




**SPECIFICATION SHEET**

<b>SPECIFICATION SHEET NO.</b>	N0723- 0805B222K201BD
<b>DATE</b>	July 23, 2021
<b>REVISION</b>	A0
<b>DESCRIPTION</b>	Multilayer Ceramic Chip Capacitors 0805 (2012 Metric), Medium Voltage Series L2.00*W1.25*H0.85mm, Dielectric X7R, Capacitance 2200pF, Tolerance ±10%, Rated Voltage 200V Operating Temp. Range -55°C ~+125°C Package in Tape/Reel, 4,000pcs/Reel RoHS/RoHS III compliant
<b>CUSTOMER</b>	
<b>CUSTOMER PART NUMBER</b>	
<b>CROSS REF. PART NUMBER</b>	
<b>ORIGINAL PART NUMBER</b>	Aillen 0805B222K201BD
<b>PART CODE</b>	0805B222K201BD

<b>VENDOR APPROVE</b>			
Issued/Checked/Approved			
DATE: July 23, 2021			

<b>CUSTOMER APPROVE</b>	
DATE:	

## MULTILAYER CERAMIC CHIP CAPACITORS 0805 SERIES

### MAIN FEATURE

- RoHS III Compliant
- Wide Operating Temperature Range -55~+125°C
- High Capacitance and High Voltage in small size
- Small size L2.00\*W1.25\*H0.85mm, 2 Pads

### APPLICATION

- DC to DC Converter
- High voltage coupling/DC Blocking
- Back-lighting inverters
- Snubbers in high frequency power convertors

**RFQ**  
Request For Quotation

### PART CODE GUIDE

0805	B	222	K	201	B	D
1	2	3	4	5	6	7

- 1) **0805**: Series code for Multilayer Ceramic Chip Capacitors, Dimension L2.00\*W1.25\*H0.85mm, 0805 (2012 Metric)
- 2) **B**: Dielectric code X7R
- 3) **222**: Capacitance Code, Two significant digits followed by number of Zero, The 3rd digit signifies the multiplying factor, and letter R is decimal point, Example: 222 = 2200 pF
- 4) **K**: Capacitance Tolerance code, B: +/-0.1pF; C: +/-0.25pF; K: +/-10%
- 5) **201**: Rated Voltage Code: Two significant digits followed by number of Zero and letter R is decimal point, 201= 200 VDC
- 6) **B**: Thickness code, 0.85+/-0.15mm
- 7) **D**: Tape/Reel code, Packed in Tape/Reel. 4,000pcs/Reel

**MULTILAYER CERAMIC CHIP CAPACITORS 0805 SERIES**

**DIMENSION (Unit: mm)**

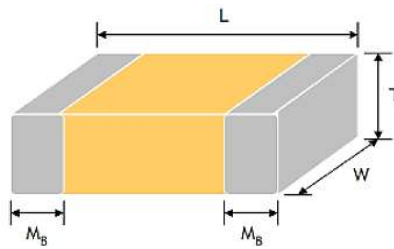


Image for reference



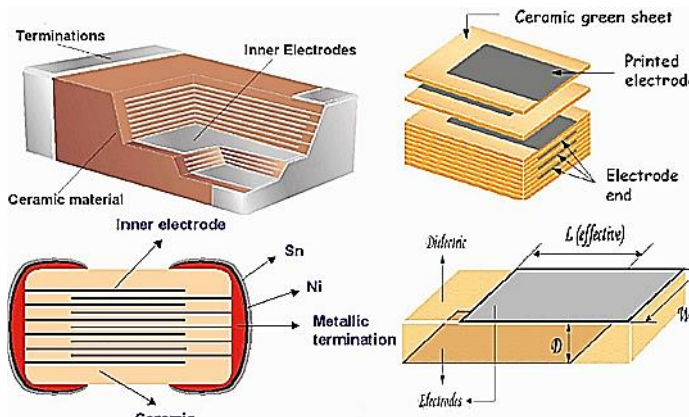
Marking: Blank

0805



Item	Dimension
L	2.00±0.20
W	1.25±0.20
T	0.85±0.15
M B	0.50±0.20

**MLCC construction for Reference**



**MULTILAYER CERAMIC CHIP CAPACITORS 0805 SERIES**

**GENERAL ELECTRONICAL CHARACTERISTICS**

Item	Unit	Symbol	Characteristic	Condition
Size		0805	Dimension L2.00*W1.25*H0.85mm, 0805 (2012 Metric) Series	
Dielectric		B	X7R	
Capacitance Range*	pF	222	2200	Measured @30%~70% related Humidity
Capacitance Tolerance	%	K	±10	
Rated Voltage	VDC	201	200	
Tan	%		≤2.5	Apply 1.0+/-0.2 Vrms, 1.0KHz +/-10% @25°C
Insulation Resistance at Ur**			≥10 GΩ or R·C ≥100Ω·F, whichever is smaller	@500Vdc for 60 sec., for UR>500Vdc
Operating Temperature	°C		-55 ~+125	
Capacitance Characteristic	%		±15	
Termination			Cu (or Ag)/Ni/Sn (Lead- Free)	

