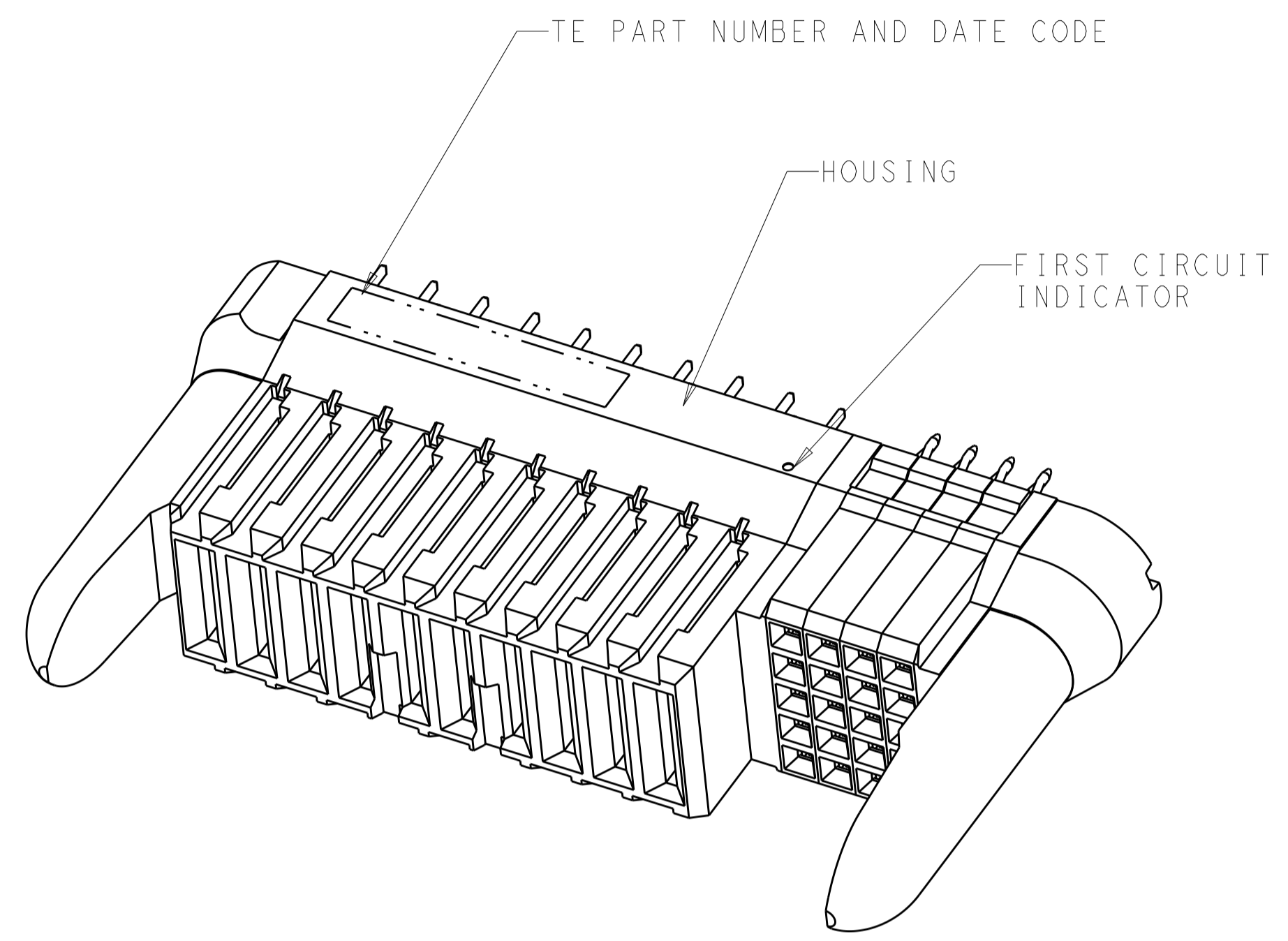
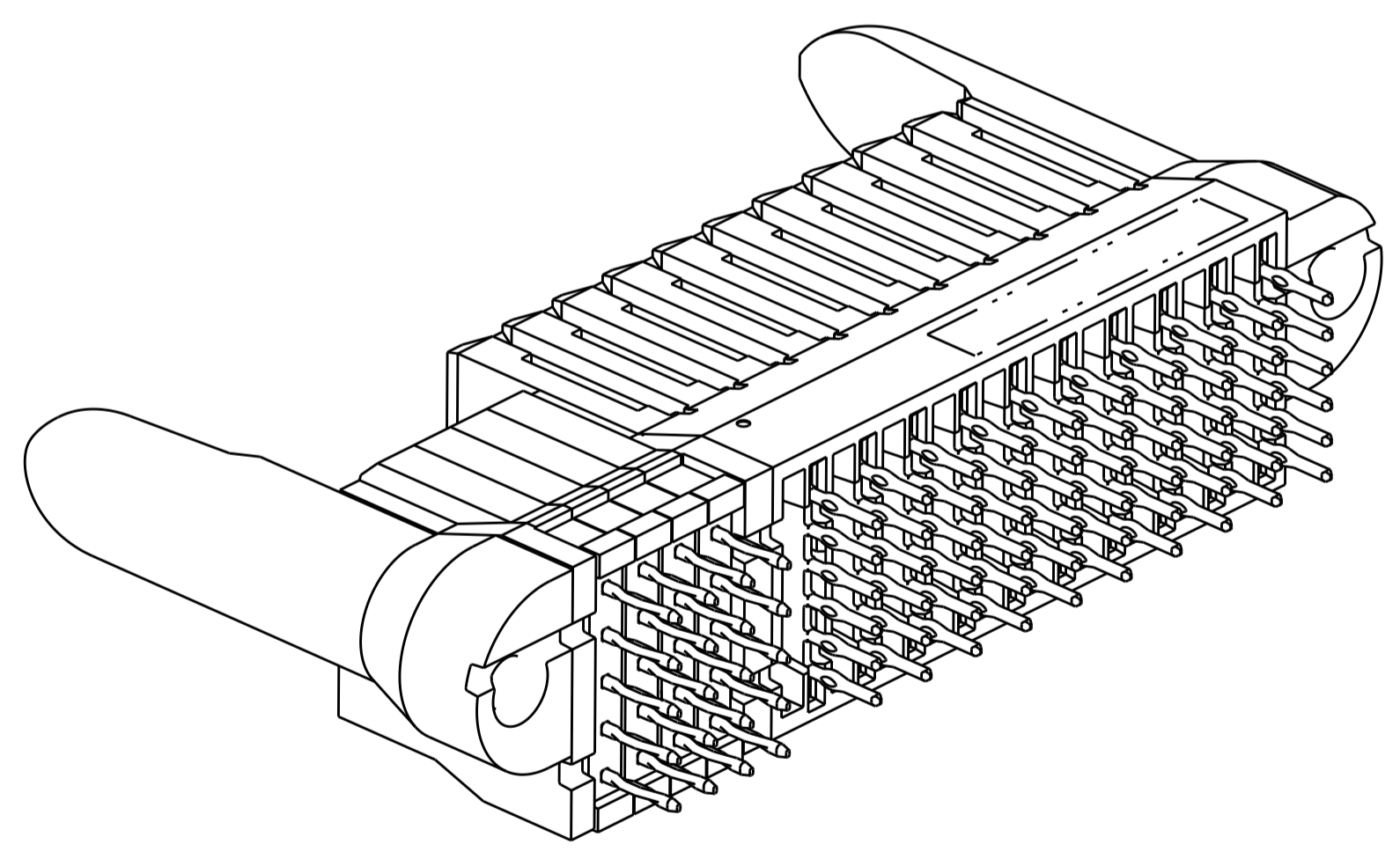


LOC	DIST	REVISIONS					
		P	LTN	DESCRIPTION	DATE	OWN	APVD
AA	00	A9		ADD NEW PARTS	15OCT2014	OL	SZ
		A10		ECR-15-001425	22DEC2014	SZ	SZ



- HOUSING: GLASS FILLED LIQUID CRYSTAL POLYMER, COLOR: BLACK, UL 94 V-O RATED
 SIGNAL CONTACT: PHOSPHOR BRONZE
 SIGNAL OVERMOLD: GLASS FILLED POLYESTER
 POWER CONTACT: COPPER ALLOY
- SIGNAL CONTACT: 0.00127mm MIN NICKEL ALL OVER,
 MATING AREA: 0.00076mm MIN GOLD OR 0.00008mm MIN GOLD OVER
