

## Features

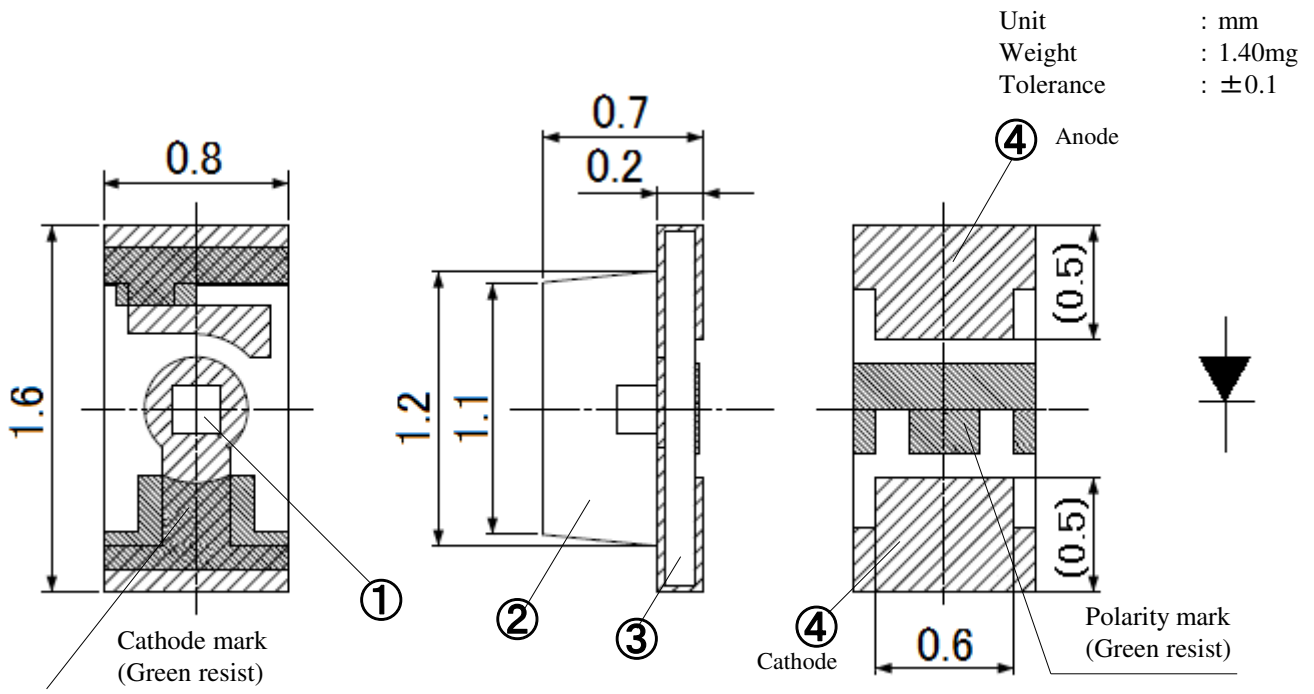
Package	1608 type, Diffused resin, Emitted color : Red
Product features	<ul style="list-style-type: none"> <li>•Corresponds to higher reliability requirements products (for Automotive, etc.)</li> <li>•Outline dimension 1.6 x 0.8 x 0.7mm ( L x W x H )</li> <li>•Lead-free soldering compatible</li> <li>•RoHS compliant</li> <li>•Corresponds to JEDEC/IPC J-STD-020 MSL 3</li> </ul>

## Recommended applications

- Light source of indicator for Automotive, cluster meter, car audio and HVAC, etc.

# Outline dimensions

# VJDR1111C-4C52A-TR

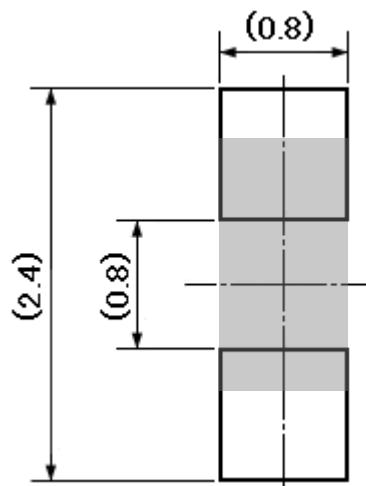


NO.	PART NAME	MATERIAL	QTY.
①	LED die	AlGaInP	1
②	Mold resin	Epoxy resin	1
③	Substrate	Glass fabrics	1
④	Electrode	Au/Ni/Cu	2

Note : The cutting burr of the substrate and electrodes doesn't contain size of the product.

## Recommended pad

Unit : mm



## 【 Product overview 】

DIE MATERIAL	AlGaInP
EMITTING COLOR	Red
RESIN COLOR 【EMITTING AREA】	Milky White

## 【 Absolute maximum ratings 】

(Ta=25°C)

ITEM	SYMBOL	MAXIMUM RATINGS	UNITS
Power Dissipation	$P_d$	78	mW
Continuous Forward Current	$I_F$	30	mA
Repetitive Peak Forward Current 【Pulse Width 1ms, Duty 1/20】	$I_{FRM}$	100	mA
$I_F$ Derate Linearly【 from Ta=75°C 】	$\Delta I_F$	1.00	mA/°C
$I_{FRM}$ Derate Linearly【 from Ta=75°C 】	$\Delta I_{FRM}$	3.33	mA/°C
Reverse Voltage	$V_R$	5	V
Operating Temperature	$T_{opr}$	-40 ~ +100	°C
Storage Temperature	$T_{stg}$	-40 ~ +105	°C
Electrostatic Discharge Threshold "HBM"	ESD	1,000	V
Soldering Temperature "Reflow Soldering"	$T_{sld}$	260	°C
Junction Temperature	$T_j$	120	°C

Note1

Note2

Note 1 ESD testing method : EIAJ4701/300(304) Human Body Model(HBM) 1.5kΩ,100pF

Note 2 Please refer to page 8, Soldering Conditions.

## 【 Thermal characteristics 】

(Ta=25°C)

ITEMS	SYMBOL	TYP.	UNITS
Thermal resistance 【Junction — Ambient temp.】	$R_{th(j-a)}$	370	°C/W
Thermal resistance 【Junction — Solder point】	$R_{th(j-s)}$	270	°C/W

Note3

Note3  $R_{th(j-a)}$  condition  
 • PCB: FR4 (t=1.6mm)  
 • Pad size: 16mm<sup>2</sup>

## 【 Electrical and optical characteristics 】

(Ta=25°C)

ITEMS	SYMBOL	CONDITIONS	MIN.	TYP.	MAX.	UNITS
Forward Voltage	$V_F$	$I_F = 20\text{mA}$	1.9	2.1	2.5	V
Reverse Current	$I_R$	$V_R = 5\text{V}$	-	-	10	$\mu\text{A}$
Luminous Intensity	$I_V$	$I_F = 20\text{mA}$	220	330	470	mcd
Luminous Flux	$\phi_V$	$I_F = 20\text{mA}$	-	1,300	-	mlm
Peak Wavelength	$\lambda_P$	$I_F = 20\text{mA}$	-	635	-	nm
Dominant Wavelength	$\lambda_D$	$I_F = 20\text{mA}$	620	626	632	nm
Spectral Line Half Width	$\Delta\lambda$	$I_F = 20\text{mA}$	-	15	-	nm
Half Intensity Angle	$2\theta_{1/2}$	$I_F = 20\text{mA}$	-	140	-	deg.

