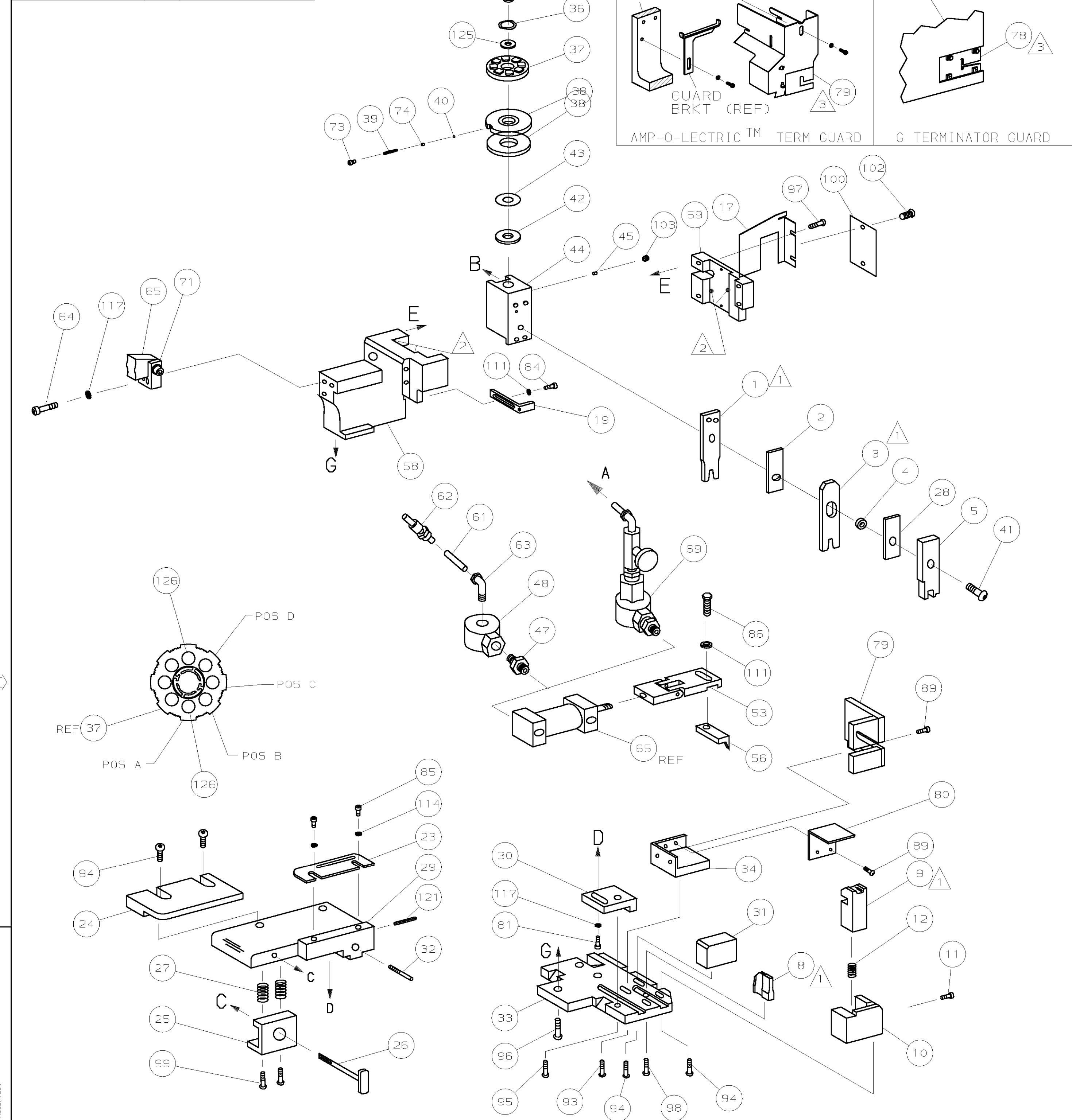


PART NUMBER	REV	FIRST USED
680763-3	A	356462-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 CUT TO LENGTH AT ASSY.
- 6 TO BE DETERMINED AT SETUP.