**MULTILAYER CERAMIC CHIP CAPACITORS 0805 SERIES**

**RELIABILITY TEST CONDITIONS AND REQUIREMENTS**

Item	Test Condition	Requirements
<b>Visual and Mechanical</b>	-	No remarkable defect. Dimensions to conform to individual specification sheet.
<b>Capacitance</b>	Class II: (X7R) C>1000pF, 1.0±0.2Vrms 1KHz±10%	* Shall not exceed the limits given in the detailed spec.
<b>Q/D.F. (Dissipation Factor)</b>		Q ≤2.5%
<b>Dielectric Strength</b>	To apply voltage  100V: =2.5 times of UR 200V/250V: =2 times of UR 500/630V: =1.5 times of UR  * Duration: 1 to 5 sec.	No evidence of damage or flash over during test.
<b>Insulation Resistance</b>	UR = 100V: to apply voltage at UR for 120 sec. Max. UR > 100V: to apply voltage at UR (500V Max.) for 60 sec. Max.	≥10GΩ or RxC≥100Ω-F whichever is smaller
<b>Temperature Coefficient</b>	With no electrical load, Operating Temp. -55~125°C at 25°C	Operating Temperature tolerance: +/-15%

## MULTILAYER CERAMIC CHIP CAPACITORS 0805 SERIES

### RELIABILITY TEST CONDITIONS AND REQUIREMENTS

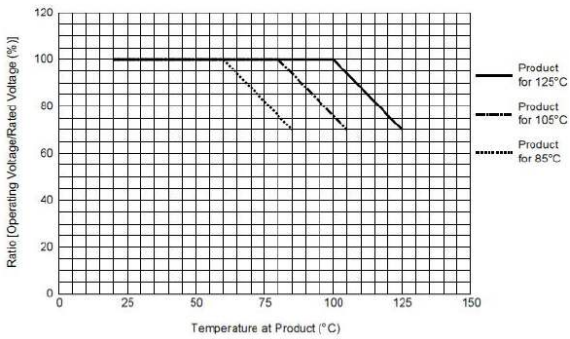
Item	Test Condition	Requirements
<b>Adhesive Strength of Termination</b>	<ul style="list-style-type: none"> <li>* Pressurizing force: 10N (&gt;0603)</li> <li>* Test time: 10 ± 1 sec.</li> </ul>	No remarkable damage or removal of the terminations.
<b>Vibration Resistance</b>	<ul style="list-style-type: none"> <li>* Vibration frequency: 10~55 Hz/min.</li> <li>* Total amplitude: 1.5mm</li> <li>* Test time: 6 hrs. (Two hrs each in three mutually perpendicular directions.)</li> <li>* Before initial measurement (Class II only): To apply de-aging at 150° C for 1hr then set for 24 ± 2 hrs at room temp.</li> <li>* Cap./DF(Q) Measurement to be made after de-aging a 150° C for 1hr then set for 24 ± 2 hrs at room temp.</li> </ul>	<ul style="list-style-type: none"> <li>* No remarkable damage or removal of the terminations.</li> <li>* No remarkable damage.</li> <li>* Cap change and Q/D.F.: To meet initial spec.</li> </ul>
<b>Solder ability</b>	<ul style="list-style-type: none"> <li>* Solder temperature: 235 ± 5°C</li> <li>* Dipping time: 2 ± 0.5 sec.</li> </ul>	95% min. coverage of all metalized area.
<b>Bending Test</b>	<ul style="list-style-type: none"> <li>* The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm per second until the deflection becomes 1 mm and then the pressure shall be maintained for 5 ± 1 sec.</li> <li>* Before initial measurement (Class II only): To apply de-aging at 150°C for 1hr then set for 24 ± 2 hrs at room temp.</li> <li>* Measurement to be made after keeping at room temp. for 24 ± 2 hrs.</li> </ul>	<ul style="list-style-type: none"> <li>* No remarkable damage.</li> <li>* Cap change: within ± 12.5% (This capacitance change means the change of capacitance under specified flexure of substrate from the capacitance measured before the test.)</li> </ul>
<b>Resistance to Soldering Heat</b>	<ul style="list-style-type: none"> <li>* Solder temperature: 260 ± 5°C</li> <li>* Dipping time: 10 ± 1 sec</li> <li>* Preheating: 120 to 150° C for 1 minute before immerse the capacitor in a eutectic solder.</li> <li>* Before initial measurement (Class II only): To apply de-aging at 150°C for 1hr then set for 24 ± 2 hrs at room temp.</li> <li>* Cap. / DF(Q) / I.R. Measurement to be made after de-aging at 150°C for 1hr then set for 24 ± 2 hrs at room</li> </ul>	<ul style="list-style-type: none"> <li>* No remarkable damage.</li> <li>* Cap change: X7R within ± 7.5%</li> <li>* Q/D.F., I.R. and dielectric strength: To meet initial requirements.</li> <li>* 25% max. leaching on each edge.</li> </ul>