 0.00076mm MIN PALLADIUM-NICKEL,
 TAIL AREA: 0.0005mm MIN MATTE TIN
 POWER CONTACT: 0.00127mm MIN NICKEL ALL OVER,
 MATING AREA: 0.00076mm MIN GOLD OR 0.00008mm MIN GOLD OVER
 0.00076mm MIN PALLADIUM-NICKEL,
 TAIL AREA: 0.0005mm MIN MATTE TIN
- CONTACT MATING AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT,
 TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995
- THIS CONNECTOR EMPLOYS UL RECOGNIZED Z-PACK 2mm HM SIGNAL CONTACTS
- DATUMS AND BASIC DIMENSIONS TO BE ESTABLISHED BY CUSTOMER
- SEE APPLICATION SPEC 114-13215 FOR PLATED THROUGH HOLE INFORMATION
- SEE CUSTOMER DRAWING 1926730 OR 1926732 FOR MATING CONNECTOR
- UNPLATED HOLES



12	10	1	1	18.95	23.74	10S X 2P	1-1892787-4
12	15	1	2	20.95	25.74	15S X 2P	1-1892787-3
12	25	1	4	24.95	29.74	25S X 2P	1-1892787-2
120	35	19	6	78.45	83.24	35S X 20P	1-1892787-1
108	35	17	6	72.95	77.74	35S X 18P	1-1892787-0
48	20	7	3	39.45	44.24	20S X 8P	1892787-9
60	25	9	4	46.95	51.74	25S X 10P	1892787-6
24	20	3	3	28.45	33.24	20S X 4P	1892787-4
24	10	3	1	24.45	29.24	10S X 4P	1892787-2