TERMINAL NAME: TAB, FASTON, .187 SERIES		CRIMPING DATA			
1217135-1		PAD LTR	CRIMP HEIGHT	WIRE SIZE	
		A	.088 ±.002 [2.23 ±0.05mm]	(2) 16	
		B	NOT	USED	
		C	NOT	USED	
		D	NOT	USED	
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.130 [3.30mm]	F	(2) 16
		INSUL	.180 [4.57mm]	F	(2) 16
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.187-218	114-02088	.540	408-8040	458637-1	L2187

QTY	REV	PART NO	DESCRIPTION	ITEM NO	
				129	
				128	
				127	
2	-	C	6-354778-9	PIN, WIRE DISC (.2840)A	126
1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	-	-	4088040	SF APPL INST 408-8040	123
				122	
1	-	A	4-21028-0	PIN, SLT SPR (ø.093x.75) ST GDE PL	121
				120	
				119	
				118	
3	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
				116	
				115	
2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
				113	
				112	
2	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
				110	
				109	
				108	
				107	
				106	
				105	
				104	
1	-	A	21009-2	SCR, 5KT SET (1/4-20x.25 LW) RAM	103
2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
				101	
1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97
3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HSG	96
1	-	A	2-21002-7	SCR, BHC (10-32x.50) 5G ADJ BLK	95
4	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
2	-	A	2-21002-1	SCR, BHC (8-32x.38) HOLDER	93
				92	
				91	
				90	
4	-	A	1-21002-3	SCR, BHC (4-40x.19) GUARD	89
				88	
				87	
1	-	A	2-22603-1	SCR, HEX HD (8-32x.38) FEED FINGER	86
2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
				83	
				82	
1	-	A	3-21000-4	SCR, SHC (10-32x.38) 5G ADJ BL	81
1	-	A3	662196-2	SHIELD	80
1	-	A2	662197-3	GUARD, TERMINAL	79
REF	-	A3	356467-1	GUARD	78
				77	
				76	
				75	
1	-	A	690603-1	SPRING, ASSIST	74
1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
				72	
1	-	B	459610-3	MOUNT, FEED BRACKET	71
				70	

QTY	REV	PART NO	DESCRIPTION	ITEM NO	
				70	
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				67	
				66	
1	-	B	461065-1	AIR FEED ASSY (1 INCH)	65
2	-	A	3-21000-7	SCR, SHC (10-32x.75) AIR ASSY	64
1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
1	-	A	23238-1	QUICK DISCONNECT	62
21.00	IN	A	27319-4	TUBING, POLY-FLO ø.25	61
				60	
1	-	C	454220-1	CAP, RAM	59
1	-	D	454485-1	HOUSING	58
				57	
				56	
				55	
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1	-	B	461062-1	FEED FINGER ASSY	53
				52	
				51	
				50	
				49	
1	-	A	22374-7	VALVE, QUICK EXHAUST	48
1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47
				46	
1	-	A	690191-1	PLUG, NYLON	45
1	-	C	455673-1	RAM	44
1	-	A	690125-1	WASHER, LAMINATED	43
1	-	A	690124-1	WASHER, RAM	42
1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	-	A	23241-6	BALL, STEEL	40
1	-	A	690170-1	SPRING, COMPRESSION	39
1	-	C	690142-1	DISC, INSULATION	38
1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	-	A	22480-5	WASHER, SPRING	36
1	-	B	690212-1	POST, RAM	35
1	-	A3	662195-2	HOLDER, GUARD	34
1	-	A2	455675-8	PLATE, BASE	33
1	-	A	690432-3	SCREW, ADJUSTMENT	32
1	-	B	2-690786-7	SUPPORT, TERMINAL	31
1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	-	C	455671-1	PLATE, STRIP GUIDE	29
1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP	28
2	-	A	1-22284-0	SPRING, DRAG	27
1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	-	B	240792-1	DRAG, TERMINAL	25
1	-	D	9-690504-4	GUIDE, STRIP (REAR)	24
1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
				22	
				21	
				20	
1	-	B	690472-2	STRIPPER	19
				18	
1	-	C	356598-1	GUARD	17
				16	
				15	
				14	
				13	
1	-	A	5-22280-0	SPRING, SHEAR	12
1	-	B	690461-1	STOP, SHEAR	11
1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10
1	-	C	454276-1	SHEAR, FLOAT (FRONT)	9
1	-	C	662191-8	ANVIL	8
				7	
				6	
1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
1	-	B	238011-2	SPACER, BLOCK CRIMPER	4
1	-	C	8-456134-5	CRIMPER, INSULATION	3
1	-	C	455888-4	SPACER, CRIMPER	2
1	-	C	456410-3	CRIMPER, WIRE	1

LOC A
DIST 66

QTY	REV	PART NO	DESCRIPTION	ITEM NO
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