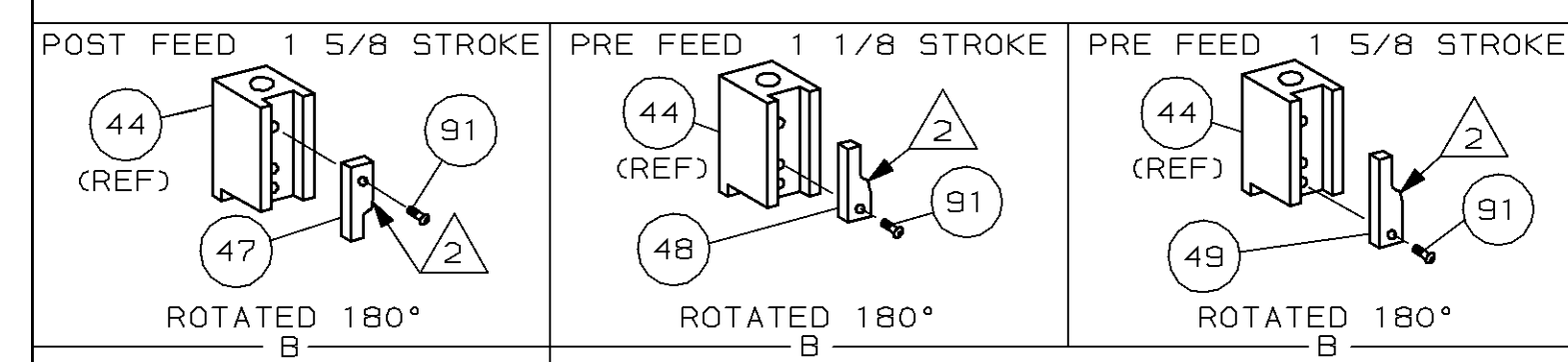
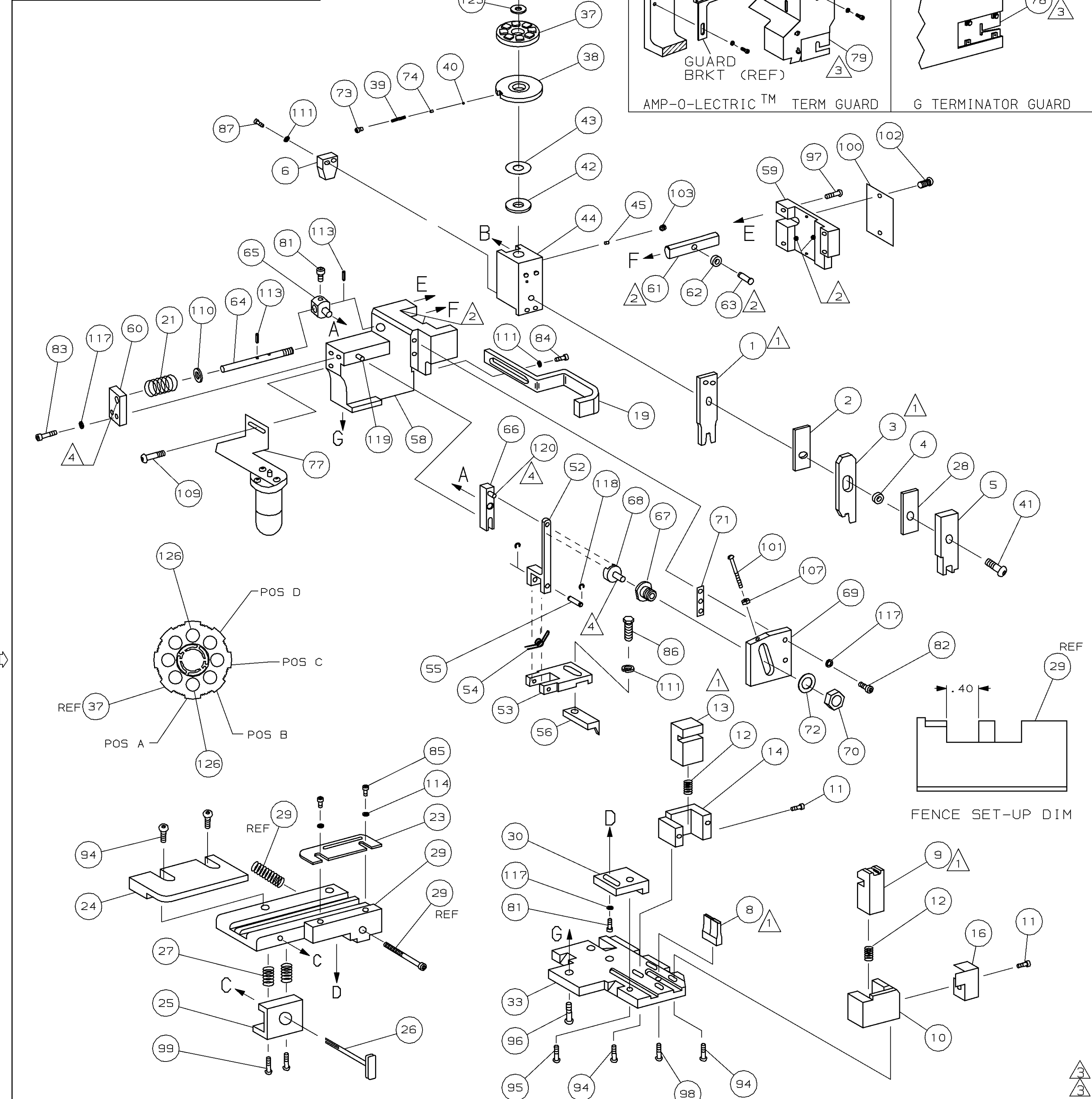