F PLC	E PLC	D SPACES	C SPACES	DIM B	DIM A	NO OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: LORANDO LL 28OCT2011
 CHK: SUNY ZHAO 28OCT2011
 APVD: SUNY ZHAO 28OCT2011

TE Connectivity

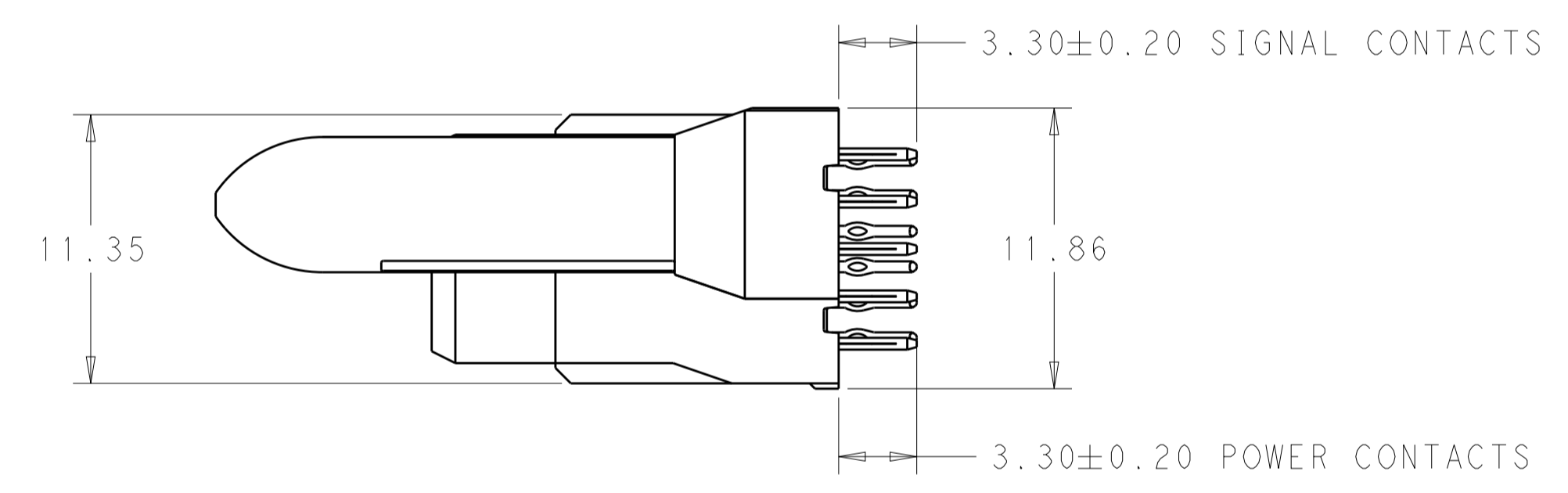
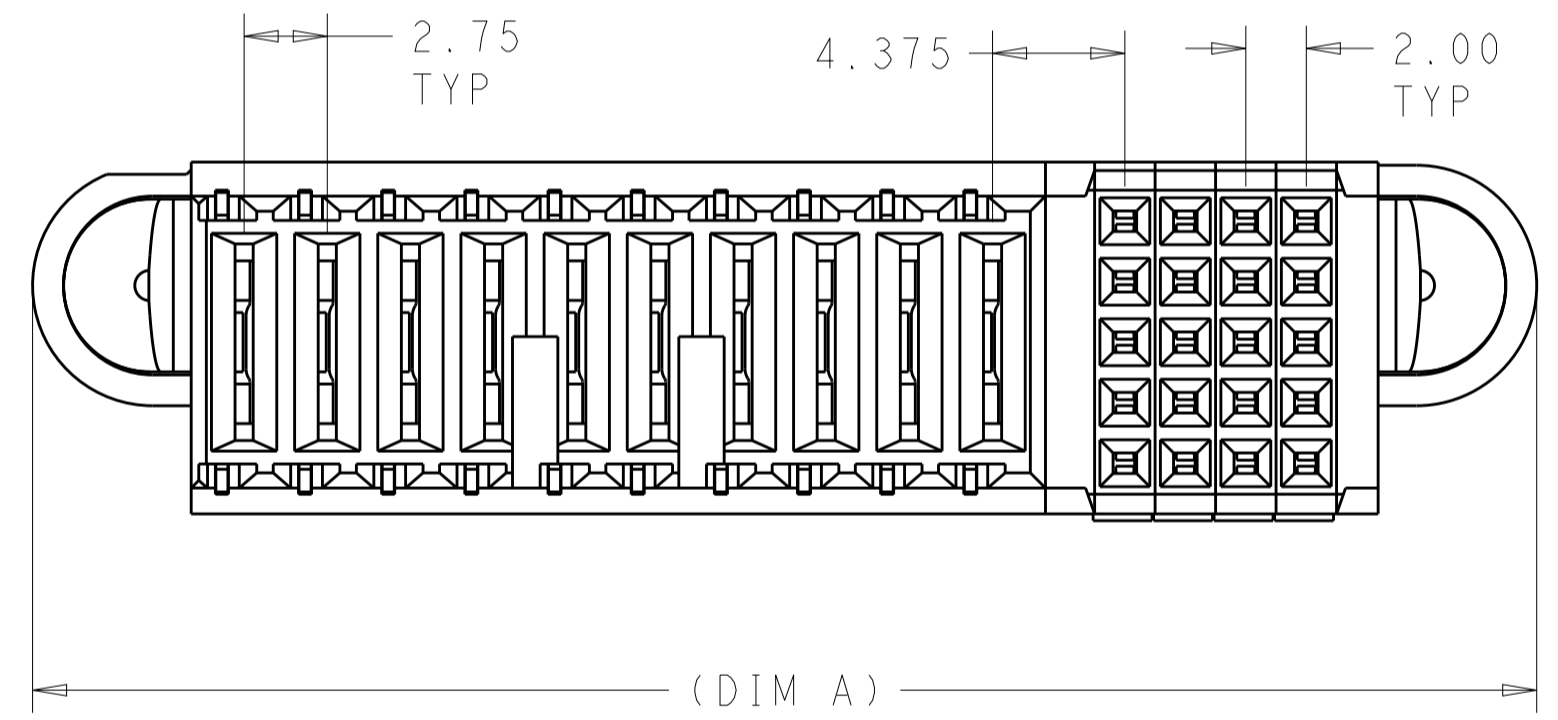
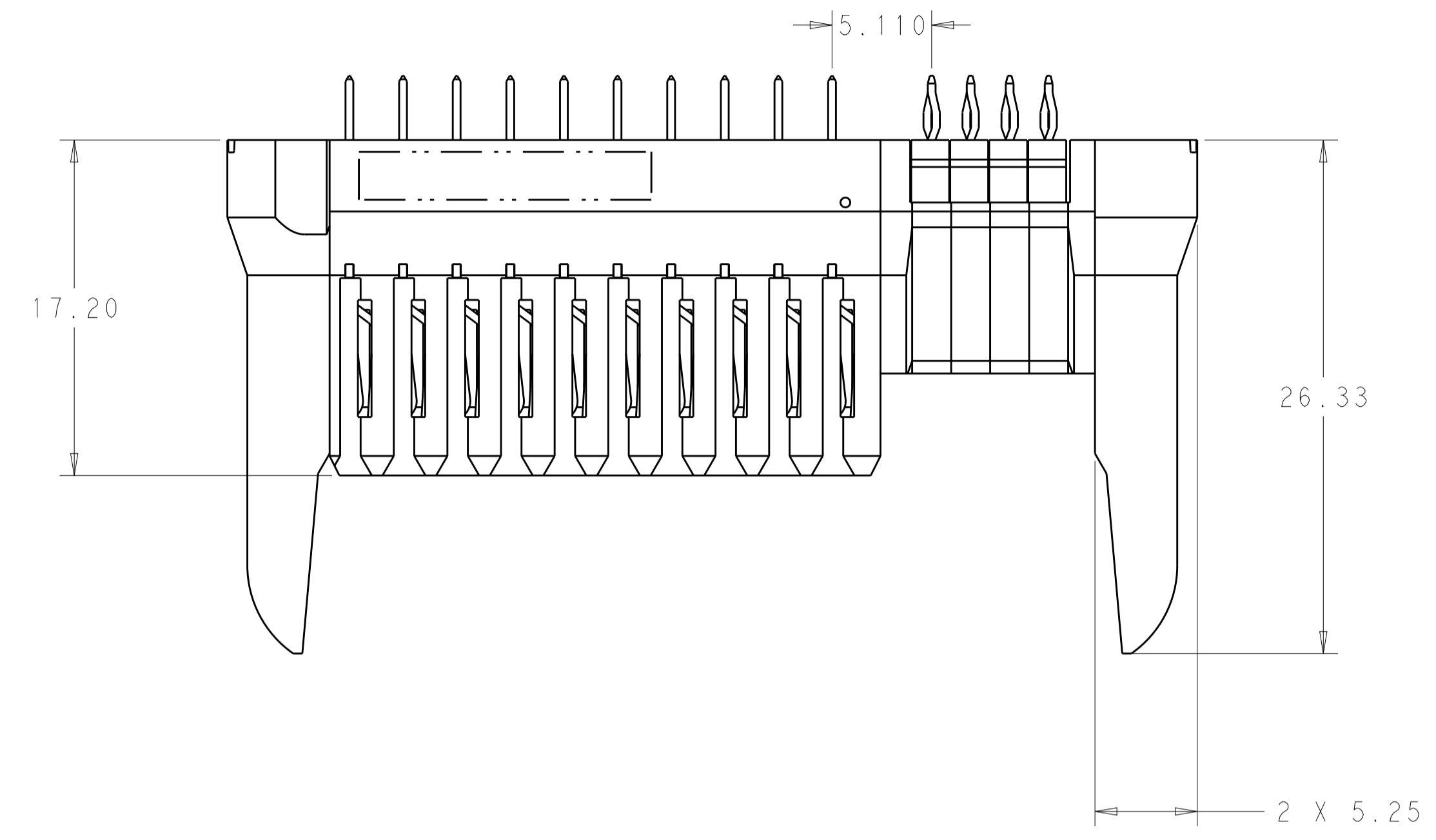
NAME: RECEPTACLE ASSEMBLY, VERTICAL, PASSIVE GUIDE, SIGNAL/POWER, SCREW MOUNT OPTION, MINIPAK HDL

PRODUCT SPEC: 108-2325
 APPLICATION SPEC: 114-13215

SIZE: A100779 C=1892787
