalent) 4. Dimensions, Inner Structure and Marking 4.1 Appearance The body shall be clean and si The color of the case will be bi 4.2 Dimensions Refer to 9.1 4.3 Marking : Refer to 9.2 4.4 Inner Structure : Refer to 9.3 	e tot bear any stain, rust or flaw.
DATE of PROCESSING September/28/2013	
PREPAREE BY M.TSURUOKA / CHECKED BY H.UCHINO /	
APPROVED BY Y.ARAI /	SPECIFICATION NUMBER 1/8

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				FMB-24M	
No.	Item	Symbol	Unit	Rating	Conditions
1	Transient Peak Reverse Voltage	$V_{\rm RSM}$	V	45	
2	Peak Reverse Voltage	$V_{\rm RM}$	V	40	
3	Average Forward Current	I _{F(AV)}	А	6.0	Tc≦123℃, Sinewave
4	Peak Surge Forward Current	$\mathrm{I}_{\mathrm{FSM}}$	А	60	half sinewave, one shot
5	I ² t Limiting Value	I ² t	A^2s	18	1 msec \leq t \leq 10msec
6	Junction Temperature	T_{j}	°C	-40~+150	
7	Storage Temperature	$\mathrm{T}_{\mathrm{stg}}$	°C	-40~+150	
8	Dielectric Strength		kV	A.C. 1.0	Junction and case(1min.)
			ed	vise specified)	

6. Electrical Characteristics (Ta=25°C, unless otherwise specified)

No.	Item	Symbol	Unit	Value	Conditions
1	Forward Voltage Drop	V_{F}	V	0.55 max.	I _F =3.0A
2	Reverse Leakage Current	I_{R}	mA	3.0 max.	V _R =V _{RM}
	Reverse Leakage Current Under High Temperature	$\mathrm{H}\!\cdot\!\mathrm{I}_{\mathrm{R1}}$	mA	30 max.	V _R =V _{RM} , T _j =125℃
3		$\mathrm{H}\!\cdot\!\mathrm{I}_{\mathrm{R2}}$	mA	100 max.	$V_R=V_{RM}, T_j=150^{\circ}C$
4	Thermal Resistance	Rth(j-C)	°C/W	4.0 Max.	Between Junction and case

* No.1,2&3 show characteristics per one chip.

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7. Reliability Test

7.1 Test Conditions

No.	Item	Rating	Conditions
1	Thermal Fatigue Test	5000 cycles	⊿Tj=100°C
2	High Temperature Reverse Bias Test	1000 hours	Ta=80°C, $V_R=V_{RM}(D.C.)$ With Fin
3	Humidity Reverse Bias Test	500 hours	Ta=85°C, R.H.=85%, VR=VRM×0.8(D.C.)
4	High Temperature Storage Test	1000 hours	Ta=150°C
5	Moisture Resistance Test	1000 hours	Ta=85°C, 85%R.H.
6	Thermal Shock Test	100 cycle	Ice-water(5min.) ~ R.T.(30sec.) ~ Boiling-water(5min.)
7	Temperature Cycle Test	100 cycle	-40°C(30min.) ~ +150°C(30min.)
8	Pressure Cooker Test	96 hours	2.03×10 ⁵ Pa, 100%R.H., Unsaturated equipment
9 Resistance to Soldering Heat Test		10 sec.	260±5°C, Dipping up to 1.5mm form case
	Resistance to Soldering Heat Test	3 sec.	350±5℃, Dipping up to 1.5mm from case
10	Solderability Test	95%	235 ± 5 °C, 5sec., Using rosin flux
11	Lead Bend Test	2 times	
12	Lead Pull Test	10 sec.	Apply EIAJ ED-4701 A-111
13	Lead Twist Test	2 times	
14	Drop Test	10 times	Naturally drop from 1m height on maple plate

7.2 Acceptance Criteria

Base on the fulfillment of electrical characteristics of 6.Lead shall be not cut of No.11, 12 and 13.