Note Above Luminous Intensity ( $I_V$ ) values and Dominant Wavelength ( $\lambda_D$ ) values are the setup value of the selection machine.

【Tolerance :  $I_V \pm 10\%$ ,  $\lambda_D \pm 1\text{nm}$ 】

## 【 Sorting for luminous intensity and dominant wavelength 】

LEDs shall be sorted out into the following ranks of Luminous Intensity and Dominant Wavelength.

Luminous intensity ( $I_V$ ) rank

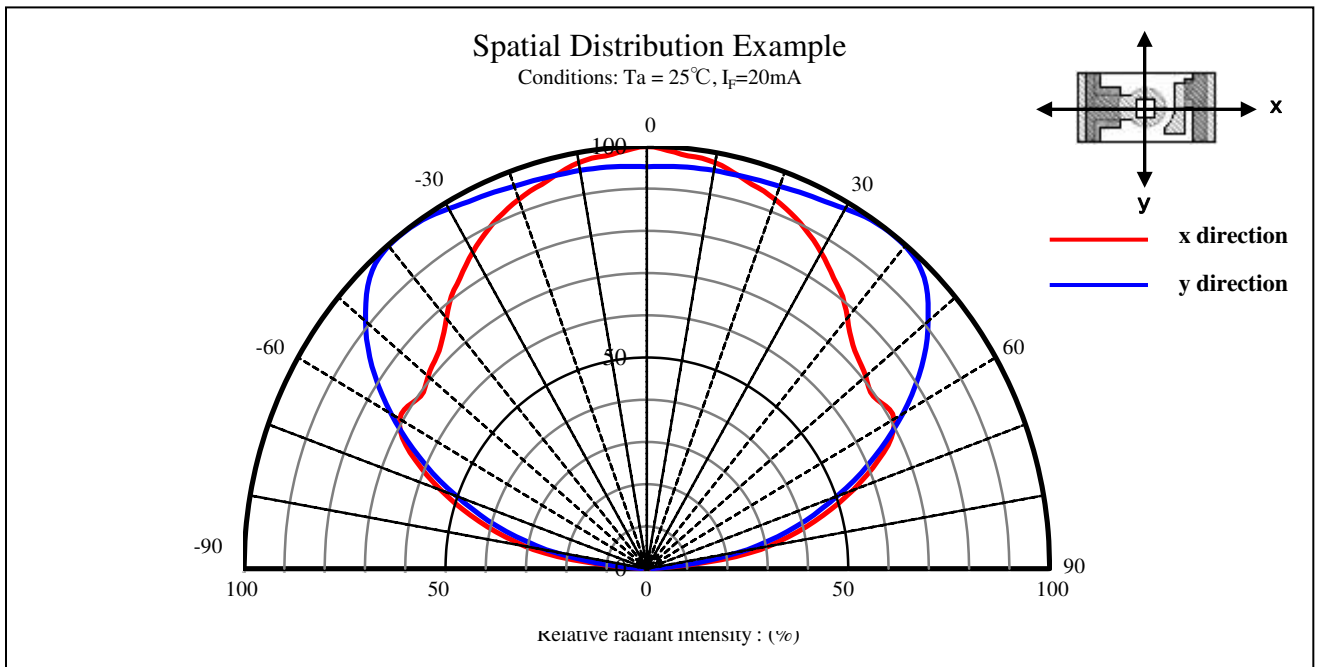
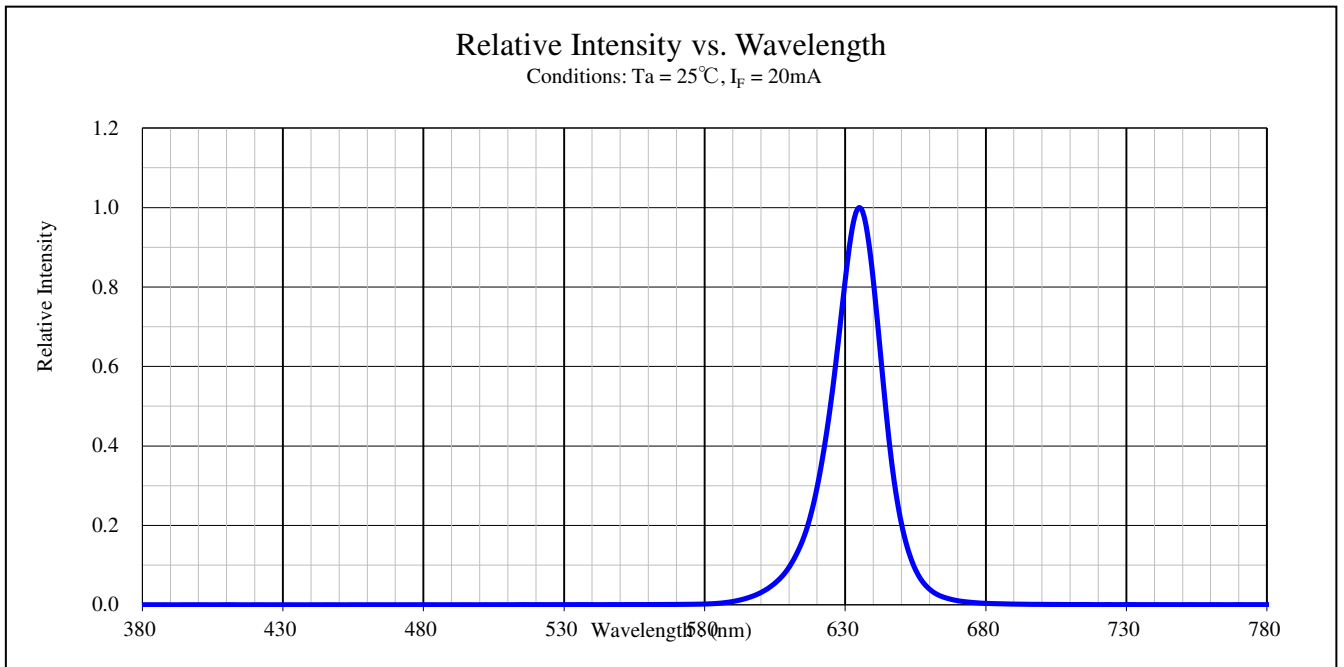
RANK	$I_V$ (mcd)		CONDITIONS
	MIN.	MAX.	
C5	220	270	$I_F = 20\text{mA}$ $T_a = 25^\circ\text{C}$
C6	270	330	
C7	330	390	
C8	390	470	