 SCALE: 2:1 SHEET 1 OF 3 REV: A10

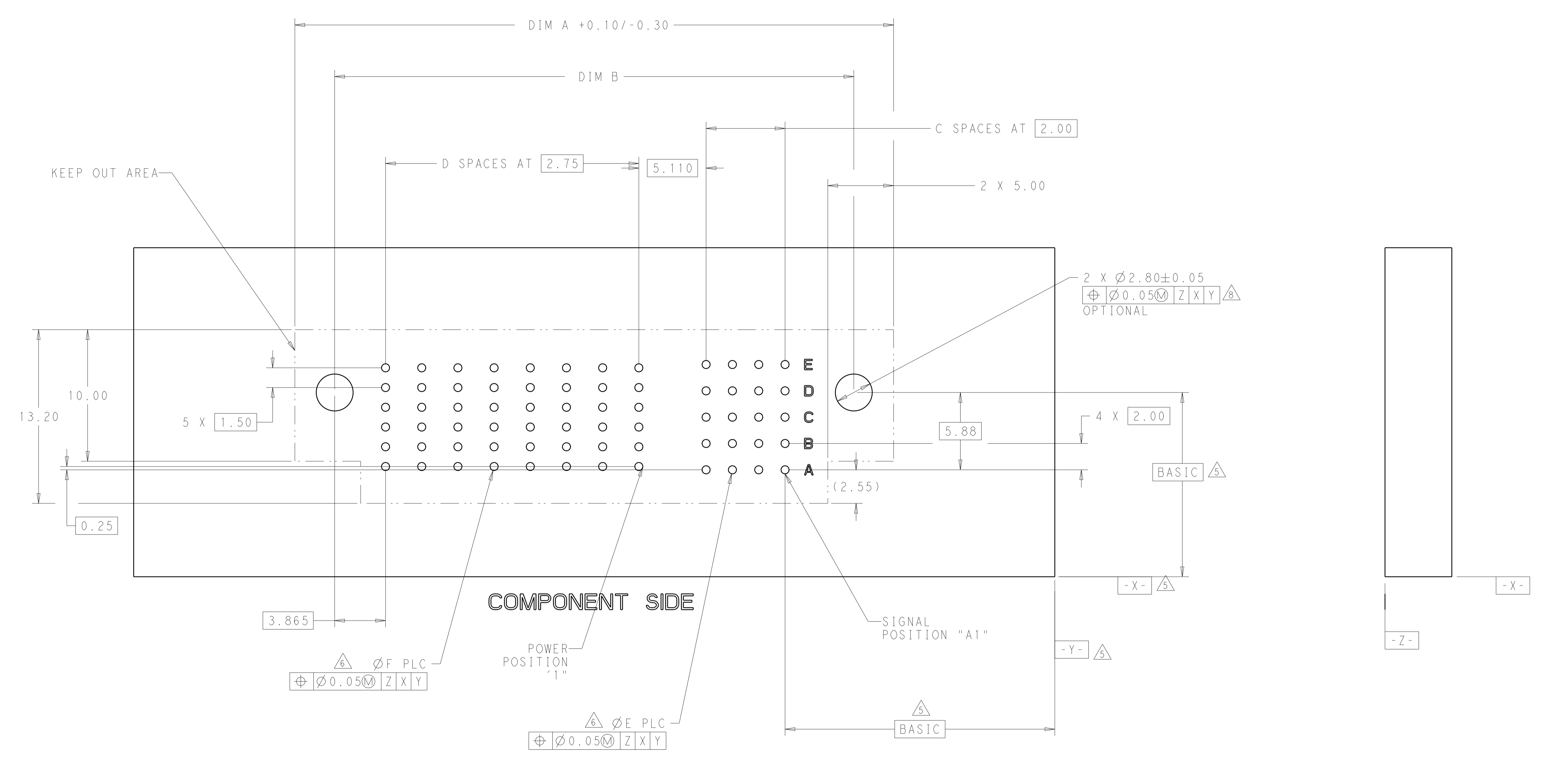
MATERIAL: SEE NOTE 1
 FINISH: SEE NOTE 2
 WEIGHT: -
 Customer Drawing

LOC	DIST	REVISIONS					
		P	LTN	DESCRIPTION	DATE	DMN	APVD
AA	00	-	-	SEE SHEET 1	-	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		DMN: ORANDO LL 28OCT2011	TE Connectivity
DIMENSIONS: mm		CHK: SUNY ZHAO 28OCT2011	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: SUNY ZHAO 28OCT2011	NAME: RECEPTACLE ASSEMBLY, VERTICAL, PASSIVE GUIDE, SIGNAL/POWER, SCREW MOUNT OPTION, MINIPAK HDL
