SPECIFICATION CONTROL DRAWING

10612

CHEMINAX

.0250

(.635 mm)

.048 ± .002

 $(1.22 \pm .05 \text{ mm})$

032

(.813 mm)

.113

(2.87 mm)

.129 (3.28 mm)

(nominal)

.137 (3.48 mm)

(maximum)

77 OHM, AWG 24, 19 STRANDS OF AWG 36, OPTIMIZED SHIELD, DATA BUS CABLE, MIL-STD-1553

Date: 2-13-18 Κ Revision:

THIS SPECIFICATION SHEET FORMS A PART OF THE LATEST ISSUE OF RAYCHEM SPECIFICATION 1200.

CONSTRUCTION DETAILS

CONDUCTORS

DIELECTRICS

FILLERS

SHIELD

AWG 38,

Optimized

JACKET

Tin-Coated Copper,

Radiation-Crosslinked.

Modified ETFE

Modified ETFE

Modified ETFE

19 Strands of AWG 36,

Strength Copper Alloy

Radiation-Crosslinked,

Radiation-Crosslinked,

Colors - Light Blue/White

Silver-Coated High-

AWG 24.

DIMENSIONS ARE NOMINAL VALUES IN INCHES, UNLESS OTHERWISE CHARACTERISTIC IMPEDANCE

77 ± 5 ohms, Method C at 1 MHz MUTUAL CAPACITANCE 30.0 pF/ft. (98.4 pF/m) (maximum)

ATTENUATION 1.4 dB/100 ft. (4.59 dB/100 m) (maximum)

at 1 MHz

ELECTRICAL CHARACTERISTICS

SURFACE TRANSFER IMPEDANCE 100 milliohms/meter (maximum)

(Per SAE AS85485)

at 30 MHz

ADDITIONAL REQUIREMENTS

COMPONENT WIRE PRIOR TO CABLING (Test procedures per SAE AS22759)

CONDUCTOR RESISTANCE 26.5 ohms/1000 ft. (86.9 ohms/km) (nominal)

CROSSLINKING PROOF TEST 300 ± 3°C for 1 hour,

.500 inch (12.7 mm) mandrel,

.375 lb (170 g), 2.5 kV dielectric test

INSULATION (DIELECTRIC)

50% (minimum) **ELONGATION**

5000 lbf/in² (34.5 N/mm²) (minimum) TENSILE STRENGTH

NSULATION FLAWS

SPARK TEST 3.0 kV (rms) IMPULSE TEST 8.0 kV (peak)

INSULATION RESISTANCE 5000 megohms for 1000 ft. (1524 megohms-km) (minimum)

LOW TEMPERATURE-COLD BEND -65 \pm 3°C for 4 hours,

.750 inch (19.1 mm) mandrel,

1.00 lb (454 g), 2.5 kV dielectric test

SHRINKAGE 200 ± 3°C for 1 hour,

.125 inch (3.18 mm) (maximum)

in 12 inches (305 mm)

FINISHED CABLE

(Test procedures per NEMA WC 27500, unless otherwise specified)

BLOCKING 200°C for 6 hours

CABLE LAY LENGTH .75 inch (19.1 mm) (minimum), 1.25 inches (31.8 mm) (maximum)

CROSSLINKED VERIFICATION 300 ± 5°C for 6 hours,

6.00 inch (152 mm) mandrel 3 seconds (maximum): FI AMMABII ITY

3 inches (76.2 mm) (maximum); (Method B of Spec 1200)

no flaming of facial tissue

ELONGATION 50% (minimum)

5000 lbf/in² (34.5 N/mm²) (minimum) TENSILE STRENGTH

JACKET FLAWS SPARK TEST

1.0 kV (rms) **IMPULSE TEST** 6.0 kV (peak)

.008 inch (.203 mm) (nominal) JACKET THICKNESS

OW TEMPERATURE-COLD BEND -55 ± 5 °C for 4 hours.

6.00 inch (152 mm) mandrel 1000 volts (rms) (minimum)

VOLTAGE WITHSTAND

(DIELECTRIC)

WEIGHT 15.9 lbs/1000 ft. (23.7 kg/km) (maximum)

CABLE IDENTIFICATION: Outer jacket shall be marked in contrasting color at 12 inch (305 mm) (nominal) intervals between marks as follows: "10612 RAYCHEM"

ENGINEERING REFERENCE

TEMPERATURE RATING 150°C (maximum)

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice. TE Connectivity also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

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(e.g. 10612-24-9).

The conductor AWG size and outer jacket color will be appended to

the part number. Unless otherwise specified, outer jacket color will

be white designated by a "-9" in accordance with MIL-STD-681,

Other codes and suffixes may be added to the part number, as necessary, to capture any additional requirements imposed by the