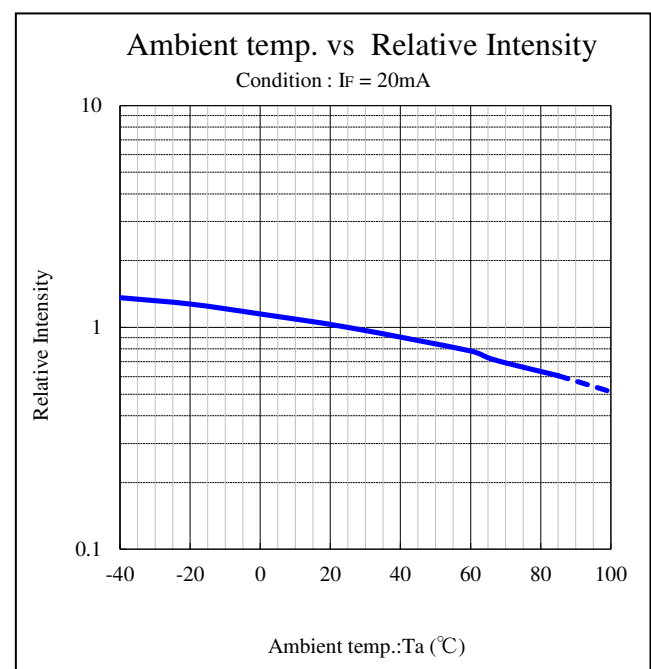
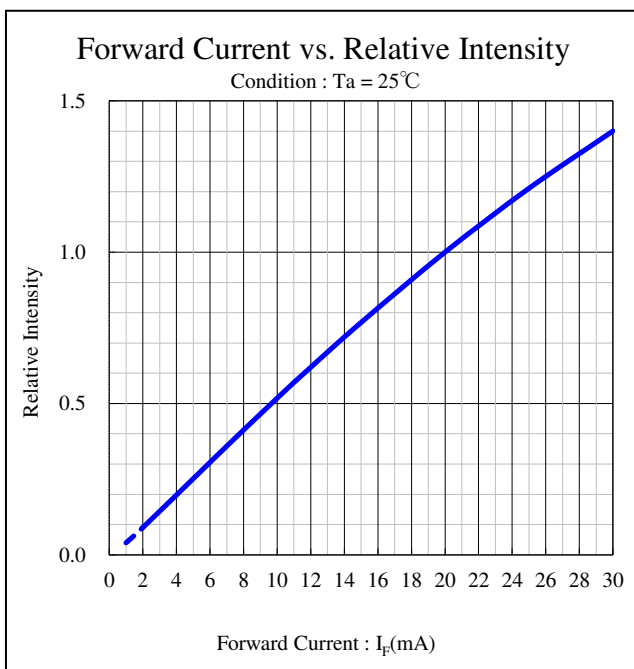
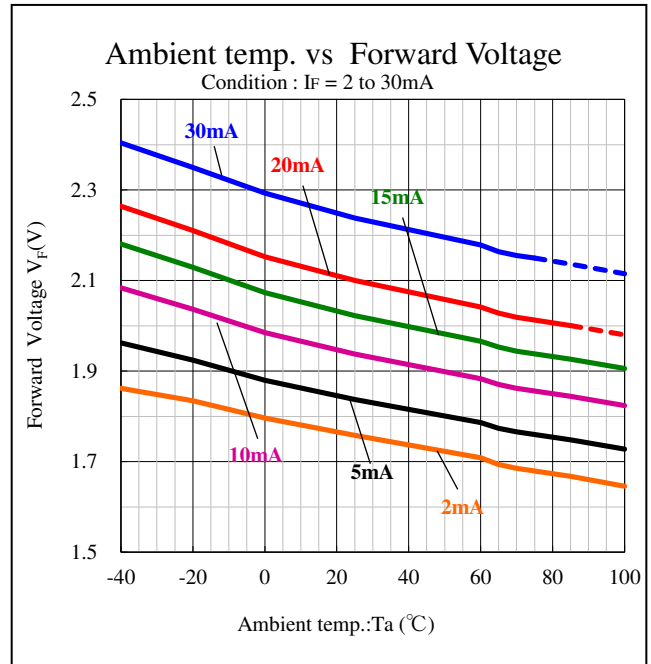
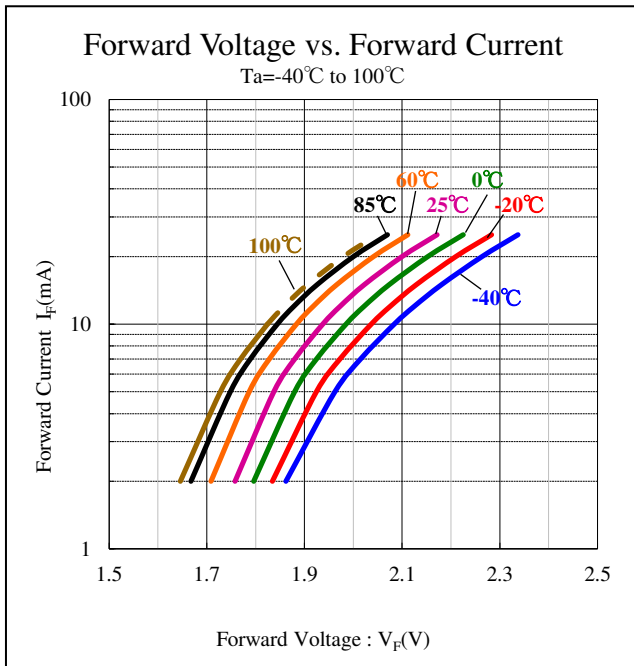
Dominant wavelength ( $\lambda_D$ ) rank