0 PLC ±		PRODUCT SPEC	
1 PLC ±0.13		108-2325	
2 PLC ±		APPLICATION SPEC	
3 PLC ±		114-13215	SIZE: A100779
4 PLC ±		ANGLES	CAGE CODE: C=1892787
FINISH: SEE NOTE 2		WEIGHT: -	RESTRICTED TO: -
MATERIAL: SEE NOTE 1		Customer Drawing	SCALE: 2:1 SHEET 2 OF 3 REV: A10

LOC		DIST		REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD		
-	-	SEE SHEET 1	-	-	-		



RECOMMENDED PRINTED CIRCUIT BOARD LAYOUT
 (COMPONENT SIDE OF BOARD SHOWN)

THIS DRAWING IS A CONTROLLED DOCUMENT.		DMN: ORANDO LL 28OCT2011	TE Connectivity
DIMENSIONS: mm		CHK: SUNY ZHAO 28OCT2011	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: SUNY ZHAO 28OCT2011	NAME: RECEPTACLE ASSEMBLY, VERTICAL, PASSIVE GUIDE, SIGNAL/POWER, SCREW MOUNT OPTION, MINIPAK HDL
0 PLC ± 2 PLC ±0.13 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC: 108-2325 APPLICATION SPEC: 114-13215 WEIGHT: -	
MATERIAL: SEE NOTE 1	FINISH: SEE NOTE 2	SIZE: A1	CAGE CODE: 100779 DRAWING NO: C=1892787 CUSTOMER DRAWING
4805 (3/11)		SCALE: 2:1	SHEET 3 OF 3 REV A10