**MULTILAYER CERAMIC CHIP CAPACITORS 0805 SERIES**
**RELIABILITY TEST CONDITIONS AND REQUIREMENTS**

Item	Test Condition	Requirements
<b>Temperature Cycle</b>	<p>* Conduct the five cycles according to the temperatures and time.</p> <p>Step 1: Time: 30+/-3 Minutes@+0/-3 °C Min.            Step 2: Time: 2~3 Minutes@+25 °C            Step 3: Time: 30+/-3 Minutes@+3/-0 °C Max.            Step 4: Time: 2~3 Minutes@+25 °C</p> <p>* Before initial measurement (Class II only): Perform 150+0/-10°C for 1 hr and then set for 24 ± 2 hrs at room temp.            * Cap. / DF(Q) / I.R. Measurement to be made after de-aging at 150°C for 1hr then set for 24 ± 2 hrs at room.</p>	<p>* No remarkable damage.            * Cap change: X7R: within ± 7.5%            * Q/D.F., I.R. and dielectric strength: To meet initial requirements.</p>
<b>Humidity (Damp Heat) Steady State</b>	<p>* Test temp.: 40 ± 2 °C            * Humidity: 90~95% RH            * Test time: 500+24/-0hrs.            * Before initial measurement (Class II only): Perform 150+0/-10 °C for 1 hr and then set for 24 ± 2 hrs at room temp.</p> <p>* Cap. / DF(Q) / I.R. Measurement to be made after de-aging at 150 °C for 1hr then set for 24 ± 2 hrs at room temp.</p>	<p>* No remarkable damage.            * Cap change: X7R: ≥10V**, within ±12.5            * Q/D.F. value: X7R: See Table 1</p> <p>*I.R.: ≥10V, 1GΩ or 50 Ω-F whichever is smaller.            Class II (X7R): 50V ≥1.0μF, IR: 1GΩ or RxC ≥ 10 Ω-F whichever is smaller.</p>
<b>Humidity (Damp Heat) Load</b>	<p>* Test temp.: 40±2°C            * Humidity: 90~95%RH            * Test time: 500+24/-0 hrs.            * To apply voltage: rated voltage.            • Before initial measurement (Class II only): To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp.</p> <p>* Cap. / DF(Q) / I.R. Measurement to be made after de-aging at 150°C for 1hr. then set for 24±2 hrs at room temp</p>	<p>* No remarkable damage.            Cap change: X7R: ≥10V** within ±12.5%            Q/D.F. value: X7R: See Table 1</p> <p>*I.R.: ≥10V, 500MΩ or 25 Ω-F whichever is smaller.            Class II (X7R): 50V ≥1.0μF,            IR: 1GΩ or RxC ≥ 10 Ω-F whichever is smaller.</p>