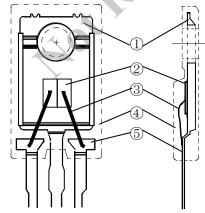
8. Standard Test Condition

Standard test conditions are at Ta= 25° C and R.H= 60° .

But it is also acceptable to do test under ordinary temperature and ordinary R.H.(Ta=5~35 $^\circ\!\mathrm{C}$, R.H=45~85%)

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- 9. Dimensions, Inner Structure and Marking 9.1 Dimensions Refer 4.2 10.0 2.8 φ 3.3 Č 0.5 4.0 8.4 16.9 $\gg 1$ ≈ 2 Sight 0.8 2.6 ₩3 ł <u>1.3</u>5 3.9 (13.5) 0.85 0.45 ± 0.2 tolerance 2.54 2.54 Dimensions in MM 9.2 Marking Marking Type Name *1 *2*3 Type Name Polarity Lot number 1st letter: Last digit of year 2nd letter: Month From 1 to 9 for Jan. to Sep., FMB24M FMB-24M O for Oct., N for Nov., D for Dec. 3rd & 4th letter: Day ex. 0125 (Jan.25, 2000)
 - 9.3 Inner Structure and Material List

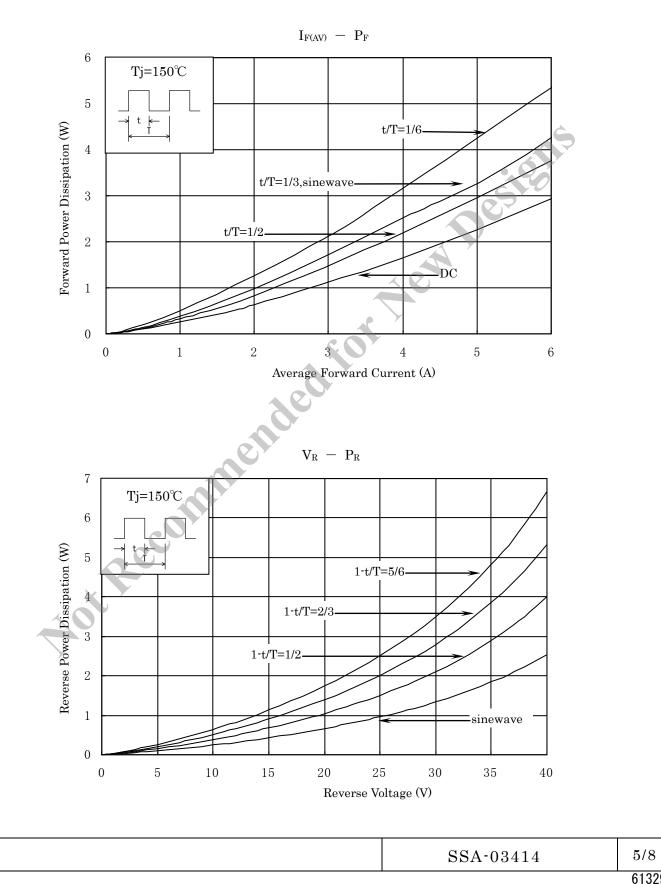


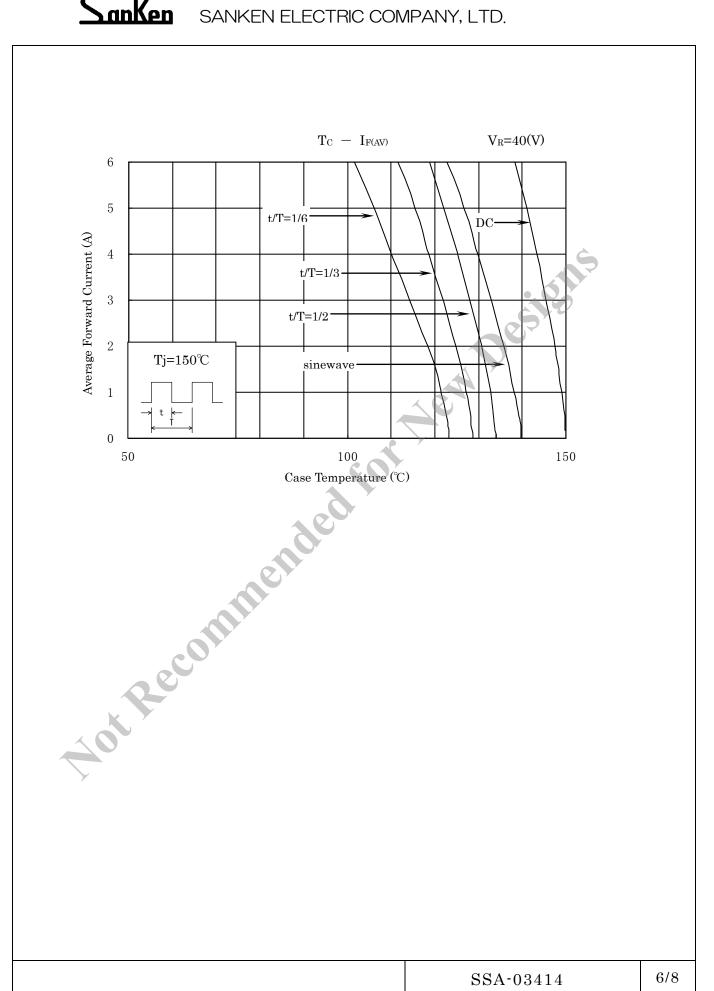
Weight of products: Approx. 2.1g

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-	No.	Name of part	Materials		
	1	Frame: Heat Sink	Nickel Plated Copper		
	2	Chip	Silicon		
	3	Inner Leads	Aluminum Wire		
	4	Resin body	Epoxy Resin		
	5	Frame: Pin	Nickel Plated Copper + Solder Dipped		

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10. Characteristics





<u>† CAUTION/ WARNING</u>

Remarks in using silicone grease for a heat-sink

When silicone grease is used in mounting this product on a heat-sink, it shall be applied evenly and thinly. If more silicone grease than required is applied, it may produce forced stress.

Volatile type silicone grease may produce cracks after elapse of long term, resulting in reducing heat radiation effect. Silicone grease with low consistency (hard grease) may cause cracks ion the mold resin when screwing the product to a heat-sink.