PART NUMBER	REV	FIRST USED
680446-1	A	122500-1
680446-2	A	565435-5
680446-3	A	354500-1



LOC	DIST	LEADMAKER	BENCH MACHINE
A	66		

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5 POSITION FEED FINGER ON OUTSIDE EDGE OF FRONT STRIP GUIDE PLATE.

TERMINAL NAME: TAB, .250 RIGHT ANGLE			
286569			
PAD LTR		CRIMP HEIGHT	WIRE SIZE
A		.095 ± 0.002 [2.41 ± 0.05mm]	18
B		NOT	USED
C		NOT	USED
D		NOT	USED
CRIMP	SIZE	TYPE	RANGE
WIRE	.130 [3.30mm]	F	18
INSUL	.160 [4.06mm]	0	φ.104

WIRE STRIP LENGTH	TERM APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.219-.250	NONE		.900	408-8040	458637-1	L1902

QTY REQD PER ASSY	PART NO	DESCRIPTION	ITEM NO				
1	129		129				
1	128		128				
2	127		127				
1	126	PIN, WIRE DISC (.2710)A	126				
1	125	WASHER, FLAT PRECISION	125				
1	124	GENERAL INSTRUCTION PACKAGE	124				
1	123	SF APPL INST 408-8040	123				
	122		122				
	121		121				
1	120	PIN, DOWEL (φ.187x.50) LEVER	120				
1	119	PIN, DOWEL (φ.187x1.25) HOUSING	119				
2	118	RING, RET *C* (φ.187) FD FING PIN	118				
5	117	WASHER, LOCK (#10) ADJ BLOCK	117				
	116		116				
	115		115				
2	114	WASHER, LOCK (#4) FRONT STP GUIDE	114				
2	113	PIN, SLT SPR (φ.125x.50) ADJ ROD	113				
	112		112				
4	111	WASHER, LOCK (#8) STRIPPER	111				
1	110	WASHER, FLAT (φ5/16) SCREW ADJ	110				
-	109	SCR, BHC (10-32x.38) LUBE ASSY	109				
	108		108				
1	107	NUT, HEX (6-32) FEED ADJ	107				
	106		106				
	105		105				
	104		104				
1	103	SCR, SGT SET (1/4-20x.25 LW) RAM	103				
2	102	SCR, DRIVE (#2x.19) ID PLATE	102				
1	101	SCR, PAN HD (6-32x1.50) FEED ADJ	101				
1	100	PLATE, IDENTIFICATION	100				
2	99	SCR, BHC (10-32x.88) DRAG	99				
1	98	SCR, BHC (8-32x.38 LW) ANVIL	98				
2	97	SCR, BHC (10-32x.75) CAP	97				
3	96	SCR, BHC (1/4-20x.62) HOUSING	96				
1	95	SCR, BHC (10-32x.50) SG ADJ BLOCK	95				
6	94	SCR, BHC (8-32x.50) TERM H DWN	94				
	93		93				
	92		92				
	91	SCR, BHC (6-32x.38) CAM	91				
	90		90				
	89		89				
	88		88				
2	87	SCR, SHC (8-32x.38) DEP-HOLD	87				
1	86	SCR, HEX HD (8-32x.31) FEED FINGER	86				
2	85	SCR, SHC (4-40x.25) F ST GUIDE	85				
1	84	SCR, SHC (8-32x.50) STRIPPER	84				
2	83	SCR, SHC (10-32x.75) FEED ROD GD	83				
2	82	SCR, SHC (10-32x.62) FEED ADJ BLK	82				
2	81	SCR, SHC (10-32x.38) SG ADJ BL	81				