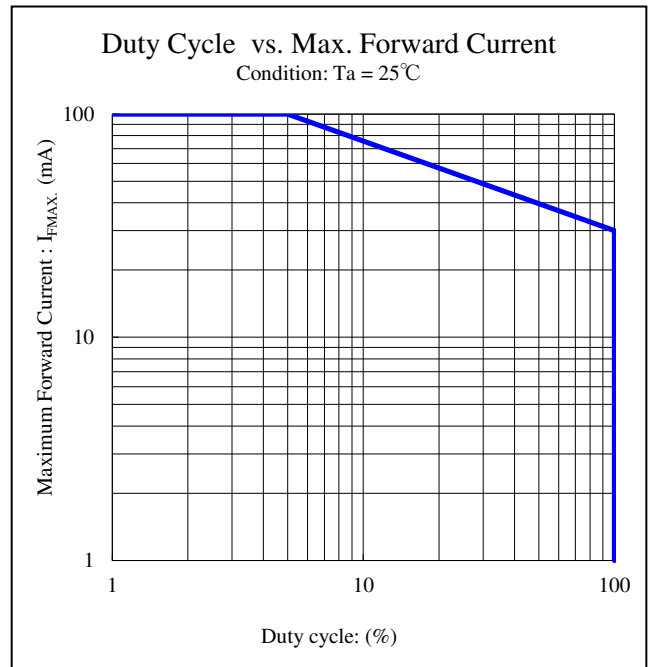
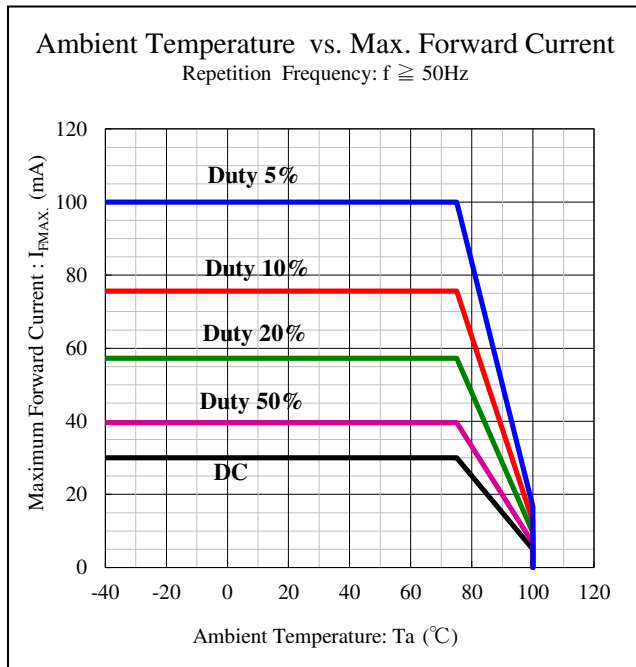
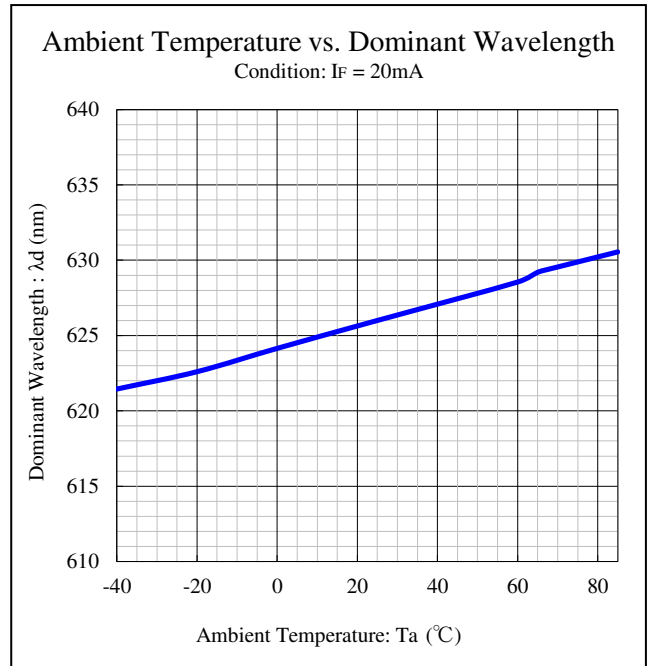
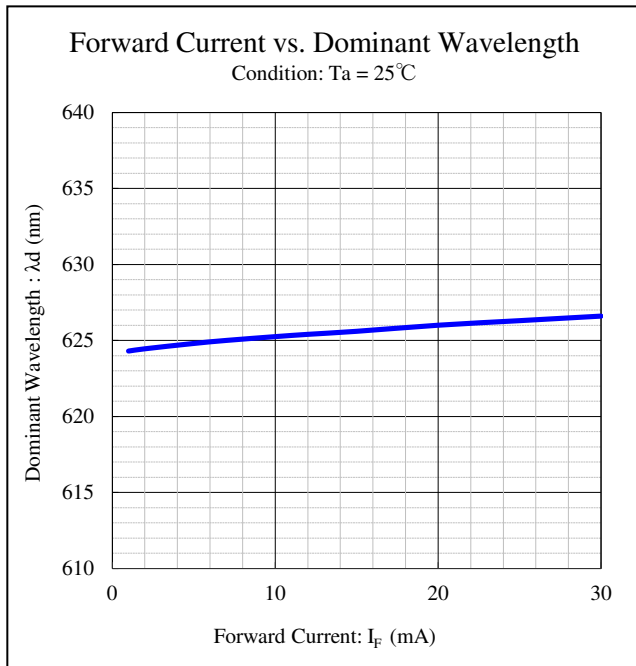
RANK	$\lambda_D$ (nm)		CONDITION S
	MIN.	MAX.	
A	620	626	$I_F = 20\text{mA}$ $T_a = 25^\circ\text{C}$
B	626	632	

Note Above Luminous Intensity ( $I_V$ ) values and Dominant Wavelength ( $\lambda_D$ ) values are the setup value of the selection machine.

【Tolerance :  $I_V \dots \pm 10\%$ ,  $\lambda_D \dots \pm 1\text{nm}$ 】





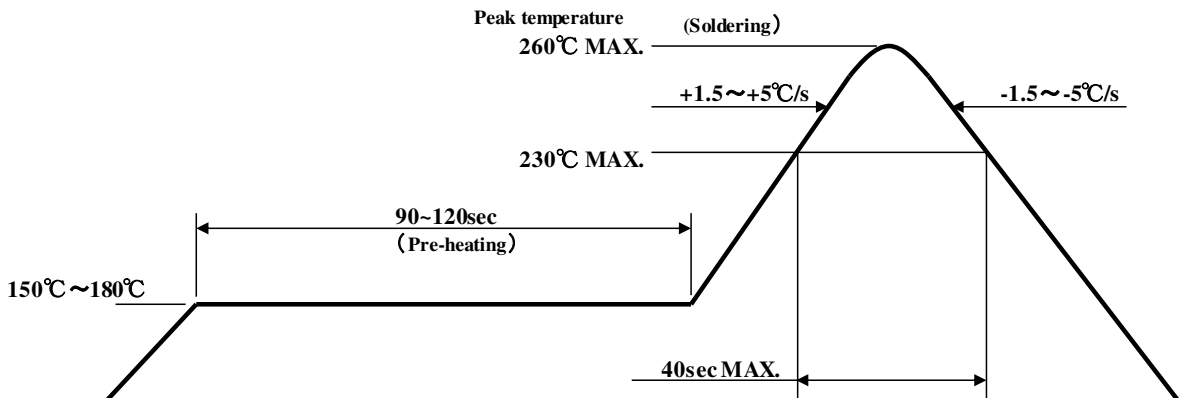


## 【Soldering precaution】

(acc.to EIAJ-4701/300)