Depending on silicone grease to be used base oil separated from the silicone grease may penetrate into the product through possible thinner gaps between the mold resin and the lead-frame to cause wire breakage or cracks in the mold resin by swelling the coating material inside the product, resulting in the shorter product life. Therefore, silicone grease which contains base oil not causing swelling of coating materials must be selected.

Our recommended silicone grease for heat radiation purpose which will not cause any adverse effect on the product life is indicated below:

Туре	Suppliers		
G746	Shin-Etsu Chemical Co., Ltd.		
YG6260	Toshiba Silicone Co., Ltd.		
SC102	Dow Corning Toray Silicone Co., Ltd.		

(2) Mounting Method of Heatsink

Torque when Tightening Screws Mounting

Thermal resistance increases when tightening torque is small, and radiation effects are decreased. When the torque is too high, the screw can cut, the heatsink can be deformed, and/or distortion can be arise in the product's frame. To avoid these problems, Table1. show the recommended tightening torque for each product type.

Table1. Screw Tightening Torqu

Package	Screw Tightening Torque
MT25 FM20 (TO-220 & Full Mold)	$0.490 \text{ to } 0.686 \text{ N} \cdot \text{m}$ (5 to 7 kgf $\cdot \text{ cm}$)
MT100 FM100 (TO-3P & Full Mold)	$0.686 \text{ to } 0.882 \text{ N} \cdot \text{m}$ (7 to 9 kgf \cdot cm)

Diameter of hole of heatsink: Less than $4 \text{mm} \phi$

As the slack of press mold for making the hole will be the cause of resin crack at the mounting, please pay special attention for that.



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