**MULTILAYER CERAMIC CHIP CAPACITORS 0805 SERIES**

**RELIABILITY TEST CONDITIONS AND REQUIREMENTS**

Item	Test Condition	Requirements
<p><b>High Temperature Load (Endurance)</b></p>	<p>*Test temp.: X7R: <math>125 \pm 3^\circ\text{C}</math></p> <p>*Test time: 1000+24/-0 hrs.</p> <p>*To apply voltage: <math>10\text{V} \leq U_r &lt; 500\text{V}</math>: 200% of rated voltage.</p> <p>* Before initial measurement (Class II only): To apply de-aging at <math>150^\circ\text{C}</math> for 1hr then set for <math>24 \pm 2</math> hrs at room temp.</p> <p>* Cap. / DF(Q) / I.R. Measurement to be made after de-aging at <math>150^\circ\text{C}</math> for 1hr then set for <math>24 \pm 2</math> hrs at room temp.</p> <p>** De-rating conditions</p>  <p>The graph shows the de-rating curve for three different product types. The y-axis is 'Ratio (Operating Voltage/Rated Voltage [%])' ranging from 0 to 120. The x-axis is 'Temperature at Product (°C)' ranging from 0 to 150. Three curves are shown: a solid line for 'Product for 125°C', a dashed line for 'Product for 105°C', and a dotted line for 'Product for 85°C'. All curves start at 100% at 25°C. The 125°C curve remains at 100% until 100°C, then drops to ~70% at 125°C. The 105°C curve remains at 100% until 75°C, then drops to ~70% at 100°C. The 85°C curve remains at 100% until 50°C, then drops to ~70% at 75°C.</p>	<p>* No remarkable damage. Capacitance change:</p> <p>X7R: <math>\geq 10\text{V}</math>, within <math>\pm 12.5</math> D.F. value: X7R: <math>\leq 3.0\%</math></p> <p>IR: <math>1\text{G}\Omega</math> or <math>R \times C \geq 10 \Omega \cdot \text{F}</math> whichever is smaller.</p>



## MULTILAYER CERAMIC CHIP CAPACITORS 0805 SERIES

### STORAGE AND HANDLING CONDITIONS

- (1) To store products at 5 to 40°C ambient temperature and 20 to 70% related humidity conditions.
- (2) The product is recommended to be used within one year after shipment. Check solder ability in case of shelf life extension is needed.
- (3) Don't open the tape until the parts are to be used, use the chips within 3 months after the tape is opened.
- (4) For product of high dielectric constant (Class2&3, characteristics B/W & Y), the Electro static capacity changes with the passage of time due to the inherent characteristics of ceramic dielectric materials. The changed capacity reverts to nominal at the temperature it reaches during the soldering process.

### CAUTIONS

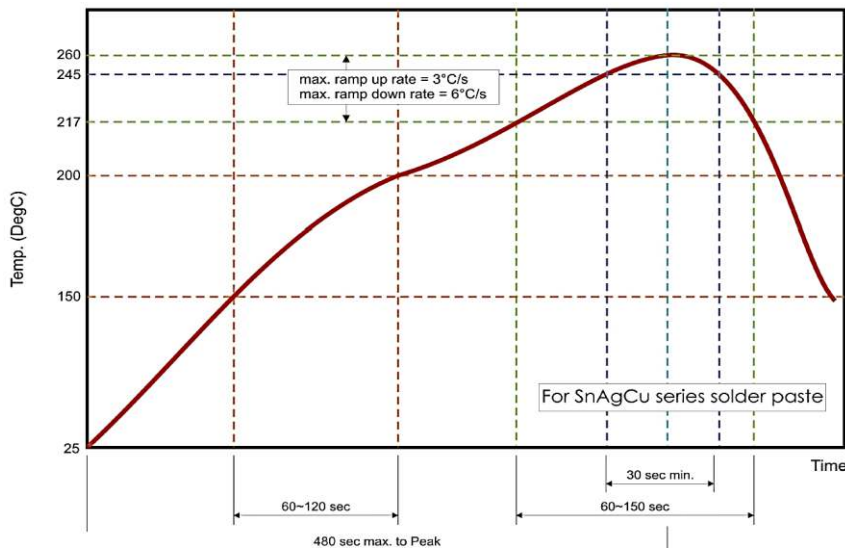
- (1) The corrosive gas reacts on the terminal electrodes of capacitors, and results in the poor solder ability. Do not store the capacitors in the ambience of corrosive gas (e.g., hydrogen sulfide, sulfur dioxide, chlorine, ammonia gas etc.)
- (2) In corrosive atmosphere, solder ability might be degraded, and silver migration might occur to cause low reliability.
- (3) Due to the dewing by rapid humidity change, or the photochemical change of the terminal electrode by direct sun light, the solder ability and electrical performance may deteriorate. Do not store capacitors under direct sunlight or dewing condition. To store products on the shelf and avoid exposure to moisture.