	80		80				
-	79	GUARD, WINDOW	79				
REF	78	INSERT, GUARD	78				
-	77	LUBRICATOR ASSY	77				
	76		76				
	75		75				
1	74	SPRING, ASSIST	74				
1	73	SCR, SHC (6-32x.25 SL) INS DISC	73				
1	72	WASHER, SPECIAL	72				
1	71	SPACER	71				
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY	PART NO	DESCRIPTION	ITEM NO
1	70	NUT, HEX (1/2-20)	70
1	69	PLATE, ADJUSTMENT	69
1	68	SHAFT, PIVOT	68
1	67	BUSHING	67
1	66	LEVER, INTERMEDIATE	66
1	65	BLOCK, PIVOT	65
1	64	SCREW, ADJ FEED ROD	64
1	63	PIN, CAM ROLLER	63
1	62	ROLLER, CAM	62
1	61	ROD, FEED	61
1	60	GUIDE, FEED ROD	60
1	59	CAP, RAM	59
1	58	HOUSING	58
	57		57
1	56	PAWL, FEED	56
1	55	PIN, FEED FINGER	55
1	54	SPRING, FEED FINGER	54
1	53	HOLDER, FEED FINGER	53
1	52	LEVER, TERMINAL FEED ARM	52
	51		51
	50		50
1	49	CAM, PRE-FEED 1 5/8 ST	49
-	48	CAM, PRE-FEED 1 1/8 ST	48
-	47	CAM, POST-FEED 1 5/8 ST	47
	46		46
1	45	PLUG, NYLON	45
1	44	RAM	44
1	43	WASHER, LAMINATED	43
1	42	WASHER, RAM	42
1	41	BOLT, CRIMPER (5/16x1.00)	41
1	40	BALL, STEEL	40
1	39	SPRING, COMPRESSION	39
1	38	DISC, INSULATION	38
1	37	WIRE DISC, PLASTIC	37
1	36	WASHER, SPRING	36
1	35	POST, RAM	35
	34		34
1	33	PLATE, BASE	33
	32		32
	31		31
1	30	BLOCK, STRIP GUIDE ADJ	30
1	29	STRIP GUIDE PLATE ASSY	29
1	28	SPACER, FRONT SHEAR DEP	28
2	27	SPRING, DRAG	27
1	26	LEVER, DRAG RELEASE	26
1	25	DRAG, TERMINAL	25
1	24	GUIDE, STRIP (REAR)	24
1	23	GUIDE, STRIP (FRONT)	23
	22		22
1	21	SPRING, FEED RETURN	21
	20		20
1	19	STRIPPER	19
	18		18
	17		17
1	16	GUARD, CHIP, FRONT	16
	15		15
1	14	HOLDER, SHEAR (REAR)	14
1	13	SHEAR, FLOAT (REAR)	13
2	12	SPRING, SHEAR	12
2	11	STOP, SHEAR	11
1	10	HOLDER, SHEAR (FRONT)	10
1	9	SHEAR, FLOAT (FRONT)	9
1	8	ANVIL	8
	7		7
1	6	DEPRESSOR, SHEAR (REAR)	6
1	5	DEPRESSOR, SHEAR (FRONT)	5
1	4	SPACER, BLOCK CRIMPER	4
1	3	CRIMPER, INSULATION	3
1	2	SPACER, CRIMPER	2
1	1	CRIMPER, WIRE	1
QTY REQD PER ASSY	PART NO	DESCRIPTION	ITEM NO

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

MATL	HT TR	FIN
-	-	-

DR 21MAR97 APP 25MAR97 J.DODDS
 C.ERISMAN
 CHK 25MAR97 REL -
 C.ERISMAN

NAME: SIDE FEED HDM APPLICATOR MACHINE REF: MINI APPL
 SCALE: D DWG NO: 680446 SHEET: 1 OF 1 REV: A

REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

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