1. Heat stress during soldering will influence the reliability of LEDs, however that effect will vary on heating method. Also, if components of varying shape are soldered together, it is recommended to set the soldering pad temperature according to the component most vulnerable to heat (e.g., surface mount LED).
2. LED parts including the resin are not stable immediately after soldering ( when they are not at room temperature), any mechanical stress may cause damage to the product. Please avoid such stress after soldering, especially stacking of the boards which may cause the boards to warp and any other types of friction with hard materials.
3. Recommended temperature profile for the Reflow soldering is listed as the temperature of the resin surface. Temperature distribution varies on heating method, PCB material, other components in the assembly, and mounting density.  
Please do not repeat the heating process in Reflow process more than twice.

## 【Recommended Reflow Soldering Condition】



Note 1 Recommended temperature profile for the reflow soldering is listed as the temperature of the resin surface. This should be the maximum temperature for soldering. Lowering the heating temperature and decreasing heating time is very effective in achieving higher reliability.

Note 2 The reflow soldering process should be done up to twice(2 times Max). When second process is performed, interval between first and second process should be as short as possible to prevent absorption of moisture to resin of LED. The second soldering process should not be done until LEDs have returned to room temperature (by nature-cooling) after first soldering process.



4. If soldering manually, Stanley recommends using a soldering iron equipped with temperature control. During the actual soldering process, make sure that the soldering iron never touch the LED itself, and avoid the LED's electrode heating temperature reaching above the heating temperature of the solder pad. All repairs must be performed only once in the same spot, and please avoid reusing components.
5. In soldering process, immediately after iron tip is cleaned, please make sure that the soldering iron reaches the appropriate temperature before using. Also, please avoid applying any type of pressure to the soldered components before the solder has been cooled and hardened, as it may deteriorate solder performance and solder quality.

### 【Recommended manual soldering condition】

Temperature of iron tip	350°C MAX.
Soldering duration, time	3sec. Max., 1 time

6. When using adhesive material for tentative fixatives, thermosetting resin or Ultraviolet radiation (UV) setting resin with heat shall be recommended.  
 《The curing condition, Temperature:150°C Max./Time:120sec. Max.》
7. Flow soldering (dip soldering) is not recommended for this product.
8. Isopropyl alcohol is recommended for cleaning. Some chemicals, including Freon substitute detergent could corrode the lens or the casing surface, which cause discoloration, cloud, crack and so on. Please review the reference chart below for cleaning. If water is used to clean (including the final cleaning process), please use pure water (not tap water), and completely dry the component before using.

Cleaning agents	Recommended / Not recommended
Isopropyl alcohol	✓ Recommended
Ethyl alcohol	✓ Recommended
Pure water	✓ Recommended
Trichloroethylene	x Not recommended
Chloroethene	x Not recommended
Acetone	x Not recommended
Thinner	x Not recommended

### 【 Other Precautions 】

1. Stanley LED Lamps have semiconductor characteristics and are designed to ensure high reliability. However, the performance may vary depending on usage conditions
2. Absolute Maximum Ratings are set to prevent LED lamps from failing due to excess stress( temperature, current, voltage, etc.). Usage conditions must not exceed the ratings for a moment, nor do reach one item of absolute maximum ratings simultaneously.
3. In order to ensure high reliability from LED Lamps, variable factors that arise in actual usage conditions should be taken into account for designing. ( Derating of TYP., MAX Forward Voltage, etc.)
4. Please insert Protective Resistors into the circuit in order to stabilize LED operation and to prevent the device from igniting due to excess current.
5. Please check the actual performance in the assembly because the Specification Sheets are described for LED device only.
6. Please refrain from looking directly at the light source of LED at high output, as it may harm your vision.
7. The products are designed to operate without failure in recommended usage conditions. However, please take the necessary precautions to prevent fire, injury, and other damages should any malfunction or failure arise.
8. The products are manufactured to be used for ordinary electronic equipment. Please contact our sales staff beforehand when exceptional quality and reliability are required, and the failure or malfunction of the products might directly jeopardize life or health ( such as for airplanes, aerospace, transport equipment, medical applications, nuclear reactor control systems and so on).
9. When there is a process of supersonic wave welding etc. after mounting the product, there is a possibility of affecting on the reliability of junction part in package (junction part of die bonding and wire bonding). Please make sure there is no problem before using.
10. The formal specification sheets shall be valid only by exchange of documents signed by both parties.

This product is baked (moisture removal) before packaging, and is shipped in moisture-proof packaging (as shown below) to minimize moisture absorption during transportation and storage. However, with regard to storing the products, Stanley recommends the use of dry-box under the following conditions is recommended. Moisture-proof bag as the packaging is made of anti-static material but packaging box is not.

## 【Recommended Storage Condition / Products Warranty Period】

Temperature	+5~30°C
Humidity	Under 70%

In the case of the package unopened, 6 months under 【 Recommended Storage Condition 】. Please avoid rapid transition from low temp. condition to high temp. condition and storage in corroding and dusty environment.

## 【Time elapsed after Package Opening】

The package should not be opened until immediately prior to its use, and please keep the time frame between package opening and soldering as is **【maximum 168h】**.  
If the device needs to be soldered twice, both soldering operations must be completed within 168h.

If any components should remain unused, please reseal the package and store them under the conditions described in the 【 Recommended Storage Condition 】 above.