## MULTILAYER CERAMIC CHIP CAPACITORS 0805 SERIES

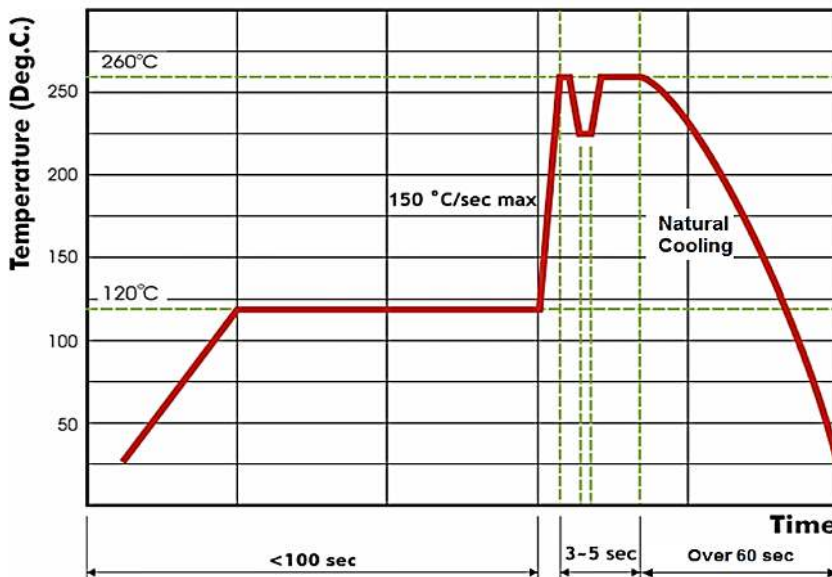
### RECOMMENDED PROFILE CONDITIONS

The lead-free termination MLCCs are not only to be used on SMT against lead-free solder paste, but also suitable against lead-containing solder paste.

If the optimized solder joint is requested, increasing soldering time, temperature and concentration of N2 within oven are recommended.



Reflow Soldering Profile For SMT Process with SnAgCu series Solder Paste

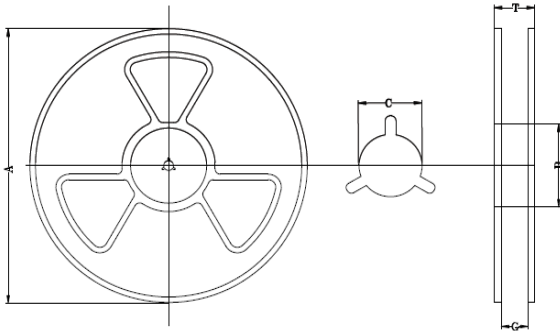


Wave Soldering Profile For SMT Process with SnAgCu series Solder Paste

**MULTILAYER CERAMIC CHIP CAPACITORS 0805 SERIES**

**REEL DIMENSION (Unit: mm)**

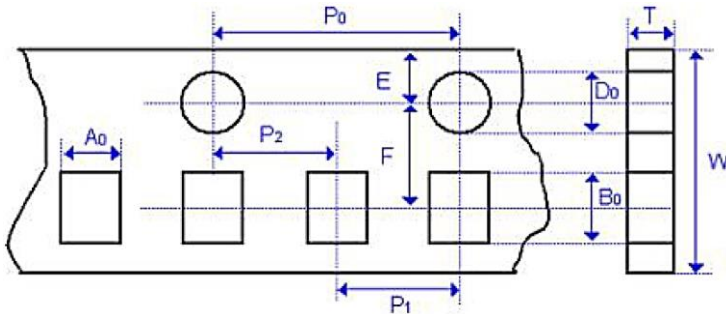
7": 4,000Ppcs/Reel



Code	Dimension 7"	Dimension 10"	Dimension 13"
A	<b>178.0+/-0.1</b>	250.0+/-1.0	330.0+/-1.0
B	<b>60.0 Min.</b>	100.0 Min.	100.0 Min.
C	<b>13.0+/-0.50</b>	13.0+/-0.50	13.0+/-0.50
G	<b>8.4+/-1.0</b>	8.4+/-1.0	8.4+/-1.0

**TAPE DIMENSION (Unit: mm)**

Paper Tape



Code	Dimension
A 0	1.50+/-0.20
B 0	2.30+/-0.20
T	1.20 Max.
K 0	-
W	8.00+/-0.30
P 0	4.00+/-0.10
10xP 0	40.0+/-0.20
P 1	4.00+/-0.10
P 2	2.00+/-0.05
D 0	1.50+/-0.10
D 1	-
E	1.75+/-0.10
F	3.50+/-0.05

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