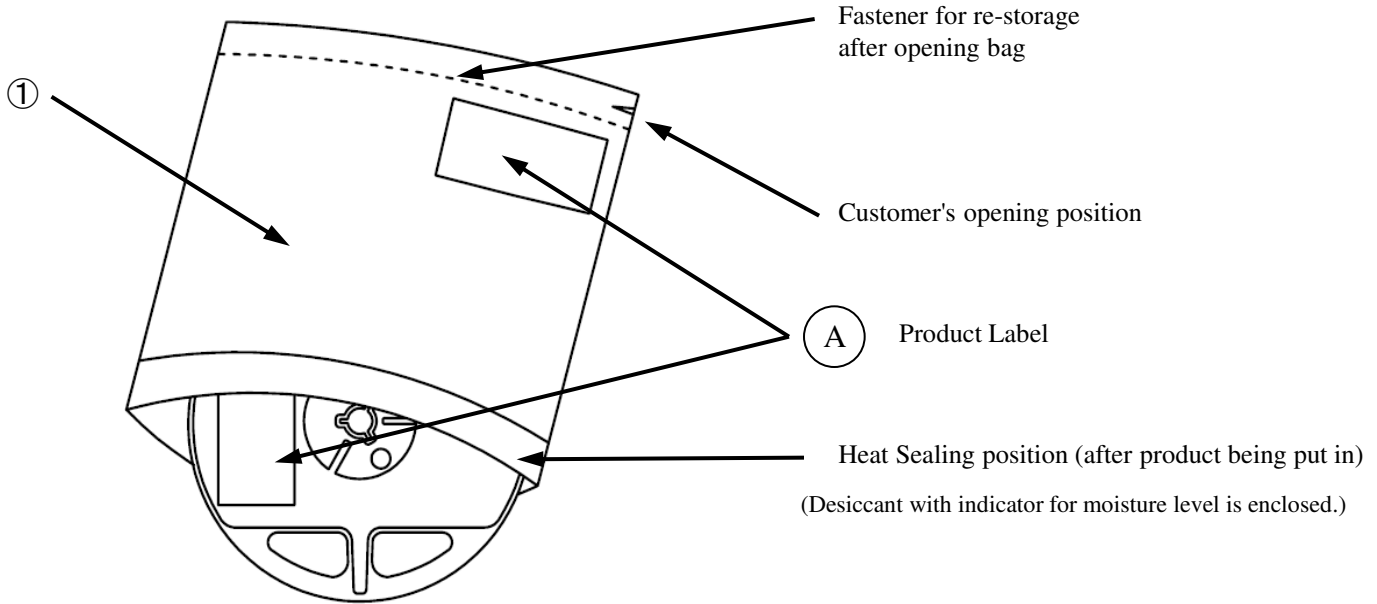
This product must be required to perform baking process (moisture removal) for at **10h( MIN.)~12h(MAX.) at 60±5 degrees Celsius** if following conditions apply.

1. In the case of silica gel (blue) which indicates the moisture level within the package, changes or loses its blue color.
2. In the case of time passes for 1 week(168h) after the package is opened once.

Baking process should be performed after LED having been taken out of the package.

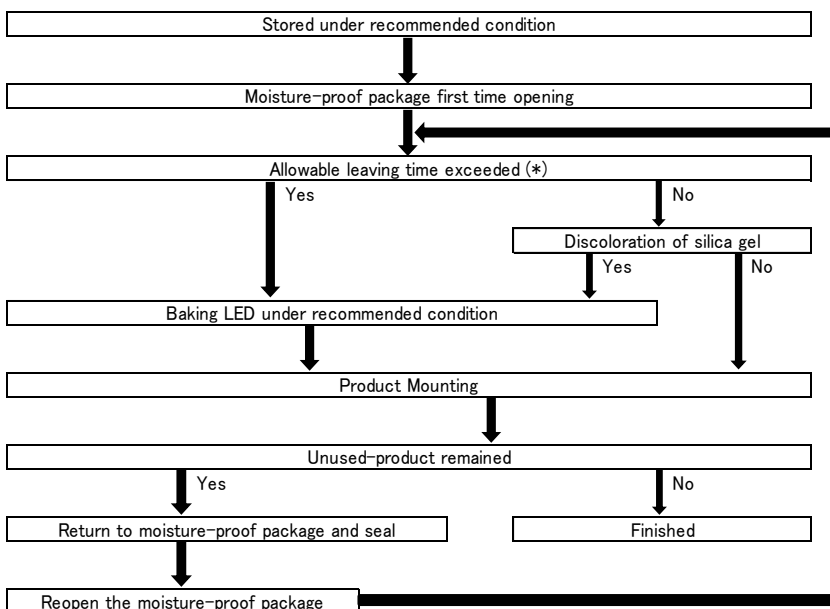
Baking may be performed in the tape-reel form, however if it is performed with the reel stacked over one another, it may cause deformation of the reels and taping materials and later obstruct mounting. Please handle only once it has returned to room temperature. Provided that, baking process shall be 2 times MAX.

**【Moisture-proof Packaging Specification】**



NO.	PART NAME	MATERIAL	REMARKS
①	Moisture-proof bag with Aluminum layer	PET+Al+PE	with ESD protection

**【Flow chart-package opening to mounting】**



Allowable leaving time means the maximum allowable leaving time after opening package, which depends on each LED type. The allowable leaving time should be calculated from the first opening of package to the time when soldering process is finished. When judging if the allowable leaving time has exceeded or not, please subtract the soldering time. The allowable leaving time after reopening should be calculated from the first opening of package, or from the time when baking process is finished.

# Packaging Specifications

# VJDR1111C-4C52A-TR

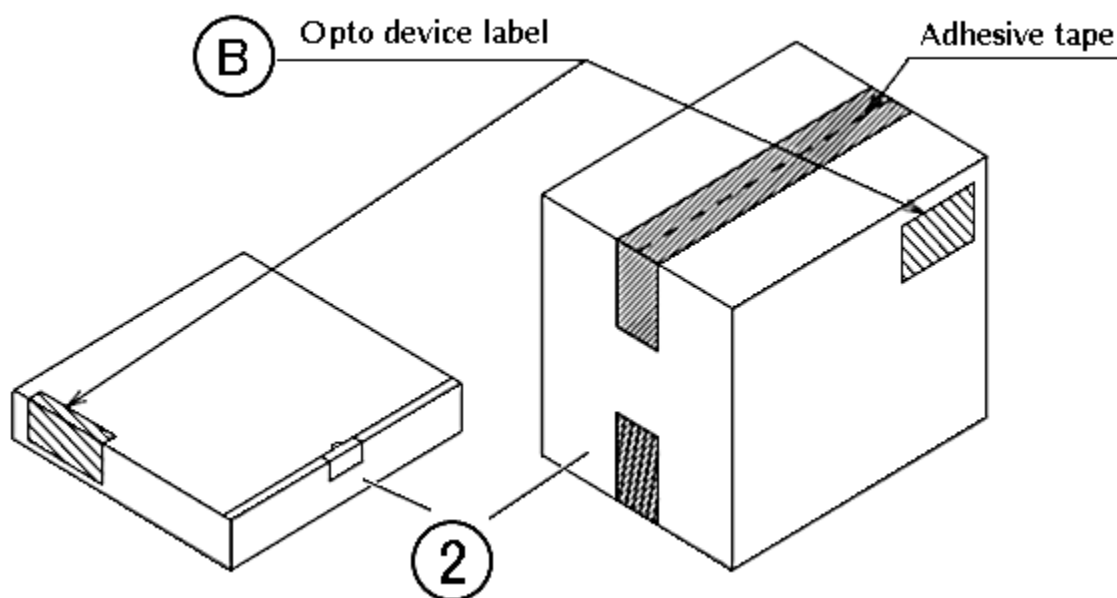
## 【 Packing box 】

( RoHS•ELV Compliant)

Box Type	Outline dimension L × W × H (mm)	Capacity of the box
Type A	280 × 265 × 45 (mm)	3 reels
Type B	310 × 235 × 265 (mm)	15 reels
Type C	440 × 310 × 265 (mm)	30 reels

The above measure is all the reference value.

The box is selected out of the above table by shipping quantity.



Type A

Material / box : Cardboard C5BF

Type B,C

Material / box : Cardboard K5AF

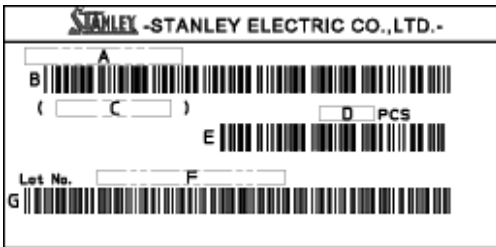
Partition : Cardboard K5BF

NO.	PART NAME	MATERIAL	REMARKS
②	Packing box	Corrugated cardboard	without ESD protection

## 【 Label Specification】

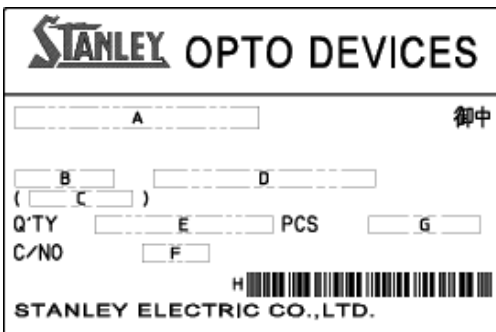
( acc.to JIS-X0503(Code-39)

### A Product label



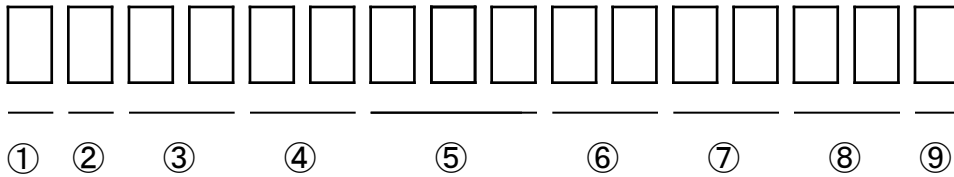
- A. Parts number
- B. Bar-code for parts number
- C. Parts code (In-house identification code for each parts number)
- D. Packed parts quantity
- E. Bar-Code for packed parts quantity
- F. Lot number & Rank  
(refer to Lot Number Notational System for details )
- G. Bar-Code for Lot number & Rank

### B Opto device label



- A. Customer Name
- B. Parts Type
- C. Parts Code
- D. Parts Number
- E. Packed Parts Quantity
- F. Carton Number
- G. Shipping Date
- H. Bar-Code for In-house identification Number

Notes Bar-code font : according to Code-39 (JIS-X0503)



① - 1digit : Production location (Mark identify alphabet)

② - 1digit : Production year (the last digit of production year shall be indicate as 2018→8, 2020→0 ,2021→1,···)

③ - 2digits : Production month (Jan. to Sep. ,shall be indicated as 01,02,03,·····)

④ - 2digits : Production date

⑤ - 3digits : Serial number

⑥ - 2digits : Tape and reel following number

⑦ - 2digits : Luminous intensity rank.

(If luminous intensity rank is 1 digit, "-" shall be dashed on the place for the second digit.  
If there is no identified rank, "- -" shall be used to indicate.)

⑧ - 2digits : Color (Dominant wavelength) rank

(If chromaticity rank is 1 digit, "-" shall be dashed on the place for the second digit.  
If there is no identified rank, "- -" shall be used to indicate.)

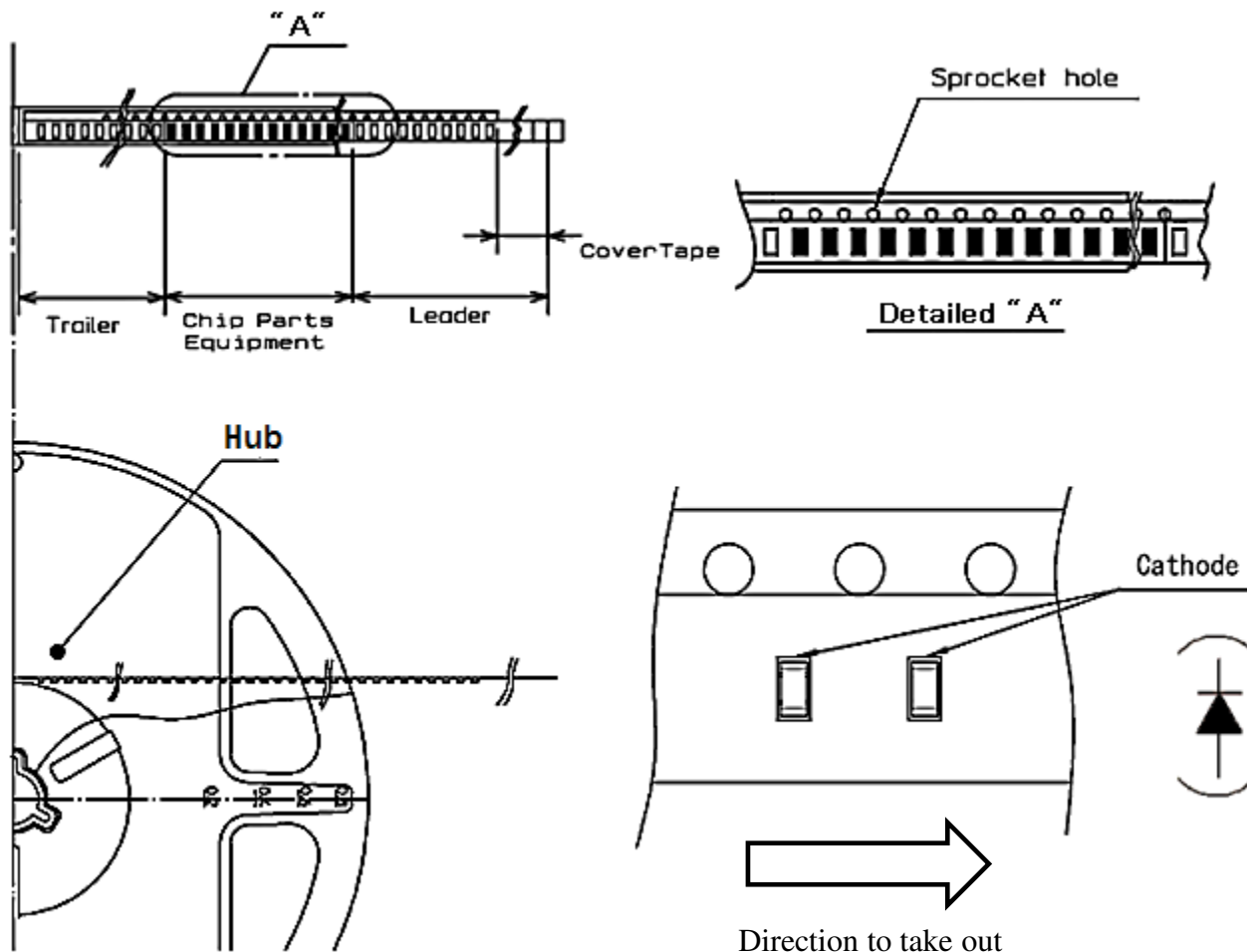
⑨ - 1digit : Option rank (Stanley normally print "-" to indicate.)

# Taping and reel specifications

VJDR1111C-4C52A-TR

(acc.to JIS-C0806-03)

## 【Appearance】



**Note**

"-TR" means cathode side of LEDs should be placed on the sprocket-hole side.

Items		Specifications	Remarks
Leader area	Cover-tape	Cover-tape shall be longer than 200mm without carrier-tape	The end of cover-tape shall be held with adhesive tape.
	Carrier-tape	Empty pocket shall be more than 10 pieces.	Please refer to the above figure for Taping & reel orientation .
Trailer area		Empty pocket shall be more than 15 pieces.	The end of taping shall be inserted into a slit of the hub.



# Taping and reel specifications

VJDR1111C-4C52A-TR

(acc.to JIS-C0806-03)

## 【 Qty. per Reel】

4,000parts/reel

Minimum Qty. per reel might be 500 parts when getting less than 4,000 parts. In such case, parts of 500-unit-qty. shall be packed in a reel and the qty. shall be identified on the label.

## 【 Mechanical strength】

Cover-tape adhesive strength shall be 0.1~1.0N ( An angle between carrier-tape and cover-tape shall be 170 deg. ) Both tapes shall be so sealed that the contained parts will not come out from the tape when it is bent at a radius of 15mm.

## 【 Others】

Reversed-orientation, Up-side down placing, side placing and out of spec. parts mixing shall not be held. Max. qty. of empty pocket per reel shall be defined as follows.

Qty./reel	Max. qty. of empty pocket	Remarks
500	1	-
1,000	1	-
1,500	1	-
2,000	2	No continuance
2,500	2	No continuance
3,000	3	No continuance
3,500	3	No continuance
4,000	4	No continuance



This product is in compliance with RoHS •ELV.

Prohibition substance and it's criteria value of RoHS •ELV are as follows.

- RoHS instruction ..... Refer to following (1)~(6).
- ELV instruction ..... Refer to following (1)~(4).

	Substance Group Name	Criteria Value
(1)	Lead and its compounds	1,000ppm Max.
(2)	Cadmium and its compounds	100ppm Max.
(3)	Mercury and its compounds	1,000ppm Max.
(4)	Hexavalent chromium	1,000ppm Max.
(5)	PBB	1,000ppm Max.
(6)	PBDE	1,000ppm Max.

## 1. Reliability Testing Result

Test Item	Standard	Test Condition	Duration	Failure
Operating Life	EIAJ ED-4701 /100(101)	Ta=25°C I <sub>F</sub> =30mA	1,000h	0 / 20
High Temperature Operating Life	EIAJ ED-4701 /100(101)	Ta=85°C I <sub>F</sub> =20mA	1,000h	0 / 20
Low Temperature Operating Life	EIAJ ED-4701 /100(101)	Ta=-40°C I <sub>F</sub> =30mA	1,000h	0 / 20
Wet High Temperature Operating Life	EIAJ ED-4701 /100(102)	Ta=60°C 90% I <sub>F</sub> =30mA	1,000h	0 / 20
High Temperature Storage Life	EIAJ ED-4701 /200(201)	Ta=105°C	1,000h	0 / 20
Low Temperature Storage Life	EIAJ ED-4701 /200(202)	Ta=-40°C	1,000h	0 / 20
Wet High Temperature Storage Life	EIAJ ED-4701 /200(202)	Ta=60°C 90%	1,000h	0 / 20
Thermal Shock	EIAJ ED-4701 /100(105)	Ta=-40°C ~ 105°C (each 15min)	1,000 cycles	0 / 20
Resistance to Reflow Soldering	EIAJ ED-4701 /300(301)	Moisture Soak : 30°C 70% 168h Preheating : 150~180°C 120sec MAX. Soldering : 260°C 5sec	2 times	0 / 20
Electrostatic Discharge (ESD) ※ 1	EIAJ ED-4701 /300(304)	C=100pF R2=1.5kΩ ±2,000V	Once of each polarity	0 / 10
Vibration, Variable Frequency	EIAJ ED-4701 /400(403)	98.1m/s <sup>2</sup> (10G) 100~2,000Hz 20min. sweep XYZ direction	2h of each direction	0 / 10

※ 1 Reference test

## 2. Failure Criteria

Item	Symbol	Conditions	Failure Criteria
Luminous Intensity	I <sub>V</sub>	I <sub>F</sub> =20mA	Testing Min. Value < Standard Min. Value × 0.5
Forward Voltage	V <sub>F</sub>	I <sub>F</sub> =20mA	Testing Max. Value ≥ Standard Max. Value × 1.2
Reverse Current	I <sub>R</sub>	V <sub>R</sub> =5V	Testing Max. Value ≥ Standard Max. Value × 2.5
External appearance	-	-	Notable Discoloration, Deformation and Cracking

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- 1) The technical information shown in the data sheets are limited to the typical characteristics and circuit examples of the referenced products. It does not constitute the warranting of industrial property nor the granting of any license.
- 2) For the purpose of product improvement, the specifications, characteristics and technical data described in the data sheets are subject to change without prior notice. Therefore it is recommended that the most updated specifications be used in your design.
- 3) When using the products described in the data sheets, please adhere to the maximum ratings for operating voltage, heat dissipation characteristics, and other precautions for use. We are not responsible for any damage which may occur if these specifications are exceeded.
- 4) The products that have been described to this catalog are manufactured so that they will be used for the electrical instrument of the benchmark (OA equipment, telecommunications equipment, AV machine, home appliance and measuring instrument).  
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